

**PROJECT MANUAL OF  
CONSTRUCTION DOCUMENTS**

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**NEGUS RECYCLING & TRANSFER  
FACILITY**

**Project No: 20.04B**

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Deschutes County Department of Solid Waste  
61050 S.E. 27<sup>th</sup> St.  
Bend, OR 97702

**BID SET**

**VOLUME 1 OF 1**  
(Divisions 00 - 14)

June 28, 2022

PROJECT MANUAL OF  
CONSTRUCTION DOCUMENTS

# **NEGUS RECYCLING & TRANSFER FACILITY**

## **PROJECT NO. 20.04B**

DESCHUTES COUNTY DEPARTMENT OF SOLID WASTE  
TIMM SCHIMKE, DIRECTOR OF SOLID WASTE

BLRB ARCHITECTS  
SETH ANDERSON, AIA, PRINCIPAL-IN-CHARGE  
SARAH FISCHER, PROJECT MANAGER/ARCHITECT

## **BID SET**

VOLUME 1 OF 1  
(Divisions 00 - 14)

June 28, 2022

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PROJECT MANUAL OF  
CONSTRUCTION DOCUMENTS

# NEGUS RECYCLING & TRANSFER FACILITY

OWNER

DESCHUTES COUNTY DEPARTMENT OF SOLID WASTE  
61050 S.E. 27<sup>th</sup> St.  
Bend, OR 97702  
541.317.3163

Timm Schimke, Director of Solid Waste  
Timm.schimke@deschutes.org



ARCHITECT

BLRB Architects, P.S.  
721 SW Industrial Way, Suite 130  
Bend, OR 97702  
541.330.6506

Seth Anderson, AIA, Principal-in-Charge - sanderson@blrb.com  
Sarah Fischer, AIA, Project Manager - sfischer@blrb.com

ARCHITECT'S SEAL

The undersigned hereby certifies that the Architectural Technical Specifications in this project manual were prepared by me or under my direct supervision, and that I am duly registered under the laws of the State of Oregon and hereby affix my Professional Seal.



BLRB Architects

END OF ARCHITECTURAL CERTIFICATION

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PART 1 - GENERAL

1.01 EXISTING CONDITION INFORMATION

- A. GENERALLY: Contractor is to assume that asbestos-containing- and lead-containing-materials, notably in the paint, are present in the buildings and shall comply with all applicable federal, State, and local regulations regarding lead exposure in construction; including, without limitation, OSHA 29 CFR 1926.62 and WAC 296-155-76.
  - 1. ABATEMENT: Bidders shall assume that abatement is required prior to commencement of the Work in accordance with surveys and conditions uncovered in the course of the Work.
  - 2. DURING CONSTRUCTION: If Contractor encounters any material it believes is asbestos containing, Contractor shall immediately notify the Owner and suspend any Work that may disturb the material. Owner shall inspect the material, make a determination regarding necessary abatement, and issue a request for change order proposal to perform the abatement Work. Contractor shall not restart the Work of this Contract in the affected area until abatement is complete.
  
- B. The following documents are attached for Bidders' convenience and information, for reference only, not considered Contract Documents, and are not a warranty of existing conditions.
  - 1. NEGUS RECYCLING AND TRANSFER FACILITY:
    - a. Existing condition and survey Drawings as listed on the "Index of Drawings," Sheet A0.1.
  - 2. Related Requirements:
    - a. Division 00 Section "Instructions to Bidders" for procedures for preparing bids for the Work of this Project.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 00 3119

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022



SECTION 00 4323 - ALTERNATES FORM

PART 1 - GENERAL

1.01 BID INFORMATION

- A. Bidder: \_\_\_\_\_.
- B. Project Name: Negus Recycling and Transfer Facility
- C. Project Location: 2400 NE Maple Way, Redmond, OR 97756
- D. Owner: Deschutes County Department of Solid Waste
- E. Architect: BLRB Architects.

1.02 BID FORM SUPPLEMENT

- A. This form is required to be attached to the Bid Form.

1.03 DESCRIPTION

- A. The undersigned Bidder proposes the amount below be added to or deducted from the Base Bid if particular alternates are accepted by Owner. Amounts listed for each alternate include costs of related coordination, modification, or adjustment.
  - 1. Cost-Plus-Fee Contract: Alternate price given below includes adjustment to Contractor's Fee.
- B. If the alternate does not affect the Contract Sum, the Bidder shall indicate "NO CHANGE."
- C. If the alternate does not affect the Work of this Contract, the Bidder shall indicate "NOT APPLICABLE."
- D. The Bidder shall be responsible for determining from the Contract Documents the affects of each alternate on the Contract Time and the Contract Sum.
- E. Owner reserves the right to accept or reject any alternate, in any order, and to award or amend the Contract accordingly within 60 days of the Notice of Award unless otherwise indicated in the Contract Documents.
- F. Acceptance or non-acceptance of any alternates by the Owner shall have no affect on the Contract Time unless the "Schedule of Alternates" Article below provides a formatted space for the adjustment of the Contract Time.

1.04 SCHEDULE OF ALTERNATES

- A. Alternate No.
  - 1. ADD \_\_\_ DEDUCT \_\_\_ NO CHANGE \_\_\_ NOT APPLICABLE \_\_\_.
  - 2. Dollars (\$\_\_\_\_\_).

1.05 SUBMISSION OF BID SUPPLEMENT

- A. Respectfully submitted this \_\_\_ day of \_\_\_\_\_, 20\_\_.

- B. Submitted By: \_\_\_\_\_ (Insert name of bidding firm or corporation).
- C. Authorized Signature: \_\_\_\_\_ (Handwritten signature).
- D. Signed By: \_\_\_\_\_ (Type or print name).
- E. Title: \_\_\_\_\_ (Owner/Partner/President/Vice President).

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 00 4323

SECTION 00 5200 - CONTRACT FORMS

PART 1 - GENERAL

1.01 FORM OF AGREEMENT

- A. The Standard Form of the American Institute of Architects, AIA Document A-133 "Standard Form of Agreement Between Owner and Construction Manager as Constructor where the basis of payment is the Cost of the Work Plus a Fee with a Guaranteed Maximum Price," 2009 Edition, has been modified and made the form of Agreement for this Contract.
- B. Form of Agreement between Owner and Contractor include the following articles:
  - 1. The Contract Documents.
  - 2. The Work of this Contract.
  - 3. Date of Commencement and Substantial Completion.
  - 4. Contract Sum.
  - 5. Payments.
  - 6. Dispute Resolution.
  - 7. Termination or Suspension.
  - 8. Miscellaneous Provisions.
  - 9. Enumeration of Contract Documents.
  - 10. Insurance and Bonds.
- C. The standard form of Agreement is bound herein after this Section.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 00 5200

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 00 7200 - GENERAL CONDITIONS

PART 1 - GENERAL

1.01 GENERAL CONDITIONS OF THE CONTRACT FOR CONSTRUCTION

- A. The Standard Form of the American Institute of Architects AIA Document A201 "General Conditions of the Contract for Construction," 2007 Edition, as revised, modified, and supplemented with other Contract Documents included with the Project Manual, shall apply in all respects to the Work under the Contract.
- B. Refer to General Conditions bound herein after this Section.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 00 7200

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 1000 - SUMMARY

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Project information.
  - 2. Work covered by Contract Documents.
  - 3. Phased construction.
  - 4. Work under separate contracts.
  - 5. Access to site.
  - 6. Coordination with occupants.
  - 7. Work restrictions.
  - 8. Specification and Drawing conventions.
- B. Related Sections:
  - 1. Division 01 Section "Temporary Facilities and Controls" for limitations and procedures governing temporary use of Owner's facilities.
  - 2. Division 01 Section "Execution" for coordination of Owner-installed products.

#### 1.03 PROJECT INFORMATION

- A. Project Identification: Negus Recycling and Transfer Facility.
  - 1. Project Location: 2400 NE Maple Way, Redmond, OR
- B. Owner: Deschutes County Dept. of Solid Waste, 161050 SE 27th St, Bend, OR 97702.
  - 1. Owner's Representative: Timm Schimke, Director of Solid Waste, (541) 317-3163.
- C. Architect: BLRB Architects, 721 SW Industrial Way #130, Bend, OR 97702.
  - 1. Architect's Representative: Seth Anderson, Managing Principal, (541) 330-6506.
- D. Contractor: Civil & Environmental Consultants (CEC), 215 S 4th St, Ste 203, Vancouver, WA 98660.
  - 1. Contractor's Representative: John Hock, Principal, (405) 823-7772.

#### 1.04 WORK COVERED BY CONTRACT DOCUMENTS

- A. The Work of Project is defined by the Contract Documents. In summary, and without force and effect on the Contract Documents the Work consists of the following:
  - 1. Description of Work:
  - 2. Base and Alternate Bids: The Contract Documents indicate the scope of work for Base bid and Alternate Bid work.
  - 3. Building Improvements:
  - 4. Site Improvements:
  - 5. Offsite Improvements:
  - 6. Temporary Construction:
  - 7. Contractor shall be responsible for determining all areas and quantities.

- B. Type of Contract.
  - 1. Project will be constructed under a single prime contract with a fixed Contract Sum.

#### 1.05 WORK UNDER SEPARATE CONTRACTS

- A. General: Cooperate fully with separate contractors so work on those contracts may be carried out smoothly, without interfering with or delaying work under this Contract or other contracts. Coordinate the Work of this Contract with work performed under separate contracts.
- B. Preceding Work: Owner may award separate contracts for various construction operations at Project site. Those operations will be conducted before work under this Contract begins.
- C. Concurrent Work: Owner may award separate contracts for various construction operations at Project site. Those operations will be conducted simultaneously with work under this Contract.
- D. Subsequent Work: Owner may award separate contracts for the additional work to be performed at site following Substantial Completion. Completion of that work will depend on successful completion of preparatory work under this Contract.

#### 1.06 OWNER-FURNISHED PRODUCTS

- A. Owner will furnish products indicated in individual specification section. The Work includes providing support systems to receive Owner's equipment and making plumbing, mechanical, and electrical connections.
- B. Owner-Furnished Products:
  - 1. See individual Specification Sections for Owner Furnished Contractor Installed (OFCI) items.

#### 1.07 ACCESS TO SITE

- A. General: Contractor shall have full use of Project site for construction operations during construction period. Contractor's use of Project site is limited only by Owner's occupancy, compliance with codes and regulations, and the Owner's right to perform work or to retain other contractors on portions of Project.
- B. General: Contractor shall have limited use of Project site for construction operations as indicated on Drawings by the Contract limits and as indicated by requirements of this Section.
- C. Use of Site: Limit use of Project site to work in areas within the Contract limits indicated. Do not disturb portions of Project site beyond areas in which the Work is indicated.
  - 1. Limits: Confine construction operations to within areas where work is permitted.
  - 2. Limit site disturbance, including earthwork and clearing of vegetation, to 40 feet beyond building perimeter; 5 feet beyond primary roadway curbs, walkways, and main utility branch trenches; and 25 feet beyond pervious paving areas.

#### 1.08 COORDINATION WITH OCCUPANTS

- A. Owner Limited Occupancy of Completed Areas of Construction: Owner reserves the right to occupy and to place and install equipment in completed portions of the Work, prior to Substantial Completion of the Work, provided such occupancy does not interfere with completion of the Work. Such placement of equipment and limited occupancy shall not constitute acceptance of the total Work.



1. Architect will prepare a Certificate of Substantial Completion for each specific portion of the Work to be occupied prior to Owner acceptance of the completed Work.
2. Obtain a Certificate of Occupancy from authorities having jurisdiction before limited Owner occupancy.
3. Before limited Owner occupancy, mechanical and electrical systems shall be fully operational, and required tests and inspections shall be successfully completed. On occupancy, Owner will operate and maintain mechanical and electrical systems serving occupied portions of Work.
4. On occupancy, Owner will assume responsibility for maintenance and custodial service for occupied portions of Work.

#### 1.09 WORK RESTRICTIONS

- A. Work Restrictions, General: Comply with restrictions on construction operations.
  1. Comply with limitations on use of public streets and with other requirements of authorities having jurisdiction.
- B. On-Site Work Hours: Work shall be generally performed inside the existing building to normal business working hours of 7:00 am to 7:00 pm, Monday through Saturday, unless otherwise indicated.
  1. Contractor shall comply with restrictions of Authorities Having Jurisdiction on times permitted for work and specific activities.
- C. Parking Restrictions: On site parking only. No off-site parking is allowed for duration of project. All construction staff, equipment and material deliveries, site visitors, etc. are allowed to park on-site only. Contractor has responsibility to enforce this requirement.
- D. Controlled Substances: Use of tobacco products and other controlled substances on Project site is not permitted.

#### 1.10 SPECIFICATION AND DRAWING CONVENTIONS

- A. Specification Format: The Specifications are organized into Divisions and Sections using the 50-division format and CSI/CSC's "MasterFormat" numbering system.
  1. Section Identification: The Specifications use Section numbers and titles to help cross-referencing in the Contract Documents. Sections in the Project Manual are in numeric sequence; however, the sequence is incomplete because all available Section numbers are not used. Consult the table of contents at the beginning of the Project Manual to determine numbers and names of Sections in the Contract Documents.
  2. Division 01: Sections in Division 01 govern the execution of Work of all Sections in the Specifications.
- B. Specification Content: The Specifications use certain conventions for the style of language and the intended meaning of certain terms, words, and phrases when used in particular situations. These conventions are as follows:
  1. Abbreviated Language: Language used in the Specifications and other Contract Documents is abbreviated. Words and meanings shall be interpreted as appropriate. Words implied, but not stated, shall be inferred as the sense requires. Singular words shall be interpreted as plural, and plural words shall be interpreted as singular where applicable as the context of the Contract Documents indicates.
  2. Imperative mood and streamlined language are generally used in the Specifications. Requirements expressed in the imperative mood are to be performed by Contractor. Occasionally, the indicative or subjunctive mood may be used in the Section Text for clarity to describe responsibilities that must be fulfilled indirectly by Contractor or by others when so noted.

- a. The words "shall," "shall be," or "shall comply with," depending on the context, are implied where a colon (:) is used within a sentence or phrase.
  3. Specification requirements are to be performed by Contractor unless specifically stated otherwise.
- C. Drawing Coordination: Requirements for materials and products identified on Drawings are described in detail in the Specifications. One or more of the following are used on Drawings to identify materials and products:
1. Terminology: Materials and products are identified by the typical generic terms used in the individual Specifications Sections.
  2. Abbreviations: Materials and products are identified by abbreviations published as part of the U.S. National CAD Standard and scheduled on Drawings.
  3. Keynoting: Materials and products are identified by reference keynotes referencing Specification Section numbers found in this Project Manual.

## PART 2 - PRODUCTS (NOT USED)

## PART 3 - EXECUTION

### 3.01 OWNER OCCUPANCY:

- A. Owner reserves the right to occupy the project prior to the Owner's acceptance of the work.
- B. Use and occupancy by Owner prior to project acceptance does not relieve Contractor of his responsibility to maintain all insurance and bonds required of Contractor under the contract until project is completed and accepted by Owner.

### 3.02 CRITICAL OPERATIONAL SYSTEMS:

- A. Contractor shall be responsible for certain responsibilities and actions, identified in various parts of the Contract Documents, relating to critical operations systems.
- B. Critical Operational Systems include, but are not limited to:
  1. HVAC.
  2. Data Communications.
  3. Intercom.
  4. Life Safety.
  5. Telephone.
  6. Security.
  7. Building Controls.
  8. Lighting Controls.
  9. Access Controls.
  10. Emergency generator.

- C. Commissioning Requirements: Comply with requirements for commissioning in accordance with Division 01 Section "General Commissioning Requirements."

### 3.03 UTILITY CONNECTIONS

- A. Contractor shall provide all utilities indicated, servicing the site, complete and operational for their intended use.
  1. Work of utilities shall be performed by members of the trades which would normally perform that Work.

- B. Utilities may include, but are not limited to water, sewer, electrical power, telephone, cable TV and natural gas.
- C. Coordinate Work activities with utility providers.
- D. Provide all Work not provided by utility providers including but not limited to excavation, trenching, backfill, fill, compaction, restoration and related activities.
- E. Provide temporary utility service for systems taken out of service during construction to remaining occupied areas.
- F. Coordinate work of and provide for all work required by utility providers including but not limited to the following:
  - 1. Initial contact.
  - 2. Set up and coordinate site meetings, walk, reviews, etc.
  - 3. Existing utility shut-offs/decommissioning and removal. Coordinate meter/transformer location and orientation.
  - 4. Scheduling of installation and start up activities.
  - 5. Troubleshooting "issues" as needed to provide complete and operational installation.
  - 6. Temporary utility set-up when necessary.
  - 7. Raceway and vault routing and location.
  - 8. Submittal of application and supplemental documents requested by utility provider.
  - 9. Providing timely notices for required responses and payments required of Owner.
  - 10. Other activities and support necessary for the timely execution of the Work.

END OF SECTION 01 1000

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 2100 - ALLOWANCES

### PART 1 - GENERAL

#### 1.01 SUMMARY

- A. Section Includes: Allowances, included within Base Bid, covering costs of providing items not determined as to number or amount by Contract Documents.
- B. Related Sections:
  - 1. Section 01 2200 - Unit Prices: For use with Quantity Allowances.
  - 2. Section 01 3300 - Submittal Procedures.
  - 3. Section 01 2600 - Contract Modification Procedures.

#### 1.02 CASH ALLOWANCES

- A. Costs Included in Allowance:
  - 1. Actual material cost of Products, less sales taxes.
  - 2. Delivery, unloading, uncrating, storage, handling, and coordination.
  - 3. Complete installation costs including providing related work for complete and finished installation.
- B. Architect Responsibilities:
  - 1. Consult with Contractor. Determine specific requirements, including size, type, and quantity, conforming with provisions of Sections affected by Allowances.
  - 2. Select Products in consultation with Owner and transmit decision to Contractor.
  - 3. Prepare Change Order for cost difference above or below stipulated Allowance based on Unit Prices specified Section 01 2200.
- C. Contractor Responsibilities:
  - 1. Include stipulated Allowances as part of Base Bid.
  - 2. Assist in finalizing Product determination, such as size, type, and quantity, as necessary to conform to provisions Sections affected by Allowances.
  - 3. Submit cost proposals in conformance to Contract Modification provisions of Section 012600 and the Conditions of the Contract.
  - 4. Submit Shop Drawings, Product Data, and Samples in accordance with Section 01 3300.
  - 5. Provide Products affected by allowances under Work of this Contract.
- D. Cost Adjustments: Adjust cost above or below stipulated allowance by Change Order. Any remaining allowance to be credited to Owner.

### PART 2 - PRODUCTS (NOT USED)

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine products covered by an allowance promptly on delivery for damage or defects. Return damaged or defective products to manufacturer for replacement.

3.02 PREPARATION

- A. Coordinate materials and their installation for each allowance with related materials and installations to ensure that each allowance item is completely integrated and interfaced with related work.

3.03 SCHEDULE OF ALLOWANCES

- A. See Division 00 for description of project Allowances.

END OF SECTION 01 2100

## SECTION 01 2200 - UNIT PRICES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. This Section includes administrative and procedural requirements for unit prices.
- B. Related Sections include the following:
  - 1. Division 01 Section "Contract Modification Procedures" for procedures for submitting and handling Change Orders.
  - 2. Division 01 Section "Quality Requirements" for general testing and inspecting requirements.

#### 1.03 DEFINITIONS

- A. Unit price is an amount proposed by bidders, stated on the Bid Form, as a price per unit of measurement for materials or services added to or deducted from the Contract Sum by appropriate modification, if estimated quantities of Work required by the Contract Documents are increased or decreased.

#### 1.04 PROCEDURES

- A. Measurement and Payment: Refer to individual Specification Sections for work that requires establishment of unit prices. Methods of measurement and payment for unit prices are specified in those Sections.
- B. Owner reserves the right to reject Contractor's measurement of work-in-place that involves use of established unit prices and to have this work measured, at Owner's expense, by an independent surveyor acceptable to Contractor.
- C. List of Unit Prices: A list of unit prices is included in Part 3. Specification Sections referenced in the schedule contain requirements for materials described under each unit price.

### PART 2 - PRODUCTS (NOT USED)

### PART 3 - EXECUTION

#### 3.01 LIST OF UNIT PRICES

- A. Unit Price No. A1 - Rock excavation.
  - 1. Description: Removal and disposal of rock encountered during excavation.
  - 2. Unit of Measurement: Per cubic foot.
- B. Unit Price No. A2 - Unsuitable fill.
  - 1. Description: Removal and disposal of unsuitable fill encountered during excavation.
  - 2. Unit of Measurement: Per cubic yard.

- C. Unit Price No. A3 - Engineered fill.
  - 1. Description: Installation of engineered fill.
  - 2. Unit of Measurement: Per cubic yard.
  
- D. Unit Price No. A4 - Moisture mitigation.
  - 1. Description: Application of epoxy moisture mitigation coating to cast-in-place concrete slabs per Division 09 Section "Vapor Control for Flooring."
  - 2. Unit of Measurement: Per square foot.

END OF SECTION 01 2200



SECTION 01 2300 - ALTERNATES

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section includes administrative and procedural requirements for alternates.

1.03 DEFINITIONS

- A. Alternate: An amount proposed by bidders and stated on the Bid Form for certain work defined in the bidding requirements that may be added to or deducted from the base bid amount if Owner decides to accept a corresponding change either in the amount of construction to be completed or in the products, materials, equipment, systems, or installation methods described in the Contract Documents.
  - 1. Alternates described in this Section are part of the Work only if enumerated in the Agreement.
  - 2. The cost or credit for each alternate is the net addition to or deduction from the Contract Sum to incorporate alternate into the Work. No other adjustments are made to the Contract Sum.

1.04 PROCEDURES

- A. Coordination: Revise or adjust affected adjacent work as necessary to completely integrate work of the alternate into Project.
  - 1. Include as part of each alternate, miscellaneous devices, accessory objects, and similar items incidental to or required for a complete installation whether or not indicated as part of alternate.
- B. Notification: Immediately following award of the Contract, notify each party involved, in writing, of the status of each alternate. Indicate if alternates have been accepted, rejected, or deferred for later consideration. Include a complete description of negotiated revisions to alternates.
- C. Execute accepted alternates under the same conditions as other work of the Contract.
- D. Schedule: A schedule of alternates is included at the end of this Section. Specification Sections referenced in schedule contain requirements for materials necessary to achieve the work described under each alternate.

PART 2 - PRODUCTS (NOT USED)

**PART 3 - EXECUTION**

END OF SECTION 01 2300

## SECTION 01 2500 - SUBSTITUTION PROCEDURES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for substitutions.
- B. Related Sections:
  - 1. Division 01 Section "Allowances" for products selected under an allowance.
  - 2. Division 01 Section "Alternates" for products selected under an alternate.
  - 3. Division 01 Section "Product Requirements" for requirements for submitting comparable product submittals for products by listed manufacturers.

#### 1.03 DEFINITIONS

- A. Substitutions: Changes in products, materials, equipment, and methods of construction from those required by the Contract Documents and proposed by Contractor.
  - 1. Substitutions for Cause: Changes proposed by Contractor that are required due to changed Project conditions, such as unavailability of product, regulatory changes, or unavailability of required warranty terms.
  - 2. Substitutions for Convenience: Changes proposed by Contractor or Owner that are not required in order to meet other Project requirements but may offer advantage to Contractor or Owner.

#### 1.04 ACTION SUBMITTALS

- A. Substitution Requests: Submit three copies of each request for consideration. Identify product or fabrication or installation method to be replaced. Include Specification Section number and title and Drawing numbers and titles.
  - 1. Substitution Request Form: Use BLRB form or facsimile of form provided in Project Manual. Refer to form bound herein after this Section.
  - 2. Documentation: Show compliance with requirements for substitutions and the following, as applicable:
    - a. Statement indicating why specified product or fabrication or installation cannot be provided, if applicable.
    - b. Coordination information, including a list of changes or revisions needed to other parts of the Work and to construction performed by Owner and separate contractors that will be necessary to accommodate proposed substitution.
    - c. Detailed comparison of significant qualities of proposed substitution with those of the Work specified. Include annotated copy of applicable Specification Section. Significant qualities may include attributes such as performance, weight, size, durability, visual effect, sustainable design characteristics, warranties, and specific features and requirements indicated. Indicate deviations, if any, from the Work specified.
    - d. Product Data, including drawings and descriptions of products and fabrication and installation procedures.
    - e. Samples, where applicable or requested.

- f. Certificates and qualification data, where applicable or requested.
  - g. List of similar installations for completed projects with project names and addresses and names and addresses of architects and owners.
  - h. Material test reports from a qualified testing agency indicating and interpreting test results for compliance with requirements indicated.
  - i. Research reports evidencing compliance with building code in effect for Project, from ICC-ES.
  - j. Detailed comparison of Contractor's construction schedule using proposed substitution with products specified for the Work, including effect on the overall Contract Time. If specified product or method of construction cannot be provided within the Contract Time, include letter from manufacturer, on manufacturer's letterhead, stating date of receipt of purchase order, lack of availability, or delays in delivery.
  - k. Cost information, including a proposal of change, if any, in the Contract Sum.
  - l. Contractor's certification that proposed substitution complies with requirements in the Contract Documents except as indicated in substitution request, is compatible with related materials, and is appropriate for applications indicated.
  - m. Contractor's waiver of rights to additional payment or time that may subsequently become necessary because of failure of proposed substitution to produce indicated results.
  - n. Contractor shall sign substitution Request Form.
3. Architect's Action: If necessary, Architect will request additional information or documentation for evaluation within seven days of receipt of a request for substitution. Architect will notify Contractor of acceptance or rejection of proposed substitution within 15 days of receipt of request, or seven days of receipt of additional information or documentation, whichever is later.
- a. Forms of Acceptance: Change Order or Architect's Supplemental Instructions for minor changes in the Work.
  - b. Use product specified if Architect does not issue a decision on use of a proposed substitution within time allocated.

#### 1.05 QUALITY ASSURANCE

- A. Compatibility of Substitutions: Investigate and document compatibility of proposed substitution with related products and materials. Engage a qualified testing agency to perform compatibility tests recommended by manufacturers.

#### 1.06 PROCEDURES

- A. Coordination: Revise or adjust affected work as necessary to integrate work of the approved substitutions.

### PART 2 - PRODUCTS

#### 2.01 SUBSTITUTIONS

- A. Substitutions for Cause: Submit requests for substitution immediately on discovery of need for change, but not later than 15 days prior to time required for preparation and review of related submittals.
  - 1. Conditions: Architect will consider Contractor's request for substitution when the following conditions are satisfied. If the following conditions are not satisfied, Architect will return requests without action, except to record noncompliance with these requirements:

- a. Requested substitution is consistent with the Contract Documents and will produce indicated results.
  - b. Substitution request is fully documented and properly submitted.
  - c. Requested substitution will not adversely affect Contractor's construction schedule.
  - d. Requested substitution has received necessary approvals of authorities having jurisdiction.
  - e. Requested substitution is compatible with other portions of the Work.
  - f. Requested substitution has been coordinated with other portions of the Work.
  - g. Requested substitution provides specified warranty.
  - h. If requested substitution involves more than one contractor, requested substitution has been coordinated with other portions of the Work, is uniform and consistent, is compatible with other products, and is acceptable to all contractors involved.
- B. Substitutions for Convenience: Architect will consider requests for substitution if received within 30 days after the Notice to Proceed. Requests received after that time may be considered or rejected at discretion of Architect.
1. Conditions: Architect will consider Contractor's request for substitution when the following conditions are satisfied. If the following conditions are not satisfied, Architect will return requests without action, except to record noncompliance with these requirements:
    - a. Requested substitution offers Owner a substantial advantage in cost, time, energy conservation, or other considerations, after deducting additional responsibilities Owner must assume. Owner's additional responsibilities may include compensation to Architect for redesign and evaluation services, increased cost of other construction by Owner, and similar considerations.
    - b. Requested substitution does not require extensive revisions to the Contract Documents.
    - c. Requested substitution is consistent with the Contract Documents and will produce indicated results.
    - d. Substitution request is fully documented and properly submitted.
    - e. Requested substitution will not adversely affect Contractor's construction schedule.
    - f. Requested substitution has received necessary approvals of authorities having jurisdiction.
    - g. Requested substitution is compatible with other portions of the Work.
    - h. Requested substitution has been coordinated with other portions of the Work.
    - i. Requested substitution provides specified warranty.
    - j. If requested substitution involves more than one contractor, requested substitution has been coordinated with other portions of the Work, is uniform and consistent, is compatible with other products, and is acceptable to all contractors involved.

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 2500

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 2600 - CONTRACT MODIFICATION PROCEDURES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for handling and processing Contract modifications.
- B. Related Sections:
  - 1. Division 01 Section "Unit Prices" for administrative requirements for using unit prices.
  - 2. Division 01 Section "Product Requirements" for administrative procedures for handling requests for substitutions made after Contract award.

#### 1.03 MINOR CHANGES IN THE WORK

- A. Architect will issue supplemental instructions authorizing minor changes in the Work, not involving adjustment to the Contract Sum or the Contract Time, on BLRB Form, "Architect's Supplemental Instructions." form included at end of Part 3.

#### 1.04 PROPOSAL REQUESTS

- A. Owner-Initiated Proposal Requests: Architect will issue a detailed description of proposed changes in the Work that may require adjustment to the Contract Sum or the Contract Time. If necessary, the description will include supplemental or revised Drawings and Specifications.
  - 1. Proposal Requests issued by Architect are for information only. Do not consider them instructions either to stop work in progress or to execute the proposed change.
  - 2. Within 20 days after receipt of Proposal Request, submit a quotation estimating cost adjustments to the Contract Sum and the Contract Time necessary to execute the change.
    - a. Include a list of quantities of products required or eliminated and unit costs, with total amount of purchases and credits to be made. If requested, furnish survey data to substantiate quantities.
    - b. Indicate applicable taxes, delivery charges, equipment rental, and amounts of trade discounts.
    - c. Include costs of labor and supervision directly attributable to the change.
    - d. Include an updated Contractor's construction schedule that indicates the effect of the change, including, but not limited to, changes in activity duration, start and finish times, and activity relationship. Use available total float before requesting an extension of the Contract Time.
    - e. Quotation Form: Use forms provided by Owner. Sample copies are included in Project Manual.
- B. Contractor-Initiated Work Change Proposals: If latent or changed conditions require modifications to the Contract, Contractor may initiate a claim by submitting a request for a change to Architect.

1. Include a statement outlining reasons for the change and the effect of the change on the Work. Provide a complete description of the proposed change. Indicate the effect of the proposed change on the Contract Sum and the Contract Time.
  2. Include a list of quantities of products required or eliminated and unit costs, with total amount of purchases and credits to be made. If requested, furnish survey data to substantiate quantities.
  3. Indicate applicable taxes, delivery charges, equipment rental, and amounts of trade discounts.
  4. Include costs of labor and supervision directly attributable to the change.
  5. Include an updated Contractor's construction schedule that indicates the effect of the change, including, but not limited to, changes in activity duration, start and finish times, and activity relationship. Use available total float before requesting an extension of the Contract Time.
  6. Comply with requirements in Division 01 Section "Substitution Procedures" if the proposed change requires substitution of one product or system for product or system specified.
- C. Proposal Request Form: Use BLRB, PR Form for Proposal Requests provided by Owner. Sample copies are included at end of this Section.

#### 1.05 ALLOWANCES

- A. Allowance Adjustment: To adjust allowance amounts, base each Change Order proposal on the difference between purchase amount and the allowance, multiplied by final measurement of work-in-place. If applicable, include reasonable allowances for cutting losses, tolerances, mixing wastes, normal product imperfections, and similar margins.
1. Include installation costs in purchase amount only where indicated as part of the allowance.
  2. If requested, prepare explanation and documentation to substantiate distribution of overhead costs and other margins claimed.
  3. Submit substantiation of a change in scope of work, if any, claimed in Change Orders related to unit-cost allowances.
  4. Owner reserves the right to establish the quantity of work-in-place by independent quantity survey, measure, or count.

Paragraph and subparagraphs below are expanded in AIA Document A201. If the Supplementary Conditions modify the provisions in AIA Document A201, coordinate requirements with the Supplementary Conditions.

Revise number of days indicated below to suit Project; suggested 21-day time period may be too long for many projects.

- B. Submit claims for increased costs because of a change in scope or nature of the allowance described in the Contract Documents, whether for the Purchase Order amount or Contractor's handling, labor, installation, overhead, and profit. Submit claims within 21 days of receipt of the Change Order or Construction Change Directive authorizing work to proceed. Owner will reject claims submitted later than 21 days after such authorization.

#### 1.06 ADMINISTRATIVE CHANGE ORDERS

- A. Allowance Adjustment: See Division 01 Section "Allowances" for administrative procedures for preparation of Change Order Proposal for adjusting the Contract Sum to reflect actual costs of allowances.



- B. Unit-Price Adjustment: See Division 01 Section "Unit Prices" for administrative procedures for preparation of Change Order Proposal for adjusting the Contract Sum to reflect measured scope of unit-price work.

1.07 CHANGE ORDER PROCEDURES

- A. On Owner's approval of a Work Changes Proposal Request, Architect will issue a Change Order for signatures of Owner and Contractor on AIA Document G701.

1.08 CONSTRUCTION PROPOSAL REQUEST (PR)

- A. On Owner's approval of a Proposal Request, Architect will issue a Change Order for signatures of Owner and Contractor of AIA Document G701 form. Refer to Standard Form American Institute of Architects, AIA Document G701-2017.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 2600

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 2900 - PAYMENT PROCEDURES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements necessary to prepare and process Applications for Payment.
- B. Related Sections:
  - 1. Division 01 Section "Allowances" for procedural requirements governing the handling and processing of allowances.
  - 2. Division 01 Section "Unit Prices" for administrative requirements governing the use of unit prices.
  - 3. Division 01 Section "Contract Modification Procedures" for administrative procedures for handling changes to the Contract.
  - 4. Division 01 Section "Construction Progress Documentation" for administrative requirements governing the preparation and submittal of the Contractor's construction schedule.

#### 1.03 DEFINITIONS

- A. Schedule of Values: A statement furnished by Contractor allocating portions of the Contract Sum to various portions of the Work and used as the basis for reviewing Contractor's Applications for Payment.

#### 1.04 Schedule of Values

- A. Coordination: Coordinate preparation of the Schedule of Values with preparation of Contractor's construction schedule. [ Cost-loaded Critical Path Method Schedule may serve to satisfy requirements for the Schedule of Values. ]
  - 1. Coordinate line items in the Schedule of Values with other required administrative forms and schedules, including the following:
    - a. Application for Payment forms with continuation sheets.
    - b. Submittals schedule.
    - c. Contractor's Construction schedule.
  - 2. Submit the Schedule of Values to Architect at earliest possible date but no later than seven days before the date scheduled for submittal of initial Applications for Payment.
  - 3. Subschedules for Phased Work: Where the Work is separated into phases requiring separately phased payments, provide subschedules showing values coordinated with each phase of payment.
- B. Format and Content: Use Project Manual table of contents as a guide to establish line items for the Schedule of Values. Provide at least one line item for each Specification Section.
  - 1. Identification: Include the following Project identification on the Schedule of Values:
    - a. Project name and location.
    - b. Name of Architect.
    - c. Architect's project number.

- d. Contractor's name and address.
- e. Date of submittal.
2. Arrange the Schedule of Values in tabular form with separate columns to indicate the following for each item listed.
  - a. Related Specification Section or Division.
  - b. Description of the Work.
  - c. Name of the subcontractor.
  - d. Name of the manufacturer or fabricator.
  - e. Name of supplier.
  - f. Change Orders (numbers) that affect value.
  - g. Dollar value.
    - 1) Percentage of the Contract Sum to nearest one-hundredth percent, adjusted to total 100 percent.
3. Provide a breakdown of the Contract Sum in enough detail to facilitate continued evaluation of Applications for Payment and progress reports. Coordinate with the Project Manual table of contents. Provide several line items for principal subcontract amounts, where appropriate. Include separate line items under required principal subcontracts for operation and maintenance manuals, punch list activities, Project Record Documents, and demonstration and training in the amount of 5 percent of the Contract Sum.
4. Round amounts to nearest whole dollar; total shall equal the Contract Sum.
5. Provide a separate line item in the Schedule of Values for each part of the Work where Applications for Payment may include materials or equipment purchased or fabricated and stored, but not yet installed.
  - a. Differentiate between items stored on-site and items stored off-site. If specified, include evidence of insurance or bonded warehousing.
6. Provide separate line items in the Schedule of Values for initial cost of materials, for each subsequent stage of completion, and for total installed value of that part of the Work.
7. Allowances: Provide a separate line item in the Schedule of Values for each allowance. Show line-item value of unit-cost allowances, as a product of the unit cost, multiplied by measured quantity. Use information indicated in the Contract Documents to determine quantities.
8. Each item in the Schedule of Values and Applications for Payment shall be complete. Include total cost and proportionate share of general overhead and profit for each item.
  - a. Temporary facilities and other major cost items that are not direct cost of actual work-in-place may be shown either as separate line items in the Schedule of Values or distributed as general overhead expense, at Contractor's option.
9. Schedule Updating: Update and resubmit the Schedule of Values before the next Applications for Payment when Change Orders or Construction Change Directives result in a change in the Contract Sum.

#### 1.05 APPLICATIONS FOR PAYMENT

- A. Each Application for Payment shall be consistent with previous applications and payments as certified by Architect and paid for by Owner.
  1. Initial Application for Payment, Application for Payment at time of Substantial Completion, and final Application for Payment involve additional requirements.
- B. Payment Application Times: Progress payments date is indicated in Agreement.
- C. Payment Application Forms: Use AIA Document G702 and AIA Document G703 Continuation Sheets as form for Applications for Payment.

- D. Application Preparation: Complete every entry on form. Notarize and execute by a person authorized to sign legal documents on behalf of Contractor. Architect will return incomplete applications without action.
1. Entries shall match data on the Schedule of Values and Contractor's Construction Schedule. Use updated schedules if revisions were made.
  2. Include amounts of Change Orders and Construction Change Directives issued before last day of construction period covered by application.
- E. Transmittal: Submit four (4) signed and notarized original copies of each Application for Payment to Architect by a method ensuring receipt within 24 hours. One copy shall include waivers of lien and similar attachments if required.
1. Transmit each copy with a transmittal form listing attachments and recording appropriate information about application.
- F. Waivers of Mechanic's Lien: With each Application for Payment, submit waivers of mechanic's lien from entities lawfully entitled to file a mechanic's lien arising out of the Contract and related to the Work covered by the payment.
1. Submit partial waivers on each item for amount requested in previous application, after deduction for retainage, on each item.
  2. When an application shows completion of an item, submit final or full waivers.
  3. Owner reserves the right to designate which entities involved in the Work must submit waivers.
  4. Waiver Forms: Submit waivers of lien on forms, executed in a manner acceptable to Owner.
- G. Initial Application for Payment: Administrative actions and submittals that must precede or coincide with submittal of first Application for Payment include the following:
1. List of subcontractors.
  2. Schedule of Values.
  3. Sustainable design submittal for project materials cost data.
  4. Contractor's Construction Schedule (preliminary if not final).
  5. Sustainable design action plans.
  6. Products list.
  7. Schedule of unit prices.
  8. Submittals Schedule (preliminary if not final).
  9. List of Contractor's staff assignments.
  10. List of Contractor's principal consultants.
  11. Copies of building permits.
  12. Copies of authorizations and licenses from authorities having jurisdiction for performance of the Work.
  13. Initial progress report.
  14. Report of preconstruction conference.
  15. Certificates of insurance and insurance policies.
  16. Performance and payment bonds.
  17. Data needed to acquire Owner's insurance.
  18. Initial settlement survey and damage report if required.
- H. Application for Payment at Substantial Completion: After Architect issues the Certificate of Substantial Completion, submit an Application for Payment showing 100 percent completion for portion of the Work claimed as substantially complete.
1. Include documentation supporting claim that the Work is substantially complete and a statement showing an accounting of changes to the Contract Sum.
  2. This application shall reflect Certificates of Partial Substantial Completion issued previously for Owner occupancy of designated portions of the Work.

- I. Final Payment Application: After completing Project closeout requirements, submit final Application for Payment with releases and supporting documentation not previously submitted and accepted, including, but not limited, to the following:
  1. Evidence of completion of Project closeout requirements.
  2. Insurance certificates for products and completed operations where required and proof that taxes, fees, and similar obligations were paid.
  3. Updated final statement, accounting for final changes to the Contract Sum.
  4. AIA Document G706-1994, "Contractor's Affidavit of Payment of Debts and Claims."
  5. AIA Document G706A-1994, "Contractor's Affidavit of Release of Liens."
  6. AIA Document G707-1994, "Consent of Surety to Final Payment."
  7. Evidence that claims have been settled.
  8. Final meter readings for utilities, a measured record of stored fuel, and similar data as of date of Substantial Completion or when Owner took possession of and assumed responsibility for corresponding elements of the Work.
  9. Final liquidated damages settlement statement.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 2900

SECTION 01 2973 - SCHEDULE OF VALUES

PART 1 - GENERAL

1.01 SUMMARY

- A. Section includes: Administrative and procedural requirements for processing and submitting Schedule of Values.
- B. Related Sections:
  - 1. Division 00 "General Conditions" for additional requirements relating to provisions of this Section.
  - 2. Division 01 Section "Construction Progress Documentation."
  - 3. Division 01 Section "Submittal Procedures."
  - 4. Division 01 Section "Construction Waste Management and Disposal."
  - 5. Division 01 Section "Closeout Procedures."
  - 6. Division 01 Section "Project Record Documents."

1.02 SCHEDULE OF VALUES SUBMITTAL PROCEDURES

- A. Submit a Schedule of Values for review by Architect and Owner within [14] days after Notice to Proceed and no less than 30 days prior to submittal of first Application for Payment.
- B. Submit updated Schedule of Values with each subsequent Application for Payment.
- C. Submit revised Schedule of Values reflecting Owner accepted Change Orders and other Modifications to Contract that affect Contract Sum or Contract Time.
- D. Owner reserves right to reject Schedule of Values submittals that appear front loaded or do not reasonably approximate anticipated cost of identified line items.

1.03 FORMAT

- A. Forms: AIA Form G703 - Application and Certificate for Payment Continuation Sheet, electronic media facsimile, or forms as accepted by Owner.
- B. Format Size: 8-1/2 inch by 11 inch or 11 inch by 17 inch.

1.04 GENERAL REQUIREMENTS

- A. Maintain Schedule of Values as basis for supporting Application for Payment amounts requested for each progress payment.
- B. Correlate corresponding items listed by Schedule of Values line items with other required administrative schedules and forms, including:
  - 1. Contractor's Construction Progress Schedule.
  - 2. Application for Payment forms, including Continuation Sheets. Correlate Schedule of Values line items to that listed by Application for Payment:
    - a. Correspond to indirect costs and margins on actual cost.
    - b. Make amounts for total coast and overhead and profit complete and proportionate.
    - c. Include overhead and profit as a single line item.
  - 3. List of subcontractors.
  - 4. List of principal suppliers and fabricators.
  - 5. Schedule of submittals and list of products.

- C. Use as basis for determining dollar value amount for each work activity and component of work for duration of Project.
- D. Make Scheduled of Values total sum equal to current Contract Sum.
- E. Round-off figures to nearest dollar amount.
- F. Identify Schedule of Value line items by corresponding Section Titles in Project Manual Table of Contents.
- G. Break down major portion of work by areas, disciplines, phase, systems, or as appropriate for ease of review.
- H. For work that exceeds 1.0 percent of Contract Sum, break out separate line items according to major work activities, components, products, or operations.

#### 1.05 CONTENT

- A. Identification: Include the following Project identification on the Schedule of Values:
  - 1. Project name and location.
  - 2. Owner's name.
  - 3. Name of the Architect / Engineer.
  - 4. Project number.
  - 5. Contractor's name and address.
  - 6. Date of original submittal.
  - 7. Date of revised submittals.
- B. Work Activities: Indicate Cost Values for labor, material, equipment, and Contractor's overhead and profit, and Total Cost Value for each line item.
  - 1. Distribute Contractor's office overhead and profit proportionally among allocated cost for each work activity.
  - 2. Costs associated with ongoing mobilization activities can be listed separately or distributed evenly among allocated cost for each work activity.
  - 3. Assign overhead costs corresponding to start and finish dates for each work related activity.
  - 4. Pro-rate associated work expenses related to work activities, including supervision, temporary utilities, and small tools, over total Contract Time.
  - 5. Assign directly related costs, including bonds, insurance, and schedules, to appropriate work activities.
  - 6. Claims for additional cost for storage of materials off-site are not accepted as a basis for monetary claims, except where need for off-site storage arose after the Bid and at request of the Owner.
- C. Overhead and Administrative Costs: Distribute major cost items which are not a direct cost of actual work-in-place as line item in schedule of values, or distributed as general overhead expense.
  - 1. Conditions of the Contract for Construction and Mobilization: Maximum 3 percent of Contract Sum.
  - 2. Demobilization: Maximum 1 percent of Contract Sum.
  - 3. Commissioning of Operational Systems: See paragraph G for required 1% of HVAC Contract to be itemized on the Schedule of Values.
  - 4. Closeout: Minimum of 2 percent of Contract Sum to cover closeout submittals and documentation and 3 percent of contract sum to cover punchlist identification and completion.



5. See Paragraph E and F for required 1 percent of Contract Sum for Project Record Documents completion and 1 percent for Operations and Maintenance Manuals completion.
  - D. Stored Items: For materials not yet installed, for which Progress Payments are requested, no payment for materials stored offsite will be made without prior notice to and acceptance by Owner.
    1. Submit clear title to ownership of materials in writing to Owner.
    2. Support initial value with proof of purchase invoices.
    3. Include value-added costs as separate line item when subsequently delivered to site and installed.
    4. Differentiate between items stored on-site and items stored off-site.
    5. Provide acceptable proof of insurance and bonding of storage facility and contents.
    6. Store materials no greater distance than 50 miles from Project site.
    7. Make storage facilities available and open to Owner and Architect observation.
    8. Store materials for which payments are requested in separate areas away from other materials and clearly marked or labeled to identify name of Owner, Project, and Contractor.
  - E. Project Record Documents: Include line item of at least one percent of Contract Sum for preparation, maintenance, and duplication. Upon completion, a portion of this amount will be released based upon percentage of completion of the Work as a whole.
  - F. Operation and Maintenance Manuals: Include line item of at least one percent of Contract Sum for preparation, maintenance, and duplication. Upon completion, a portion of this amount will be released based upon percentage of completion of the Work as a whole.
  - G. Commissioning: Include line item of at least 1.0 percent of Contract Sum for Division 23 Heating Ventilating and Air Conditioning, for cooperation and coordination with Commissioning Provider.
    1. Commissioning Provider work includes systems documentation, start up, operation, control system calibration and verification, performance testing, adjusting building systems, and as required for completion of commissioning work of Division 01 Section "Commissioning Requirements."
    2. Payment for of each line item of work will be made based upon percentage completion of work and percentage of completion of commissioning work.
  - H. Punch List Work: Include line item of 5 percent of Contract Sum or itemize separately by line item for each work activity. Payment of this 5 percent for each line item will be authorized as each line item of work is complete and related testing and inspections are satisfactorily completed.
  - I. Total Contract Sum for Actual Construction Costs:
    1. Where a project is phased, further sub-divide categories by Phases of the Work.
- 1.06 LINE ITEM CATEGORIES
- A. Arrange Schedule of Values in tabular form with separate columns. Break out following for each work activity listing.
    1. Section Number from Project Specifications Table of Contents
    2. Description of Work.
    3. Name of subcontractor.
    4. Name of manufacturer or fabricator.
    5. Name of supplier.
    6. Scheduled Value for each Item of Work.
    7. Pervious Work Complete, including Cost Value and Percent Complete.

8. Present Work Complete, including Cost Value and Percent Complete.
9. Change Orders (numbers) that affect value.
10. Total Billing, including Billing to Date, Percent of Contract Sum, and Balance to Finish.  
Show dollar value as percentage of Contract Sum to nearest one- hundredth percent,  
adjusted to total 100 percent.
11. Retainage.
12. Stored Material.

1.07 COST CATEGORIES

- A. Assign following, making sum equal to total cost for each line item activity to show initial costs of work activity and total installed cost.
  1. Labor.
  2. Equipment.
  3. Material.
  4. Subcontractor.
  5. Overhead and Profit.
  6. Total Cost.
- B. Show total sum for each cost category as well as total cost for each work activity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 2973

SECTION 01 3100 - PROJECT MANAGEMENT AND COORDINATION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section includes administrative provisions for coordinating construction operations on Project including, but not limited to, the following:
  - 1. Coordination drawings.
  - 2. Administrative and supervisory personnel.
  - 3. Project meetings.
  - 4. Requests for Information (RFI).
  - 5. Web-base Project software.
- B. Each contractor shall participate in coordination requirements. Certain areas of responsibility will be assigned to a specific contractor.
- C. Related Sections:
  - 1. Division 01 Section "Construction Progress Documentation" for preparing and submitting Contractor's Construction Schedule.
  - 2. Division 01 Section "Execution" for procedures for coordinating general installation and field-engineering services, including establishment of benchmarks and control points.
  - 3. Division 01 Section "Closeout Procedures" for coordinating closeout of the Contract.

1.03 DEFINITIONS

- A. BIM: Building Information Modeling.
- B. RFI: Request for Information. Request from Owner, Architect, or Contractor seeking information required by or clarifications of the Contract Documents.

1.04 COORDINATION

- A. Use of the web-based Project software is not optional. Contractor is required to keep his information current and up to date on the web-based Project software. Contractor can maintain additional company logs if needed, however the web-based Project software system is to be kept current as a Contract requirement for coordination of the Work. The system also keeps a permanent version history of all data inputted and deleted.
- B. Coordination: Coordinate construction operations included in different Sections of the Specifications to ensure efficient and orderly installation of each part of the Work. Coordinate construction operations, included in different Sections that depend on each other for proper installation, connection, and operation.
- C. Prepare memoranda for distribution to each party involved, outlining special procedures required for coordination. Include such items as required notices, reports, and list of attendees at meetings.
  - 1. Prepare similar memoranda for Owner and separate contractors if coordination of their Work is required.

- D. Administrative Procedures: Coordinate scheduling and timing of required administrative procedures with other construction activities and activities of other contractors to avoid conflicts and to ensure orderly progress of the Work. Such administrative activities include, but are not limited to, the following:
1. Maintain information required for RFI's and change order proposals on the web-based Project software.
  2. Preparation and distribution of Contractor's construction schedule and three-week outlook schedule.
  3. Preparation of the Schedule of Values.
  4. Installation and removal of temporary facilities and controls.
  5. Delivery and processing of submittals.
  6. Progress meetings.
  7. Preinstallation conferences.
  8. Project closeout activities.
  9. Startup and adjustment of systems.
  10. Project closeout activities.
- E. Conservation: Coordinate construction activities to ensure that operations are carried out with consideration given to conservation of energy, water, and materials.
1. Salvage materials and equipment involved in performance of, but not actually incorporated into, the Work. Refer to other Sections for disposition of salvaged materials that are designated as Owner's property.

#### 1.05 SUBMITTALS

- A. Coordination Drawings: Prepare Coordination Drawings if limited space availability necessitates maximum utilization of space for efficient installation of different components or if coordination is required for installation of products and materials fabricated by separate entities.
1. Content: Project-specific information, drawn accurately to scale. Do not base Coordination Drawings on reproductions of the Contract Documents or standard printed data. Include the following information, as applicable:
    - a. Indicate functional and spatial relationships of components of architectural, structural, civil, mechanical, and electrical systems.
    - b. Indicate required installation sequences.
    - c. Indicate dimensions shown on the Contract Drawings and make specific note of dimensions that appear to be in conflict with submitted equipment and minimum clearance requirements. Provide alternate sketches to Architect for resolution of such conflicts. Minor dimension changes and difficult installations will not be considered changes to the Contract.
  2. Sheet Size: At least 8-1/2 by 11 inches but no larger than 30 by 40 inches.
  3. Number of Copies: Submit PDF copies of each submittal. Architect will return one copy.
  4. Refer to individual sections for Coordination Drawing requirements for Work in those Sections.
- B. Key Personnel Names: Within 15 days of starting construction operations, submit a list of key personnel assignments, including superintendent and other personnel in attendance at Project site. Identify individuals and their duties and responsibilities; list addresses and telephone numbers, including home and office telephone numbers. Provide names, addresses, and telephone numbers of individuals assigned as standbys in the absence of individuals assigned to Project.
1. Post copies of list in Project meeting room, in temporary field office, and by each temporary telephone. Keep list current at all times.

1.06 REQUESTS FOR INFORMATION (RFI)

- A. Procedure: Immediately on discovery of the need for interpretation of the Contract Documents, and if not possible to request interpretation at Project meeting, prepare and submit an RFI in the form specified through the web-based Project software.
1. RFIs shall originate with Contractor using the Architect's form available electronically online through the web-based Project software. RFIs submitted by entities other than Contractor will be returned with no response. Form required to be filled out is included at the end of this section.
  2. Coordinate and submit RFIs in a prompt manner so as to avoid delays in Contractor's work or work of subcontractors.
- B. Content of the RFI: Include a detailed, legible description of item needing interpretation and the following:
1. Project name.
  2. Date.
  3. Name of Contractor.
  4. Name of Architect.
  5. RFI number.
  6. Specification Section number and title and related paragraphs, as appropriate.
  7. Drawing number and detail references, as appropriate.
  8. Field dimensions and conditions, as appropriate.
  9. Contractor's suggested solution(s). If Contractor's solution(s) impact the Contract Time or the Contract Sum, Contractor shall state impact in the RFI.
  10. Contractor's signature.
  11. Attachments: Include PDF scanned drawings, descriptions, measurements, photos, Product Data, Shop Drawings, and other information necessary to fully describe items needing interpretation. Submit documents electronically and attach to the RFI by linking files through the web-based Project software.
- C. Software-Generated RFIs: Software-generated form with substantially the same content as indicated above.
1. Attachments shall be electronic files in PDF format.
- D. Architect's Action: Architect will review each RFI, determine action required, and return it. Allow 14 days for Architect's response for each RFI. RFIs received after 1:00 p.m. will be considered as received the following working day.
1. The following RFIs will be returned without action:
    - a. Requests for approval of submittals.
    - b. Requests for approval of substitutions.
    - c. Requests for coordination information already indicated in the Contract Documents.
    - d. Requests for adjustments in the Contract Time or the Contract Sum.
    - e. Requests for interpretation of Architect's actions on submittals.
    - f. Incomplete RFIs or RFIs with numerous errors.
  2. Architect's action may include a request for additional information, in which case Architect's time for response will start again.
  3. Architect's action on RFIs that may result in a change to the Contract Time or the Contract Sum may be eligible for Contractor to submit Change Proposal according to Division 01 Section "Contract Modification Procedures."
    - a. If Contractor believes the RFI response warrants change in the Contract Time or the Contract Sum, notify Architect in writing within 7 days of receipt of the RFI response.

- E. On receipt of Architect's action, immediately update the RFI log on the web-based Project software. Site then immediately becomes updated and available to affected parties. Review response and notify Architect within 2 days if Contractor disagrees with response.
  - 1. General Contractor is responsible for transmitting RFI information to other individuals not having permission to web-based Project software.
  
- F. RFI Log: Web-based Project software system automatically prepares and maintains a tabular log of RFIs organized by the RFI number, and version history available in real time. Architect will submit log weekly at Progress meetings. Included is the following information:
  - 1. Project name.
  - 2. Name and address of Contractor.
  - 3. Name and address of Architect.
  - 4. RFI number including RFIs that were dropped and not submitted.
  - 5. RFI description.
  - 6. Date the RFI was submitted.
  - 7. Date Architect's or Engineer's response was received.
  - 8. Identification of related Minor Change in the Work, Construction Change Directive, and Proposal Request, as appropriate.
  - 9. Submit additional Information and identification of related additional work cost in accordance with the Contract requirements.
  - 10. RFI request is not an authorization for additional cost.

#### 1.07 DIGITAL PROJECT MANAGEMENT PROCEDURES

- A. Use of Architect's Digital Data Files: Digital data files of Architect's BIM and CAD Drawings will be provided by Architect for Contractor's use during construction.
  - 1. Digital data files may be used by Contractor in preparing coordination drawings, Shop Drawings, and Project record Drawings.
  - 2. Architect makes no representations as to the accuracy or completeness of digital data files as they relate to Contract Drawings.
  - 3. Digital Drawing Software Program: Contract Drawings are available in REVIT 2018 and AutoCAD 2013.
  - 4. Contractor shall execute a data licensing agreement in the form of Agreement form acceptable to Owner and Architect.
    - a. Subcontractors, and other parties granted access by Contractor to Architect's digital data files shall execute a data licensing agreement in the form of Agreement form acceptable to Owner and Architect.
  - 5. <Insert additional conditions on which digital data drawing files will made available>.
  - 6. The following digital data files will be furnished for each appropriate discipline:
    - a. Floor plans.
    - b. Reflected ceiling plans.
  
- B. Web-Based Project Software: Provide, administer, and use web-based Project software site for purposes of hosting and managing Project communication and documentation until Final Completion.
  - 1. Web-based Project software site includes, at a minimum, the following features:
    - a. Compilation of Project data, including Contractor, subcontractors, Architect, architect's consultants, Owner, and other entities involved in Project. Include names of individuals and contact information.
    - b. Access control for each entity for each workflow process, to determine entity's digital rights to create, modify, view, and print documents.
    - c. Document workflow planning, allowing customization of workflow between project entities.

- d. Creation, logging, tracking, and notification for Project communications required in other Specification Sections, including, but not limited to, RFIs, submittals, Minor Changes in the Work, Construction Change Directives, and Change Orders.
  - e. Track status of each Project communication in real time, and log time and date when responses are provided.
  - f. Calendar: Scheduling for meetings.
  - g. Procedures for handling PDFs or similar file formats, allowing markups by each entity. Provide security features to lock markups against changes once submitted.
  - h. Processing and tracking of payment applications.
  - i. Processing and tracking of contract modifications.
  - j. Creating and distributing meeting minutes.
  - k. Document management for Drawings, Specifications, and coordination drawings, including revision control.
  - l. Management of construction progress photographs.
  - m. Mobile device compatibility, including smartphones and tablets.
2. Provide up to seven web-based Project software user licenses for use of Owner, Owner's Commissioning Authority, Architect, and Architect's consultants. Provide eight hours of software training at Architect's office for web-based Project software users.
  3. At completion of Project, provide digital archive in format that is readable by common desktop software applications in format acceptable to Architect. Provide data in locked format to prevent further changes.
  4. Provide the following web-based Project software packages under their current published licensing agreements:
    - a. Procore Technologies, Inc.
- C. PDF Document Preparation: Where PDFs are required to be submitted to Architect, prepare as follows:
1. Assemble complete submittal package into a single indexed file incorporating submittal requirements of a single Specification Section and transmittal form with links enabling navigation to each item.
  2. Name file with submittal number or other unique identifier, including revision identifier.
  3. Certifications: Where digitally submitted certificates and certifications are required, provide a digital signature with digital certificate on where indicated.

## 1.08 PROJECT MEETINGS

- A. General: Schedule and conduct meetings and conferences at Project site, unless otherwise indicated.
1. Attendees: Inform participants and others involved, and individuals whose presence is required, of date and time of each meeting. Notify Owner and Architect of scheduled meeting dates and times.
  2. Agenda: Prepare the meeting agenda. Distribute the agenda to all invited attendees.
  3. Minutes: Record significant discussions and agreements achieved. Distribute the meeting minutes to everyone concerned, including Owner and Architect, within three days of the meeting.
- B. Preconstruction Conference: Schedule a preconstruction conference before starting construction, at a time convenient to Owner and Architect, but no later than 15 days after execution of the Agreement. Hold the conference at Project site or another convenient location. Conduct the meeting to review responsibilities and personnel assignments.
1. Attendees: Authorized representatives of Owner, Architect, and their consultants; Contractor and its superintendent; major subcontractors; suppliers; and other concerned parties shall attend the conference. All participants at the conference shall be familiar with Project and authorized to conclude matters relating to the Work.

2. Agenda: Discuss items of significance that could affect progress, including the following:
    - a. Tentative construction schedule.
    - b. Phasing.
    - c. Critical work sequencing and long-lead items.
    - d. Designation of key personnel and their duties.
    - e. Procedures for processing field decisions and Change Orders.
    - f. Procedures for RFIs.
    - g. Procedures for testing and inspecting.
    - h. Procedures for processing Applications for Payment.
    - i. Distribution of the Contract Documents.
    - j. Submittal procedures.
    - k. Preparation of As-Built Documents.
    - l. Use of the premises[ and existing building].
    - m. Work restrictions.
    - n. Owner's occupancy requirements.
    - o. Responsibility for temporary facilities and controls.
    - p. Construction waste management and recycling.
    - q. Office, work, and storage areas.
    - r. Equipment deliveries and priorities.
    - s. First aid.
    - t. Security.
    - u. Working hours.
  3. Minutes: Architect will record and distribute Pre-Construction Meeting minutes electronically via web-based Project software.
- C. Preinstallation Conferences: Conduct a preinstallation conference at Project site before each construction activity that requires coordination with other construction.
1. Attendees: Installer and representatives of manufacturers and fabricators involved in or affected by the installation and its coordination or integration with other materials and installations that have preceded or will follow, shall attend the meeting. Advise Architect of scheduled meeting dates.
  2. Agenda: Review progress of other construction activities and preparations for the particular activity under consideration, including requirements for the following:
    - a. The Contract Documents.
    - b. Options.
    - c. Related RFIs.
    - d. Related Change Orders.
    - e. Purchases.
    - f. Deliveries.
    - g. Submittals.
    - h. Review of mockups.
    - i. Possible conflicts.
    - j. Compatibility problems.
    - k. Time schedules.
    - l. Weather limitations.
    - m. Manufacturer's written recommendations.
    - n. Warranty requirements.
    - o. Compatibility of materials.
    - p. Acceptability of substrates.
    - q. Temporary facilities and controls.
    - r. Space and access limitations.
    - s. Regulations of authorities having jurisdiction.
    - t. Testing and inspecting requirements.



- u. Installation procedures.
  - v. Coordination with other work.
  - w. Required performance results.
  - x. Protection of adjacent work.
  - y. Protection of construction and personnel.
3. Record significant conference discussions, agreements, and disagreements, including required corrective measures and actions.
  4. Reporting: Distribute minutes of the meeting to each party present and to parties who should have been present.
  5. Do not proceed with installation if the conference cannot be successfully concluded. Initiate whatever actions are necessary to resolve impediments to performance of the Work and reconvene the conference at earliest feasible date.
- D. Progress Meetings: Architect will conduct progress meetings at weekly intervals. Coordinate dates of meetings with preparation of payment requests.
1. Attendees: In addition to representatives of Owner and Architect, each contractor, subcontractor, supplier, and other entity concerned with current progress or involved in planning, coordination, or performance of future activities shall be represented at these meetings. All participants at the conference shall be familiar with Project and authorized to conclude matters relating to the Work.
  2. Agenda: Review and correct or approve minutes of previous progress meeting. Review other items of significance that could affect progress. Include topics for discussion as appropriate to status of Project.
    - a. Contractor's Construction Schedule: Review progress since the last meeting. Determine whether each activity is on time, ahead of schedule, or behind schedule, in relation to Contractor's Construction Schedule. Determine how construction behind schedule will be expedited; secure commitments from parties involved to do so. Discuss whether schedule revisions are required to ensure that current and subsequent activities will be completed within the Contract Time.
      - 1) Review schedule for next period.
      - 2) Provide a three week outlook schedule for planning and review of current weekly progress.
    - b. Review present and future needs of each entity present, including the following:
      - 1) Interface requirements.
      - 2) Sequence of operations.
      - 3) Status of submittals.
      - 4) Deliveries.
      - 5) Off-site fabrication.
      - 6) Access.
      - 7) Site utilization.
      - 8) Temporary facilities and controls.
      - 9) Work hours.
      - 10) Hazards and risks.
      - 11) Progress cleaning.
      - 12) Quality and work standards.
      - 13) Status of correction of deficient items.
      - 14) Field observations.
      - 15) RFIs.
      - 16) Status of proposal requests.
      - 17) Pending changes.
      - 18) Status of Change Orders.
      - 19) Pending claims and disputes.
      - 20) Documentation of information for payment requests.

3. Minutes: Architect will record and distribute to Contractor and Owner/Architect the meeting minutes electronically through the web-based Project software.
  4. Reporting: Distribute minutes of the meeting to each party present and to parties who should have been present.
    - a. Schedule Updating: Revise Contractor's Construction Schedule after each progress meeting where revisions to the schedule have been made or recognized. Issue revised schedule concurrently with the report of each meeting. Contractor is required to provide a three-week look ahead schedule for each Progress Meeting.
- E. Coordination Meetings: Conduct Project coordination meetings at weekly intervals. Project coordination meetings are in addition to specific meetings held for other purposes, such as progress meetings and preinstallation conferences.
1. Attendees: In addition to representatives of Owner and Architect, each contractor, subcontractor, supplier, and other entity concerned with current progress or involved in planning, coordination, or performance of future activities shall be represented at these meetings. All participants at the conference shall be familiar with Project and authorized to conclude matters relating to the Work.
  2. Agenda: Review and correct or approve minutes of the previous coordination meeting. Review other items of significance that could affect progress. Include topics for discussion as appropriate to status of Project.
    - a. Combined Contractor's Construction Schedule: Review progress since the last coordination meeting. Determine whether each contract is on time, ahead of schedule, or behind schedule, in relation to Combined Contractor's Construction Schedule. Determine how construction behind schedule will be expedited; secure commitments from parties involved to do so. Discuss whether schedule revisions are required to ensure that current and subsequent activities will be completed within the Contract Time.
    - b. Schedule Updating: Revise Combined Contractor's Construction Schedule after each coordination meeting where revisions to the schedule have been made or recognized. Issue revised schedule concurrently with report of each meeting.
    - c. Review present and future needs of each contractor present, including the following:
      - 1) Interface requirements.
      - 2) Sequence of operations.
      - 3) Status of submittals.
      - 4) Deliveries.
      - 5) Off-site fabrication.
      - 6) Access.
      - 7) Site utilization.
      - 8) Temporary facilities and controls.
      - 9) Work hours.
      - 10) Hazards and risks.
      - 11) Progress cleaning.
      - 12) Quality and work standards.
      - 13) Change Orders.
  3. Reporting: Record meeting results and distribute copies to everyone in attendance and to others affected by decisions or actions resulting from each meeting.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 3100

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 3200 - CONSTRUCTION PROGRESS DOCUMENTATION

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for documenting the progress of construction during performance of the Work, including the following:
  - 1. Preliminary Construction Schedule.
  - 2. Contractor's Construction Schedule.
  - 3. Coordination
  - 4. Submittals Schedule.
  - 5. Daily construction reports.
  - 6. Material location reports.
  - 7. Updates and progress payments
  - 8. Field condition reports.
  - 9. Special reports.
- B. Related Sections:
  - 1. Division 01 Section "Payment Procedures" for submitting the Schedule of Values.
  - 2. Division 01 Section "Project Management and Coordination" for submitting and distributing meeting and conference minutes.
  - 3. Division 01 Section "Submittal Procedures" for submitting schedules and reports.
  - 4. Division 01 Section "Quality Requirements" for submitting a schedule of tests and inspections.

#### 1.03 DEFINITIONS

- A. Activity: A discrete part of a project that can be identified for planning, scheduling, monitoring, and controlling the construction project. Activities included in a construction schedule consume time and resources.
  - 1. Critical activities are activities on the critical path. They must start and finish on the planned early start and finish times.
  - 2. Predecessor Activity: An activity that precedes another activity in the network.
  - 3. Successor Activity: An activity that follows another activity in the network.
- B. Cost Loading: The allocation of the Schedule of Values for the completion of an activity as scheduled. The sum of costs for all activities must equal the total Contract Sum, unless otherwise approved by Architect.
- C. CPM: Critical path method, which is a method of planning and scheduling a construction project where activities are arranged based on activity relationships. Network calculations determine when activities can be performed and the critical path of Project.
- D. Critical Path: The longest connected chain of interdependent activities through the network schedule that establishes the minimum overall Project duration and contains no float.
- E. Event: The starting or ending point of an activity.

- F. Float: The measure of leeway in starting and completing an activity.
  - 1. Float time [belongs to Owner][is not for the exclusive use or benefit of either Owner or Contractor, but is a jointly owned, expiring Project resource available to both parties as needed to meet schedule milestones and Contract completion date].
  - 2. Free float is the amount of time an activity can be delayed without adversely affecting the early start of the successor activity.
  - 3. Total float is the measure of leeway in starting or completing an activity without adversely affecting the planned Project completion date.
- G. Fagnets: A partial or fragmentary network that breaks down activities into smaller activities for greater detail.
- H. Major Area: A story of construction, a separate building, or a similar significant construction element.
- I. Milestone: A key or critical point in time for reference or measurement.
- J. Network Diagram: A graphic diagram of a network schedule, showing activities and activity relationships.
- K. Resource Loading: The allocation of manpower and equipment necessary for the completion of an activity as scheduled.

#### 1.04 SUBMITTALS

- A. Qualification Data: For scheduling consultant.
- B. Submittals Schedule: Submit in PDF format. Arrange the following information in a tabular format:
  - 1. Scheduled date for first submittal.
  - 2. Specification Section number and title.
  - 3. Submittal category (action or informational).
  - 4. Name of subcontractor.
  - 5. Description of the Work covered.
  - 6. Scheduled date for Architect's final release or approval.
- C. Preliminary Construction Schedule: Submit in PDF format.
  - 1. Approval of cost-loaded preliminary construction schedule will not constitute approval of Schedule of Values for cost-loaded activities.
- D. Preliminary Network Diagram: Submit in PDF format large enough to show entire network for entire construction period. Show logic ties for activities.
- E. Contractor's Construction Schedule: Submit in PDF format the initial schedule, large enough to show entire schedule for entire construction period.
  - 1. Submit an electronic copy of schedule labeled to comply with requirements for submittals. Include type of schedule (Initial or Updated) and date on label.
- F. CPM Reports: Concurrent with CPM schedule, submit three copies of each of the following computer-generated reports. Format for each activity in reports shall contain activity number, activity description, cost and resource loading, original duration, remaining duration, early start date, early finish date, late start date, late finish date, and total float in calendar days.
  - 1. Activity Report: List of all activities sorted by activity number and then early start date, or actual start date if known.
  - 2. Logic Report: List of preceding and succeeding activities for all activities, sorted in ascending order by activity number and then early start date, or actual start date if known.

3. Total Float Report: List of all activities sorted in ascending order of total float.
  4. Earnings Report: Compilation of Contractor's total earnings from the Notice to Proceed until most recent Application for Payment.
- G. Daily Construction Reports: Submit two copies at weekly intervals.
- H. Material Location Reports: Submit two copies at weekly intervals.
- I. Field Condition Reports: Submit two copies at time of discovery of differing conditions.
- J. Special Reports: Submit two copies at time of unusual event.
- K. Three Week Look-Ahead Schedule:
1. Short Interval Schedule: Prepare and update for weekly progress meeting, 3-week interval schedule. Show 1 week of actual previous weeks' progress (planned vs. actual performance). Forecast 2 weeks ahead of current time period and completion dates for each activity, task, or event in comparison to prepared schedule.
  2. Activities: Short Interval Schedule shall relate directly to activities in construction schedule.
- 1.05 QUALITY ASSURANCE
- A. Prescheduling Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to the Preliminary Construction Schedule and Contractor's Construction Schedule, including, but not limited to, the following:
1. Review software limitations and content and format for reports.
  2. Verify availability of qualified personnel needed to develop and update schedule.
  3. Discuss constraints, including phasing, work stages, area separations.
  4. Review delivery dates for Owner-furnished products.
  5. Review schedule for work of Owner's separate contracts.
  6. Review time required for review of submittals and resubmittals.
  7. Review requirements for tests and inspections by independent testing and inspecting agencies.
  8. Review time required for completion and startup procedures.
  9. Review and finalize list of construction activities to be included in schedule.
  10. Review submittal requirements and procedures.
  11. Review procedures for updating schedule.
- 1.06 COORDINATION
- A. Coordinate preparation and processing of schedules and reports with performance of construction activities and with scheduling and reporting of separate contractors.
- B. Coordinate Contractor's Construction Schedule with the Schedule of Values, list of subcontracts, Submittals Schedule, progress reports, payment requests, and other required schedules and reports.
1. Secure time commitments for performing critical elements of the Work from parties involved.
  2. Coordinate each construction activity in the network with other activities and schedule them in proper sequence.

## PART 2 - PRODUCTS

### 2.01 SUBMITTALS SCHEDULE

- A. Preparation: Submit a schedule of submittals, arranged in chronological order by dates required by construction schedule. Include time required for review, resubmittal, ordering, manufacturing, fabrication, and delivery when establishing dates.
1. Coordinate Submittals Schedule with list of subcontracts, the Schedule of Values, and Contractor's Construction Schedule.
  2. Initial Submittal: Submit concurrently with preliminary bar-chart schedule network diagram. Include submittals required during the first 60 days of construction. List those required to maintain orderly progress of the Work and those required early because of long lead time for manufacture or fabrication.
    - a. At Contractor's option, show submittals on the Preliminary Construction Schedule, instead of tabulating them separately.
  3. Final Submittal: Submit concurrently with the first complete submittal of Contractor's Construction Schedule.

### 2.02 CONTRACTOR'S CONSTRUCTION SCHEDULE, GENERAL

- A. Procedures: Comply with procedures contained in AGC's "Construction Planning & Scheduling."
- B. Time Frame: Extend schedule from date established for the Notice to Proceed to date of Substantial Completion.
1. Contract completion date shall not be changed by submission of a schedule that shows an early completion date, unless specifically authorized by Change Order.
- C. Activities: Treat each story or separate area as a separate numbered activity for each principal element of the Work. Comply with the following:
1. Activity Duration: Define activities so no activity is longer than 20 days, unless specifically allowed by Architect.
  2. Procurement Activities: Include procurement process activities for the following long lead items and major items, requiring a cycle of more than 60 days, as separate activities in schedule. Procurement cycle activities include, but are not limited to, submittals, approvals, purchasing, fabrication, and delivery.
  3. Submittal Review Time: Include review and resubmittal times indicated in Division 01 Section "Submittal Procedures" in schedule. Coordinate submittal review times in Contractor's Construction Schedule with Submittals Schedule.
  4. Startup and Testing Time: Include not less than 20 days for startup and testing.
  5. Substantial Completion: Indicate completion in advance of date established for Substantial Completion, and allow time for Architect's administrative procedures necessary for certification of Substantial Completion.
- D. Constraints: Include constraints and work restrictions indicated in the Contract Documents and as follows in schedule, and show how the sequence of the Work is affected.
1. Phasing: Arrange list of activities on schedule by phase.
  2. Work under More Than One Contract: Include a separate activity for each contract.
  3. Work by Owner: Include a separate activity for each portion of the Work performed by Owner.
  4. Products Ordered in Advance: Include a separate activity for each product. Include delivery date indicated in Division 01 Section "Summary." Delivery dates indicated stipulate the earliest possible delivery date.



5. Owner-Furnished Products: Include a separate activity for each product. Include delivery date indicated in Division 01 Section "Summary." Delivery dates indicated stipulate the earliest possible delivery date.
  6. Work Restrictions: Show the effect of the following items on the schedule:
    - a. Coordination with existing construction.
    - b. Limitations of continued occupancies.
    - c. Uninterruptible services.
    - d. Partial occupancy before Substantial Completion.
    - e. Use of premises restrictions.
    - f. Provisions for future construction.
    - g. Seasonal variations.
    - h. Environmental control.
  7. Work Stages: Indicate important stages of construction for each major portion of the Work, including, but not limited to, the following:
    - a. Subcontract awards.
    - b. Submittals.
    - c. Purchases.
    - d. Mockups.
    - e. Fabrication.
    - f. Sample testing.
    - g. Deliveries.
    - h. Installation.
    - i. Tests and inspections.
    - j. Adjusting.
    - k. Curing.
    - l. Startup and placement into final use and operation.
  8. Area Separations: Identify each major area of construction for each major portion of the Work. Indicate where each construction activity within a major area must be sequenced or integrated with other construction activities to provide for the following:
    - a. Structural completion.
    - b. Permanent space enclosure.
    - c. Completion of mechanical installation.
    - d. Completion of electrical installation.
    - e. Substantial Completion.
- E. Milestones: Include milestones indicated in the Contract Documents in schedule, including, but not limited to, the Notice to Proceed, Substantial Completion, and Final Completion, and the following interim milestones:
1. Mobilize and demobilize.
  2. Identify utilities outages/shutdowns.
  3. Work commencement.
  4. Sitework contractor interfaces.
  5. Excavation/fill - start and completion.
  6. Foundations and footings complete by area.
  7. Wood framing complete by area.
  8. Steel erection complete by area.
  9. Roof complete by area.
  10. Building shell weathertight complete by area.
  11. Site utility connections.
  12. Fire protection complete.
  13. Off-site utility interfaces.
  14. Mechanical systems complete by area.
  15. Electrical systems complete by area.

16. Joint occupancy dates.
  17. Commissioning start by area.
  18. Commissioning complete by area.
  19. Hand over to Owner complete.
  20. Punchlist inspection.
  21. Anticipated date of commissioning of operational systems.
  22. Substantial Completion occupancy date.
  23. Final Completion date.
  24. Separate Contracts, Pre-Owned Equipment, OFCI Products.
- F. Cost Correlation: At the head of schedule, provide a cost correlation line, indicating planned and actual costs. On the line, show dollar volume of the Work performed as of dates used for preparation of payment requests.
1. Refer to Division 01 Section "Payment Procedures" for cost reporting and payment procedures.
  2. Contractor shall assign cost to construction activities on the CPM schedule. Costs shall not be assigned to submittal activities unless specified otherwise but may, with Architect's approval, be assigned to fabrication and delivery activities. Costs shall be under required principal subcontracts for testing and commissioning activities, operation and maintenance manuals, punch list activities, Project Record Documents, and demonstration and training (if applicable), in the amount of 5 percent of the Contract Sum.
  3. Each activity cost shall reflect an accurate value subject to approval by Architect.
  4. Total cost assigned to activities shall equal the total Contract Sum.
- G. Contract Modifications: For each proposed contract modification and concurrent with its submission, prepare a time-impact analysis using fragnets to demonstrate the effect of the proposed change on the overall project schedule.
- H. Computer Software: Prepare schedules using a program that has been developed specifically to manage construction schedules.
1. Use the most recent version of scheduling software, Primavera Project Planner for current Windows version for operating system to produce construction schedule and reports. Microsoft "Project" is an acceptable scheduling software.
  2. Three Week Look-ahead: "Microsoft Excel" may be used for 3-week, look-ahead interval schedules.
- 2.03 PRELIMINARY CONSTRUCTION SCHEDULE
- A. Bar-Chart Schedule: Submit preliminary horizontal bar-chart-type construction schedule within seven days of date established for the Notice to Proceed.
- B. Preparation: Indicate each significant construction activity separately. Identify first workday of each week with a continuous vertical line. Outline significant construction activities for first 60 days of construction. Include skeleton diagram for the remainder of the Work and a cash requirement prediction based on indicated activities.
- 2.04 CONTRACTOR'S CONSTRUCTION SCHEDULE (CPM SCHEDULE)
- A. General: Prepare network diagrams using AON (activity-on-node) format.
- B. Preliminary Network Diagram: Submit diagram within 14 days of date established for the Notice to Proceed. Outline significant construction activities for the first 60 days of construction. Include skeleton diagram for the remainder of the Work and a cash requirement prediction based on indicated activities.

- C. CPM Schedule: Prepare Contractor's Construction Schedule using a computerized, cost- and resource-loaded, time-scaled CPM network analysis diagram for the Work.
1. Develop network diagram in sufficient time to submit CPM schedule so it can be accepted for use no later than 30 days after date established for the Notice to Proceed.
    - a. Failure to include any work item required for performance of this Contract shall not excuse Contractor from completing all work within applicable completion dates, regardless of Architect's approval of the schedule.
  2. Conduct educational workshops to train and inform key Project personnel, including subcontractors' personnel, in proper methods of providing data and using CPM schedule information.
  3. Establish procedures for monitoring and updating CPM schedule and for reporting progress. Coordinate procedures with progress meeting and payment request dates.
  4. Use "one workday" as the unit of time. Include list of nonworking days and holidays incorporated into the schedule.
- D. CPM Schedule Preparation: Prepare a list of all activities required to complete the Work. Using the preliminary network diagram, prepare a skeleton network to identify probable critical paths.
1. Activities: Indicate the estimated time duration, sequence requirements, and relationship of each activity in relation to other activities. Include estimated time frames for the following activities:
    - a. Preparation and processing of submittals.
    - b. Mobilization and demobilization.
    - c. Purchase of materials.
    - d. Delivery.
    - e. Fabrication.
    - f. Utility interruptions.
    - g. Installation.
    - h. Work by Owner that may affect or be affected by Contractor's activities.
    - i. Testing and commissioning.
  2. Critical Path Activities: Identify critical path activities, including those for interim completion dates. Scheduled start and completion dates shall be consistent with Contract milestone dates.
  3. Processing: Process data to produce output data on a computer-drawn, time-scaled network. Revise data, reorganize activity sequences, and reproduce as often as necessary to produce the CPM schedule within the limitations of the Contract Time.
  4. Format: Mark the critical path. Locate the critical path near center of network; locate paths with most float near the edges.
    - a. Sub-networks on separate sheets are permissible for activities clearly off the critical path.
- E. Initial Issue of Schedule: Prepare initial network diagram from a list of straight "early start-total float" sort. Identify critical activities. Prepare tabulated reports showing the following:
1. Contractor or subcontractor and the Work or activity.
  2. Description of activity.
  3. Principal events of activity.
  4. Immediate preceding and succeeding activities.
  5. Early and late start dates.
  6. Early and late finish dates.
  7. Activity duration in workdays.
  8. Total float or slack time.
  9. Average size of workforce.
  10. Dollar value of activity (coordinated with the Schedule of Values).

- F. Schedule Updating: Concurrent with making revisions to schedule, prepare tabulated reports showing the following:
1. Identification of activities that have changed.
  2. Changes in early and late start dates.
  3. Changes in early and late finish dates.
  4. Changes in activity durations in workdays.
  5. Changes in the critical path.
  6. Changes in total float or slack time.
  7. Changes in the Contract Time.
- G. Value Summaries: Prepare two cumulative value lists, sorted by finish dates.
1. In first list, tabulate activity number, early finish date, dollar value, and cumulative dollar value.
  2. In second list, tabulate activity number, late finish date, dollar value, and cumulative dollar value.
  3. In subsequent issues of both lists, substitute actual finish dates for activities completed as of list date.
  4. Prepare list for ease of comparison with payment requests; coordinate timing with progress meetings.
    - a. In both value summary lists, tabulate "actual percent complete" and "cumulative value completed" with total at bottom.
    - b. Submit value summary printouts one week before each regularly scheduled progress meeting.

## 2.05 WEEKLY LOOK-AHEAD SCHEDULE

- A. Three Week Look-Ahead Schedule: Provide data on all upcoming activities including days of work on activity, subcontractors involved, and potential effects on other activities or operations.
1. Review: Participate in a weekly review of look-ahead schedule. Look-ahead schedule to show all activities for previous week since last meeting and planned work for following two (2) weeks.

## 2.06 REPORTS

- A. Daily Construction Reports: Prepare a daily construction report recording the following information concerning events at Project site:
1. List of subcontractors at Project site.
  2. List of separate contractors at Project site.
  3. Approximate count of personnel at Project site.
  4. Equipment at Project site.
  5. Material deliveries.
  6. High and low temperatures and general weather conditions.
  7. Accidents.
  8. Meetings and significant decisions.
  9. Unusual events (refer to special reports).
  10. Stoppages, delays, shortages, and losses.
  11. Meter readings and similar recordings.
  12. Emergency procedures.
  13. Orders and requests of authorities having jurisdiction.
  14. Change Orders received and implemented.
  15. Construction Change Directives received and implemented.
  16. Services connected and disconnected.

17. Equipment or system tests and startups.
18. Partial Completions and occupancies.
19. Substantial Completions authorized.

- B. Material Location Reports: At weekly intervals, prepare and submit a comprehensive list of materials delivered to and stored at Project site. List shall be cumulative, showing materials previously reported plus items recently delivered. Include with list a statement of progress on and delivery dates for materials or items of equipment fabricated or stored away from Project site.
- C. Field Condition Reports: Immediately on discovery of a difference between field conditions and the Contract Documents, prepare and submit a detailed report. Submit with a request for interpretation on CSI Form 13.2A. Include a detailed description of the differing conditions, together with recommendations for changing the Contract Documents.

## 2.07 SPECIAL REPORTS

- A. General: Submit special reports directly to Owner within one day(s) of an occurrence. Distribute copies of report to parties affected by the occurrence.
- B. Reporting Unusual Events: When an event of an unusual and significant nature occurs at Project site, whether or not related directly to the Work, prepare and submit a special report. List chain of events, persons participating, response by Contractor's personnel, evaluation of results or effects, and similar pertinent information. Advise Owner in advance when these events are known or predictable.

## PART 3 - EXECUTION

### 3.01 CONTRACTOR'S CONSTRUCTION SCHEDULE

- A. Scheduling Consultant: Engage a consultant to provide planning, evaluation, and reporting using CPM scheduling.
1. In-House Option: Owner may waive the requirement to retain a consultant if Contractor employs skilled personnel with experience in CPM scheduling and reporting techniques. Submit qualifications.
  2. Meetings: Scheduling consultant shall attend all meetings related to Project progress, alleged delays, and time impact.
- B. Contractor's Construction Schedule Updating: At monthly intervals, update schedule to reflect actual construction progress and activities. Issue schedule one week before each regularly scheduled progress meeting.
1. Revise schedule immediately after each meeting or other activity where revisions have been recognized or made. Issue updated schedule concurrently with the report of each such meeting.
  2. Include a report with updated schedule that indicates every change, including, but not limited to, changes in logic, durations, actual starts and finishes, and activity durations.
  3. As the Work progresses, indicate Actual Completion percentage for each activity.
- C. Weekly Three-week look-ahead update: Distribute to meeting attendees, a 3-week look ahead schedule at the Weekly Progress meeting to allow review of progress and planning of schedule.
- D. Distribution: Distribute copies of approved schedule to Architect Owner, separate contractors, testing and inspecting agencies, and other parties identified by Contractor with a need-to-know schedule responsibility.
1. Post copies in Project meeting rooms and temporary field offices.

2. When revisions are made, distribute updated schedules to the same parties and post in the same locations. Delete parties from distribution when they have completed their assigned portion of the Work and are no longer involved in performance of construction activities.

END OF SECTION 01 3200

## SECTION 01 3233 - PHOTOGRAPHIC DOCUMENTATION

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes administrative and procedural requirements for the following:
  - 1. Preconstruction photographs.
  - 2. Periodic construction photographs.
  - 3. Final completion construction photographs.
  - 4. Periodic construction video recordings.
- B. Related Sections:
  - 1. Division 01 Section "Closeout Procedures" for submitting photographic documentation as Project Record Documents at Project closeout.
  - 2. Division 01 Section "Demonstration and Training" for submitting video recordings of demonstration of equipment and training of Owner's personnel.
  - 3. Division 31 Section "Site Clearing" for photographic documentation before site clearing operations commence.

#### 1.03 INFORMATIONAL SUBMITTALS

- A. Key Plan: Submit key plan of Project site and building with notation of vantage points marked for location and direction of each photograph and video recording. Indicate elevation or story of construction. Include same information as corresponding photographic documentation.
- B. Digital Photographs: Submit image files within three days of taking photographs.
  - 1. Submit photos on thumb drive. Include copy of key plan indicating each photograph's location and direction.
  - 2. Identification: Provide the following information with each image description in file metadata tag:
    - a. Name of Project.
    - b. Name and contact information for photographer.
    - c. Name of Architect.
    - d. Name of Contractor.
    - e. Date photograph was taken.
    - f. Description of location, vantage point, and direction.
    - g. Unique sequential identifier keyed to accompanying key plan.
- C. Video Recordings: Submit video recordings within seven days of recording.
  - 1. Submit video recordings on CD-ROM or thumb-drive. Include copy of key plan indicating each video's location and direction.
  - 2. Identification: With each submittal, provide the following information in file metadata tag:
    - a. Name of Project.
    - b. Name and address of photographer.
    - c. Name of Architect.
    - d. Name of Contractor.
    - e. Date video recording was recorded.

- f. Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.

#### 1.04 FORMATS AND MEDIA

- A. Digital Photographs: Provide color images in JPG format, produced by a digital camera with minimum sensor size of 12 megapixels, and at an image resolution of not less than 3200 by 2400 pixels. Use flash in low light levels or backlit conditions.
- B. Digital Video Recordings: Provide high-resolution, digital video in MPEG format, produced by a digital camera with minimum sensor resolution of 12 megapixels and capable of recording in full high-definition mode. Provide supplemental lighting in low light levels or backlit conditions.
- C. Digital Images: Submit digital media as originally recorded in the digital camera, without alteration, manipulation, editing, or modifications using image-editing software.
- D. Metadata: Record accurate date and time from camera.
- E. File Names: Name media files with date and Project area and sequential numbering suffix.

#### 1.05 CONSTRUCTION PHOTOGRAPHS

- A. General: Take photographs with maximum depth of field and in focus.
  - 1. Maintain key plan with each set of construction photographs that identifies each photographic location.
- B. Preconstruction Photographs: Before commencement of excavation, take photographs of Project site and surrounding properties, including existing items to remain during construction, from different vantage points, as directed by Architect.
  - 1. Flag excavation areas and construction limits before taking construction photographs.
  - 2. Take 20 photographs to show existing conditions adjacent to property before starting the Work.
  - 3. Take 20 photographs of existing buildings either on or adjoining property to accurately record physical conditions at start of construction.
  - 4. Take additional photographs as required to record settlement or cracking of adjacent structures, pavements, and improvements.
- C. Periodic Construction Photographs: Take 20 photographs weekly, coinciding with the cutoff date associated with each Application for Payment. Select vantage points to show status of construction and progress since last photographs were taken.
- D. Final Completion Construction Photographs: Take 20 photographs after date of Substantial Completion for submission as Project Record Documents. Architect will inform photographer of desired vantage points.

#### 1.06 CONSTRUCTION VIDEO RECORDINGS

- A. Periodic Construction Video Recordings: Record video recording monthly, coinciding with the cutoff date associated with each Application for Payment. Select vantage points to show status of construction and progress since last video recordings were recorded. Minimum recording time shall be 30 minutes.



PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 3233

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 3300 - SUBMITTAL PROCEDURES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for submitting Shop Drawings, Product Data, Samples, and other submittals.
- B. Related Sections:
  - 1. Division 01 Section "Payment Procedures" for submitting Applications for Payment and the Schedule of Values.
  - 2. Division 01 Section "Project Management and Coordination" for submitting and distributing meeting and conference minutes, for submitting Coordination Drawings, and for procedures for using Architect's digital files.
  - 3. Division 01 Section "Construction Progress Documentation" for submitting schedules and reports, including Contractor's Construction Schedule and the Submittals Schedule.
  - 4. Division 01 Section "Photographic Documentation" for submitting construction photographs.
  - 5. Division 01 Section "Quality Requirements" for submitting test and inspection reports and for mockup requirements.
  - 6. Division 01 Section "Closeout Procedures" for submitting warranties.
  - 7. Division 01 Section "Operation and Maintenance Data" for submitting operation and maintenance manuals.
  - 8. Division 01 Section "Project Record Documents" for submitting Record Drawings, Record Specifications, and Record Product Data.
  - 9. Division 01 Section "Demonstration and Training" for submitting videotapes of demonstration of equipment and training of Owner's personnel.
  - 10. Divisions 02 through 49 Sections for specific requirements for submittals in those Sections.

#### 1.03 DEFINITIONS

- A. Action Submittals: Written and graphic information and physical samples that requires Architect's responsive action. Action submittals are those submittals indicated in individual Specification Sections as "action submittals."
- B. Informational Submittals: Written and graphic information and physical samples that does not require Architect's responsive action. Submittals may be rejected for not complying with requirements. Informational submittals are those submittals indicated in individual Specification Sections as "informational submittals."

#### 1.04 SUBMITTAL SCHEDULE

- A. Submittal Schedule: Submit, as an action submittal, a list of submittals, arranged in chronological order by dates required by construction schedule. Include time required for review, ordering, manufacturing, fabrication, and delivery when establishing dates. Include additional

time required for making corrections or revisions to submittals noted by Architect and additional time for handling and reviewing submittals required by those corrections.

1. Coordinate submittal schedule with list of subcontracts, the schedule of values, and Contractor's construction schedule.
2. Initial Submittal: Submit concurrently with startup construction schedule. Include submittals required during the first 60 days of construction. List those submittals required to maintain orderly progress of the Work and those required early because of long lead time for manufacture or fabrication.
3. Final Submittal: Submit concurrently with the first complete submittal of Contractor's construction schedule.
  - a. Submit revised submittal schedule to reflect changes in current status and timing for submittals.
4. Format: Arrange the following information in a tabular format:
  - a. Scheduled date for first submittal.
  - b. Specification Section number and title.
  - c. Submittal Category: Action; informational.
  - d. Name of subcontractor.
  - e. Description of the Work covered.
  - f. Scheduled date for Architect's final release or approval.
  - g. Scheduled dates for purchasing.
  - h. Scheduled date of fabrication.
  - i. Scheduled dates for installation.
  - j. Activity or event number.

#### 1.05 SUBMITTAL FORMATS

- A. Submittal Information: Include the following information in each submittal:
  1. Project name.
  2. Date.
  3. Name of Architect.
  4. Name of Contractor.
  5. Name of firm or entity that prepared submittal.
  6. Names of subcontractor, manufacturer, and supplier.
  7. Unique submittal number, including revision identifier. Include Specification Section number with sequential alphanumeric identifier; and alphanumeric suffix for resubmittals.
  8. Category and type of submittal.
  9. Submittal purpose and description.
  10. Number and title of Specification Section, with paragraph number and generic name for each of multiple items.
  11. Drawing number and detail references, as appropriate.
  12. Indication of full or partial submittal.
  13. Location(s) where product is to be installed, as appropriate.
  14. Other necessary identification.
  15. Remarks.
  16. Signature of transmitter.
- B. Options: Identify options requiring selection by Architect.
- C. Deviations and Additional Information: On each submittal, clearly indicate deviations from requirements in the Contract Documents, including minor variations and limitations; include relevant additional information and revisions, other than those requested by Architect on previous submittals. Indicate by highlighting on each submittal or noting on attached separate sheet.

- D. Submittals for Web-Based Project Software: Prepare submittals as PDF files, or other format indicated by Project software website.

#### 1.06 SUBMITTAL PROCEDURES

- A. Prepare and submit submittals required by individual Specification Sections. Types of submittals are indicated in individual Specification Sections.
  - 1. Web-Based Project Software: Prepare submittals in PDF form, and upload to web-based Project software website. Enter required data in web-based software site to fully identify submittal.
- B. Coordination: Coordinate preparation and processing of submittals with performance of construction activities.
  - 1. Coordinate each submittal with fabrication, purchasing, testing, delivery, other submittals, and related activities that require sequential activity.
  - 2. Submit all submittal items required for each Specification Section concurrently unless partial submittals for portions of the Work are indicated on approved submittal schedule.
  - 3. Submit action submittals and informational submittals required by the same Specification Section as separate packages under separate transmittals.
  - 4. Coordinate transmittal of submittals for related parts of the Work specified in different Sections so processing will not be delayed because of need to review submittals concurrently for coordination.
    - a. Architect reserves the right to withhold action on a submittal requiring coordination with other submittals until related submittals are received.
- C. Processing Time: Allow time for submittal review, including time for resubmittals, as follows. Time for review shall commence on Architect's receipt of submittal. No extension of the Contract Time will be authorized because of failure to transmit submittals enough in advance of the Work to permit processing, including resubmittals.
  - 1. Initial Review: Allow 15 days for initial review of each submittal. Allow additional time if coordination with subsequent submittals is required. Architect will advise Contractor when a submittal being processed must be delayed for coordination.
  - 2. Intermediate Review: If intermediate submittal is necessary, process it in same manner as initial submittal.
  - 3. Resubmittal Review: Allow 15 days for review of each resubmittal.
  - 4. Sequential Review: Where sequential review of submittals by Architect's consultants, Owner, or other parties is indicated, allow 21 days for initial review of each submittal.
  - 5. Concurrent Consultant Review: Where the Contract Documents indicate that submittals may be transmitted simultaneously to Architect and to Architect's consultants, allow 15 days for review of each submittal. Submittal will be returned to Architect before being returned to Contractor.
    - a. Submit one copy of submittal to concurrent reviewer in addition to specified number of copies to Architect.
- D. Resubmittals: Make resubmittals in same form and number of copies as initial submittal.
  - 1. Note date and content of previous submittal.
  - 2. Note date and content of revision in label or title block and clearly indicate extent of revision.
  - 3. Resubmit submittals until they are marked with approval notation from Architect's action stamp.
- E. Distribution: Furnish copies of final submittals to manufacturers, subcontractors, suppliers, fabricators, installers, authorities having jurisdiction, and others as necessary for performance of construction activities. Show distribution on transmittal forms.

- F. Use for Construction: Retain complete copies of submittals on Project site. Use only final action submittals that are marked with approval notation from Architect's action stamp.

#### 1.07 SUBMITTAL REQUIREMENTS

- A. Product Data: Collect information into a single submittal for each element of construction and type of product or equipment.
  - 1. If information must be specially prepared for submittal because standard published data are unsuitable for use, submit as Shop Drawings, not as Product Data.
  - 2. Mark each copy of each submittal to show which products and options are applicable.
  - 3. Include the following information, as applicable:
    - a. Manufacturer's catalog cuts.
    - b. Manufacturer's product specifications.
    - c. Standard color charts.
    - d. Statement of compliance with specified referenced standards.
    - e. Testing by recognized testing agency.
    - f. Application of testing agency labels and seals.
    - g. Notation of coordination requirements.
    - h. Availability and delivery time information.
  - 4. For equipment, include the following in addition to the above, as applicable:
    - a. Wiring diagrams that show factory-installed wiring.
    - b. Printed performance curves.
    - c. Operational range diagrams.
    - d. Clearances required to other construction, if not indicated on accompanying Shop Drawings.
  - 5. Submit Product Data before Shop Drawings, and before or concurrent with Samples.
- B. Shop Drawings: Prepare Project-specific information, drawn accurately to scale. Do not base Shop Drawings on reproductions of the Contract Documents or standard printed data unless submittal based on Architect's digital data drawing files is otherwise permitted.
  - 1. Preparation: Fully illustrate requirements in the Contract Documents. Include the following information, as applicable:
    - a. Identification of products.
    - b. Schedules.
    - c. Compliance with specified standards.
    - d. Notation of coordination requirements.
    - e. Notation of dimensions established by field measurement.
    - f. Relationship and attachment to adjoining construction clearly indicated.
    - g. Seal and signature of professional engineer if specified.
- C. Samples: Submit Samples for review of kind, color, pattern, and texture for a check of these characteristics with other materials.
  - 1. Transmit Samples that contain multiple, related components such as accessories together in one submittal package.
  - 2. Identification: Permanently attach label on unexposed side of Samples that includes the following:
    - a. Project name and submittal number.
    - b. Generic description of Sample.
    - c. Product name and name of manufacturer.
    - d. Sample source.
    - e. Number and title of applicable Specification Section.
    - f. Specification paragraph number and generic name of each item.

3. Web-Based Project Software: Prepare verbal submittals accompanying samples in PDF form, and upload to web-based Project software website. Enter required data in web-based software site to fully identify submittal.
  4. Disposition: Maintain sets of approved Samples at Project site, available for quality-control comparisons throughout the course of construction activity. Sample sets may be used to determine final acceptance of construction associated with each set.
    - a. Samples that may be incorporated into the Work are indicated in individual Specification Sections. Such Samples must be in an undamaged condition at time of use.
    - b. Samples not incorporated into the Work, or otherwise designated as Owner's property, are the property of Contractor.
  5. Samples for Initial Selection: Submit manufacturer's color charts consisting of units or sections of units showing the full range of colors, textures, and patterns available.
    - a. Number of Samples: Submit one full set(s) of available choices where color, pattern, texture, or similar characteristics are required to be selected from manufacturer's product line. Architect will return submittal with options selected.
  6. Samples for Verification: Submit full-size units or Samples of size indicated, prepared from same material to be used for the Work, cured and finished in manner specified, and physically identical with material or product proposed for use, and that show full range of color and texture variations expected. Samples include, but are not limited to, the following: partial sections of manufactured or fabricated components; small cuts or containers of materials; complete units of repetitively used materials; swatches showing color, texture, and pattern; color range sets; and components used for independent testing and inspection.
    - a. Number of Samples: Submit three sets of Samples. Architect will retain two Sample sets; remainder will be returned. Mark up and retain one returned Sample set as a project record Sample.
      - 1) Submit a single Sample where assembly details, workmanship, fabrication techniques, connections, operation, and other similar characteristics are to be demonstrated.
      - 2) If variation in color, pattern, texture, or other characteristic is inherent in material or product represented by a Sample, submit at least three sets of paired units that show approximate limits of variations.
- D. Product Schedule: As required in individual Specification Sections, prepare a written summary indicating types of products required for the Work and their intended location. Include the following information in tabular form:
1. Type of product. Include unique identifier for each product indicated in the Contract Documents or assigned by Contractor if none is indicated.
  2. Manufacturer and product name, and model number if applicable.
  3. Number and name of room or space.
  4. Location within room or space.
- E. Qualification Data: Prepare written information that demonstrates capabilities and experience of firm or person. Include lists of completed projects with project names and addresses, contact information of architects and owners, and other information specified.
- F. Design Data: Prepare and submit written and graphic information indicating compliance with indicated performance and design criteria in individual Specification Sections. Include list of assumptions and summary of loads. Include load diagrams if applicable. Provide name and version of software, if any, used for calculations. Number each page of submittal.
- G. Certificates:
1. Certificates and Certifications Submittals: Submit a statement that includes signature of entity responsible for preparing certification. Certificates and certifications shall be signed

- by an officer or other individual authorized to sign documents on behalf of that entity. Provide a notarized signature where indicated.
2. Installer Certificates: Submit written statements on manufacturer's letterhead certifying that Installer complies with requirements in the Contract Documents and, where required, is authorized by manufacturer for this specific Project.
  3. Manufacturer Certificates: Submit written statements on manufacturer's letterhead certifying that manufacturer complies with requirements in the Contract Documents. Include evidence of manufacturing experience where required.
  4. Material Certificates: Submit written statements on manufacturer's letterhead certifying that material complies with requirements in the Contract Documents.
  5. Product Certificates: Submit written statements on manufacturer's letterhead certifying that product complies with requirements in the Contract Documents.
  6. Welding Certificates: Prepare written certification that welding procedures and personnel comply with requirements in the Contract Documents. Submit record of Welding Procedure Specification and Procedure Qualification Record on AWS forms. Include names of firms and personnel certified.
- H. Test and Research Reports:
1. Compatibility Test Reports: Submit reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting results of compatibility tests performed before installation of product. Include written recommendations for primers and substrate preparation needed for adhesion.
  2. Field Test Reports: Submit written reports indicating and interpreting results of field tests performed either during installation of product or after product is installed in its final location, for compliance with requirements in the Contract Documents.
  3. Material Test Reports: Submit reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting test results of material for compliance with requirements in the Contract Documents.
  4. Preconstruction Test Reports: Submit reports written by a qualified testing agency, on testing agency's standard form, indicating and interpreting results of tests performed before installation of product, for compliance with performance requirements in the Contract Documents.
  5. Product Test Reports: Submit written reports indicating that current product produced by manufacturer complies with requirements in the Contract Documents. Base reports on evaluation of tests performed by manufacturer and witnessed by a qualified testing agency, or on comprehensive tests performed by a qualified testing agency.
  6. Research Reports: Submit written evidence, from a model code organization acceptable to authorities having jurisdiction, that product complies with building code in effect for Project. Include the following information:
    - a. Name of evaluation organization.
    - b. Date of evaluation.
    - c. Time period when report is in effect.
    - d. Product and manufacturers' names.
    - e. Description of product.
    - f. Test procedures and results.
    - g. Limitations of use.

#### 1.08 DELEGATED-DESIGN SERVICES

- A. Performance and Design Criteria: Where professional design services or certifications by a design professional are specifically required of Contractor by the Contract Documents, provide products and systems complying with specific performance and design criteria indicated.
1. If criteria indicated are insufficient to perform services or certification required, submit a written request for additional information to Architect.



- B. Delegated-Design Services Certification: In addition to Shop Drawings, Product Data, and other required submittals, submit digitally signed PDF file and three paper copies of certificate, signed and sealed by the responsible design professional, for each product and system specifically assigned to Contractor to be designed or certified by a design professional.
  - 1. Indicate that products and systems comply with performance and design criteria in the Contract Documents. Include list of codes, loads, and other factors used in performing these services.
- C. BIM Incorporation: Incorporate delegated-design drawing and data files into BIM established for Project.
  - 1. Prepare delegated-design drawings in the following format: Same digital data software program, version, and operating system as original Drawings.

#### 1.09 CONTRACTOR'S REVIEW

- A. Action Submittals and Informational Submittals: Review each submittal and check for coordination with other Work of the Contract and for compliance with the Contract Documents. Note corrections and field dimensions. Mark with approval stamp before submitting to Architect.
- B. Contractor's Approval: Indicate Contractor's approval for each submittal with indication in web-based Project software. Include name of reviewer, date of Contractor's approval, and statement certifying that submittal has been reviewed, checked, and approved for compliance with the Contract Documents.
  - 1. Architect will not review submittals received from Contractor that do not have Contractor's review and approval.

#### 1.10 ARCHITECT'S REVIEW

- A. Action Submittals: Architect will review each submittal, indicate corrections or revisions required.
  - 1. Submittals by Web-Based Project Software: Architect will indicate, on Project software website, the appropriate action.
    - a. Actions taken by indication on Project software website include the following:
      - 1) Approved.
      - 2) Approved as Noted.
      - 3) Revise as Noted/Resubmit.
      - 4) Submittal Not Requested/Returned without Review.
      - 5) Rejected/Resubmit as Specified.
      - 6) No Action Required.
- B. Informational Submittals: Architect will review each submittal and will not return it, or will return it if it does not comply with requirements. Architect will forward each submittal to appropriate party.
- C. Partial submittals prepared for a portion of the Work will be reviewed when use of partial submittals has received prior approval from Architect.
- D. Incomplete submittals are unacceptable, will be considered nonresponsive, and will be returned for resubmittal without review.
- E. Architect will return without review submittals received from sources other than Contractor.
- F. Submittals not required by the Contract Documents will be returned by Architect without action.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 3300

## SECTION 01 3311 - DELEGATED DESIGN AND DEFERRED SUBMITTAL REQUIREMENTS

### PART 1 - GENERAL

#### 1.01 SUMMARY

- A. Certain systems and/or components of the Work under this Project are Delegated Design, which includes the requirements for Deferred Submittal Approvals.
  - 1. Delegated Design components of this Work are defined as complete, operational systems, provided for their intended use.
- B. Delegated Design: Includes complete responsibility for the design, calculations, submittals, fabrication, transportation, and installation of the Delegated Design systems or components as required in this Section and as referenced in the applicable technical sections and on the Drawings.
- C. Deferred Submittals: Includes submission to Authorities Having Jurisdiction (herein referred to as "AHJ") all Delegated Design documents required for the separate approval for each Delegated Design item.
- D. Related Requirements: Refer to Drawings for a list of Deferred Submittal items and the individual technical Sections for additional information on Delegated Design requirements.

#### 1.02 DELEGATED DESIGN, GENERAL

- A. Performance and Design Criteria: Where professional design services or certifications by a design professional are specifically required of Contractor by the Contract Documents, provide products and systems complying with specific performance and design criteria indicated.
  - 1. If criteria indicated are not sufficient to perform services or certification required, submit a written request for additional information to Architect.
- B. Professional Engineer for Delegated Design: Engage a professional engineer licensed in the project jurisdiction to provide plans, specifications and analysis data as required by the Contract Documents and by AHJ.
- C. Contractor is required to coordinate the Work of all Delegated Design system and components and meet the schedule of the project.
  - 1. The Owner shall not be responsible for paying for any schedule delays, additional products, additional hours or overtime, restocking or rework resulting from failure of Contractor to provide Delegated Design systems and components.
- D. Delegated Design components attached to the structural frame or supplemental to the structural frame shall be designed for the anticipated loads as outlined in the Contract Documents.
  - 1. Coordinate components with the appropriate subcontractors.
  - 2. Load reactions at the interface between the Delegated Design components and the structural frame shall be clearly defined to allow for a review by the Architect or Engineer of Record.

#### 1.03 DELEGATED DESIGN SUBMITTALS

- A. Prior to submittal to AHJ, Contractor shall submit Delegated Design Submittals to Architect for review and comment.
  - 1. Mark with Contractor's approval stamp before submitting to Architect for review.
  - 2. Complete submittals shall be submitted with the Delegated Design Engineer's seal and signature for that portion of the Work.

3. Incomplete submittals, and submittals not marked with Contractor's approval stamp will be returned without review.
  4. Contractor shall revise and resubmit as required and incorporate modifications into submittal at no additional cost or time.
  5. Architect's review of Delegated Design submittals shall be for design intent and shall neither lessen nor shift the responsibility from the Contractor to either the Owner or to the design professional for AHJ approvals of Delegated Design submittals.
- B. Delegated-Design Services Certification: In addition to Shop Drawings, Product Data, and other required submittals, submit digitally signed PDF electronic file and three paper copies of certificate, signed and sealed by the responsible design professional, for each product and system specifically assigned to Contractor to be designed or certified by a design professional.
1. Indicate that products and systems comply with performance and design criteria in the Contract Documents. Include list of codes, loads, and other factors used in performing these services.
- C. Complete submittals shall be submitted with the Delegated Design Engineer's seal and signature for that portion of the Work. Submittals without required calculations, without the Delegated Design Engineer's seal, and which have not been reviewed by the Contractor will not be reviewed by the Architect or Engineer of Record.

#### 1.04 DEFERRED SUBMITTALS

- A. Contractor is responsible for submission and subsequent approvals for Delegated Design systems and components to AHJ.
1. Meet with AHJ to identify Delegated Design requirements for submission and processing.
  2. Follow requirements of AHJ current at the time of submission.
  3. Coordinate and submit all material required by AHJ in a timely manner so as not to adversely affect construction schedule.

PART 2 - PRODUCTS - NOT USED

PART 3 - EXECUTION - NOT USED

END OF SECTION 01 3311

## SECTION 01 4000 - QUALITY REQUIREMENTS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for quality assurance and quality control.
- B. Testing and inspecting services are required to verify compliance with requirements specified or indicated. These services do not relieve Contractor of responsibility for compliance with the Contract Document requirements.
  - 1. Specific quality-assurance and -control requirements for individual construction activities are specified in the Sections that specify those activities. Requirements in those Sections may also cover production of standard products.
  - 2. Specified tests, inspections, and related actions do not limit Contractor's other quality-assurance and -control procedures that facilitate compliance with the Contract Document requirements.
  - 3. Requirements for Contractor to provide quality-assurance and -control services required by Architect, Owner, or authorities having jurisdiction are not limited by provisions of this Section.
  - 4. Specific test and inspection requirements are not specified in this Section.
- C. Related Sections:
  - 1. Division 01 Section "Construction Progress Documentation" for developing a schedule of required tests and inspections.
  - 2. Division 01 Section "Execution" for cutting and patching of construction disturbed by testing and inspecting activities.
  - 3. Divisions 02 through 49 Sections for specific test and inspection requirements.

#### 1.03 DEFINITIONS

- A. Quality-Assurance Services: Activities, actions, and procedures performed before and during execution of the Work to guard against defects and deficiencies and substantiate that proposed construction will comply with requirements.
- B. Quality-Control Services: Tests, inspections, procedures, and related actions during and after execution of the Work to evaluate that actual products incorporated into the Work and completed construction comply with requirements. Services do not include contract enforcement activities performed by Architect.
- C. Mockups: Full-size physical assemblies that are constructed on-site. Mockups are constructed to verify selections made under Sample submittals; to demonstrate aesthetic effects and, where indicated, qualities of materials and execution; to review coordination, testing, or operation; to show interface between dissimilar materials; and to demonstrate compliance with specified installation tolerances. Mockups are not Samples. Unless otherwise indicated, approved mockups establish the standard by which the Work will be judged.

- D. Laboratory Mockups: Full-size physical assemblies constructed at testing facility to verify performance characteristics.
- E. Preconstruction Testing: Tests and inspections performed specifically for Project before products and materials are incorporated into the Work, to verify performance or compliance with specified criteria.
- F. Product Testing: Tests and inspections that are performed by an NRTL, an NVLAP, or a testing agency qualified to conduct product testing and acceptable to authorities having jurisdiction, to establish product performance and compliance with industry standards.
- G. Source Quality-Control Testing: Tests and inspections that are performed at the source, e.g., plant, mill, factory, or shop.
- H. Field Quality-Control Testing: Tests and inspections that are performed on-site for installation of the Work and for completed Work.
- I. Testing Agency: An entity engaged to perform specific tests, inspections, or both. Testing laboratory shall mean the same as testing agency.
- J. Installer/Applicator/Erector: Contractor or another entity engaged by Contractor as an employee, Subcontractor, or Sub-subcontractor, to perform a particular construction operation, including installation, erection, application, and similar operations.
  - 1. Using a term such as "carpentry" does not imply that certain construction activities must be performed by accredited or unionized individuals of a corresponding generic name, such as "carpenter." It also does not imply that requirements specified apply exclusively to tradespeople of the corresponding generic name.
- K. Experienced: When used with an entity or individual, "experienced" means having successfully completed a minimum of five previous projects similar in nature, size, and extent to this Project; being familiar with special requirements indicated; and having complied with requirements of authorities having jurisdiction.

#### 1.04 CONFLICTING REQUIREMENTS

- A. General: If compliance with two or more standards is specified and the standards establish different or conflicting requirements for minimum quantities or quality levels, comply with the most stringent requirement. Refer uncertainties and requirements that are different, but apparently equal, to Architect for a decision before proceeding.
- B. Minimum Quantity or Quality Levels: The quantity or quality level shown or specified shall be the minimum provided or performed. The actual installation may comply exactly with the minimum quantity or quality specified, or it may exceed the minimum within reasonable limits. To comply with these requirements, indicated numeric values are minimum or maximum, as appropriate, for the context of requirements. Refer uncertainties to Architect for a decision before proceeding.

#### 1.05 INFORMATIONAL SUBMITTALS

- A. Contractor's Statement of Responsibility: When required by authorities having jurisdiction, submit copy of written statement of responsibility sent to authorities having jurisdiction before starting work on the following systems:
  - 1. Seismic-force-resisting system, designated seismic system, or component listed in the designated seismic system quality-assurance plan prepared by Architect.

2. Main wind-force-resisting system or a wind-resisting component listed in the wind-force-resisting system quality-assurance plan prepared by Architect.

- B. Qualification Data: For testing agencies specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include proof of qualifications in the form of a recent report on the inspection of the testing agency by a recognized authority.

#### 1.06 REPORTS AND DOCUMENTS

- A. Test and Inspection Reports: Prepare and submit certified written reports specified in other Sections. Include the following:
  1. Date of issue.
  2. Project title and number.
  3. Name, address, and telephone number of testing agency.
  4. Dates and locations of samples and tests or inspections.
  5. Names of individuals making tests and inspections.
  6. Description of the Work and test and inspection method.
  7. Identification of product and Specification Section.
  8. Complete test or inspection data.
  9. Test and inspection results and an interpretation of test results.
  10. Record of temperature and weather conditions at time of sample taking and testing and inspecting.
  11. Comments or professional opinion on whether tested or inspected Work complies with the Contract Document requirements.
  12. Name and signature of laboratory inspector.
  13. Recommendations on retesting and reinspecting.
- B. Manufacturer's Field Reports: Prepare written information documenting tests and inspections specified in other Sections. Include the following:
  1. Name, address, and telephone number of representative making report.
  2. Statement on condition of substrates and their acceptability for installation of product.
  3. Summary of installation procedures being followed, whether they comply with requirements and, if not, what corrective action was taken.
  4. Results of operational and other tests and a statement of whether observed performance complies with requirements.
  5. Other required items indicated in individual Specification Sections.
- C. Permits, Licenses, and Certificates: For Owner's records, submit copies of permits, licenses, certifications, inspection reports, releases, jurisdictional settlements, notices, receipts for fee payments, judgments, correspondence, records, and similar documents, established for compliance with standards and regulations bearing on performance of the Work.

#### 1.07 QUALITY ASSURANCE

- A. General: Qualifications paragraphs in this article establish the minimum qualification levels required; individual Specification Sections specify additional requirements.
- B. Manufacturer Qualifications: A firm experienced in manufacturing products or systems similar to those indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.
- C. Fabricator Qualifications: A firm experienced in producing products similar to those indicated for this Project and with a record of successful in-service performance, as well as sufficient production capacity to produce required units.

- D. Installer Qualifications: A firm or individual experienced in installing, erecting, or assembling work similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful in-service performance.
- E. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated. Engineering services are defined as those performed for installations of the system, assembly, or product that are similar in material, design, and extent to those indicated for this Project.
- F. Specialists: Certain Specification Sections require that specific construction activities shall be performed by entities who are recognized experts in those operations. Specialists shall satisfy qualification requirements indicated and shall be engaged for the activities indicated.
  - 1. Requirement for specialists shall not supersede building codes and regulations governing the Work.
- G. Testing Agency Qualifications: An NRTL, an NVLAP, or an independent agency with the experience and capability to conduct testing and inspecting indicated, as documented according to ASTM E 548; and with additional qualifications specified in individual Sections; and where required by authorities having jurisdiction, that is acceptable to authorities.
  - 1. NRTL: A nationally recognized testing laboratory according to 29 CFR 1910.7.
  - 2. NVLAP: A testing agency accredited according to NIST's National Voluntary Laboratory Accreditation Program.
- H. Factory-Authorized Service Representative Qualifications: An authorized representative of manufacturer who is trained and approved by manufacturer to observe and inspect installation of manufacturer's products that are similar in material, design, and extent to those indicated for this Project.
- I. Preconstruction Testing: Where testing agency is indicated to perform preconstruction testing for compliance with specified requirements for performance and test methods, comply with the following:
  - 1. Contractor responsibilities include the following:
    - a. Provide test specimens representative of proposed products and construction.
    - b. Submit specimens in a timely manner with sufficient time for testing and analyzing results to prevent delaying the Work.
    - c. Provide sizes and configurations of test assemblies, mockups, and laboratory mockups to adequately demonstrate capability of products to comply with performance requirements.
    - d. Build site-assembled test assemblies and mockups using installers who will perform same tasks for Project.
    - e. Build laboratory mockups at testing facility using personnel, products, and methods of construction indicated for the completed Work.
    - f. When testing is complete, remove test specimens, assemblies, mockups, and laboratory mockups; do not reuse products on Project.
  - 2. Testing Agency Responsibilities: Submit a certified written report of each test, inspection, and similar quality-assurance service to Architect, with copy to Contractor. Interpret tests and inspections and state in each report whether tested and inspected work complies with or deviates from the Contract Documents.
- J. Mockups: Before installing portions of the Work requiring mockups, build mockups for each form of construction and finish required to comply with the following requirements, using materials indicated for the completed Work:
  - 1. Build mockups in location and of size indicated or, if not indicated, as directed by Architect.



2. Notify Architect seven days in advance of dates and times when mockups will be constructed.
3. Demonstrate the proposed range of aesthetic effects and workmanship.
4. Obtain Architect's approval of mockups before starting work, fabrication, or construction.
  - a. Allow seven days for initial review and each re-review of each mockup.
5. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
6. Demolish and remove mockups when directed unless otherwise indicated.

K. Laboratory Mockups: Comply with requirements of preconstruction testing and those specified in individual Specification Sections.

#### 1.08 QUALITY CONTROL

- A. Owner Responsibilities: Where quality-control services are indicated as Owner's responsibility, Owner will engage a qualified testing agency to perform these services.
1. Owner will furnish Contractor with names, addresses, and telephone numbers of testing agencies engaged and a description of types of testing and inspecting they are engaged to perform.
  2. Costs for retesting and reinspecting construction that replaces or is necessitated by work that failed to comply with the Contract Documents will be charged to Contractor, and the Contract Sum will be adjusted by Change Order.
- B. Contractor Responsibilities: Tests and inspections not explicitly assigned to Owner are Contractor's responsibility. Unless otherwise indicated, provide quality-control services specified and those required by authorities having jurisdiction. Perform quality-control services required of Contractor by authorities having jurisdiction, whether specified or not.
1. Where services are indicated as Contractor's responsibility, engage a qualified testing agency to perform these quality-control services.
    - a. Contractor shall not employ same entity engaged by Owner, unless agreed to in writing by Owner.
  2. Notify testing agencies at least 24 hours in advance of time when Work that requires testing or inspecting will be performed.
  3. Where quality-control services are indicated as Contractor's responsibility, submit a certified written report, in duplicate, of each quality-control service.
  4. Testing and inspecting requested by Contractor and not required by the Contract Documents are Contractor's responsibility.
  5. Submit additional copies of each written report directly to authorities having jurisdiction, when they so direct.
- C. Manufacturer's Field Services: Where indicated, engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including service connections. Report results in writing as specified in Division 01 Section "Submittal Procedures."
- D. Retesting/Reinspecting: Regardless of whether original tests or inspections were Contractor's responsibility, provide quality-control services, including retesting and reinspecting, for construction that replaced Work that failed to comply with the Contract Documents.
- E. Testing Agency Responsibilities: Cooperate with Architect and Contractor in performance of duties. Provide qualified personnel to perform required tests and inspections.
1. Notify Architect and Contractor promptly of irregularities or deficiencies observed in the Work during performance of its services.
  2. Determine the location from which test samples will be taken and in which in-situ tests are conducted.

3. Conduct and interpret tests and inspections and state in each report whether tested and inspected work complies with or deviates from requirements.
  4. Submit a certified written report, in duplicate, of each test, inspection, and similar quality-control service through Contractor.
  5. Do not release, revoke, alter, or increase the Contract Document requirements or approve or accept any portion of the Work.
  6. Do not perform any duties of Contractor.
- F. Associated Services: Cooperate with agencies performing required tests, inspections, and similar quality-control services, and provide reasonable auxiliary services as requested. Notify agency sufficiently in advance of operations to permit assignment of personnel. Provide the following:
1. Access to the Work.
  2. Incidental labor and facilities necessary to facilitate tests and inspections.
  3. Adequate quantities of representative samples of materials that require testing and inspecting. Assist agency in obtaining samples.
  4. Facilities for storage and field curing of test samples.
  5. Delivery of samples to testing agencies.
  6. Preliminary design mix proposed for use for material mixes that require control by testing agency.
  7. Security and protection for samples and for testing and inspecting equipment at Project site.
- G. Coordination: Coordinate sequence of activities to accommodate required quality-assurance and -control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting.
1. Schedule times for tests, inspections, obtaining samples, and similar activities.
- H. Schedule of Tests and Inspections: Prepare a schedule of tests, inspections, and similar quality-control services required by the Contract Documents. Submit schedule within 30 days of date established for the Notice to Proceed.
1. Distribution: Distribute schedule to Owner, Architect, testing agencies, and each party involved in performance of portions of the Work where tests and inspections are required.
- 1.09 SPECIAL TESTS AND INSPECTIONS
- A. Special Tests and Inspections: Owner will engage a qualified testing agency to conduct special tests and inspections required by authorities having jurisdiction as the responsibility of Owner.
- B. Special Tests and Inspections: Conducted by a qualified testing agency as required by authorities having jurisdiction, as indicated in individual Specification Sections, and as follows:
1. Verifying that manufacturer maintains detailed fabrication and quality-control procedures and reviews the completeness and adequacy of those procedures to perform the Work.
  2. Notifying Architect and Contractor promptly of irregularities and deficiencies observed in the Work during performance of its services.
  3. Submitting a certified written report of each test, inspection, and similar quality-control service to Architect with copy to Contractor and to authorities having jurisdiction.
  4. Submitting a final report of special tests and inspections at Substantial Completion, which includes a list of unresolved deficiencies.
  5. Interpreting tests and inspections and stating in each report whether tested and inspected work complies with or deviates from the Contract Documents.
  6. Retesting and reinspecting corrected work.
- C. Special Concrete Moisture Testing: See Part 3 below for requirements and procedures.

#### 1.10 CONCRETE SLAB MOISTURE TESTING

- A. Scope: Owner's testing lab will test moisture content of concrete floor slabs which will receive finish flooring using the following methods.
- B. Moisture Testing: Lab will perform moisture tests on floor substrate by two methods and where both testing procedures are required;
  - 1. First Test Method: One-half of the concrete area by ASTM F-1869 Desiccant method (MVER) with anhydrous calcium chloride testing; one test per 1,000 sq. ft., on weekly basis during minimum 90 day drying period prior to scheduled flooring installation.
  - 2. Second test method, test floor areas to be finished no less than 1 week and not more than (3) weeks prior to scheduled installation. Within the scheduled time period indicated above, test the floor area using the In-Situ Relative Humidity testing method per ASTM F-2170 (RH).
- C. pH Levels: Using ASTM F-710 at each test site, also test levels of pH, after removal of test containment dome. Place several drops of water and form a puddle 1 inch in diameter and allow to set for 60 seconds. Dip the pH paper into water and remove immediately and compare readings to pH chart. Report findings to Owner, Architect, and Contractor. Provide 1 test per 1,000 SF of floor surface.
  - 1. pH level (pH): Must be in range which is acceptable to flooring manufacturer.
- D. Coordination: Document and distribute test results to Contractor, Owner and Architect. Testing will be scheduled by the General Contractor. Subcontractor testing is not considered approved testing.

#### PART 2 - PRODUCTS (NOT USED)

#### PART 3 - EXECUTION

##### 3.01 TEST AND INSPECTION LOG

- A. Test and Inspection Log: Prepare a record of tests and inspections. Include the following:
  - 1. Date test or inspection was conducted.
  - 2. Description of the Work tested or inspected.
  - 3. Date test or inspection results were transmitted to Architect.
  - 4. Identification of testing agency or special inspector conducting test or inspection.
- B. Maintain log at Project site. Post changes and revisions as they occur. Provide access to test and inspection log for Architect's reference during normal working hours.

##### 3.02 REPAIR AND PROTECTION

- A. General: On completion of testing, inspecting, sample taking, and similar services, repair damaged construction and restore substrates and finishes.
  - 1. Provide materials and comply with installation requirements specified in other Specification Sections or matching existing substrates and finishes. Restore patched areas and extend restoration into adjoining areas with durable seams that are as invisible as possible.
  - 2. Comply with the Contract Document requirements for cutting and patching in Division 01 Section "Execution."
- B. Protect construction exposed by or for quality-control service activities.

- C. Repair and protection are Contractor's responsibility, regardless of the assignment of responsibility for quality-control services.

### 3.03 SPECIAL CONCRETE MOISTURE TESTING

- A. Inspection of Conditions: Require installer of each Work component to inspect both substrate and conditions under which Work is to be performed. Do not proceed until unsatisfactory conditions have been corrected in acceptable manner. Initiation of installation will confirm installer's acceptance of workplace for Work to proceed. Comply with the requirements indicated and schedule the testing outlined below with Owner's testing lab.
  - 1. Slab Moisture: Owner's testing lab will monitor moisture content of concrete floor slabs which receive finish flooring, such as wood, vinyl composition tile, vinyl tile, vinyl sheet, linoleum, carpet, resinous flooring, and special flooring. Lab shall perform moisture tests on floor substrate; one test per 1,000 sq. ft., on weekly basis during minimum ninety (90) day drying period prior to scheduled flooring installation. Test floor areas to be finished no less than (1) one week and not more than (3) weeks prior to scheduled installation. Within the scheduled time period indicated above, test the area using the In-Situ Relative Humidity testing method per ASTM F-2170-02.
    - a. If moisture content of slab exceeds flooring manufacturer's required limits for relative humidity levels; the General Contractor shall provide additional drying to reduce moisture in the concrete. Provide such additional methods as closing off areas and using ventilating, heating, and/or dehumidifying equipment, or other acceptable procedures as necessary to achieve maximum limits in time for scheduled flooring installation. Review drying procedures and schedule with Architect prior to implementation of mechanical drying methods. Cracking, crazing, curling, or related damage to concrete from overly aggressive application of drying or heating techniques will require replacement of concrete slabs. Install no finish flooring on slabs until relative humidity in concrete has been reported to be in compliance with the above criteria.
  - 2. pH Levels: At each test site (as specified above for slab moisture) also test levels of pH, after removal of test containment dome. Place several drops of water and form a puddle 1" in diameter and allow to set for 60 seconds. Dip the pH paper into water and remove immediately and compare readings to pH chart Report findings to Owner/Architect.

END OF SECTION 01 4000

## SECTION 01 4200 - REFERENCES

### PART 1 - GENERAL

#### 1.01 DEFINITIONS

- A. General: Basic Contract definitions are included in the Conditions of the Contract.
- B. "Approved": When used to convey Architect's action on Contractor's submittals, applications, and requests, "approved" is limited to Architect's duties and responsibilities as stated in the Conditions of the Contract.
- C. "Directed": A command or instruction by Architect. Other terms including "requested," "authorized," "selected," "required," and "permitted" have the same meaning as "directed."
- D. "Indicated": Requirements expressed by graphic representations or in written form on Drawings, in Specifications, and in other Contract Documents. Other terms including "shown," "noted," "scheduled," and "specified" have the same meaning as "indicated."
- E. "Regulations": Laws, ordinances, statutes, and lawful orders issued by authorities having jurisdiction, and rules, conventions, and agreements within the construction industry that control performance of the Work.
- F. "Furnish": Supply and deliver to Project site, ready for unloading, unpacking, assembly, installation, and similar operations.
- G. "Install": Unload, temporarily store, unpack, assemble, erect, place, anchor, apply, work to dimension, finish, cure, protect, clean, and similar operations at Project site.
- H. "Provide": Furnish and install, complete and ready for the intended use.
- I. "Project Site": Space available for performing construction activities. The extent of Project site is shown on Drawings and may or may not be identical with the description of the land on which Project is to be built.

#### 1.02 INDUSTRY STANDARDS

- A. Applicability of Standards: Unless the Contract Documents include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the Contract Documents to the extent referenced. Such standards are made a part of the Contract Documents by reference.
- B. Publication Dates: Comply with standards in effect as of date of the Contract Documents unless otherwise indicated.
- C. Copies of Standards: Each entity engaged in construction on Project should be familiar with industry standards applicable to its construction activity. Copies of applicable standards are not bound with the Contract Documents.
  - 1. Where copies of standards are needed to perform a required construction activity, obtain copies directly from publication source.

#### 1.03 ABBREVIATIONS AND ACRONYMS

- A. Industry Organizations: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they shall mean the recognized name of the entities indicated in Gale's

"Encyclopedia of Associations: National Organizations of the U.S." or in Columbia Books'  
"National Trade & Professional Associations of the United States."

- B. Code Agencies: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they shall mean the recognized name of the entities in the following list. This information is believed to be accurate as of the date of the Contract Documents.
1. IAPMO - International Association of Plumbing and Mechanical Officials; [www.iapmo.org](http://www.iapmo.org).
  2. ICC - International Code Council; [www.iccsafe.org](http://www.iccsafe.org).
  3. ICC-ES - ICC Evaluation Service, LLC; [www.icc-es.org](http://www.icc-es.org).
- C. Federal Government Agencies: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they shall mean the recognized name of the entities in the following list. Information is subject to change and is up-to-date as of the date of the Contract Documents.
1. CPSC - Consumer Product Safety Commission; [www.cpsc.gov](http://www.cpsc.gov).
  2. DOC - Department of Commerce; National Institute of Standards and Technology; [www.nist.gov](http://www.nist.gov).
  3. DOE - Department of Energy; [www.energy.gov](http://www.energy.gov).
  4. EPA - Environmental Protection Agency; [www.epa.gov](http://www.epa.gov).
  5. GSA - General Services Administration; [www.gsa.gov](http://www.gsa.gov).
  6. OSHA - Occupational Safety & Health Administration; [www.osha.gov](http://www.osha.gov).
  7. TRB - Transportation Research Board; National Cooperative Highway Research Program; [www.trb.org](http://www.trb.org).
  8. USDA - Department of Agriculture; Rural Utilities Service; [www.usda.gov](http://www.usda.gov).
- D. Standards and Regulations: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they shall mean the recognized name of the standards and regulations in the following list. This information is subject to change and is believed to be accurate as of the date of the Contract Documents.
1. CFR - Code of Federal Regulations; Available from Government Printing Office; [www.gpo.gov/fdsys](http://www.gpo.gov/fdsys).
  2. FED-STD - Federal Standard; (See FS).
  3. FS - Federal Specification; Available from Department of Defense Single Stock Point; <http://dodssp.daps.dla.mil>.
  4. USATBCB - U.S. Architectural & Transportation Barriers Compliance Board; (See USAB).
- E. State Government Agencies: Where abbreviations and acronyms are used in Specifications or other Contract Documents, they shall mean the recognized name of the entities in the following list. This information is subject to change and is believed to be accurate as of the date of the Contract Documents.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 4200

## SECTION 01 4500 - AIR BARRIER SYSTEM QUALITY CONTROL REQUIREMENTS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Administrative and procedural requirements for providing an airtight building enclosure that controls infiltration or exfiltration of air.
  - 2. Requirements for testing of building air tightness.
  - 3. Requirements for sealing the building water-resistive air/moisture barrier.
- B. Related Sections:
  - 1. Division 06 Section "Sheathing."
  - 2. Division 07 Section "Fluid-Applied Water Membrane Air Barriers."

#### 1.03 REFERENCE STANDARDS

- A. American Society for Testing and Materials (ASTM):
  - 1. ASTM E 779 - Standard Test Method for Determining Air Leakage Rate by Fan Pressurization.
  - 2. 2021 Oregon Efficiency Specialty Code (OEESC); based on ASHRAE Standard 90.1-2019 and Oregon amendments.

#### 1.04 DEFINITIONS

- A. Air Barrier System:
  - 1. An air barrier system is a continuous assembly of interconnected components within the exterior enclosure of a building which prevents air flow across the assembly, caused by air pressure differential from one side of the assembly to the other.
  - 2. The air barrier system components of the building shall generally consist of the following:
    - a. Concrete floor and foundation walls.
    - b. Self-adhering Water-resistive air barrier membrane systems applied over sheathing.
    - c. Closed windows and doors.
    - d. Roof membrane vapor retarder.
    - e. Membranes and seals connecting air barrier system elements.
    - f. Seals around penetrations in the air barrier system elements.

#### 1.05 SYSTEM DESCRIPTION

- A. Provide building enclosure with continuous air barrier systems to control air leakage into or out of the conditioned spaces to meet the specified performance requirements.
- B. The air barrier system shall have the following characteristics:
  - 1. It must be continuous, with all joints sealed.

2. It must be structurally supported to withstand positive and negative air pressures applied to the building enclosure.
3. Connection shall be made between:
  - a. Foundation and walls.
  - b. Wall air barrier system assemblies and all openings such as louvers, windows or door assemblies.
  - c. Different wall systems, including the connection of the liquid air barrier membrane applied over the gypsum sheathing systems and the liquid air barrier system applied to the backside of the precast concrete.
  - d. Roof vapor retarder.
  - e. Wall, floor, and roof assemblies at construction, control and expansion joints.
  - f. Wall, floor, and roof air barrier system assemblies to utility, pipe and duct penetrations.
4. Air Barrier Penetrations: All penetrations of the air barrier and paths of air infiltration / exfiltration shall be sealed.

#### 1.06 SUBMITTALS

- A. Make submittals in accordance with Division 01 Section "Submittal Procedures."
- B. Assigned Staff: Submit the name of the staff members assigned to verify the air barrier systems and description of past work experience which qualifies them for the specified duties.

#### 1.07 QUALITY ASSURANCE

- A. Air Barrier system Pre-Installation Conference:
  1. Administer a pre-installation conference in accordance with Division 01 Section "Project Management and Coordination."
  2. Attendees: Architect, Envelope Consultant, Contractor, and all subcontractors installing air barrier system elements, including the following:
    - a. Air barrier membrane subcontractor.
    - b. Sealant subcontractor.
    - c. Roofing subcontractors.
    - d. Flashing and sheet metal subcontractor.
    - e. Window and door installers.
    - f. Envelope consultant.
  3. Discuss air barrier system components and sequence of installation.
  4. Discuss all joints and penetrations and proposed methods for sealing.
  5. Identify and discuss all special conditions.
  6. Discuss exterior mock-ups.
  7. Discuss where each trade begins and ends and the responsibility and sequence of installation of all the air-tight joints, junctures, and transitions between materials, products and assemblies of products specified in the different sections, to be installed by the different trades.
  8. Discuss testing requirements, including potential for testing in limited portions of the building.
- B. Assigned Contractor Staff: Assign a staff member, and at least one alternate, to be responsible for verifying that air barrier system components have been properly installed and that the area is ready for cover. Selected staff members shall have had experience in envelope construction.
- C. Integrated Exterior Mockups: Construct integrated exterior mockup according to approved Shop Drawings and assemblies indicated on Drawings. Coordinate installation of exterior envelope materials and products for which mockups are required in individual Specification Sections,



along with supporting materials. Comply with requirements for mockups in Division 01 Section "Quality Requirements."

1. Coordinate construction of the mockup to allow observation of air barrier installation, flashings, air barrier integration with fenestration systems, and other portions of the building air/moisture barrier and drainage assemblies, prior to installation of veneer, cladding elements, and other components that will obscure the work.

D. On site Inspection:

1. The air barrier system is subject to inspection by the Owner and Architect.
2. Provide a minimum of 72 hour notice prior to covering any air barrier system assembly.

## 1.08 CONTRACTOR RESPONSIBILITIES

A. Coordinate and sequence the Work as necessary to ensure the final continuity of the air barrier system, including joints, junctures and transitions between materials and assemblies of materials and products, from substructure to walls to roof.

B. Provide quality assurance procedures and verifications as specified herein.

C. Ensure the following:

1. The air barrier system is continuous without gaps or holes.
2. Air barrier system membranes are structurally supported to withstand design air pressures.
3. Site conditions have been maintained for the application of air barrier system materials.
4. Surfaces to receive membranes have been properly cleaned and primed.
5. Laps in self adhered membranes are 2" minimum, lapped to weather (or mastic sealed on exposed edges), with no fish-mouths.
6. Self adhered and liquid applied membranes are properly bonded.
7. Thickness of liquid-applied materials meet manufacturer's specifications.

D. Associated Services:

1. Cooperate with agencies performing required inspections, tests, and similar services, and provide auxiliary services as requested.
2. Provide access to the Work.
3. Furnish temporary construction and incidental labor and facilities necessary to support inspection and testing operations.
4. Provide security and protection of assemblies and test equipment at the Project Site.

E. Coordination:

1. Coordinate the sequence of activities to accommodate required services with a minimum of delay.
2. Coordinate activities to avoid the necessity of removing and replacing construction to accommodate inspections and tests.
3. Schedule times for inspections, tests, sample taking, and similar activities.

F. Cooperate with, schedule, notify, and facilitate air barrier testing by owner's testing agency, to verify that the building meets the specified air barrier system performance requirements.

G. If testing shows that the building does not meet the specified overall building envelope air barrier system performance requirements, perform repair and reconstruction of the envelope assemblies as necessary to meet the specified performance requirements as approved by the Architect. Additional tests required to verify performance after repair and reconstruction shall be paid for by the Contractor with no change to Contract Sum or Contract Time.

## PART 2 - PRODUCTS

### 2.01 PERFORMANCE REQUIREMENTS

- A. Comply with applicable requirements in the 2021 Oregon Efficiency Specialty Code (OEEESC):
1. Section 5 - 5.4.3. Building Air leakage. Air leakage test required for all structures. Exception from testing when air sealing design and field verification under Section 5.9.1.
    - a. 5.4.3.1.2. Continuous Air Barrier Design and Installation. Continuous air barrier compliance requires:
      - 1) The air barrier shall be continuous for all assemblies that are the thermal envelope of the building and across the joints and assemblies.
      - 2) Air barrier joints and seams shall be sealed, including sealing transitions in places and changes in materials. The joints and seals shall be securely installed in or on the joint for its entire length so as not to dislodge, loosen or otherwise impair its ability to resist positive and negative pressure from wind, stack effect and mechanical ventilation.
      - 3) Penetrations of the air barrier shall be caulked, gasketed or otherwise sealed in a manner compatible with the construction materials and location. Sealing shall allow for expansion, contraction and mechanical vibration Joints and seams associated with penetrations shall be sealed in the same manner or taped. Sealing materials shall be securely installed around the penetrations so as not to dislodge, loosen or otherwise impair the penetrations ability to resist positive and negative pressure from wind, stack effect, and mechanical ventilation.
      - 4) See Drawings for pressure boundary to be considered in the test.
      - 5) Air leakage testing and verification. The measured air leakage rate of the building envelope shall not exceed 0.40 cfm/ft<sup>2</sup> under a pressure differential of 0.3 in. of water, with this air leakage rate normalized by the sum of the above-grade and below-grade building envelope areas of the conditioned space and semi-heated space. Record results on the "Blower Door Results Reporting" form for 2021 Oregon Energy Efficiency Specialty Code Compliance.
  2. Section 5 - 5.4.3.1.1. Whole building air leakage - exceptions. Buildings > 50,000 sf (exception) may comply using partial testing if:
    - a. Test entire floor area of all stories with; any space under a roof, a building entrance or a loading dock.
    - b. Test representative above-grade wall sections totaling at least 25% of wall area enclosing remaining conditioned space, cannot include areas tested under (a).
      - 1) Perform diagnostic evaluation (smoke tracer, infrared imaging, etc.) and seal identified leaks.
      - 2) Perform visual inspection of air barrier and seal identified leaks
      - 3) Submit report to code official and building owner identifying corrective actions taken to seal leaks.
    - c. Testing not required when meeting continuous air barrier design and installation verification program in accordance with Section 5.9.1.2 (design review and construction inspection and verification).
  3. Section 5 - 5.9.1.2: Continuous Air Barrier Verification: Optional path when selecting to not provide whole building air leakage testing per Exception 3. to Section 5.4.3.1.1.
    - a. An independent party performs a design review during preparation of the design documents to verify and document compliance with Sections 5.4.3 and 5.8.3.2.
    - b. Periodic field inspections are performed on the continuous air barrier; inspection while still exposed and able to be repaired.

- c. Commissioning report to the Owner.

### PART 3 - EXECUTION

#### 3.01 FIELD INSPECTION AND TESTING

- A. The Owner will hire an independent testing agency to perform inspection and testing to verify that the building meets the specified air barrier system performance requirements.
- B. Qualifications for Air Barrier System Testing Agency: Independent air barrier system testing agency that specializes in and has the equipment for the types of air barrier system tests to be performed.
- C. The testing laboratory will be authorized to perform the following:
  1. Submit a certified written report to the Architect, Owner's Representative, Envelope Consultant, and the Contractor after each testing operation.
  2. Written reports may include, without limitation, the following:
    - a. Date of issue.
    - b. Project title and number.
    - c. Name, address, and telephone number of testing agency.
    - d. Dates and locations of samples and tests or inspections.
    - e. Names of individuals making the inspection or test.
    - f. Designation of the Work and test method.
    - g. Identification of product and Specification Section.
    - h. Complete inspection or test data.
    - i. Test results and an interpretation of test results.
    - j. Ambient conditions at the time of sample taking and testing.
    - k. Comments or professional opinion on whether inspected or tested Work complies with Contract Document requirements.
    - l. Name and signature of laboratory inspector.
    - m. Recommendations on retesting.
  3. Duties of Testing and Inspection Agency:
    - a. Provide qualified personnel to perform required inspections and tests.
    - b. Coordinate with the Contractor as necessary to develop an effective air barrier system testing program for the Project.
    - c. Notify the Architect and the Contractor promptly of irregularities or deficiencies observed in the Work during performance of its services.
    - d. The agency is not authorized to release, revoke, alter, or enlarge requirements of the Contract Documents or approve or accept any portion of the Work.
    - e. The agency may not perform any duties of the Contractor.

#### 3.02 REPAIR AND PROTECTION

- A. Upon completion of testing operations, repair damaged construction and restore substrates and finishes. Comply with requirements for Cutting and Patching.
- B. Correct deficiencies reported by testing agency to fully seal building air/moisture barrier and drainage assemblies prior to installation of veneer, cladding elements, and other components that will obscure the work.

- C. Protect construction exposed by or for quality-control service activities, and protect repaired and sealed air/moisture barrier systems.

END OF SECTION 01 4500

SECTION 01 5000 - TEMPORARY FACILITIES AND CONTROLS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section includes requirements for temporary utilities, support facilities, and security and protection facilities.
- B. Related Sections:
  - 1. Division 01 Section "Summary" for limitations on utility interruptions and other work restrictions.
  - 2. Division 01 Section "Submittal Procedures" for procedures for submitting copies of implementation and termination schedule and utility reports.
  - 3. Division 01 Section "Quality Requirements for slab moisture testing and other requirements.
  - 4. Division 01 Section "Execution" for progress cleaning requirements.
  - 5. Divisions 02 through 49 Sections for temporary heat, ventilation, and humidity requirements for products in those Sections.

1.03 DEFINITIONS

- A. Permanent Enclosure: As determined by Architect, permanent or temporary roofing is complete, insulated, and weathertight; exterior walls are insulated and weathertight; and all openings are closed with permanent construction or substantial temporary closures.

1.04 USE CHARGES

- A. General: Cost or use charges for temporary facilities shall be included in the Contract Sum. Allow other entities to use temporary services and facilities without cost, including, but not limited to, Owner's construction forces, Architect, occupants of Project, testing agencies, and authorities having jurisdiction.

1.05 SUBMITTALS

- A. Site Plan: Show temporary facilities, utility hookups, staging areas, and parking areas for construction personnel.

1.06 QUALITY ASSURANCE

- A. Electric Service: Comply with NECA, NEMA, and UL standards and regulations for temporary electric service. Install service to comply with NFPA 70.
- B. Tests and Inspections: Arrange for authorities having jurisdiction to test and inspect each temporary utility before use. Obtain required certifications and permits.

- C. Coordination and Controls: General Contractor to coordinate the special moisture testing required by the Owner's testing lab. Coordinate re-testing and drying methods used in Division 01 Section "Temporary Facilities and Controls" with results from tests.

#### 1.07 PROJECT CONDITIONS

- A. Temporary Use of Permanent Facilities: Installer of each permanent service shall assume responsibility for operation, maintenance, and protection of each permanent service during its use as a construction facility before Owner's acceptance, regardless of previously assigned responsibilities.

### PART 2 - PRODUCTS

#### 2.01 MATERIALS

- A. Chain-Link Fencing: Minimum 2-inch, 0.148-inch thick, galvanized steel, chain-link fabric fencing; minimum 6 feet high with galvanized steel pipe posts; minimum 2-3/8-inch OD line posts and 2-7/8-inch OD corner and pull posts, with 1-5/8-inch OD top rails.
- B. Portable Chain-Link Fencing: Minimum 2-inch, 9-gage, galvanized steel, chain-link fabric fencing; minimum 6 feet high with galvanized steel pipe posts; minimum 2-3/8-inch OD line posts and 2-7/8-inch OD corner and pull posts, with 1-5/8-inch OD top and bottom rails. Provide concrete or galvanized steel bases for supporting posts. Provide fencing for temporary fencing for use at Portable Buildings.
  - 1. Install 100 percent polypropylene green color windscreens on fencing to full height of fence to block visibility of project site.
  - 2. Provide gates for emergency egress as indicated on Drawings. Provide non-locking latch devices and self-closing closer.
- C. Wood Enclosure Fence: Plywood, 8 feet high, framed with four 2-by-4-inch rails, with preservative-treated wood posts spaced not more than 8 feet apart.
- D. Gypsum Board: Minimum 1/2 inch thick by 48 inches wide by maximum available lengths; regular-type panels with tapered edges. Comply with ASTM C 36/C 36M.
- E. Insulation: Unfaced mineral-fiber blanket, manufactured from glass, slag wool, or rock wool; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively.
- F. Paint: Comply with requirements in Division 09 painting Sections.

#### 2.02 TEMPORARY FACILITIES

- A. Field Offices, General: Prefabricated or mobile units with serviceable finishes, temperature controls, and foundations adequate for normal loading.
- B. Common-Use Field Office: Of sufficient size to accommodate needs of construction personnel. Keep office clean and orderly. Furnish and equip offices as follows:
  - 1. Furniture required for Project-site documents including file cabinets, plan tables, plan racks, and bookcases.
  - 2. Conference room of sufficient size to accommodate meetings of 15 individuals. Provide electrical power service and 120-V ac duplex receptacles, with not less than 1 receptacle on each wall. Furnish room with conference table, chairs, and 4-foot-square tack board.
  - 3. Drinking water and private toilet.
  - 4. Power and Internet connection for Laptop connection.

5. Coffee machine and supplies.
6. Heating and cooling equipment necessary to maintain a uniform indoor temperature of 68 to 72 deg F.
7. Lighting fixtures capable of maintaining average illumination of 20 fc at desk height.

C. Storage and Fabrication Sheds: Provide sheds sized, furnished, and equipped to accommodate materials and equipment for construction operations.

1. Store combustible materials apart from building.

## 2.03 EQUIPMENT

A. Fire Extinguishers: Portable, UL rated; with class and extinguishing agent as required by locations and classes of fire exposures.

B. HVAC Equipment: Unless Owner authorizes use of permanent HVAC system, provide vented, self-contained, liquid-propane-gas or fuel-oil heaters with individual space thermostatic control.

1. Use of gasoline-burning space heaters, open-flame heaters, or salamander-type heating units is prohibited.
2. Heating Units: Listed and labeled for type of fuel being consumed, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use. Provide units using exterior combustion only with distribution of heating air or fluid to interior spaces. Interior combustion is prohibited.
3. Permanent HVAC System: If Owner authorizes use of permanent HVAC system for temporary use during construction, provide filter with MERV of 13 at each return air grille in system and remove at end of construction.
4. Filter Change: document unit number and date of filter change at each unit and indicated filter type re-installed. Submit documentation to Architect and Owner for the record prior to Substantial Completion.

## 2.04 CONSTRUCTION PARKING

A. Off-site, street parking only; no parking is permitted on-site without Owner's approval.

## PART 3 - EXECUTION

### 3.01 INSTALLATION, GENERAL

- A. Locate facilities where they will serve Project adequately and result in minimum interference with performance of the Work. Relocate and modify facilities as required by progress of the Work.
- B. Provide each facility ready for use when needed to avoid delay. Do not remove until facilities are no longer needed or are replaced by authorized use of completed permanent facilities.

### 3.02 TEMPORARY UTILITY INSTALLATION

- A. General: Install temporary service or connect to existing service.
  1. Arrange with utility company, Owner, and existing users for time when service can be interrupted, if necessary, to make connections for temporary services.
- B. Sewers and Drainage: Provide temporary utilities to remove effluent lawfully.
  1. Connect temporary sewers to municipal system as directed by authorities having jurisdiction.

- C. Water Service: Install water service and distribution piping in sizes and pressures adequate for construction.
- D. Water Service: Use of Owner's existing water service facilities will be permitted, as long as facilities are cleaned and maintained in a condition acceptable to Owner. At Substantial Completion, restore these facilities to condition existing before initial use.
  - 1. Where installations below an outlet might be damaged by spillage or leakage, provide a drip pan of suitable size to minimize water damage. Drain accumulated water promptly from pans.
- E. Sanitary Facilities: Provide temporary toilets, wash facilities, and drinking water for use of construction personnel. Comply with authorities having jurisdiction for type, number, location, operation, and maintenance of fixtures and facilities.
- F. Heating and Cooling: Provide temporary heating and cooling required by construction activities for curing or drying of completed installations or for protecting installed construction from adverse effects of low temperatures or high humidity. Select equipment that will not have a harmful effect on completed installations or elements being installed.
- G. Ventilation and Humidity Control: Provide temporary ventilation required by construction activities for curing or drying of completed installations or for protecting installed construction from adverse effects of high humidity. Select equipment that will not have a harmful effect on completed installations or elements being installed. Coordinate ventilation requirements to produce ambient condition required and minimize energy consumption.
  - 1. Ventilation: provide temporary ventilation using mechanical portable box fans throughout the structure to blow air throughout the structure as work continues. Provide fans as soon as roof structure is dried-in to prevent added moisture to floor slab. Provide enough units to allow drying throughout the structure.
  - 2. Dehumidification: provide dehumidification of moisture latent materials in advance of installation of finish materials to allow sufficient drying and thermal stability of building elements. Provide testing to insure that the process is removing moisture from material substrates and reaching levels required by Manufacturers' to allow installation of final finishes.
  - 3. Special Concrete Moisture Testing: Required by Division 01 Section "Quality Requirements" for slab moisture testing and other requirements shall require the Contractor's coordination and management of drying procedures. Added re-testing expense of slab moisture shall be at the Contractor's expense after the first re-test.
- H. Electric Power Service: Provide electric power service and distribution system of sufficient size, capacity, and power characteristics required for construction operations.
  - 1. Install electric power service overhead, unless otherwise indicated.
- I. Lighting: Provide temporary lighting with local switching that provides adequate illumination for construction operations, observations, inspections, and traffic conditions.
  - 1. Install and operate temporary lighting that fulfills security and protection requirements without operating entire system.
  - 2. Install lighting for Project identification sign.
- J. Electronic Communication Service: Provide WiFi capability for electronic communication services in common-use facilities.
  - 1. Provide high-speed Internet in primary field office.

### 3.03 SUPPORT FACILITIES INSTALLATION

- A. General: Comply with the following:



1. Provide incombustible construction for offices, shops, and sheds located within construction area or within 30 feet of building lines. Comply with NFPA 241.
  2. Maintain support facilities until near Substantial Completion. Remove before Substantial Completion. Personnel remaining after Substantial Completion will be permitted to use permanent facilities, under conditions acceptable to Owner.
- B. Temporary Roads and Paved Areas: Construct and maintain temporary roads and paved areas adequate for construction operations. Locate temporary roads and paved areas as indicated on Drawings.
1. Provide dust-control treatment that is nonpolluting and nontracking. Reapply treatment as required to minimize dust.
- C. Temporary Roads and Paved Areas: Construct and maintain temporary roads and paved areas adequate for construction operations. Locate temporary roads and paved areas in same location as permanent roads and paved areas. Extend temporary roads and paved areas, within construction limits indicated, as necessary for construction operations.
1. Coordinate elevations of temporary roads and paved areas with permanent roads and paved areas.
- D. Traffic Controls: Comply with requirements of authorities having jurisdiction.
1. Protect existing site improvements to remain including curbs, pavement, and utilities.
  2. Maintain access for fire-fighting equipment and access to fire hydrants.
- E. Parking: Use designated areas of Owner's existing parking areas for construction personnel.
- F. Dewatering Facilities and Drains: Comply with requirements of authorities having jurisdiction. Maintain Project site, excavations, and construction free of water.
1. Dispose of rainwater in a lawful manner that will not result in flooding Project or adjoining properties nor endanger permanent Work or temporary facilities.
  2. Remove snow and ice as required to minimize accumulations.
- G. Project Identification and Temporary Signs: Provide Project identification and other signs as indicated on Drawings. Install signs where indicated to inform public and individuals seeking entrance to Project. Unauthorized signs are not permitted.
1. Provide temporary, directional signs for construction personnel and visitors.
  2. Maintain and touchup signs so they are legible at all times.
- H. Waste Disposal Facilities: Comply with requirements specified in Division 01 Section "Construction Waste Management and Disposal."
- I. Existing Elevator Use: Use of Owner's existing elevators will be permitted, as long as elevators are cleaned and maintained in a condition acceptable to Owner. At Substantial Completion, restore elevators to condition existing before initial use, including replacing worn cables, guide shoes, and similar items of limited life.
1. Do not load elevators beyond their rated weight capacity.
  2. Provide protective coverings, barriers, devices, signs, or other procedures to protect elevator car and entrance doors and frame. If, despite such protection, elevators become damaged, engage elevator Installer to restore damaged work so no evidence remains of correction work. Return items that cannot be refinished in field to the shop, make required repairs and refinish entire unit, or provide new units as required.
- J. Temporary Stairs: Until permanent stairs are available, provide temporary stairs where ladders are not adequate.
- K. Temporary Use of Permanent Stairs: Cover finished, permanent stairs with protective covering of plywood or similar material so finishes will be undamaged at time of acceptance.

### 3.04 SECURITY AND PROTECTION FACILITIES INSTALLATION

- A. Environmental Protection: Provide protection, operate temporary facilities, and conduct construction in ways and by methods that comply with environmental regulations and that minimize possible air, waterway, and subsoil contamination or pollution or other undesirable effects.
  - 1. Comply with work restrictions specified in Division 01 Section "Summary."
- B. Temporary Erosion and Sedimentation Control: Provide measures to prevent soil erosion and discharge of soil-bearing water runoff and airborne dust to adjacent properties and walkways, according to requirements of authorities having jurisdiction.
  - 1. Inspect, repair, and maintain erosion- and sedimentation-control measures during construction until permanent vegetation has been established.
- C. Stormwater Control: Comply with authorities having jurisdiction. Provide barriers in and around excavations and subgrade construction to prevent flooding by runoff of stormwater from heavy rains.
- D. Pest Control: Engage pest-control service to recommend practices to minimize attraction and harboring of rodents, roaches, and other pests and to perform extermination and control procedures at regular intervals so Project will be free of pests and their residues at Substantial Completion. Obtain extended warranty for Owner. Perform control operations lawfully, using environmentally safe materials.
- E. Site Enclosure Fence: Before construction operations begin, furnish and install site enclosure fence in a manner that will prevent people and animals from easily entering site except by entrance gates.
  - 1. Extent of Fence: As required to enclose entire Project site or portion determined sufficient to accommodate construction operations.
  - 2. Maintain security by limiting number of keys and restricting distribution to authorized personnel. Provide Owner with one set of keys.
- F. Security Enclosure and Lockup: Install substantial temporary enclosure around partially completed areas of construction. Provide lockable entrances to prevent unauthorized entrance, vandalism, theft, and similar violations of security.
- G. Barricades, Warning Signs, and Lights: Comply with requirements of authorities having jurisdiction for erecting structurally adequate barricades, including warning signs and lighting.
- H. Temporary Enclosures: Provide temporary enclosures for protection of construction, in progress and completed, from exposure, foul weather, other construction operations, and similar activities. Provide temporary weathertight enclosure for building exterior.
  - 1. Where heating or cooling is needed and permanent enclosure is not complete, insulate temporary enclosures.
- I. Temporary Partitions: Provide floor-to-ceiling dustproof partitions to limit dust and dirt migration and to separate areas occupied by Owner from fumes and noise.
  - 1. Construct dustproof partitions with gypsum wallboard with joints taped on occupied side, and fire-retardant plywood on construction operations side.
  - 2. Construct dustproof partitions with 2 layers of 3-mil polyethylene sheet on each side. Cover floor with 2 layers of 3-mil polyethylene sheet, extending sheets 18 inches up the sidewalls. Overlap and tape full length of joints. Cover floor with fire-retardant plywood.
    - a. Construct vestibule and airlock at each entrance through temporary partition with not less than 48 inches between doors. Maintain water-dampened foot mats in vestibule.

3. Insulate partitions to provide noise protection to occupied areas.
  4. Seal joints and perimeter. Equip partitions with dustproof doors and security locks.
  5. Protect air-handling equipment.
  6. Weather strip openings.
  7. Provide walk-off mats at each entrance through temporary partition.
- J. Temporary Fire Protection: Install and maintain temporary fire-protection facilities of types needed to protect against reasonably predictable and controllable fire losses. Comply with NFPA 241.
1. Prohibit smoking in construction areas.
  2. Supervise welding operations, combustion-type temporary heating units, and similar sources of fire ignition according to requirements of authorities having jurisdiction.
  3. Develop and supervise an overall fire-prevention and fire-protection program for personnel at Project site. Review needs with local fire department and establish procedures to be followed. Instruct personnel in methods and procedures. Post warnings and information.

### 3.05 OPERATION, TERMINATION, AND REMOVAL

- A. Supervision: Enforce strict discipline in use of temporary facilities. To minimize waste and abuse, limit availability of temporary facilities to essential and intended uses.
- B. Maintenance: Maintain facilities in good operating condition until removal.
1. Maintain operation of temporary enclosures, heating, cooling, humidity control, ventilation, and similar facilities on a 24-hour basis where required to achieve indicated results and to avoid possibility of damage.
- C. Temporary Facility Changeover: Do not change over from using temporary security and protection facilities to permanent facilities until Substantial Completion.
- D. Termination and Removal: Remove each temporary facility when need for its service has ended, when it has been replaced by authorized use of a permanent facility, or no later than Substantial Completion. Complete or, if necessary, restore permanent construction that may have been delayed because of interference with temporary facility. Repair damaged Work, clean exposed surfaces, and replace construction that cannot be satisfactorily repaired.
1. Materials and facilities that constitute temporary facilities are property of Contractor. Owner reserves right to take possession of Project identification signs.
  2. Remove temporary paving not intended for or acceptable for integration into permanent paving. Where area is intended for landscape development, remove soil and aggregate fill that do not comply with requirements for fill or subsoil. Remove materials contaminated with road oil, asphalt and other petrochemical compounds, and other substances that might impair growth of plant materials or lawns. Repair or replace street paving, curbs, and sidewalks at temporary entrances, as required by authorities having jurisdiction.
  3. At Substantial Completion, clean and renovate permanent facilities used during construction period. Comply with final cleaning requirements specified in Division 01 Section "Closeout Procedures."

END OF SECTION 01 5000

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 6000 - PRODUCT REQUIREMENTS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for selection of products for use in Project; product delivery, storage, and handling; manufacturers' standard warranties on products; special warranties; and comparable products.
- B. Related Sections:
  - 1. Division 01 Section "Allowances" for products selected under an allowance.
  - 2. Division 01 Section "Alternates" for products selected under an alternate.
  - 3. Division 01 Section "Substitution Procedures" for requests for substitutions.
  - 4. Division 01 Section "References" for applicable industry standards for products specified.
  - 5. Division 01 Section "Closeout Procedures" for submitting warranties for Contract closeout.
  - 6. Divisions 02 through 49 Sections for specific requirements for warranties on products and installations specified to be warranted.

#### 1.03 DEFINITIONS

- A. Products: Items obtained for incorporating into the Work, whether purchased for Project or taken from previously purchased stock. The term "product" includes the terms "material," "equipment," "system," and terms of similar intent.
  - 1. Named Products: Items identified by manufacturer's product name, including make or model number or other designation shown or listed in manufacturer's published product literature that is current as of date of the Contract Documents.
  - 2. New Products: Items that have not previously been incorporated into another project or facility. Products salvaged or recycled from other projects are not considered new products.
  - 3. Comparable Product: Product that is demonstrated and approved through submittal process to have the indicated qualities related to type, function, dimension, in-service performance, physical properties, appearance, and other characteristics that equal or exceed those of specified product.
- B. Substitutions: Changes in products, materials, equipment, and methods of construction from those required by the Contract Documents and proposed by Contractor.
- C. Basis-of-Design Product Specification: A specification in which a specific manufacturer's product is named and accompanied by the words "basis-of-design product," including make or model number or other designation, to establish the significant qualities related to type, function, dimension, in-service performance, physical properties, appearance, and other characteristics for purposes of evaluating comparable products of additional manufacturers named in the specification.

#### 1.04 ACTION SUBMITTALS

- A. Product List: Submit a list, in tabular form, showing specified products. Include generic names of products required. Include manufacturer's name and proprietary product names for each product.
1. Coordinate product list with Contractor's Construction Schedule and the Submittals Schedule.
  2. Form: Tabulate information for each product under the following column headings:
    - a. Specification Section number and title.
    - b. Generic name used in the Contract Documents.
    - c. Proprietary name, model number, and similar designations.
    - d. Manufacturer's name and address.
    - e. Supplier's name and address.
    - f. Installer's name and address.
    - g. Projected delivery date or time span of delivery period.
    - h. Identification of items that require early submittal approval for scheduled delivery date.
  3. Initial Submittal: Within 30 days after date of commencement of the Work, submit 3 copies of initial product list. Include a written explanation for omissions of data and for variations from Contract requirements.
    - a. At Contractor's option, initial submittal may be limited to product selections and designations that must be established early in Contract period.
  4. Completed List: Within 60 days after date of commencement of the Work, submit 3 copies of completed product list. Include a written explanation for omissions of data and for variations from Contract requirements.
  5. Architect's Action: Architect will respond in writing to Contractor within 15 days of receipt of completed product list. Architect's response will include a list of unacceptable product selections and a brief explanation of reasons for this action. Architect's response, or lack of response, does not constitute a waiver of requirement to comply with the Contract Documents.
- B. Comparable Product Requests: Submit request for consideration of each comparable product. Identify product or fabrication or installation method to be replaced. Include Specification Section number and title and Drawing numbers and titles.
1. Include data to indicate compliance with the requirements specified in "Comparable Products" Article.
  2. Architect's Action: If necessary, Architect will request additional information or documentation for evaluation within one week of receipt of a comparable product request. Architect will notify Contractor of approval or rejection of proposed comparable product request within 15 days of receipt of request, or seven days of receipt of additional information or documentation, whichever is later.
    - a. Form of Approval: As specified in Division 01 Section "Submittal Procedures."
    - b. Use product specified if Architect does not issue a decision on use of a comparable product request within time allocated.
- C. Basis-of-Design Product Specification Submittal: Comply with requirements in Division 01 Section "Submittal Procedures." Show compliance with requirements.

#### 1.05 QUALITY ASSURANCE

- A. Compatibility of Options: If Contractor is given option of selecting between two or more products for use on Project, select product compatible with products previously selected, even if previously selected products were also options.

1. Each contractor is responsible for providing products and construction methods compatible with products and construction methods of other contractors.
2. If a dispute arises between contractors over concurrently selectable but incompatible products, Architect will determine which products shall be used.

#### 1.06 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft. Comply with manufacturer's written instructions.
- B. Delivery and Handling:
  1. Schedule delivery to minimize long-term storage at Project site and to prevent overcrowding of construction spaces.
  2. Coordinate delivery with installation time to ensure minimum holding time for items that are flammable, hazardous, easily damaged, or sensitive to deterioration, theft, and other losses.
  3. Deliver products to Project site in an undamaged condition in manufacturer's original sealed container or other packaging system, complete with labels and instructions for handling, storing, unpacking, protecting, and installing.
  4. Inspect products on delivery to determine compliance with the Contract Documents and to determine that products are undamaged and properly protected.
- C. Storage:
  1. Store products to allow for inspection and measurement of quantity or counting of units.
  2. Store materials in a manner that will not endanger Project structure.
  3. Store products that are subject to damage by the elements, under cover in a weathertight enclosure above ground, with ventilation adequate to prevent condensation.
  4. Store cementitious products and materials on elevated platforms.
  5. Protect foam plastic from exposure to sunlight, except to extent necessary for period of installation and concealment.
  6. Comply with product manufacturer's written instructions for temperature, humidity, ventilation, and weather-protection requirements for storage.
  7. Protect stored products from damage and liquids from freezing.
  8. Provide a secure location and enclosure at Project site for storage of materials and equipment by Owner's construction forces. Coordinate location with Owner.

#### 1.07 PRODUCT WARRANTIES

- A. Warranties specified in other Sections shall be in addition to, and run concurrent with, other warranties required by the Contract Documents. Manufacturer's disclaimers and limitations on product warranties do not relieve Contractor of obligations under requirements of the Contract Documents.
  1. Manufacturer's Warranty: Written warranty furnished by individual manufacturer for a particular product and specifically endorsed by manufacturer to Owner.
  2. Special Warranty: Written warranty required by the Contract Documents to provide specific rights for Owner.
- B. Special Warranties: Prepare a written document that contains appropriate terms and identification, ready for execution.
  1. Manufacturer's Standard Form: Modified to include Project-specific information and properly executed.
  2. Specified Form: When specified forms are included with the Specifications, prepare a written document using indicated form properly executed.

3. Refer to Divisions 02 through 33. Sections for specific content requirements and particular requirements for submitting special warranties.
- C. Submittal Time: Comply with requirements in Division 01 Section "Closeout Procedures."

## PART 2 - PRODUCTS

### 2.01 PRODUCT SELECTION PROCEDURES

- A. General Product Requirements: Provide products that comply with the Contract Documents, are undamaged and, unless otherwise indicated, are new at time of installation.
1. Provide products complete with accessories, trim, finish, fasteners, and other items needed for a complete installation and indicated use and effect.
  2. Standard Products: If available, and unless custom products or nonstandard options are specified, provide standard products of types that have been produced and used successfully in similar situations on other projects.
  3. Owner reserves the right to limit selection to products with warranties not in conflict with requirements of the Contract Documents.
  4. Where products are accompanied by the term "as selected," Architect will make selection.
  5. Where products are accompanied by the term "match sample," sample to be matched is Architect's.
  6. Descriptive, performance, and reference standard requirements in the Specifications establish salient characteristics of products.
  7. Or Approved: For products specified by name and accompanied by the term "or approved," or "or approved by Architect," or comply with requirements in "Comparable Products" Article to obtain approval for use of an unnamed product.
- B. Product Selection Procedures:
1. Product: Where Specifications name a single manufacturer and product, provide the named product that complies with requirements. Comparable products or substitutions for Contractor's convenience will not be considered.
  2. Manufacturer/Source: Where Specifications name a single manufacturer or source, provide a product by the named manufacturer or source that complies with requirements. Comparable products or substitutions for Contractor's convenience will not be considered.
  3. Products: Where Specifications include a list of names of both products and manufacturers, provide one of the products listed that complies with requirements.
  4. Manufacturers: Where Specifications include a list of manufacturers' names, provide a product by one of the manufacturers listed that complies with requirements.
  5. Available Products: Where Specifications include a list of names of both products and manufacturers, provide one of the products listed, or an unnamed product, that complies with requirements. Comply with provisions in Part 2 "Comparable Products" Article for consideration of an unnamed product.
  6. Available Manufacturers: Where Specifications include a list of manufacturers, provide a product by one of the manufacturers listed, or an unnamed manufacturer, that complies with requirements. Comply with provisions in Part 2 "Comparable Products" Article for consideration of an unnamed product.
  7. Basis-of-Design Product: Where Specifications name a product, and include a list of manufacturers, provide the specified or indicated product or a comparable product by one of the other named manufacturers. Drawings and Specifications indicate sizes, profiles, dimensions, and other characteristics that are based on the product named. Comply with requirements in "Comparable Products" Article for consideration of an unnamed product by one of the other named manufacturers.



8. Visual Matching Specification: Where Specifications require "match Architect's sample", provide a product that complies with requirements and matches Architect's sample. Architect's decision will be final on whether a proposed product matches.
  - a. If no product available within specified category matches and complies with other specified requirements, comply with requirements in Section 01 25 00 "Substitution Procedures" for proposal of product.
9. Visual Selection Specification: Where Specifications include the phrase "as selected by Architect from manufacturer's full range" or similar phrase, select a product that complies with requirements. Architect will select color, gloss, pattern, density, or texture from manufacturer's product line that includes both standard and premium items.
  - a. Standard Range: Where Specifications include the phrase "standard range of colors, patterns, textures" or similar phrase, Architect will select color, pattern, density, or texture from manufacturer's product line that does not include premium items.
  - b. Full Range: Where Specifications include the phrase "full range of colors, patterns, textures" or similar phrase, Architect will select color, pattern, density, or texture from manufacturer's product line that includes both standard and premium items.

## 2.02 COMPARABLE PRODUCTS

- A. Conditions for Consideration: Architect will consider Contractor's request for comparable product when the following conditions are satisfied. If the following conditions are not satisfied, Architect may return requests without action, except to record noncompliance with these requirements:
  1. Comparable Products Evaluation: It is the submitter of the comparable product(s) responsibility to provide sufficient product data, testing, shop drawings, samples, and other information to justify the comparability of the product with the "Basis of Design." The Architect will review, and respond with his opinion as to the comparability of the submitted product in conformance with time requirements stipulated in Section 01 33 00 "Submittal Procedures".
  2. Evidence that the proposed product does not require revisions to the Contract Documents that it is consistent with the Contract Documents and will produce the indicated results, and that it is compatible with other portions of the Work.
  3. Detailed comparison of significant qualities of proposed product with those named in the Specifications. Significant qualities include attributes such as performance, weight, size, durability, visual effect, and specific features and requirements indicated.
  4. Evidence that proposed product provides specified warranty.
  5. List of similar installations for completed projects with project names and addresses and names and addresses of architects and owners, if requested.
  6. Samples, if requested.

## PART 3 - EXECUTION (NOT USED)

END OF SECTION 01 6000

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 01 7300 - EXECUTION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes general procedural requirements governing execution of the Work including, but not limited to, the following:
  - 1. Construction layout.
  - 2. Field engineering and surveying.
  - 3. Installation of the Work.
  - 4. Cutting and patching.
  - 5. Coordination of Owner-installed products.
  - 6. Progress cleaning.
  - 7. Starting and adjusting.
  - 8. Protection of installed construction.
  - 9. Correction of the Work.
- B. Related Sections include the following:
  - 1. Division 01 Section "Project Management and Coordination" for procedures for coordinating field engineering with other construction activities.
  - 2. Division 01 Section "Submittal Procedures" for submitting surveys.
  - 3. Division 01 Section "Closeout Procedures" for submitting final property survey with Project Record Documents, recording of Owner-accepted deviations from indicated lines and levels, and final cleaning.

1.03 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For land surveyor.
- B. Certified Surveys: Submit three copies signed by land surveyor.
- C. Certificates: Submit certificate signed by land surveyor certifying that location and elevation of improvements comply with requirements.

1.04 QUALITY ASSURANCE

- A. Land Surveyor Qualifications: A professional land surveyor who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing land-surveying services of the kind indicated.
- B. Professional Engineer Qualifications: Refer to Division 01 Section 01 "Quality Requirements."
- C. Cutting and Patching: Comply with requirements for and limitations on cutting and patching of construction elements.
  - 1. Visual Elements: Do not cut and patch construction in a manner that results in visual evidence of cutting and patching. Do not cut and patch exposed construction in a manner that would, in Architect's opinion, reduce the building's aesthetic qualities. Remove and replace construction that has been cut and patched in a visually unsatisfactory manner.

- D. Manufacturer's Installation Instructions: Obtain and maintain on-site manufacturer's written recommendations and instructions for installation of specified products and equipment.

## PART 2 - PRODUCTS (NOT USED)

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Existing Conditions: The existence and location of site improvements, utilities, and other construction indicated as existing are not guaranteed. Before beginning work, investigate and verify the existence and location of mechanical and electrical systems and other construction affecting the Work.
1. Before construction, verify the location and points of connection of utility services.
- B. Existing Utilities: The existence and location of underground and other utilities and construction indicated as existing are not guaranteed. Before beginning sitework, investigate and verify the existence and location of underground utilities and other construction affecting the Work.
1. Before construction, verify the location and invert elevation at points of connection of sanitary sewer, storm sewer, and water-service piping; and underground electrical services.
  2. Furnish location data for work related to Project that must be performed by public utilities serving Project site.
- C. Acceptance of Conditions: Examine substrates, areas, and conditions, with Installer or Applicator present where indicated, for compliance with requirements for installation tolerances and other conditions affecting performance. Record observations.
1. Written Report: Where a written report listing conditions detrimental to performance of the Work is required by other Sections, include the following:
    - a. Description of the Work.
    - b. List of detrimental conditions, including substrates.
    - c. List of unacceptable installation tolerances.
    - d. Recommended corrections.
  2. Verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.
  3. Examine roughing-in for mechanical and electrical systems to verify actual locations of connections before equipment and fixture installation.
  4. Examine walls, floors, and roofs for suitable conditions where products and systems are to be installed.
  5. Proceed with installation only after unsatisfactory conditions have been corrected. Proceeding with the Work indicates acceptance of surfaces and conditions.

### 3.02 PREPARATION

- A. Existing Utility Information: Furnish information to local utility and Owner that is necessary to adjust, move, or relocate existing utility structures, utility poles, lines, services, or other utility appurtenances located in or affected by construction. Coordinate with authorities having jurisdiction.
- B. Field Measurements: Take field measurements as required to fit the Work properly. Recheck measurements before installing each product. Where portions of the Work are indicated to fit to other construction, verify dimensions of other construction by field measurements before

fabrication. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

- C. Space Requirements: Verify space requirements and dimensions of items shown diagrammatically on Drawings.
- D. Review of Contract Documents and Field Conditions: Immediately on discovery of the need for clarification of the Contract Documents, submit a request for information to Architect. Include a detailed description of problem encountered, together with recommendations for changing the Contract Documents.

### 3.03 CONSTRUCTION LAYOUT

- A. Verification: Before proceeding to lay out the Work, verify layout information shown on Drawings, in relation to the property survey and existing benchmarks. If discrepancies are discovered, notify Architect promptly.
- B. General: Engage a land surveyor to lay out the Work using accepted surveying practices.
  - 1. Establish benchmarks and control points to set lines and levels at each story of construction and elsewhere as needed to locate each element of Project.
  - 2. Establish dimensions within tolerances indicated. Do not scale Drawings to obtain required dimensions.
  - 3. Inform installers of lines and levels to which they must comply.
  - 4. Check the location, level and plumb, of every major element as the Work progresses.
  - 5. Notify Architect when deviations from required lines and levels exceed allowable tolerances.
  - 6. Close site surveys with an error of closure equal to or less than the standard established by authorities having jurisdiction.
- C. Site Improvements: Locate and lay out site improvements, including pavements, grading, fill and topsoil placement, utility slopes, and invert elevations.
- D. Building Lines and Levels: Locate and lay out control lines and levels for structures, building foundations, column grids, and floor levels, including those required for mechanical and electrical work. Transfer survey markings and elevations for use with control lines and levels. Level foundations and piers from two or more locations.
- E. Record Log: Maintain a log of layout control work. Record deviations from required lines and levels. Include beginning and ending dates and times of surveys, weather conditions, name and duty of each survey party member, and types of instruments and tapes used. Make the log available for reference by Architect.

### 3.04 FIELD ENGINEERING

- A. Identification: Owner will identify existing benchmarks, control points, and property corners.
- B. Reference Points: Locate existing permanent benchmarks, control points, and similar reference points before beginning the Work. Preserve and protect permanent benchmarks and control points during construction operations.
  - 1. Do not change or relocate existing benchmarks or control points without prior written approval of Architect. Report lost or destroyed permanent benchmarks or control points promptly. Report the need to relocate permanent benchmarks or control points to Architect before proceeding.
  - 2. Replace lost or destroyed permanent benchmarks and control points promptly. Base replacements on the original survey control points.

- C. Benchmarks: Establish and maintain a minimum of two permanent benchmarks on Project site, referenced to data established by survey control points. Comply with authorities having jurisdiction for type and size of benchmark.
  - 1. Record benchmark locations, with horizontal and vertical data, on Project Record Documents.
  - 2. Where the actual location or elevation of layout points cannot be marked, provide temporary reference points sufficient to locate the Work.
  - 3. Remove temporary reference points when no longer needed. Restore marked construction to its original condition.
- D. Certified Survey: On completion of foundation walls, major site improvements, and other work requiring field-engineering services, prepare a certified survey showing dimensions, locations, angles, and elevations of construction and sitework.
- E. Final Property Survey: Prepare a final property survey showing significant features (real property) for Project. Include on the survey a certification, signed by land surveyor, that principal metes, bounds, lines, and levels of Project are accurately positioned as shown on the survey.
  - 1. Show boundary lines, monuments, streets, site improvements and utilities, existing improvements and significant vegetation, adjoining properties, acreage, grade contours, and the distance and bearing from a site corner to a legal point.
  - 2. Recording: At Substantial Completion, have the final property survey recorded by or with authorities having jurisdiction as the official "property survey."

### 3.05 INSTALLATION

- A. General: Locate the Work and components of the Work accurately, in correct alignment and elevation, as indicated.
  - 1. Make vertical work plumb and make horizontal work level.
  - 2. Where space is limited, install components to maximize space available for maintenance and ease of removal for replacement.
  - 3. Conceal pipes, ducts, and wiring in finished areas, unless otherwise indicated.
  - 4. Maintain minimum headroom clearance of 8 feet in spaces without a suspended ceiling.
- B. Comply with manufacturer's written instructions and recommendations for installing products in applications indicated.
- C. Install products at the time and under conditions that will ensure the best possible results. Maintain conditions required for product performance until Substantial Completion.
- D. Conduct construction operations so no part of the Work is subjected to damaging operations or loading in excess of that expected during normal conditions of occupancy.
- E. Tools and Equipment: Do not use tools or equipment that produce harmful noise levels.
- F. Templates: Obtain and distribute to the parties involved templates for work specified to be factory prepared and field installed. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing products to comply with indicated requirements.
- G. Anchors and Fasteners: Provide anchors and fasteners as required to anchor each component securely in place, accurately located and aligned with other portions of the Work.
  - 1. Mounting Heights: Where mounting heights are not indicated, mount components at heights directed by Architect.
  - 2. Allow for building movement, including thermal expansion and contraction.

3. Coordinate installation of anchorages. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.
  - H. Joints: Make joints of uniform width. Where joint locations in exposed work are not indicated, arrange joints for the best visual effect. Fit exposed connections together to form hairline joints.
  - I. Hazardous Materials: Use products, cleaners, and installation materials that are not considered hazardous.
- 3.06 CUTTING AND PATCHING
- A. General: Employ skilled workers to perform cutting and patching. Proceed with cutting and patching at the earliest feasible time, and complete without delay.
    1. Cut in-place construction to provide for installation of other components or performance of other construction, and subsequently patch as required to restore surfaces to their original condition.
  - B. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during installation or cutting and patching operations, by methods and with materials so as not to void existing warranties.
  - C. Temporary Support: Provide temporary support of Work to be cut.
  - D. Protection: Protect in-place construction during cutting and patching to prevent damage. Provide protection from adverse weather conditions for portions of Project that might be exposed during cutting and patching operations.
  - E. Cutting: Cut in-place construction by sawing, drilling, breaking, chipping, grinding, and similar operations, including excavation, using methods least likely to damage elements retained or adjoining construction. If possible, review proposed procedures with original Installer; comply with original Installer's written recommendations.
    1. In general, use hand or small power tools designed for sawing and grinding, not hammering and chopping. Cut holes and slots neatly to minimum size required, and with minimum disturbance of adjacent surfaces. Temporarily cover openings when not in use.
    2. Finished Surfaces: Cut or drill from the exposed or finished side into concealed surfaces.
    3. Concrete: Cut using a cutting machine, such as an abrasive saw or a diamond-core drill.
    4. Excavating and Backfilling: Comply with requirements in applicable Sections where required by cutting and patching operations.
    5. Proceed with patching after construction operations requiring cutting are complete.
  - F. Patching: Patch construction by filling, repairing, refinishing, closing up, and similar operations following performance of other Work. Patch with durable seams that are as invisible as practicable, as judged by Architect. Provide materials and comply with installation requirements specified in other Sections, where applicable.
    1. Inspection: Where feasible, test and inspect patched areas after completion to demonstrate physical integrity of installation.
    2. Exposed Finishes: Restore exposed finishes of patched areas and extend finish restoration into retained adjoining construction in a manner that will eliminate evidence of patching and refinishing.
    3. Ceilings: Patch, repair, or rehang in-place ceilings as necessary to provide an even-plane surface of uniform appearance.
    4. Exterior Building Enclosure: Patch components in a manner that restores enclosure to a weathertight condition and ensures thermal and moisture integrity of building enclosure and vapor barrier.

- G. Cleaning: Clean areas and spaces where cutting and patching are performed. Remove paint, mortar, oils, putty, and similar materials from adjacent finished surfaces.

### 3.07 OWNER-INSTALLED PRODUCTS

- A. Site Access: Provide access to Project site for Owner's construction forces.
- B. Coordination: Coordinate construction and operations of the Work with work performed by Owner's construction forces.
  - 1. Construction Schedule: Inform Owner of Contractor's preferred construction schedule for Owner's portion of the Work. Adjust construction schedule based on a mutually agreeable timetable. Notify Owner if changes to schedule are required due to differences in actual construction progress.
  - 2. Preinstallation Conferences: Include Owner's construction forces at preinstallation conferences covering portions of the Work that are to receive Owner's work. Attend preinstallation conferences conducted by Owner's construction forces if portions of the Work depend on Owner's construction.

### 3.08 PROGRESS CLEANING

- A. General: Clean Project site and work areas daily, including common areas. Coordinate progress cleaning for joint-use areas where more than one installer has worked. Enforce requirements strictly. Dispose of materials lawfully.
  - 1. Comply with requirements in NFPA 241 for removal of combustible waste materials and debris.
  - 2. Do not hold materials more than 7 days during normal weather or 3 days if the temperature is expected to rise above 80 deg F.
  - 3. Containerize hazardous and unsanitary waste materials separately from other waste. Mark containers appropriately and dispose of legally, according to regulations.
- B. Site: Maintain Project site free of waste materials and debris.
- C. Work Areas: Clean areas where work is in progress to the level of cleanliness necessary for proper execution of the Work.
  - 1. Remove liquid spills promptly.
  - 2. Where dust would impair proper execution of the Work, broom-clean or vacuum the entire work area, as appropriate.
- D. Installed Work: Keep installed work clean. Clean installed surfaces according to written instructions of manufacturer or fabricator of product installed, using only cleaning materials specifically recommended. If specific cleaning materials are not recommended, use cleaning materials that are not hazardous to health or property and that will not damage exposed surfaces.
- E. Concealed Spaces: Remove debris from concealed spaces before enclosing the space.
  - 1. Before installation of gypsum board, thoroughly vacuum wall cavities and stud tracks.
- F. Exposed Surfaces in Finished Areas: Clean exposed surfaces and protect as necessary to ensure freedom from damage and deterioration at time of Substantial Completion.
- G. Waste Disposal: Burying or burning waste materials on-site will not be permitted. Washing waste materials down sewers or into waterways will not be permitted.



- H. During handling and installation, clean and protect construction in progress and adjoining materials already in place. Apply protective covering where required to ensure protection from damage or deterioration at Substantial Completion.
- I. Clean and provide maintenance on completed construction as frequently as necessary through the remainder of the construction period. Adjust and lubricate operable components to ensure operability without damaging effects.
- J. Limiting Exposures: Supervise construction operations to assure that no part of the construction, completed or in progress, is subject to harmful, dangerous, damaging, or otherwise deleterious exposure during the construction period.

### 3.09 STARTING AND ADJUSTING

- A. Start equipment and operating components to confirm proper operation. Remove malfunctioning units, replace with new units, and retest.
- B. Adjust operating components for proper operation without binding. Adjust equipment for proper operation.
- C. Test each piece of equipment to verify proper operation. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Manufacturer's Field Service: If a factory-authorized service representative is required to inspect field-assembled components and equipment installation, comply with qualification requirements in Division 01 Section "Quality Requirements."

### 3.10 PROTECTION OF INSTALLED CONSTRUCTION

- A. Provide final protection and maintain conditions that ensure installed Work is without damage or deterioration at time of Substantial Completion.
- B. Comply with manufacturer's written instructions for temperature and relative humidity.

### 3.11 CORRECTION OF THE WORK

- A. Repair or remove and replace defective construction. Restore damaged substrates and finishes.
  - 1. Repairing includes replacing defective parts, refinishing damaged surfaces, touching up with matching materials, and properly adjusting operating equipment.
- B. Restore permanent facilities used during construction to their specified condition.
- C. Remove and replace damaged surfaces that are exposed to view if surfaces cannot be repaired without visible evidence of repair.
- D. Repair components that do not operate properly. Remove and replace operating components that cannot be repaired.
- E. Remove and replace chipped, scratched, and broken glass or reflective surfaces.

END OF SECTION 01 7300

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 7419 - CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for the following:
  - 1. Disposing of nonhazardous demolition and construction waste.
- B. Related Sections:
  - 1. Division 01 Section "Temporary Facilities and Controls" for environmental-protection measures during construction.
  - 2. Division 31 Section "Site Clearing and Site Demolition" for disposition of waste resulting from site clearing and removal of any above-and below-grade improvements.

#### 1.03 DEFINITIONS

- A. Construction Waste: Building and site improvement materials and other solid waste resulting from construction, remodeling, renovation, or repair operations. Construction waste includes packaging.
- B. Demolition Waste: Building and site improvement materials resulting from demolition or selective demolition operations.
- C. Disposal: Removal off-site of demolition and construction waste and subsequent sale, recycling, reuse, or deposit in landfill or incinerator acceptable to authorities having jurisdiction.
- D. Recycle: Recovery of demolition or construction waste for subsequent processing in preparation for reuse.
- E. Salvage: Recovery of demolition or construction waste and subsequent sale or reuse in another facility.
- F. Salvage and Reuse: Recovery of demolition or construction waste and subsequent incorporation into the Work.

#### 1.04 PERFORMANCE GOALS

- A. Salvage/Recycle Goals: Owner's goal is to salvage and recycle as much nonhazardous construction waste as possible including the following materials:
  - 1. Construction Waste:
    - a. Site-clearing waste.
    - b. Masonry and CMU.
    - c. Lumber.
    - d. Wood sheet materials.
    - e. Wood trim.
    - f. Metals.
    - g. Roofing.
    - h. Insulation.

- i. Gypsum board.
- j. Piping.
- k. Electrical conduit.
- l. Packaging: Regardless of salvage/recycle goal indicated above, salvage or recycle 100 percent of the following uncontaminated packaging materials:
  - 1) Paper.
  - 2) Cardboard.
  - 3) Boxes.
  - 4) Plastic sheet and film.
  - 5) Polystyrene packaging.
  - 6) Wood crates.
  - 7) Plastic pails.

#### 1.05 INFORMATIONAL SUBMITTALS

- A. Records of Donations: Indicate receipt and acceptance of salvageable waste donated to individuals and organizations. Indicate whether organization is tax exempt.
- B. Records of Sales: Indicate receipt and acceptance of salvageable waste sold to individuals and organizations. Indicate whether organization is tax exempt.
- C. Recycling and Processing Facility Records: Indicate receipt and acceptance of recyclable waste by recycling and processing facilities licensed to accept them. Include manifests, weight tickets, receipts, and invoices.
- D. Landfill and Incinerator Disposal Records: Indicate receipt and acceptance of waste by landfills and incinerator facilities licensed to accept them. Include manifests, weight tickets, receipts, and invoices.

#### 1.06 QUALITY ASSURANCE

- A. Regulatory Requirements: Comply with hauling and disposal regulations of authorities having jurisdiction.

### PART 2 - PRODUCTS (NOT USED)

### PART 3 - EXECUTION

#### 3.01 PLAN IMPLEMENTATION

- A. General: Provide handling, containers, storage, signage, transportation, and other items as required for waste management during the entire duration of the Contract.
  - 1. Comply with Division 01 Section "Temporary Facilities and Controls" for operation, termination, and removal requirements.
- B. Site Access and Temporary Controls: Conduct waste management operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
  - 1. Designate and label specific areas on Project site necessary for separating materials that are to be salvaged, recycled, reused, donated, and sold.
  - 2. Comply with Division 01 Section "Temporary Facilities and Controls" for controlling dust and dirt, environmental protection, and noise control.

### 3.02 SALVAGING DEMOLITION WASTE

- A. Salvaged Items for Reuse in the Work:
  - 1. Clean salvaged items.
  - 2. Pack or crate items after cleaning. Identify contents of containers.
  - 3. Store items in a secure area until installation.
  - 4. Protect items from damage during transport and storage.
  - 5. Install salvaged items to comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make items functional for use indicated.

### 3.03 RECYCLING DEMOLITION AND CONSTRUCTION WASTE, GENERAL

- A. General: Recycle paper and beverage containers used by on-site workers.
- B. Procedures: Separate recyclable waste from other waste materials, trash, and debris. Separate recyclable waste by type at Project site to the maximum extent practical.
  - 1. Provide appropriately marked containers or bins for controlling recyclable waste until they are removed from Project site. Include list of acceptable and unacceptable materials at each container and bin.
    - a. Inspect containers and bins for contamination and remove contaminated materials if found.
  - 2. Stockpile processed materials on-site without intermixing with other materials. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
  - 3. Stockpile materials away from construction area. Do not store within drip line of remaining trees.
  - 4. Store components off the ground and protect from the weather.
  - 5. Remove recyclable waste from Owner's property and transport to recycling receiver or processor.

### 3.04 RECYCLING CONSTRUCTION WASTE

- A. Packaging:
  - 1. Cardboard and Boxes: Break down packaging into flat sheets. Bundle and store in a dry location.
  - 2. Polystyrene Packaging: Separate and bag materials.
  - 3. Pallets: As much as possible, require deliveries using pallets to remove pallets from Project site. For pallets that remain on-site, break down pallets into component wood pieces and comply with requirements for recycling wood.
  - 4. Crates: Break down crates into component wood pieces and comply with requirements for recycling wood.
- B. Site-Clearing Wastes: Chip brush, branches, and trees on-site or at landfill facility
- C. Wood Materials:
  - 1. Clean Cut-Offs of Lumber: Grind or chip into small pieces.
  - 2. Clean Sawdust: Bag sawdust that does not contain painted or treated wood.
- D. Gypsum Board: Stack large clean pieces on wood pallets or in container and store in a dry location.
  - 1. Clean Gypsum Board: Grind scraps of clean gypsum board using small mobile chipper or hammer mill. Screen out paper after grinding.

3.05 DISPOSAL OF WASTE

- A. General: Except for items or materials to be salvaged, recycled, or otherwise reused, remove waste materials from Project site and legally dispose of them in a landfill or incinerator acceptable to authorities having jurisdiction.
  - 1. Except as otherwise specified, do not allow waste materials that are to be disposed of accumulate on-site.
  - 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
- B. Burning: Do not burn waste materials.
- C. Disposal: Transport waste materials off Owner's property and legally dispose of them.

END OF SECTION 01 7419

## SECTION 01 7700 - CLOSEOUT PROCEDURES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for contract closeout, including, but not limited to, the following:
  - 1. Substantial Completion.
  - 2. Inspection procedures.
  - 3. Final completion.
  - 4. Warranties.
  - 5. Final cleaning.
  - 6. Repair of the Work.
- B. Related Sections:
  - 1. Division 01 Section "Payment Procedures" for requirements for Applications for Payment for Substantial and Final Completion.
  - 2. Division 01 Section "Photographic Documentation" for submitting Final Completion construction photographs and negatives.
  - 3. Division 01 Section "Execution" for progress cleaning of Project site.
  - 4. Division 01 Section "Operation and Maintenance Data" for operation and maintenance manual requirements.
  - 5. Division 01 Section "Project Record Documents" for submitting Record Drawings, Record Specifications, and Record Product Data.
  - 6. Division 01 Section "Demonstration and Training" for requirements for instructing Owner's personnel.
  - 7. Divisions 02 through 49 Sections for specific closeout and special cleaning requirements for the Work in those Sections.

#### 1.03 SUBSTANTIAL COMPLETION

- A. Preliminary Procedures: Before requesting inspection for determining date of Substantial Completion, complete the following. List items below that are incomplete in request.
  - 1. Prepare a list of items to be completed and corrected (punch list), the value of items on the list, and reasons why the Work is not complete.
  - 2. Advise Owner of pending insurance changeover requirements.
  - 3. Submit specific warranties, workmanship bonds, maintenance service agreements, final certifications, and similar documents.
  - 4. Obtain and submit releases permitting Owner unrestricted use of the Work and access to services and utilities. Include occupancy permits, operating certificates, and similar releases.
  - 5. Prepare and submit Project Record Documents, operation and maintenance manuals, Final Completion construction photographs, damage or settlement surveys, property surveys, and similar final record information.
  - 6. Deliver tools, spare parts, extra materials, and similar items to location designated by Owner. Label with manufacturer's name and model number where applicable.

7. Make final changeover of permanent locks and deliver keys to Owner. Advise Owner's personnel of changeover in security provisions.
8. Complete startup testing of systems.
9. Submit test/adjust/balance records.
10. Terminate and remove temporary facilities from Project site, along with mockups, construction tools, and similar elements.
11. Advise Owner of changeover in heat and other utilities.
12. Submit changeover information related to Owner's occupancy, use, operation, and maintenance.
13. Complete final cleaning requirements, including touchup painting.
14. Touch up and otherwise repair and restore marred exposed finishes to eliminate visual defects.

#### 1.04 INSPECTION PROCEDURES

- A. Inspection: Submit a written request for inspection for Substantial Completion. On receipt of request, Architect will either proceed with inspection or notify Contractor of unfulfilled requirements. Architect will prepare the Certificate of Substantial Completion after inspection or will notify Contractor of items, either on Contractor's list or additional items identified by Architect, that must be completed or corrected before certificate will be issued.
1. Reinspection: Request reinspection when the Work identified in previous inspections as incomplete is completed or corrected.
  2. Results of completed inspection will form the basis of requirements for Final Completion.

#### 1.05 FINAL COMPLETION

- A. Preliminary Procedures: Before requesting final inspection for determining date of Final Completion, complete the following:
1. Submit a final Application for Payment according to Division 01 Section "Payment Procedures."
  2. Submit certified copy of Architect's Substantial Completion inspection list of items to be completed or corrected (punch list), endorsed and dated by Architect. The certified copy of the list shall state that each item has been completed or otherwise resolved for acceptance.
  3. Submit evidence of final, continuing insurance coverage complying with insurance requirements.
  4. Submit pest-control final inspection report and warranty.
  5. Instruct Owner's personnel in operation, adjustment, and maintenance of products, equipment, and systems. Submit demonstration and training videotapes.
- B. Inspection: Submit a written request for final inspection for acceptance. On receipt of request, Architect will either proceed with inspection or notify Contractor of unfulfilled requirements. Architect will prepare a final Certificate for Payment after inspection or will notify Contractor of construction that must be completed or corrected before certificate will be issued.
1. Reinspection: Request reinspection when the Work identified in previous inspections as incomplete is completed or corrected.

#### 1.06 LIST OF INCOMPLETE ITEMS (PUNCH LIST)

- A. Preparation: Submit three copies of list. Include name and identification of each space and area affected by construction operations for incomplete items and items needing correction including, if necessary, areas disturbed by Contractor that are outside the limits of construction.



1. Organize list of spaces in sequential order, starting with exterior areas first and proceeding from lowest floor to highest floor.
2. Organize items applying to each space by major element, including categories for ceiling, individual walls, floors, equipment, and building systems.
3. Include the following information at the top of each page:
  - a. Project name.
  - b. Date.
  - c. Name of Architect.
  - d. Name of Contractor.
  - e. Page number.

#### 1.07 SUBMITTAL OF PROJECT WARRANTIES

- A. Submit warranties on the appropriate form attached at the end of this document.
  1. Special Project Warranty (work) Form
  2. Special Project Warranty (product) Form
  3. Warranty Action Form
- B. Submittal Time: Submit written warranties on request of Architect for designated portions of the Work where commencement of warranties other than date of Substantial Completion is indicated.
- C. Partial Occupancy: Submit properly executed warranties within 15 days of completion of designated portions of the Work that are completed and occupied or used by Owner during construction period by separate agreement with Contractor.
- D. Organize warranty documents into an orderly sequence based on the table of contents of the Project Manual.
  1. Bind warranties and bonds in heavy-duty, 3-ring, vinyl-covered, loose-leaf binders, thickness as necessary to accommodate contents, and sized to receive 8-1/2-by-11-inch paper.
  2. Provide heavy paper dividers with plastic-covered tabs for each separate warranty. Mark tab to identify the product or installation. Provide a typed description of the product or installation, including the name of the product and the name, address, and telephone number of Installer.
  3. Identify each binder on the front and spine with the typed or printed title "WARRANTIES," Project name, and name of Contractor.
- E. Provide additional copies of each warranty to include in operation and maintenance manuals.

#### PART 2 - PRODUCTS

##### 2.01 MATERIALS

- A. Cleaning Agents: Use cleaning materials and agents recommended by manufacturer or fabricator of the surface to be cleaned. Do not use cleaning agents that are potentially hazardous to health or property or that might damage finished surfaces.

## PART 3 - EXECUTION

### 3.01 FINAL CLEANING

- A. General: Provide final cleaning. Conduct cleaning and waste-removal operations to comply with local laws and ordinances and Federal and local environmental and antipollution regulations.
- B. Cleaning: Employ experienced workers or professional cleaners for final cleaning. Clean each surface or unit to condition expected in an average commercial building cleaning and maintenance program. Comply with manufacturer's written instructions.
  - 1. Complete the following cleaning operations before requesting inspection for certification of Substantial Completion for entire Project or for a portion of Project:
    - a. Clean Project site, yard, and grounds, in areas disturbed by construction activities, including landscape development areas, of rubbish, waste material, litter, and other foreign substances.
    - b. Sweep paved areas broom clean. Remove petrochemical spills, stains, and other foreign deposits.
    - c. Rake grounds that are neither planted nor paved to a smooth, even-textured surface.
    - d. Remove tools, construction equipment, machinery, and surplus material from Project site.
    - e. Remove snow and ice to provide safe access to building.
    - f. Clean exposed exterior and interior hard-surfaced finishes to a dirt-free condition, free of stains, films, and similar foreign substances. Avoid disturbing natural weathering of exterior surfaces. Restore reflective surfaces to their original condition.
    - g. Remove debris and surface dust from limited access spaces, including roofs, plenums, shafts, trenches, equipment vaults, manholes, attics, and similar spaces.
    - h. Sweep concrete floors broom clean in unoccupied spaces.
    - i. Vacuum carpet and similar soft surfaces, removing debris and excess nap; shampoo if visible soil or stains remain.
    - j. Clean transparent materials, including mirrors and glass in doors and windows. Remove glazing compounds and other noticeable, vision-obscuring materials. Replace chipped or broken glass and other damaged transparent materials. Polish mirrors and glass, taking care not to scratch surfaces.
    - k. Remove labels that are not permanent.
    - l. Touch up and otherwise repair and restore marred, exposed finishes and surfaces. Replace finishes and surfaces that cannot be satisfactorily repaired or restored or that already show evidence of repair or restoration.
    - m. Do not paint over "UL" and similar labels, including mechanical and electrical nameplates.
    - n. Wipe surfaces of mechanical and electrical equipment[, elevator equipment,] and similar equipment. Remove excess lubrication, paint and mortar droppings, and other foreign substances.
    - o. Replace parts subject to unusual operating conditions.
    - p. Clean plumbing fixtures to a sanitary condition, free of stains, including stains resulting from water exposure.
    - q. Replace disposable air filters and clean permanent air filters. Clean exposed surfaces of diffusers, registers, and grills.
    - r. Clean ducts, blowers, and coils if units were operated without filters during construction.

- s. Clean light fixtures, lamps, globes, and reflectors to function with full efficiency. Replace burned-out bulbs, and those noticeably dimmed by hours of use, and defective and noisy starters in fluorescent and mercury vapor fixtures to comply with requirements for new fixtures.
  - t. Leave Project clean and ready for occupancy.
- C. Pest Control: Engage an experienced, licensed exterminator to make a final inspection and rid Project of rodents, insects, and other pests. Prepare a report.
- D. Comply with safety standards for cleaning. Do not burn waste materials. Do not bury debris or excess materials on Owner's property. Do not discharge volatile, harmful, or dangerous materials into drainage systems. Remove waste materials from Project site and dispose of lawfully.

### 3.02 REPAIR OF THE WORK

- A. Complete repair and restoration operations before requesting inspection for determination of Substantial Completion.
- B. Repair or remove and replace defective construction. Repairing includes replacing defective parts, refinishing damaged surfaces, touching up with matching materials, and properly adjusting operating equipment. Where damaged or worn items cannot be repaired or restored, provide replacements. Remove and replace operating components that cannot be repaired. Restore damaged construction and permanent facilities used during construction to specified condition.
- 1. Remove and replace chipped, scratched, and broken glass, reflective surfaces, and other damaged transparent materials.
  - 2. Touch up and otherwise repair and restore marred or exposed finishes and surfaces. Replace finishes and surfaces that already show evidence of repair or restoration.
    - a. Do not paint over "UL" and other required labels and identification, including mechanical and electrical nameplates. Remove paint applied to required labels and identification.
  - 3. Replace parts subject to operating conditions during construction that may impede operation or reduce longevity.
  - 4. Replace burned-out bulbs, bulbs noticeably dimmed by hours of use, and defective and noisy starters in fluorescent and mercury vapor fixtures to comply with requirements for new fixtures.

END OF SECTION 01 7700

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 01 7823 - OPERATION AND MAINTENANCE DATA

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for preparing operation and maintenance manuals, including the following:
  - 1. Operation and maintenance documentation directory.
  - 2. Emergency manuals.
  - 3. Operation manuals for systems, subsystems, and equipment.
  - 4. Maintenance manuals for the care and maintenance of products, materials, and finishes, systems and equipment.
- B. Related Sections:
  - 1. Division 01 Section "Submittal Procedures" for procedures for submitting operation and maintenance manuals.
  - 2. Division 01 Section "Closeout Procedures" for procedures for submitting operation and maintenance manuals.
  - 3. Division 01 Section "Project Record Documents" for procedures for preparing Record Drawings for operation and maintenance manuals.
  - 4. Divisions 02 through 49 Sections for specific operation and maintenance manual requirements for the Work in those Sections.

#### 1.03 DEFINITIONS

- A. System: An organized collection of parts, equipment, or subsystems united by regular interaction.
- B. Subsystem: A portion of a system with characteristics similar to a system.

#### 1.04 CLOSEOUT SUBMITTALS

- A. Manual Content: Operations and maintenance manual content is specified in individual Specification Sections to be reviewed at the time of Section submittals. Submit reviewed manual content formatted and organized as required by this Section.
  - 1. Architect will comment on whether content of operations and maintenance submittals are acceptable.
  - 2. Where applicable, clarify and update reviewed manual content to correspond to revisions and field conditions.
- B. Format: Submit operations and maintenance manuals in the following format:
  - 1. PDF electronic file. Assemble each manual into a composite electronically indexed file. Submit on digital media acceptable to Architect.
    - a. Name each indexed document file in composite electronic index with applicable item name. Include a complete electronically linked operation and maintenance directory.
    - b. Enable inserted reviewer comments on draft submittals.

- C. Manual Submittal: Submit each manual in final form prior to requesting inspection for Substantial Completion and at least 15 days before commencing demonstration and training. Architect will return with comments.
  - 1. Correct or revise each manual to comply with Architect's comments. Submit corrected manuals within 15 days of receipt of Architect's comments and prior to commencing demonstration and training.

#### 1.05 COORDINATION

- A. Where operation and maintenance documentation includes information on installations by more than one factory-authorized service representative, assemble and coordinate information furnished by representatives and prepare manuals.

### PART 2 - PRODUCTS

#### 2.01 REQUIREMENTS FOR EMERGENCY, OPERATION, AND MAINTENANCE MANUALS

- A. Directory: Prepare a single, comprehensive directory of emergency, operation, and maintenance data and materials, listing items and their location to facilitate ready access to desired information.
- B. Organization: Unless otherwise indicated, organize each manual into a separate section for each system and subsystem, and a separate section for each piece of equipment not part of a system. Each manual shall contain the following materials, in the order listed:
  - 1. Title page.
  - 2. Table of contents.
  - 3. Manual contents.
- C. Title Page: Include the following information:
  - 1. Subject matter included in manual.
  - 2. Name and address of Project.
  - 3. Name and address of Owner.
  - 4. Date of submittal.
  - 5. Name and contact information for Contractor.
  - 6. Name and contact information for Construction Manager.
  - 7. Name and contact information for Architect.
  - 8. Name and contact information for Commissioning Authority.
  - 9. Names and contact information for major consultants to the Architect that designed the systems contained in the manuals.
  - 10. Cross-reference to related systems in other operation and maintenance manuals.
- D. Table of Contents: List each product included in manual, identified by product name, indexed to the content of the volume, and cross-referenced to Specification Section number in Project Manual.
  - 1. If operation or maintenance documentation requires more than one volume to accommodate data, include comprehensive table of contents for all volumes in each volume of the set.
- E. Manuals, Electronic Files: Submit manuals in the form of a multiple file composite electronic PDF file for each manual type required.
  - 1. Electronic Files: Use electronic files prepared by manufacturer where available. Where scanning of paper documents is required, configure scanned file for minimum readable file size.

2. File Names and Bookmarks: Enable bookmarking of individual documents based on file names. Name document files to correspond to system, subsystem, and equipment names used in manual directory and table of contents. Group documents for each system and subsystem into individual composite bookmarked files, then create composite manual, so that resulting bookmarks reflect the system, subsystem, and equipment names in a readily navigated file tree. Configure electronic manual to display bookmark panel on opening file.

## 2.02 EMERGENCY MANUALS

- A. Content: Organize manual into a separate section for each of the following:
  1. Type of emergency.
  2. Emergency instructions.
  3. Emergency procedures.
- B. Type of Emergency: Where applicable for each type of emergency indicated below, include instructions and procedures for each system, subsystem, piece of equipment, and component:
  1. Fire.
  2. Flood.
  3. Gas leak.
  4. Water leak.
  5. Power failure.
  6. Water outage.
  7. System, subsystem, or equipment failure.
  8. Chemical release or spill.
- C. Emergency Instructions: Describe and explain warnings, trouble indications, error messages, and similar codes and signals. Include responsibilities of Owner's operating personnel for notification of Installer, supplier, and manufacturer to maintain warranties.
- D. Emergency Procedures: Include the following, as applicable:
  1. Instructions on stopping.
  2. Shutdown instructions for each type of emergency.
  3. Operating instructions for conditions outside normal operating limits.
  4. Required sequences for electric or electronic systems.
  5. Special operating instructions and procedures.

## 2.03 OPERATION MANUALS

- A. Content: In addition to requirements in this Section, include operation data required in individual Specification Sections and the following information:
  1. System, subsystem, and equipment descriptions. Use designations for systems and equipment indicated on Contract Documents.
  2. Performance and design criteria if Contractor is delegated design responsibility.
  3. Operating standards.
  4. Operating procedures.
  5. Operating logs.
  6. Wiring diagrams.
  7. Control diagrams.
  8. Piped system diagrams.
  9. Precautions against improper use.
  10. License requirements including inspection and renewal dates.
- B. Descriptions: Include the following:

1. Product name and model number. Use designations for products indicated on Contract Documents.
  2. Manufacturer's name.
  3. Equipment identification with serial number of each component.
  4. Equipment function.
  5. Operating characteristics.
  6. Limiting conditions.
  7. Performance curves.
  8. Engineering data and tests.
  9. Complete nomenclature and number of replacement parts.
- C. Operating Procedures: Include the following, as applicable:
1. Startup procedures.
  2. Equipment or system break-in procedures.
  3. Routine and normal operating instructions.
  4. Regulation and control procedures.
  5. Instructions on stopping.
  6. Normal shutdown instructions.
  7. Seasonal and weekend operating instructions.
  8. Required sequences for electric or electronic systems.
  9. Special operating instructions and procedures.
- D. Systems and Equipment Controls: Describe the sequence of operation, and diagram controls as installed.
- E. Piped Systems: Diagram piping as installed, and identify color-coding where required for identification.

## 2.04 PRODUCT MAINTENANCE MANUALS

- A. Content: Organize manual into a separate section for each product, material, and finish. Include source information, product information, maintenance procedures, repair materials and sources, and warranties and bonds, as described below.
- B. Source Information: List each product included in manual, identified by product name and arranged to match manual's table of contents. For each product, list name, address, and telephone number of Installer or supplier and maintenance service agent, and cross-reference Specification Section number and title in Project Manual.
- C. Product Information: Include the following, as applicable:
1. Product name and model number.
  2. Manufacturer's name.
  3. Color, pattern, and texture.
  4. Material and chemical composition.
  5. Reordering information for specially manufactured products.
- D. Maintenance Procedures: Include manufacturer's written recommendations and the following:
1. Inspection procedures.
  2. Types of cleaning agents to be used and methods of cleaning.
  3. List of cleaning agents and methods of cleaning detrimental to product.
  4. Schedule for routine cleaning and maintenance.
  5. Repair instructions.
- E. Repair Materials and Sources: Include lists of materials and local sources of materials and related services.



- F. Warranties and Bonds: Include warranties and bonds and lists of circumstances and conditions that would affect validity of warranties or bonds.

## 2.05 SYSTEMS AND EQUIPMENT MAINTENANCE MANUALS

- A. Content: For each system, subsystem, and piece of equipment not part of a system, include source information, manufacturers' maintenance documentation, maintenance procedures, maintenance and service schedules, spare parts list and source information, maintenance service contracts, and warranty and bond information, as described below.
- B. Source Information: List each system, subsystem, and piece of equipment included in manual, identified by product name and arranged to match manual's table of contents. For each product, list name, address, and telephone number of Installer or supplier and maintenance service agent, and cross-reference Specification Section number and title in Project Manual.
- C. Manufacturers' Maintenance Documentation: Manufacturers' maintenance documentation including the following information for each component part or piece of equipment:
  - 1. Standard maintenance instructions and bulletins.
  - 2. Drawings, diagrams, and instructions required for maintenance, including disassembly and component removal, replacement, and assembly.
  - 3. Identification and nomenclature of parts and components.
  - 4. List of items recommended to be stocked as spare parts.
- D. Maintenance Procedures: Include the following information and items that detail essential maintenance procedures:
  - 1. Test and inspection instructions.
  - 2. Troubleshooting guide.
  - 3. Precautions against improper maintenance.
  - 4. Disassembly; component removal, repair, and replacement; and reassembly instructions.
  - 5. Aligning, adjusting, and checking instructions.
  - 6. Demonstration and training video recording, if available.
- E. Maintenance and Service Schedules: Include service and lubrication requirements, list of required lubricants for equipment, and separate schedules for preventive and routine maintenance and service with standard time allotment.
  - 1. Scheduled Maintenance and Service: Tabulate actions for daily, weekly, monthly, quarterly, semiannual, and annual frequencies.
  - 2. Maintenance and Service Record: Include manufacturers' forms for recording maintenance.
- F. Spare Parts List and Source Information: Include lists of replacement and repair parts, with parts identified and cross-referenced to manufacturers' maintenance documentation and local sources of maintenance materials and related services.
- G. Maintenance Service Contracts: Include maintenance agreements with name and telephone number of service agent.
- H. Warranties and Bonds: Include warranties and bonds and lists of circumstances and conditions that would affect validity of warranties or bonds.
  - 1. Include procedures to follow and required notifications for warranty claims.

### PART 3 - EXECUTION

#### 3.01 MANUAL PREPARATION

- A. Operation and Maintenance Documentation Directory: Prepare a separate manual that provides an organized reference to emergency, operation, and maintenance manuals.
- B. Emergency Manual: Assemble a complete set of emergency information indicating procedures for use by emergency personnel and by Owner's operating personnel for types of emergencies indicated.
- C. Product Maintenance Manual: Assemble a complete set of maintenance data indicating care and maintenance of each product, material, and finish incorporated into the Work.
- D. Operation and Maintenance Manuals: Assemble a complete set of operation and maintenance data indicating operation and maintenance of each system, subsystem, and piece of equipment not part of a system.
  - 1. Engage a factory-authorized service representative to assemble and prepare information for each system, subsystem, and piece of equipment not part of a system.
  - 2. Prepare a separate manual for each system and subsystem, in the form of an instructional manual for use by Owner's operating personnel.
- E. Manufacturers' Data: Where manuals contain manufacturers' standard printed data, include only sheets pertinent to product or component installed. Mark each sheet to identify each product or component incorporated into the Work. If data include more than one item in a tabular format, identify each item using appropriate references from the Contract Documents. Identify data applicable to the Work and delete references to information not applicable.
  - 1. Prepare supplementary text if manufacturers' standard printed data are not available and where the information is necessary for proper operation and maintenance of equipment or systems.
- F. Drawings: Prepare drawings supplementing manufacturers' printed data to illustrate the relationship of component parts of equipment and systems and to illustrate control sequence and flow diagrams. Coordinate these drawings with information contained in record Drawings to ensure correct illustration of completed installation.
  - 1. Do not use original project record documents as part of operation and maintenance manuals.
  - 2. Comply with requirements of newly prepared Record Drawings in Division 01 Section "Project Record Documents."
- G. Comply with Division 01 Section "Closeout Procedures" for schedule for submitting operation and maintenance documentation.

END OF SECTION 01 7823

## SECTION 01 7839 - PROJECT RECORD DOCUMENTS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes administrative and procedural requirements for project record documents, including the following:
  - 1. Record Drawings.
  - 2. Record Specifications.
  - 3. Record Product Data.
- B. Related Sections:
  - 1. Division 01 Section "Closeout Procedures" for general closeout procedures.
  - 2. Division 01 Section "Operation and Maintenance Data" for operation and maintenance manual requirements.
  - 3. Divisions 02 through 33 Sections for specific requirements for Project Record Documents of the Work in those Sections.

#### 1.03 CLOSEOUT SUBMITTALS

- A. Record Drawings: Comply with the following:
  - 1. Number of Copies: Submit copies of Record Drawings as follows:
    - a. Initial Submittal: Submit one set of corrected Record Drawings plots from corrected Record Drawings and one set of marked-up Record Prints. Architect will initial and date each plot and mark whether general scope of changes, additional information recorded, and quality of drafting are acceptable. Architect will return plots and prints for organizing into sets, printing, binding, and final submittal.
    - b. After review by the Architect is complete, digitally scan the full set of Drawings in full size and in color in Adobe pdf file format
    - c. Final Submittal: Submit one set of marked-up Record Prints, one set of Record Drawings and scanned files.
      - 1) Electronic Media: Format acceptable to Owner.
- B. Record Specifications: Submit one copy of Project's Specifications, including addenda and contract modifications.
- C. Record Product Data: Submit one copy of each Product Data submittal.
  - 1. Where Record Product Data is required as part of operation and maintenance manuals, submit marked-up Product Data as an insert in manual instead of submittal as Record Product Data.

### PART 2 - PRODUCTS

#### 2.01 RECORD DRAWINGS

- A. Record Prints: Maintain one set of blue- or black-line white prints of the Contract Drawings and Shop Drawings.

1. Preparation: Mark record prints to show the actual installation where installation varies from that shown originally. Require individual or entity who obtained record data, whether individual or entity is Installer, subcontractor, or similar entity, to provide information for preparation of corresponding marked-up record prints.
    - a. Give particular attention to information on concealed elements that would be difficult to identify or measure and record later.
    - b. Accurately record information in an understandable drawing technique.
    - c. Record data as soon as possible after obtaining it.
    - d. Record and check the markup before enclosing concealed installations.
  2. Content: Types of items requiring marking include, but are not limited to, the following:
    - a. Dimensional changes to Drawings.
    - b. Revisions to details shown on Drawings.
    - c. Depths of foundations below first floor.
    - d. Locations and depths of underground utilities.
    - e. Revisions to routing of piping and conduits.
    - f. Revisions to electrical circuitry.
    - g. Actual equipment locations.
    - h. Duct size and routing.
    - i. Locations of concealed internal utilities.
    - j. Changes made by Change Order.
    - k. Changes made following Architect's written orders.
    - l. Details not on the original Contract Drawings.
    - m. Field records for variable and concealed conditions.
    - n. Record information on the Work that is shown only schematically.
  3. Mark the Contract Drawings and Shop Drawings, whichever is most capable of showing actual physical conditions, completely and accurately. If Shop Drawings are marked, show cross-reference on the Contract Drawings. Use personnel proficient at recording graphic information in production of marked-up record prints.
  4. Mark record sets with erasable, red-colored pencil. Use other colors to distinguish between changes for different categories of the Work at same location.
  5. Mark important additional information that was either shown schematically or omitted from original Drawings.
  6. Note Construction Change Directive numbers, alternate numbers, Change Order numbers, and similar identification, where applicable.
- B. Record Drawings: Immediately before inspection for Certificate of Substantial Completion, review marked-up Record Prints with Architect. When authorized, prepare a full set of corrected Record Drawings of the Contract Drawings, as follows:
1. Format: Provide Drawings and revise Contract Drawings in neat and legible hand drafting on a fresh, clean, full set of Contract Drawings. Make all marks in ink. Use color inks as appropriate to provide complete clarity.
  2. Incorporate changes and additional information previously marked on Record Prints. Delete, redraw, and add details and notations where applicable.
- C. Newly Prepared Record Drawings: Prepare new Drawings instead of preparing Record Drawings where Architect determines that neither the original Contract Drawings nor Shop Drawings are suitable to show actual installation.
1. New Drawings may be required when a Change Order is issued as a result of accepting alternate, substitution, or other modification.
  2. Consult Architect for proper scale and scope of detailing and notations required to record the actual physical installation and its relation to other construction. Integrate newly prepared Record Drawings into Record Drawing sets; comply with procedures for formatting, organizing, copying, binding, and submitting.

- D. Record Digital Data Files: Immediately before inspection for Certificate of Substantial Completion, review marked-up record prints with Architect. When authorized, prepare a full set of corrected digital data files of the Contract Drawings, as follows:
1. Format: Same digital data software program, version, and operating system as the original Contract Drawings.
  2. Format: Annotated PDF electronic file with comment function enabled.
  3. Incorporate changes and additional information previously marked on record prints. Delete, redraw, and add details and notations where applicable.
  4. Refer instances of uncertainty to Architect for resolution.
  5. Architect will furnish Contractor one set of digital data files of the Contract Drawings for use in recording information.
- E. Format: Identify and date each record Drawing; include the designation "PROJECT RECORD DRAWING" in a prominent location.
1. Record Prints: Organize record prints and newly prepared record Drawings into manageable sets. Bind each set with durable paper cover sheets. Include identification on cover sheets.
  2. Record Transparencies: Organize into unbound sets matching Record Prints. Place transparencies in durable tube-type drawing containers with end caps. Mark end cap of each container with identification. If container does not include a complete set, identify Drawings included.
  3. Record PDF Scan Files: Scan accepted Record Drawings into Adobe PDF format showing all colors in scanned files. Provide individual files for each drawing sheet. Name each file according to the drawing sheet number as indicated in the Contract Drawings. In addition, provide a single PDF file with all sheets and drawings included as pages and organized in categories and volumes according to the index of Drawings. Record all files onto digital compact discs. Label discs similar to drawings (see below).
  4. Format: Annotated PDF electronic file with comment function enabled.
  5. Record Digital Data Files: Organize digital data information into separate electronic files that correspond to each sheet of the Contract Drawings. Name each file with the sheet identification. Include identification in each digital data file.
  6. Identification: As follows:
    - a. Project name: NEGUS RECYCLING AND TRANSFER STATION
    - b. Date \_\_\_\_\_.
    - c. Designation "PROJECT RECORD DRAWINGS."
    - d. Name of Architect. BLRB Architects.
    - e. Name of Contractor \_\_\_\_\_.

## 2.02 RECORD SPECIFICATIONS

- A. Preparation: Mark Specifications to indicate the actual product installation where installation varies from that indicated in Specifications, addenda, and contract modifications.
1. Give particular attention to information on concealed products and installations that cannot be readily identified and recorded later.
  2. Mark copy with the proprietary name and model number of products, materials, and equipment furnished, including substitutions and product options selected.
  3. Record the name of manufacturer, supplier, Installer, and other information necessary to provide a record of selections made.
  4. For each principal product, indicate whether Record Product Data has been submitted in operation and maintenance manuals instead of submitted as Record Product Data.
  5. Note related Change Orders, record Product Data, and record Drawings where applicable.

2.03 RECORD PRODUCT DATA

- A. Preparation: Mark Product Data to indicate the actual product installation where installation varies substantially from that indicated in Product Data submittal.
  - 1. Give particular attention to information on concealed products and installations that cannot be readily identified and recorded later.
  - 2. Include significant changes in the product delivered to Project site and changes in manufacturer's written instructions for installation.
  - 3. Note related Change Orders, record Specifications, and record Drawings where applicable.

2.04 MISCELLANEOUS RECORD SUBMITTALS

- A. Assemble miscellaneous records required by other Specification Sections for miscellaneous record keeping and submittal in connection with actual performance of the Work. Bind or file miscellaneous records and identify each, ready for continued use and reference.
- B. Format: Submit miscellaneous record submittals as PDF electronic files.

PART 3 - EXECUTION

3.01 RECORDING AND MAINTENANCE

- A. Recording: Maintain one copy of each submittal during the construction period for project record document purposes. Post changes and revisions to project record documents as they occur; do not wait until end of Project.
- B. Maintenance of Record Documents and Samples: Store record documents and Samples in the field office apart from the Contract Documents used for construction. Do not use project record documents for construction purposes. Maintain record documents in good order and in a clean, dry, legible condition, protected from deterioration and loss. Provide access to project record documents for Architect's reference during normal working hours.

END OF SECTION 01 7839

## SECTION 01 7900 - DEMONSTRATION AND TRAINING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. This Section includes administrative and procedural requirements for instructing Owner's personnel, including the following:
  - 1. Demonstration of operation of systems, subsystems, and equipment.
  - 2. Training in operation and maintenance of systems, subsystems, and equipment.
  - 3. Demonstration and training media.
- B. Related Sections include the following:
  - 1. Division 01 Section "Project Management and Coordination" for requirements for pre-instruction conferences.
  - 2. Divisions 02 through 49 Sections for specific requirements for demonstration and training for products in those Sections.
- C. Unit Price for Instruction Time: Length of instruction time will be measured by actual time spent performing demonstration and training in required location. No payment will be made for time spent assembling educational materials, setting up, or cleaning up.

#### 1.03 INFORMATIONAL SUBMITTALS

- A. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module.
  - 1. Indicate proposed training modules using manufacturer-produced demonstration and training video recordings for systems, equipment, and products in lieu of video recording of live instructional module.
  - 2. At completion of training, submit one complete training manual(s) for Owner's use.
- B. Qualification Data: For videographer.
- C. Attendance Record: For each training module, submit list of participants and length of instruction time.
- D. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.

#### 1.04 CLOSEOUT SUBMITTALS

- A. Demonstration and Training Media: Submit two copies within seven days of end of each training module.
  - 1. Identification: On each copy, provide an applied label with the following information:
    - a. Name of Project.
    - b. Name and address of videographer.
    - c. Name of Architect.

- d. Name of Contractor.
  - e. Date media was recorded.
  - f. Description of vantage point, indicating location, direction (by compass point), and elevation or story of construction.
2. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding media. Include name of Project and date of media on each page.
  3. Transcript: Prepared in PDF electronic format. Include a cover sheet with same label information as the corresponding video recording and a table of contents with links to corresponding training components. Include name of Project and date of video recording on each page.

#### 1.05 QUALITY ASSURANCE

- A. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
- B. Instructor Qualifications: A factory-authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
- C. Videographer Qualifications: A professional photographer who is experienced photographing construction projects.
- D. Preinstruction Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to demonstration and training including, but not limited to, the following:
  1. Inspect and discuss locations and other facilities required for instruction.
  2. Review and finalize instruction schedule and verify availability of educational materials, instructors' personnel, audiovisual equipment, and facilities needed to avoid delays.
  3. Review required content of instruction.
  4. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.

#### 1.06 COORDINATION

- A. Coordinate instruction schedule with Owner's operations. Adjust schedule as required to minimize disrupting Owner's operations.
- B. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
- C. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by Architect.



## PART 2 - PRODUCTS

### 2.01 INSTRUCTION PROGRAM

- A. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
1. Motorized doors, including overhead coiling doors and overhead coiling grilles.
  2. Equipment, including stage equipment, projection screen, food-service equipment, residential appliances and laboratory fume hoods.
  3. Fire-protection systems, including fire alarm, fire pumps and fire-extinguishing systems.
  4. Intrusion detection systems.
  5. Medical equipment, including medical gas equipment and piping.
  6. Laboratory equipment, including laboratory air and vacuum equipment and piping.
  7. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping and water distribution piping.
  8. Refrigeration systems, including chillers, cooling towers, condensers, pumps and distribution piping.
  9. HVAC systems, including air-handling equipment, air distribution systems and terminal equipment and devices.
  10. HVAC instrumentation and controls.
  11. Electrical service and distribution, including transformers, switchboards, panelboards, uninterruptible power supplies and motor controls.
  12. Packaged engine generators, including transfer switches.
  13. Lighting equipment and controls.
  14. Communication systems, including intercommunication, surveillance, clocks and programming voice and data and television equipment.
- B. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participant is expected to master. For each module, include instruction for the following:
1. Basis of System Design, Operational Requirements, and Criteria: Include the following:
    - a. System, subsystem, and equipment descriptions.
    - b. Performance and design criteria if Contractor is delegated design responsibility.
    - c. Operating standards.
    - d. Regulatory requirements.
    - e. Equipment function.
    - f. Operating characteristics.
    - g. Limiting conditions.
    - h. Performance curves.
  2. Documentation: Review the following items in detail:
    - a. Emergency manuals.
    - b. Operations manuals.
    - c. Maintenance manuals.
    - d. Project Record Documents.
    - e. Identification systems.
    - f. Warranties and bonds.
    - g. Maintenance service agreements and similar continuing commitments.
  3. Emergencies: Include the following, as applicable:
    - a. Instructions on meaning of warnings, trouble indications, and error messages.
    - b. Instructions on stopping.

- c. Shutdown instructions for each type of emergency.
- d. Operating instructions for conditions outside of normal operating limits.
- e. Sequences for electric or electronic systems.
- f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
  - a. Startup procedures.
  - b. Equipment or system break-in procedures.
  - c. Routine and normal operating instructions.
  - d. Regulation and control procedures.
  - e. Control sequences.
  - f. Safety procedures.
  - g. Instructions on stopping.
  - h. Normal shutdown instructions.
  - i. Operating procedures for emergencies.
  - j. Operating procedures for system, subsystem, or equipment failure.
  - k. Seasonal and weekend operating instructions.
  - l. Required sequences for electric or electronic systems.
  - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
  - a. Alignments.
  - b. Checking adjustments.
  - c. Noise and vibration adjustments.
  - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
  - a. Diagnostic instructions.
  - b. Test and inspection procedures.
7. Maintenance: Include the following:
  - a. Inspection procedures.
  - b. Types of cleaning agents to be used and methods of cleaning.
  - c. List of cleaning agents and methods of cleaning detrimental to product.
  - d. Procedures for routine cleaning
  - e. Procedures for preventive maintenance.
  - f. Procedures for routine maintenance.
  - g. Instruction on use of special tools.
8. Repairs: Include the following:
  - a. Diagnosis instructions.
  - b. Repair instructions.
  - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
  - d. Instructions for identifying parts and components.
  - e. Review of spare parts needed for operation and maintenance.

### PART 3 - EXECUTION

#### 3.01 PREPARATION

- A. Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual.
- B. Set up instructional equipment at instruction location.

### 3.02 INSTRUCTION

- A. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Owner for number of participants, instruction times, and location.
- B. Engage qualified instructors to instruct Owner's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
  - 1. Architect will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
  - 2. Owner will furnish an instructor to describe Owner's operational philosophy.
  - 3. Owner will furnish Contractor with names and positions of participants.
- C. Scheduling: Provide instruction at mutually agreed on times. For equipment that requires seasonal operation, provide similar instruction at start of each season.
  - 1. Schedule training with Owner with at least seven days' advance notice.
- D. Training Location and Reference Material: Conduct training on-site in the completed and fully operational facility using the actual equipment in-place. Conduct training using final operation and maintenance data submittals.
- E. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral or a written or a demonstration performance-based test.
- F. Cleanup: Collect used and leftover educational materials and give to Owner. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

END OF SECTION 01 7900

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 03 3000 - CAST-IN-PLACE-CONCRETE

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section specifies cast-in place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
  - 1. Footings.
  - 2. Foundation walls.
  - 3. Slabs-on-grade.
  - 4. Vapor retarder.
- B. Related Sections:
  - 1. Division 01 Section "Quality Requirements" for required moisture testing in preparation of final floor finishes.
  - 2. Division 07 Section "Vapor Retarders" for bonded underslab vapor retarders.
  - 3. Division 07 Section "Joint Sealants" for sealants.
  - 4. Division 31 Section "Earth Moving" for drainage fill under slabs-on-grade.
  - 5. Division 32 Section "Concrete Paving" for concrete pavement and walks.
  - 6. Division 33 Section "Utilities" for storm water management under the building.

#### 1.03 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume; subject to compliance with requirements.

#### 1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
  - 1. Indicate amounts of mixing water to be withheld for later addition at Project site.
- C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, and grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.
- D. Formwork Shop Drawings: Prepared by or under the supervision of a qualified professional engineer detailing fabrication, assembly, and support of formwork.
  - 1. Shoring and Reshoring: Indicate proposed schedule and sequence of stripping formwork, shoring removal, and installing and removing reshoring.
- E. Samples: For waterstops.

- F. Welding certificates.
  - G. Qualification Data: For Installer.
  - H. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
    - 1. Aggregates. Include service record data indicating absence of deleterious expansion of concrete due to alkali aggregate reactivity.
  - I. Material Certificates: For each of the following, signed by manufacturers:
    - 1. Cementitious materials.
    - 2. Admixtures.
    - 3. Form materials and form-release agents.
    - 4. Steel reinforcement and accessories.
    - 5. Waterstops.
    - 6. Curing compounds.
    - 7. Bonding agents.
    - 8. Adhesives.
    - 9. Vapor retarders.
    - 10. Semirigid joint filler.
    - 11. Joint-filler strips.
    - 12. Repair materials.
  - J. Floor surface flatness and levelness measurements to determine compliance with specified tolerances.
  - K. Minutes of preinstallation conference.
- 1.05 QUALITY ASSURANCE
- A. Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.
  - B. Flatwork Tolerances:
    - 1. Exposed Slabs: Floor Flatness 40; Floor Levelness 35.
    - 2. Concrete Sub-slab for Wood Athletic Floors: max. 1/8 -inch per 10 (ten) feet.
    - 3. Concrete slabs, floors, ramps and walks: 1/8 -inch per 10 (ten) feet.
    - 4. ASTM E 1486, Test Method for Determining Floor Tolerances Using Waviness, Wheel Path, and Levelness Criteria, and its metric equivalent, ASTM E 1486M
  - C. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
    - 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
  - D. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from one source, and obtain admixtures through one source from a single manufacturer.
  - E. Welding: Qualify procedures and personnel according to AWS D1.4, "Structural Welding Code--Reinforcing Steel" and WABO.

- F. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
  - 1. ACI 301, "Specification for Structural Concrete."
  - 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
- G. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.
- H. Mockups: Cast concrete and panels to demonstrate typical joints, surface finish, texture, tolerances, and standard of workmanship.
  - 1. Build flatwork panel approximately 200 sq. ft. for slab-on-grade in the location indicated or, if not indicated, as directed by Architect.
  - 2. Approved panels may become part of the completed Work if undisturbed at time of Substantial Completion.
- I. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."
  - 1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:
    - a. Contractor's superintendent.
    - b. Independent testing agency responsible for concrete design mixtures.
    - c. Ready-mix concrete manufacturer.
    - d. Concrete subcontractor.
  - 2. Review special inspection and testing and inspecting agency procedures for field quality control, construction contraction and isolation joints, and joint-filler strips, semirigid joint fillers, vapor-retarder installation, steel reinforcement installation, and concrete protection.

#### 1.06 DELIVERY, STORAGE, AND HANDLING

- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage. Avoid damaging coatings on steel reinforcement.
- B. Waterstops: Store waterstops under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.

### PART 2 - PRODUCTS

#### 2.01 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.
  - 2. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

#### 2.02 FORM-FACING MATERIALS

- A. Smooth-Formed Exposed-Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.

1. Plywood, metal, or other approved panel materials.
2. Exterior-grade plywood panels, suitable for concrete forms, complying with DOC PS 1, and as follows:
  - a. Medium-density overlay, Class 1 or better; mill-release agent treated and edge sealed.
- B. Rough-Formed Concealed-Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Void Forms: Biodegradable paper surface, treated for moisture resistance, structurally sufficient to support weight of plastic concrete and other superimposed loads.
- D. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- E. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
  1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- F. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
  1. Furnish units that will leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface.
  2. Furnish ties that, when removed, will leave holes no larger than 1 inch in diameter in concrete surface.
  3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

## 2.03 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 61, Grade 60, deformed. Provide Grade A706 for welded bars, unless otherwise noted. Bar lengths and dowels- See Structural Drawings
- B. Plain-Steel Wire: ASTM A 82, as drawn.
- C. Plain-Steel Welded Wire Reinforcement: (WWR) ASTM A 185, plain, fabricated from as-drawn steel wire into flat sheets.

## 2.04 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A 615, Grade 60, plain-steel bars, cut bars true to length with ends square and free of burrs.
- B. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
  1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.
  2. For zinc-coated reinforcement, use galvanized wire or dielectric-polymer-coated wire bar supports.



## 2.05 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
  - 1. Portland cement: ASTM C 150, Type II, gray.
    - a. Fly Ash: ASTM C 618, Class C or F, maximum loss of ignition shall be 1.0%.
- B. Normal-Weight Aggregates: ASTM C 33, Class Insert class coarse aggregate or better, graded. Provide aggregates from a single source.
  - 1. Maximum Coarse-Aggregate Size: 3/4 inch nominal.
  - 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- C. Water: Shall be clean and potable.

## 2.06 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C 260.
- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
  - 1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
  - 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
  - 3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
  - 4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
  - 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
  - 6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.
- C. Permeability-Reducing Admixture: ASTM C494/C494M, Type S, hydrophilic, permeability-reducing crystalline admixture, capable of reducing water absorption of concrete exposed to hydrostatic pressure (PRAH).
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Xypex Chemical Corporation; Xypex Admix C-Series. or a comparable product by one of the following:
    - a. AQUAFIN, Inc.
    - b. Kryton International Inc.
  - 2. Permeability: No leakage when tested in accordance with U.S. Army Corps of Engineers CRC C48 at a hydraulic pressure of 200 psi for 14 days.

## 2.07 WATERSTOPS

- A. Hydrophilic Strip Waterstops: Manufactured rectangular or trapezoidal strip, a swellable, conformable polyurethane/butyl blended rubber based material free of sodium bentonite.
- B. Physical Properties Hydrophilic Waterstop:
  - 1. Color: Green.
  - 2. Size: 1.0 in. x 1/2 in. x 16 ft. rolls.
  - 3. Packaging: 6 rolls per case.
  - 4. Hydrostatic Head Resistance: 70 m (231 ft).
  - 5. Wet - Dry Cycling (25 Cycles @ 231 ft.): No Effect
  - 6. Adhesion to Concrete using Adcor ES Adhesive: Excellent.
  - 7. Basis-of-Design Products: Subject to compliance with requirements, provide GCP Applied Technologies; Adcor ES, or CETCO; Waterstop-RX.

## 2.08 UNDER-SLAB VAPOR BARRIERS

- A. General: Under Slab Vapor barrier shall have all of the following qualities:
  - 1. Maintain permeance of less than 0.01 Perms (grains/(sq. ft/hr/inHg)) as tested after conditioning tests per ASTM E 1745 Section 7.1.
  - 2. Strength: ASTM E 1745 Class A.
  - 3. Thickness: 15 mils minimum.
- B. Polyethylene (Polyolefin-Based Resin) Sheet Vapor Barrier, Minimum 15-mil: ASTM E 1745, Class A, as follows:
  - 1. Perm Rating: 0.01, maximum per ASTM E 154, Section 7 and ASTM F1249.
  - 2. Tensile Strength: 45 lbs/in, minimum per ASTM E 154 Section 9.
  - 3. Puncture Resistance: 2200 grams, minimum per ASTM D 1709 Method B.
- C. Basis-of-Design Product: Subject to compliance with requirements, provide Stego Wrap Vapor Barrier (15-mil) by Stego Industries LLC., (877-464-7834; www.stegoindustries.com), or one of the following:
  - 1. Fortifiber Corporation; Moistop Ultra 15.
  - 2. Raven Industries, Inc.; VaporBlock VBLP15.
  - 3. W.R. Meadows, Inc.; Perminator 15 mil.
- D. Capillary Break Course: Refer to Civil Drawings for drainage course and geotextile fabric under slab areas.

## 2.09 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Conspec by Dayton Superior; Aquafilm.
    - b. Dayton Superior Corporation; Sure Film (J-74).
    - c. Edoco by Dayton Superior; BurkeFilm.
    - d. L&M Construction Chemicals, Inc.; E-CON.
    - e. Meadows, W.R., Inc.; EVAPRE.
    - f. Master Builders (BASF).
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. (305 g/sq. m) when dry.
- C. Moisture Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- D. Water: Potable.

## 2.10 CURING AND SEALING MATERIALS

- A. Clear, Waterborne, Membrane-Forming Curing and Sealing Compound: ASTM C 1315, Type I, Class A.
  - 1. Basis of Design Products: Subject to compliance with requirements, provide PROSOCO Consolideck SingleStep cure 'n seal for concrete or a comparable product by one of the following:
    - a. BASF Construction Chemicals - Building Systems.
    - b. ChemMasters.
    - c. Conspec by Dayton Superior.

- d. Edoco by Dayton Superior.
- e. Euclid Chemical Company (The), an RPM company.
- f. Kaufman Products, Inc.
- g. Lambert Corporation.
- h. L&M Construction Chemicals, Inc.
- i. Meadows, W. R., Inc.
- j. Metalcrete Industries.
- k. Right Pointe.
- l. Symons by Dayton Superior.
- m. Vexcon Chemicals, Inc.
- n. Master Builders (BASF).

## 2.11 SEALED CONCRETE FLOOR TREATMENTS

- A. VOC Content: Liquid floor treatments shall have a VOC content of 200 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Penetrating Liquid Floor Treatment for Interior Concrete Slabs-on-Grade: ASTM C 309, Type 1, Class A & B; AASHTO M 148 Type 1. Clear, chemically reactive, odorless waterborne solution that penetrates and seals concrete surfaces.
  - 1. Basis of Design Product: Subject to compliance with requirements, provide Euclid Chemical Company (The), an RPM company; Euco Diamond Clear VOX or comparable product by one of the following:
    - a. Curecrete Distribution Inc.; Ashford Formula.
    - b. Dayton Superior Corporation; Day-Chem Sure Hard (J-17).
- C. Hardened Concrete (HC): Clear, chemically reactive, waterborne solution of inorganic non-yellowing silicate or silicate materials and proprietary components; odorless; colorless; that penetrates, hardens, densifies, and seals concrete surfaces. The compound must contain a minimum solids content of 20% of which 50% is silicate.
  - 1. Basis of Design Product: Euclid Chemical Company (The); Euco Diamond Hard, Liquid Densifier and Sealer for Concrete, or one of the following:
    - a. Burke by Edoco; Titan Hard.
    - b. ChemMasters; Chemisil Plus.
    - c. Conspec Marketing & Manufacturing Co., Inc., a Dayton Superior company; Intraseal.
    - d. Curecrete Distribution Inc.; Ashford Formula.
    - e. L&M Construction Chemicals, Inc.; Seal Hard.
    - f. Meadows, W.R., Inc; Liqui-Hard.
    - g. Nox-Crete Products Group, Kinsman Corporation; Duranox.
  - 2. Areas Requiring Hardened Concrete, Including all Flatwork and Housekeeping Pads:
    - a. Mechanical Rooms.
    - b. Electrical Rooms.
    - c. Communications Rooms.
    - d. Janitor rooms.
    - e. Exposed stair treads and landings.
  - 3. Areas with Polished Concrete Floors: Refer to Division 03 Section "Ground and Polished Concrete" for requirements in those areas.
- D. Sealed Concrete (SC): Where indicated, slabs shall be treated with a penetrating, colorless, inorganic silicate or silicate concrete sealer. Sealer shall be compatible with all other materials in this Section and related Work.

1. Basis of Design Products: Euclid Chemical Company (The); Ultraguard, protectant and densifier for concrete floors. Ultraguard application follows the application of Euco Diamond Hard (see "Hardened Concrete" above), or one of the following:
  - a. Sinak Corporation; Sinak S-102.
  - b. Evonik Industries/Protectosil; Chem-Trete BSM 40 VOC.
  - c. BASF; Hydrozo Silane 40 VOC.
2. Areas Requiring Sealed Concrete: As indicated in Finish Schedule on Drawings.

## 2.12 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber.
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, aromatic polyurea with a Type A shore durometer hardness range of 90 to 95 per ASTM D 2240.
- C. Bonding Agent: ASTM C 1059, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements, and as follows:
  1. Types I and II, non-load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.
- E. Reglets: Fabricate reglets of not less than 0.0217-inch thick, galvanized steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.
- F. Dovetail Anchor Slots: Hot-dip galvanized steel sheet, not less than 0.0336 inch thick, with bent tab anchors. Temporarily fill or cover face opening of slots to prevent intrusion of concrete or debris.

## 2.13 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
  1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials (fly ash or slag) other than portland cement in concrete as follows:
  1. 25 percent maximum.
- C. Limit water-soluble, chloride-ion content in hardened concrete to 0.15 percent by weight of cement.
- D. Admixtures: Use admixtures according to manufacturer's written instructions.
  1. Use water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
  2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
  3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below that is shown in the Structural General Notes.

## 2.14 CONCRETE MIXTURES FOR BUILDING ELEMENTS

- A. Footings: Proportion normal-weight concrete mixture as follows:
  - 1. Minimum Compressive Strength: See Structural General Notes.
  - 2. Maximum Water-Cementitious Materials Ratio: See Structural General Notes.
  - 3. Slump Limit: See Structural General Notes.
  - 4. Air Content: See Structural General Notes.
- B. Foundation Walls: Proportion normal-weight concrete mixture as follows:
  - 1. Minimum Compressive Strength: See Structural General Notes.
  - 2. Maximum Water-Cementitious Materials Ratio: See Structural General Notes.
  - 3. Slump Limit: See Structural General Notes.
  - 4. Air Content: See Structural General Notes.
- C. Slabs-on-Grade: Proportion normal-weight concrete mixture as follows:
  - 1. Minimum Compressive Strength: See Structural General Notes.
  - 2. Minimum Cementitious Materials Content: See Structural General Notes.
  - 3. Slump Limit: See Structural General Notes.
  - 4. Air Content: See Structural General Notes.

## 2.15 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

## 2.16 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information.
  - 1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

## PART 3 - EXECUTION

### 3.01 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347R as abrupt or gradual, as follows:
  - 1. Class A, 1/8 inch for smooth-formed finished surfaces.
  - 2. Class B, 1/4 inch for rough-formed finished surfaces.
- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
  - 1. Install keyways, reglets, recesses, and the like, for easy removal.

2. Install cast-in water-stops at below grade walls, footings, poured-in-place foundations, slabs to wall intersections, and cold joints in all cast in place concrete below grade and footings.
  3. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.
- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

### 3.02 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."
  2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
  3. Install cast-in-place waterstops at concrete form intersections and cold joints in below grade concrete poured in place structure.
  4. Install dovetail anchor slots in concrete structures as indicated.

### 3.03 REMOVING AND REUSING FORMS

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete, if concrete is hard enough to not be damaged by form-removal operations and curing and protection operations are maintained.
1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 70 percent of its 28-day design compressive strength.
  2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.

- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

### 3.04 UNDERSLAB VAPOR RETARDERS

- A. Drainage Geotextile; apply Geotextile under floor slab base rock coarse as directed by the fabric manufacturer and requirements set forth in the Civil documents.
- B. Floor Slab Base Rock Course: Provide under Vapor Barrier, graded granular material, moisten, and compact with mechanical equipment to elevation tolerances of plus 0 inch or minus 1/4 inch.
- C. Underslab Vapor Retarder: Place, protect, and repair underslab vapor retarders according to ASTM E 1643 and manufacturer's written instructions.
  - 1. Reference Division 07 Section "Vapor Retarders."
  - 2. Lap joints and seal with tape; all joints, penetrations, and seams using manufacturer's seam sealing taping methods.
  - 3. Required Inspection: prior to concrete pour have the Architect

### 3.05 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
  - 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.
- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
  - 1. Weld reinforcing bars according to AWS D1.4, where indicated.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

### 3.06 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
  - 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints, unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
  - 2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.

3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
  4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
  5. Space vertical joints in walls as indicated. Locate joints beside piers integral with walls, near corners, and in concealed locations where possible.
  6. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
  7. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
  8. Seal all joints, penetrations, and cracks in concrete slab. Provide sealant per Division 07 Section "Joint Sealants".
- C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
1. Early-Entry Dry Sawn Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades designed to saw shrinkage control joints within 2-6 hours of slab set.
    - a. Manufacturer: Soff-Cut International, follow manufacturer's recommendations for cutting and maintenance of cutting equipment. Cut 1/8-inch wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.
    - b. Provide a number of Soff-Cut machines with operators, available to keep up with the demand of the concrete curing, so cuts are within time required by concrete cure and Soff-Cut manufacturer's recommendations.
    - c. Cut set concrete within a 2-6 hr. period, and saw when concrete no-longer ravel under blade cut.
    - d. Concrete slabs cut late are grounds for Architect's rejection of the slab and Contractor will be required to remove and replace concrete slab at his own expense.
    - e. Add Seal all joints, penetrations, and cracks in concrete slab. Provide sealant per Division 07 Section "Joint Sealants."
- D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface, unless otherwise indicated.
  2. Terminate full-width joint-filler strips not less than 1/2 inch or more than 1 inch below finished concrete surface where joint sealants, specified in Division 07 Section "Joint Sealants," are indicated.
  3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
  4. Add Seal all joints, penetrations, and cracks in concrete slab. Provide sealant per Division 07 Section "Joint Sealants."
- E. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.
- 3.07 WATERSTOPS
- A. Reference manufacturer's literature for recommendations on installation, including but not limited to, the following:



1. Construction Joint:
  - a. On irregular concrete faces, apply a 1/2 inch bead of Adcor ES Adhesive as bedding for Adcor ES.
  - b. Secure Adcor ES using masonry nails 1-1/2 in. - 2 in. long with a washer 3/4 in. in diameter. Hilti EM6-20-12 FP8 shot fired fixings with 1/4 in. nuts and 3/4 in. diameter washers may also be used. Fixings should be spaced at a maximum of 12 in. centers with a minimum spacing that ensures proper contact to substrate.
  - c. Adcor ES joints should overlap a minimum of 4 in., ensuring full contact between jointed pieces.
  - d. Adcor ES can be bent around corners; however on complex geometry use Adcor ES Adhesive to fill any gaps.
  - e. Any damaged sections should be removed and repaired with a new section of Adcor ES.
  - f. Keep Adcor ES dry prior to pouring concrete.
  - g. Pipe Penetration:
    - 1) Adcor ES Adhesive must be applied to dry substrates only. Apply by brush to the substrate. Wait until surface is dry to touch, and then press Adcor ES firmly into place.
    - 2) Adcor ES joints should overlap a minimum of 4 in., ensuring full contact between jointed pieces.
    - 3) Keep Adcor ES dry prior to pouring concrete.
2. Install at detailed locations and in below grade locations at all concrete cold joints and intersections; foundation to footing; and foundation wall to slab transition. Install waterstop continuously at all basement slab cold joint/ construction joints. Install at any below grade slab cold joints.

### 3.08 CONCRETE PLACEMENT - GENERAL

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
- C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
  1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Deposit concrete in formwork continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
  1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
  2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
  3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.

1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
  2. Maintain reinforcement in position on chairs during concrete placement.
  3. Screed slab surfaces with a straightedge and strike off to correct elevations.
  4. Slope surfaces uniformly to drains where required.
  5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.
- F. Cold-Weather Placement: Comply with ACI 306 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
1. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
  2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
  3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
  4. Concrete Mix Temperatures: See Structural General Notes.
- G. Hot-Weather Placement: Comply with ACI 305 and as follows:
1. Maintain concrete temperature below 100 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
  2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.
  3. Application of an evaporation retarder.
  4. Reduction of pour size.
  5. Placing concrete at night.
- 3.09 FINISHING FORMED SURFACES
- A. General: Coordinate selection of non-slip finish for exposed concrete slabs acceptable to Architect.
- B. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
1. Apply to concrete surfaces not exposed to public view.
- C. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
1. Apply to concrete surfaces exposed to public view,
- D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces, unless otherwise indicated.

### 3.10 FINISHING FLOORS AND SLABS

- A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes to produce a profile amplitude of 1/4 inch in one direction.
  - 1. Apply scratch finish to surfaces to receive concrete floor toppings or to receive mortar setting beds for bonded cementitious floor finishes.
- C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
  - 1. Apply float finish to surfaces to receive trowel finish.
- D. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.
  - 1. Apply a trowel finish to surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile.
  - 2. Apply a final steel trowel finish by hand for "Burnished" finish effect for Sealed Concrete slabs that will be exposed to view, including but not limited to the following areas:
    - a. Corridors.
    - b. Other rooms scheduled to receive burnished Sealed Concrete finish.
    - c. Coordinate burnished trowel finish requirements with installation of Sealed Concrete Floor Treatment.
  - 3. Finish surfaces to the following tolerances, according to ASTM E 1155, for a randomly trafficked floor surface:
    - a. Specified overall values of flatness, F (F) 25; and of levelness, F (L) 20; with minimum local values of flatness, F (F) 17; and of levelness, F(L) 15; for slabs-on-grade.
    - b. Specified overall values of flatness, F (F) 30; and of levelness, F (L) 20; with minimum local values of flatness, F (F) 24; and of levelness, F(L) 15; for suspended slabs.
    - c. Specified overall values of flatness, F (F) 50; and of levelness, F (L) 35; with minimum local values of flatness, F (F) 30; and of levelness, F(L) 24; for polished concrete floors.
  - 4. Minimum Tolerance for Wood (Stage or Athletic) Flooring: Finish and measure surface so gap at any point between concrete surface and an unleveled, freestanding, 10-foot-long straightedge resting on 2 high spots and placed anywhere on the surface does not exceed 1/8-inch in 10 feet.
- E. Trowel and Fine-Broom Finish: Apply a first trowel finish, to surfaces indicated and to surfaces where ceramic or quarry tile is to be installed by either thickset or thin-set method. While concrete is still plastic, slightly scarify surface with a fine broom.
  - 1. Comply with flatness and levelness tolerances for trowel finished floor surfaces.
- F. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and elsewhere as indicated.

1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.

### 3.11 EARLY-ENTRY DRY SAWN JOINTS

- A. Control Joints in Slabs: Sawcut floors 0 to 2 hours after final troweling using Soff-Cut International Model #280, or approved, saw with 5-1/2 inch blade. Cut 1/8 inch wide by 1 inch to 1-3/16 inch deep joints, per manufacturer's instructions. Extend sawcuts to edge of slabs at obstructions by tooling to same configuration as sawcut. Form panels of patterns indicated or, if not indicated, locate joints at 16 feet o.c. maximum for unexposed slabs and 12 feet o.c. for exposed slabs, and with joint at each grid line. Obtain Architect's approval of joint layout by submittal approval process prior to concrete pour. Control joint inserts may be used in lieu of sawcuts only for concealed joints. Conventional (hard) sawcutting is not permitted. Other control joint methods are subject to Architect's written approval.
  1. Provide a minimum of five Soff-Cutt saws on project during concrete pours (all in maintained and working order) with labor to operate saws within 1 hour of concrete set to allow saw-cutting installation within a 2 hour period.
    - a. Saw-cutting with unmaintained equipment, dull blades, and worn wear plates and saw-cutting late will be reason for rejection of exposed concrete slab and the Contractor will be required to remove and replace the slab at his own expense.
  2. Rejection: Joint construction that is not in compliance with the above will be grounds for Architect's rejection of Work. Slab, gravel raveling, or aggregate spalling will not be acceptable at joints exposed to view. Late cutting of control joints in exposed slabs will be grounds for rejection of slab work.

### 3.12 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures, unless otherwise indicated, after work of other trades is in place. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.

### 3.13 CONCRETE PROTECTING AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.
- B. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.
- C. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.

- D. Cure concrete according to ACI 308.1, by one or a combination of the following methods:
1. Application: Floors and slabs that are to remain exposed or are to receive flooring materials that are not adhered or are indicated to receive liquid floor treatment.
    - a. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.
  2. Application: Exterior concrete topping at metal stair treads, metal stair landings, and exterior concrete stair treads and risers.
    - a. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.
  3. Application: Other floor slabs or concrete toppings not indicated above provide one of the following methods:
    - a. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.
    - b. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials.
      - 1) Water.
      - 2) Continuous water-fog spray.
      - 3) Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
      - 4) Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period, using cover material and waterproof tape.

### 3.14 SEALED CONCRETE FLOOR TREATMENTS

- A. Penetrating Liquid Floor Treatment: Prepare, apply, and finish penetrating liquid floor treatment according to manufacturer's written instructions.
1. Application: Apply at all slabs indicated to be "Sealed Concrete" or "Burnished Sealed Concrete".
    - a. Remove curing compounds, sealers, oil, dirt, laitance, and other contaminants and complete surface repairs.
    - b. Do not apply to concrete that is less than 28 days' old.
    - c. Apply liquid until surface is saturated, scrubbing into surface until a gel forms; rewet; and repeat brooming or scrubbing. Rinse with water; remove excess material until surface is dry. Apply a second coat in a similar manner.
    - d. Coordinate application of liquid floor treatments with special trowel finish requirements at floors indicated to receive "Sealed Burnished Concrete" finish.
  2. If applicable, see Division 03 Section "Polished Concrete" for requirements regarding application of liquid floor treatments at floors indicated to receive "Polished Concrete" finish.

- B. Hardened Concrete (HC):
  - 1. Apply Liquid Densifier Sealer in strict accordance with the directions of the manufacturer.
  - 2. Basis of Design Euco Diamond Hard:
    - a. Spray, squeegee or roll on liquid to clean, dry concrete surface at a rate no greater than 225 sq. ft. per gallon. The liquid shall be scrubbed into the surface with a mechanical scrubber. Keep the surface wet for a minimum of 30 minutes with the Liquid Densifier Sealer during the application process. When the product thickens, but not more than 60 minutes after initial application, the surface shall then be squeegeed or vacuumed to remove all excess liquid.
    - b. Do not leave any residue on surface.
    - c. Do not track material on to untreated surfaces.
- C. Sealed Concrete (SC):
  - 1. When used on existing concrete, prepare concrete surfaces in accordance with manufacturer's written instructions.
    - a. Ensure surfaces are clean, dry and free of standing water.
    - b. Remove dirt, dust, oil, grease, sealers, and other materials that may prevent adhesion of micro-film sealer.
  - 2. Basis of Design Euclid Ultraguard:
    - a. Micro-Film Concrete Sealer: Dilute product 1:1 with water and apply to polished concrete surface per manufacturers recommendations at coverage rate of approximately 2,000 sq. ft. per gallon. Buff with High Speed Burnisher and soft buffing pad to achieve high sheen.

### 3.15 JOINT FILLING

- A. Prepare, clean, and install joint filler according to manufacturer's written instructions.
  - 1. Defer joint filling until concrete has aged at least one month(s). Do not fill joints until construction traffic has permanently ceased.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening. Install joint filler in slabs where exposed to public view.

### 3.16 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Inspections:
  - 1. Steel reinforcement placement.
  - 2. Steel reinforcement welding.
  - 3. Headed bolts and studs.
  - 4. Verification of use of required design mixture.
  - 5. Concrete placement, including conveying and depositing.
  - 6. Curing procedures and maintenance of curing temperature.
  - 7. Verification of concrete strength before removal of shores and forms from beams and slabs.
  - 8. Anchors cast in concrete prior to and during placement of concrete.

- C. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
  2. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. or fraction thereof of each concrete mixture placed each day.
    - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
  3. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
  4. Air Content: ASTM C 231, pressure method, for normal-weight concrete; ASTM C 173/C 173M, volumetric method, for structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
  5. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
  6. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
  7. Compression Test Specimens: ASTM C 31/C 31M.
    - a. Cast and laboratory cure sets of standard cylinder specimens for each composite sample as follows:
      - 1) 1 set @ 7 days.
      - 2) 1 set @ 14 days.
      - 3) 2 sets @ 28 days.
      - 4) 1 set - hold for 56 days if 28 day breaks are low.
    - b. Cast and field cure sets of standard cylinder specimens for each composite sample as follows:
      - 1) 1 set @ 7 days.
      - 2) 1 set @ 14 days.
      - 3) 2 sets @ 28 days.
      - 4) 1 set - hold for 56 days if 28 day breaks are low.
  8. Compressive-Strength Tests: ASTM C 39/C 39M.
    - a. Test one set of laboratory-cured specimens at 7 days, one set of laboratory-cured specimens at 14 days, and one set of laboratory-cured specimens at 28 days.
    - b. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
    - c. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
  9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
  10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
  11. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete

- testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
  13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
  14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
  15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.
- D. Measure floor and slab flatness and levelness according to ASTM E 1155 within 24 hours of finishing.
- E. Moisture Testing Prior to Floor finish application provide testing required by Division 01 Section "Quality Requirements."

END OF SECTION 03 3000



SECTION 03 3600 - GROUND AND POLISHED CONCRETE

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Concrete curing.
  2. Grinding and polishing concrete surfaces.
  3. Sealing concrete surfaces.
- B. Related Sections:
1. Division 03 Section "Cast-In-Place Concrete" for general applications of concrete and coordination of sample submittal and color selection, as well as special requirements for ground and polished concrete slabs, including flatness tolerances, mixtures, placement, curing, finishing and joints.
  2. Division 07 Section "Joint Sealants" for colored sealant for joints.

1.03 REFERENCES

- A. American Concrete Institute (ACI):
1. ACI 301 "Specification for Structural Concrete for Buildings."
  2. ACI 302 IR "Recommended Practice for Concrete Floor and Slab Construction."
  3. ACI 303.1 "Standard Specification for Cast-In-Place Architectural Concrete."
  4. ACI 304 "Recommended Practice for Measuring, Mixing, Transporting and Placing of Concrete."
  5. ACI 305R "Recommended Practice for Hot Weather Concreting."
  6. ACI 306R "Recommended Practice for Cold Weather Concreting."
- B. American Society for Testing and Materials (ASTM):
1. ASTM C 309 "Liquid Membrane-Forming Compounds for Curing Concrete."
  2. ASTM C 494 "Standard Specification for Chemical Admixtures for Concrete."
  3. ASTM C 779 "Standard Test Method for Abrasion Resistance of Horizontal Concrete Surfaces."
  4. ASTM E 430 "Standard Test Method for Measurement of Gloss of High-Gloss Surfaces by Abridged Goniophotometry."
  5. ASTM E 1155 "Standard Test Method for Determining Floor Flatness and of Levelness Using the F Number System."

1.04 DEFINITIONS

- A. Cut and Shine Levels:
1. Aggregate Exposure Class:
    - a. Class A - cream finish.
    - b. Class B - sand salt and pepper.
    - c. Class C - medium aggregate.
    - d. Class D - large aggregate.

2. Gloss Level:
  - a. Level 1 - low gloss.
  - b. Level 2 - medium gloss.
  - c. Level 3 - high gloss.
  - d. Level 4 - very high gloss.

#### 1.05 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
  1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with polished concrete to attend, including the following:
    - a. Contractor's superintendent.
    - b. Independent testing agency responsible for concrete design mixtures.
    - c. Ready-mix concrete manufacturer.
    - d. Cast-in-place concrete subcontractor.
    - e. Polished concrete finishing Subcontractor.
  2. Review cold- and hot-weather concreting procedures, curing procedures, construction joints, concrete repair procedures, concrete finishing, and protection of polished concrete.

#### 1.06 SUBMITTALS

- A. Product Data: Submit manufacturer's complete technical data sheets for the following:
  1. Curing compound.
  2. Densifier.
  3. Penetrating sealer.
  4. Pigment.
  5. Guards.
  6. Grinding machine, including all types of grinding heads, dust extraction system, joint filler, and any other chemicals used in the process.
- B. Samples for Verification: For each type of exposed finish.
- C. Qualification Data: For firms indicated in "Quality Assurance" Article.
  1. Manufacturer's Certification: Provide a letter of acknowledgement from both the equipment and chemical manufacturer stating that the installer is a trained applicator and is familiar with proper procedures and installation requirements recommended by the manufacturer.
  2. Installer's Experience: Provide project names, addresses, contact names, phone numbers of at least three (3) projects of similar scope completed by the installer.
  3. Installer's Certification: Provide certification from finish equipment manufacturer and L.M. Scofield Company (manufacturer of densifier and guard).
- D. Material Certificates: For each of the following, signed by manufacturers:
  1. Repair materials.
  2. Liquid floor treatments.
- E. Polishing Schedule: Submit plan showing polished concrete surfaces and schedule of polishing operations for each area of polished concrete before start of polishing operations. Include locations of all joints, including construction joints.

1.07 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Polished concrete slip resistance testing agency shall demonstrate their capabilities and experience. Include proof of qualifications in the form of a recent report on the inspection of the testing agency by a recognized authority.
- B. Manufacturer Qualifications: Manufacturer with experience in the production of specified products.
- C. Installer Qualifications: An installer with 5-years experience with work of similar scope and quality.
  - 1. Installer/Applicator shall be certified by concrete finish equipment and chemical manufacturer and shall provide adequate number of skilled workmen who are thoroughly trained and experienced in the necessary craft.
- D. Comply with the requirements of ACI 301.
- E. Notify manufacturer's authorized representative at least one (1) week before start of Work.
- F. Field Sample Panels: After approval of verification sample and before casting concrete, produce field sample panels to demonstrate the approved range of selections made under Sample submittals. Produce a minimum of three sets of full-scale panels, approximately 48 by 48 inches minimum, to demonstrate the expected range of finish, color, and appearance variations.
  - 1. Locate panels as indicated or, if not indicated, as directed by Architect.
  - 2. Maintain field sample panels during construction in an undisturbed condition as a standard for judging the completed Work.
  - 3. Demolish and remove field sample panels when directed.
- G. Mockups: Before casting concrete, build mockups to verify selections made under Sample submittals and to demonstrate typical joints, surface finish, tolerances, and standard of workmanship. Build mockups to comply with the following requirements, using materials indicated for the completed Work:
  - 1. Build mockups in the location and of the size indicated or, if not indicated, as directed by Architect. Include edges in mockup. Mockup shall be produced by the individual workers who will perform the Work for the Project.
  - 2. Test selected aggregate to ensure it will accept polish.
  - 3. Demonstrate curing, finishing, and protecting of polished concrete.
  - 4. Perform slip resistance testing on mockup in accordance with ANSI B101.3 DCOF Test to determine slip resistant coefficient of installed polished concrete.
  - 5. Retain samples of cements, sands, aggregates and color additives used in mockup for comparison with materials used in remaining work.
  - 6. Mockup shall remain through completion of Work for use as a quality standard for finished work.
  - 7. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- H. Protect surface before and after processing or polishing installation, including but not limited to the following:
  - 1. Diaper all equipment.
  - 2. Vehicles are not permitted on surface.
  - 3. Do not allow acids to contact surface.
  - 4. Do not place any material onto surface that may cause staining, etching or scratching.
  - 5. Remind all trades they are working on a surface that is to become a finished surface.

## 1.08 PROJECT CONDITIONS

- A. Environmental Requirements:
  - 1. Comply with manufacturer's written instructions for substrate temperature and moisture content, ambient temperature and humidity, ventilation and other conditions affecting chemical performance.
  - 2. Schedule placement to minimize exposure to wind and hot sun before curing material is applied.
  - 3. Avoid placing concrete if rain, snow, or frost is forecast within 24-hours. Protect fresh concrete from moisture and freezing.
  - 4. Comply with professional practices described in ACI 305R and ACI 306R.
- B. Schedule delivery of concrete to provide consistent mix times from batching until discharge. Mix times shall meet manufacturer's written recommendations.
- C. Curing: Cure finish concrete a minimum of 28 days, or for length of time required to avoid displacement of aggregate under weight of equipment placed on slab.

## PART 2 - PRODUCTS

### 2.01 ACCEPTABLE MANUFACTURER

- A. Basis of Design Manufacturers: Subject to compliance with requirements, provide products specified below manufactured by L.M. Scofield Company, or comparable products by Solomon Colors, Inc.
- B. Source Limitations: Obtain each component required for ground and polished concrete from single source from single manufacturer to ensure compatibility of materials with each other.

### 2.02 MATERIALS

- A. General: Materials include separate products which are formulated to work together:
  - 1. Lithium-based densifier to improve concrete strength and minimize dusting.
  - 2. Finishing guard product to protect against staining and enhance the shine, where indicated.
- B. Acceptable Products, Unless Otherwise Noted:
  - 1. Basis of Design Products:
    - a. Densifier: L.M. Scofield Company; Formula One™ Lithium Densifier MP.
    - b. Guard: L.M. Scofield Company; Guard-W Concentrate.
- C. Curing Compounds:
  - 1. Basis of Design Product for Polished Concrete: L.M. Scofield Company; Lithochrome® Colorwax™. Use to cure all flatwork that will be polished.
- D. Equipment:
  - 1. 3-head or 4-head counter rotating variable speed floor grinding machine with at least 600 pounds down pressure.
  - 2. Dust extraction system, pre-separator, and squeegee attachments with minimum flow rating of 322 cubic feet per minute.
  - 3. Grinding heads:
    - a. Metal bonded 16, 25, 40, 60, 80, 150 and 300 grits.
    - b. Resin bonded, phenolic diamonds, 100, 200, and 400.

4. Grinding pads for edges:
    - a. 40, 60, 100 and 120 grits.
    - b. 200, and 400.
  5. Hand grinder with dust extraction equipment and pads.
- E. Substitutions: The use of products other than those specified will be considered providing that the Contractor requests their use in writing within the time allowed during the bidding period (refer to Division 00 and 01 requirements). Submit the following with formal request:
1. A certificate of compliance from material manufacturer stating that proposed products meet or exceed requirements of this Section, including standards ACI 303.1, ASTM C 979, ASTM C 494 and AASHTO M194.
  2. Documented proof that proposed materials have a 10-year proven record of performance, confirmed by at least 5 local projects that the Architect can examine.

### 2.03 CONCRETE MIX DESIGN

- A. Minimum Cement Content: 5 1/2 sacks per cubic yard of concrete.
- B. Slump of concrete shall be consistent throughout Project at 4-inches or less. If super plasticizers or mid-range water reducers are allowed (verify), slump shall not exceed 8-inches.
- C. Do not add calcium chloride to mix as it causes mottling and surface discoloration.
- D. Supplemental admixtures shall not be used unless approved by manufacturer.
- E. Do not add water to the mix in the field.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Verification: Confirm slab requirements as specified here and in Division 03 Section "Cast-in-Place Concrete" through the use of a third party testing company.
  1. Cure concrete a minimum of 28 days to achieve a minimum compressive strength of 3,500 to 5,000 psi.
  2. Confirm minimum floor flatness rating of 50.
  3. Confirm minimum floor levelness rating of 30.
  4. Power troweled, not burned and no hand finishing.
  5. If fine aggregate finish with minimum aggregate has been specified, confirm concrete was vibrated and was thoroughly floated and tamped.
- B. Immediately notify Architect of unsatisfactory conditions. Do not proceed until surface is in compliance with specified and installer's recommendations, or unless otherwise in writing agreed upon between Installer and Architect.
- C. Identify and rectify any conditions and/or concerns that will affect final finish. Do not begin installation until substrates have been properly prepared unless otherwise in writing agreed upon between Installer and Architect.

### 3.02 POLISHED CONCRETE APPLICATION

- A. Apply finish system a minimum of 21 days prior to fixture and trim installation and/or Substantial Completion.

- B. Finish Requirements: Provide the following finish grade and class per the Concrete Polishing Council:
  - 1. Provide Class A aggregate exposure - cream cut level finish.
  - 2. Provide Level 2 gloss level - 800 grit - medium gloss shine level finish.
- C. Applicator shall examine the areas and conditions under which work of this Section will be provided and the Contractor shall correct conditions detrimental to the timely and proper completion of the work and the Applicator shall not proceed until unsatisfactory conditions are resolved.
- D. Grind the concrete floor to within 2 - 3 inches of walls with 16, 25, 40, 60, 80 and/or 150 grit removing construction debris, floor slab imperfections and until there is a uniform scratch pattern and desired concrete aggregate exposure.
- E. Apply material approved by Architect for color effects in accordance with the architectural Drawings and the manufacturer's recommended guidelines.
- F. Fill construction joints and cracks with filler products as specified in accordance with manufacturer's instructions colored to match (or contrast) with concrete color as specified by Architect.
- G. Dilute densifier 1:1 with fresh water then apply using a pump sprayer at a rate of 200 - 400 square feet per gallon. Use a stiff, long bristled broom work the material in to the slab. If any material collects in low spots, use the broom to push it out and spread it around. Cover the entire area liberally and keep wet with densifier for 20 to 30 minutes. During this time-frame, retreat any areas that dry out. After 30 minutes, rinse and squeegee excess material off the floor. An autoscruber works well for this application. Allow 12 to 24 hours for full cure.
- H. Grind the floor to within 2 - 3 inches of walls with metal bonded diamond grits of 150 and 300-grinding 90 degrees from each previous grind and removing all the scratches from the previous grit. Vacuum the floor thoroughly after each grind using a squeegee vacuum attachment.
- I. Grind the edges with 40, 60, 120 and 220 grit grinding pads removing all of the scratches from the previous grit. Vacuum the floor thoroughly after each grind using a squeegee vacuum attachment.
- J. Polish the floor, to desired sheen level, with phenolic resin bonded diamond grits of 100, 200, 400, and 800 - first polishing the edges (if specified) with pads of the same grit and then the field of the floor removing all scratches from the previous grit. After each polish, clean the floor thoroughly using clean water and an auto scrubber or a mop and a wet vacuum.
- K. Apply diluted densifier at a rate of 400 square feet per gallon. Using a broom, work the material into the floor for a minimum of 10 minutes. Tight squeegee the remaining material from the floor without leaving squeegee marks or puddles. Allow to cure for 12 - 24 hours.
- L. Polish with 800-resin bond diamonds to final shine level classification.
- M. Apply guard product at 1500 to 2000 square feet per gallon using a pump sprayer and a low-nap micro-fiber cloth to "stretch" the material as far as possible.
- N. Using a high speed (1500 to 2000 rpm) burnishing machine and a hogs hair or 3000 grit diamond impregnated burnishing pad, buff the surface to a high shine in two passes running 90 degrees from one another.

### 3.03 PROTECTION

- A. Use temporary floor protection throughout the course of the Project to safeguard the surface quality of concrete slabs before and after application of decorative finishes or installations of other materials. The concrete slab must be treated as a finished floor at all times during construction.
- B. Temporary Floor Protection will be removed only while finish work to the concrete is being performed and will be replaced after the final finish has cured sufficiently.
- C. Temporary Floor Protection:
  - 1. Basis of Design Product: Proguard Duracover as manufactured by L. M. Scofield Company. Seaming of the temporary floor protection will be performed with Scofield Proguard Heavy Duty Seaming Tape. Install both products following the manufacturer's written installation procedures.
  - 2. Temporary floor protection is required between curing and polishing work to protect the floor from damage, and again after the polish work to protect the finished floor from additional damage during the finishing operations.
- D. Do not apply heavy duty seaming tape to bare or finished floors or wall surfaces at any time.

### 3.04 CLEANING

- A. The work area shall be kept clean and free of debris at all times.
- B. Remove slurry and dust from adjoining surfaces as necessary.
- C. Dispose of material containers in accordance with local regulations.
- D. Protect finished work until fully cured per manufacturer's recommendations.

END OF SECTION 03 3600

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022



SECTION 04 2000 - UNIT MASONRY

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Concrete masonry units (CMU).
  2. Mortar and grout.
  3. Reinforcing steel.
  4. Masonry joint reinforcement.
  5. Ties and anchors.
  6. Embedded flashing.
  7. Miscellaneous masonry accessories.
- B. Related Sections:
1. Division 05 Section "Metal Fabrications" for steel lintels and shelf angles for unit masonry.
  2. Division 07 Section "Water Repellents" for water repellent and graffiti-resistant coatings applied to unit masonry assemblies.
  3. Division 07 Section "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and coping.
  4. Division 07 Section "Joint Sealants" for sealing control and expansion joints in unit masonry.
- C. Products furnished, but not installed, under this Section include the following:
1. Dovetail slots for masonry anchors, installed under Division 03 Section "Cast-in-Place Concrete."
- D. Products installed, but not furnished, under this Section include the following:
1. Steel lintels and shelf angles for unit masonry, furnished under Division 05 Section "Metal Fabrications."
  2. Manufactured reglets in masonry joints for metal flashing, furnished under Division 07 Section "Sheet Metal Flashing and Trim."

1.03 DEFINITIONS

- A. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.04 REFERENCE STANDARDS

- A. ASTM International:
1. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
  2. ASTM A580/A580M - Standard Specification for Stainless Steel Wire.
  3. ASTM A615/A615M - Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
  4. ASTM A666 15 - Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.

5. ASTM A951/A951M 16 - Standard Specification for Steel Wire for Masonry Joint Reinforcement.
6. ASTM A996/A996M 16 - Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.
7. ASTM A1008/A1008M 16 - Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.
8. ASTM A1064/A1064M 17 - Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
9. ASTM B117 16 - Standard Practice for Operating Salt Spray (Fog) Apparatus.
10. ASTM C1019 16 - Standard Test Method for Sampling and Testing Grout.
11. ASTM C1093 - 15ae1 - Standard Practice for Accreditation of Testing Agencies for Masonry.
12. ASTM C140/C140M 17 - Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units.
13. ASTM C150/C150M - Standard Specification for Portland Cement.
14. ASTM C1611 14 - Standard Test Method for Slump Flow of Self-Consolidating Concrete.
15. ASTM C207 - Standard Specification for Hydrated Lime for Masonry Purposes.
16. ASTM C270 14a - Standard Specification for Mortar for Unit Masonry.
17. ASTM C404 11 - Standard Specification for Aggregates for Masonry Grout.
18. ASTM C476 16 - Standard Specification for Grout for Masonry.
19. ASTM C780 16a - Standard Test Method for Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
20. ASTM C954 15 - Standard Specification for Steel Drill Screws for the Application of Gypsum Panel Products.
21. ASTM E514/E514M - Standard Test Method for Water Penetration and Leakage Through Masonry; 2014.

#### 1.05 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For the following:
  1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
  2. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement." Show elevations of reinforced walls.
  3. Fabricated Flashing: Detail corner units, end-dam units, and other special applications.
- C. Samples for Initial Selection: For the following:
  1. Decorative concrete masonry units, in the form of small-scale units.
  2. Colored mortar.
  3. Weep holes/vents.
- D. Samples for Verification: For each type and color of the following:
  1. Each type of concrete masonry units.
  2. Weep holes/vents.
  3. Accessories embedded in masonry.
- E. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, model numbers, lot numbers, batch numbers, source of supply, and other information as required to identify materials used. Include mix proportions for mortar and grout and source of aggregates.

1. Submittal is for information only. Neither receipt of list nor approval of mockup constitutes approval of deviations from the Contract Documents unless such deviations are specifically brought to the attention of Architect and approved in writing.
- F. Qualification Data: For testing agency, according to ASTM C1093 for testing indicated.
- G. Material Certificates: Include statements of material properties indicating compliance with requirements including compliance with standards and type designations within standards. Provide for each type and size of the following:
  1. Masonry units.
    - a. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units and compliance with requirements
  2. Cementitious materials. Include brand, type, and name of manufacturer.
  3. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
  4. Reinforcing bars.
  5. Joint reinforcement.
  6. Anchors, ties, and metal accessories.
- H. Mix Designs: Provide the following for each type of mortar and grout:
  1. One of the following for each mortar mix:
    - a. Mix designs indicating type and proportions of ingredients in compliance with the Proportion Specifications of ASTM C270; or,
    - b. Mix designs and results of mortar tests performed in accordance with the Property Specifications of ASTM C270.
  2. One of the following for each grout mix:
    - a. Mix designs indicating type and proportions of the ingredients according to the proportion requirements of ASTM C476; or,
    - b. Mix designs and results of grout strength tests performed in accordance with ASTM C476; or,
    - c. Results of compressive strength tests performed in accordance with ASTM C1019, and slump flow and visual stability index (VSI) as determined by ASTM C1611.
  3. Include test reports, per ASTM C1019, for grout mixes required to comply with compressive strength requirement.
- I. Cold and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with cold- and hot-weather requirements.

#### 1.06 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency qualified according to ASTM C1093 for testing indicated.
- B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, through one source from a single manufacturer for each product required.
- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from a single manufacturer for each cementitious component and from one source or producer for each aggregate.
- D. Preconstruction Testing Service: Owner will engage a qualified independent testing agency to perform preconstruction testing indicated below. Payment for these services will be made by Owner. Retesting of materials that fail to meet specified requirements shall be done at Contractor's expense.

1. Concrete Masonry Unit Test: For each type of unit required, per ASTM C140.
  2. Mortar Test: For each mix required, where qualifying mortar per the Property Specifications of ASTM C270.
  3. Grout Test: For each mix required, where qualifying grout compressive strength per ASTM C476, or where qualifying grout compressive strength per ASTM C1019 and slump flow and visual stability index per ASTM C1611.
- E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
1. Build mockup of typical wall area as shown on Drawings.
  2. Build mockups for each type of exposed unit masonry construction full thickness, including face and backup wythes and accessories, in locations as directed by the Architect.
    - a. Include a sealant-filled joint at least 16 inches long in each exterior wall mockup.
    - b. Include lower corner of window opening at upper corner of exterior wall mockup. Make opening approximately 12 inches wide by 16 inches high.
    - c. Include through-wall flashing installed for a 24-inch length in corner of exterior wall mockup approximately 16 inches down from top of mockup, with a 12-inch length of flashing left exposed to view (omit masonry above half of flashing).
    - d. Include wood studs, sheathing, veneer anchors, flashing, and weep holes in exterior masonry-veneer wall mockup.
  3. Clean exposed faces of mockups with masonry cleaner as indicated.
  4. Protect accepted mockups from the elements with weather-resistant membrane.
  5. Approval of mockups is for color, texture, and blending of masonry units; relationship of mortar and sealant colors to masonry unit colors; tooling of joints; and aesthetic qualities of workmanship.
    - a. Approval of mockups is also for other material and construction qualities specifically approved by Architect in writing.
    - b. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless such deviations are specifically approved by Architect in writing.
  6. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

#### 1.07 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers designed for lifting and emptying into dispensing silo. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in a metal dispensing silo with weatherproof cover.

- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

#### 1.08 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
  - 1. Extend cover a minimum of 24 inches down both sides and hold cover securely in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least 3 days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
  - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
  - 2. Protect sills, ledges, and projections from mortar droppings.
  - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
  - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6 or Section 2104 of the International Building Code.
  - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and above and will remain so until masonry has dried, but not less than 7 days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 602/ACI 530.1/ASCE 6 or Section 2104 of the International Building Code.

#### 1.09 EXTRA MATERIALS

- A. Furnish extra materials that match and are from same production runs as products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Concrete Masonry Units: Furnish 1 full-size unit of each size and color specified.

### PART 2 - PRODUCTS

#### 2.01 PERFORMANCE REQUIREMENTS

- A. Provide structural unit masonry that develops indicated net-area compressive strengths (f'm) at 28 days.
- B. Determine net-area compressive strength (f'm) of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.

## 2.02 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following definitions apply to product selection:
  - 1. Available Products: Subject to compliance with requirements and prior approval by the Engineer and/or Architect, products that may be incorporated into the Work include, but are not limited to, products specified.
  - 2. Available Manufacturers: Subject to compliance with requirements and prior approval by the Engineer and/or Architect, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
- B. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into Work include following:
  - 1. Basalite.
  - 2. Cement Products Mfg Co.
  - 3. Mutual Materials.
  - 4. Willamette Graystone, LLC.

## 2.03 MASONRY UNITS, GENERAL

- A. Regional Materials: Provide products that have been manufactured within 500 miles of Project site from raw materials that have been extracted, harvested, or recovered, as well as manufactured, within 500 miles of Project site.
- B. Masonry Standard: Comply with TMS 602/ACI 530.1/ASCE 6, except as modified by requirements in the Contract Documents.
- C. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to exceed tolerances and to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects, including dimensions that vary from specified dimensions by more than stated tolerances, will be exposed in the completed Work or will impair the quality of completed masonry.

## 2.04 CONCRETE MASONRY UNITS (CMU)

- A. Shapes: Provide shapes indicated and as follows:
  - 1. Standard units.
  - 2. Provide square-edged units for outside corners, unless otherwise indicated.
- B. Integral Water Repellent: Provide units made with integral water repellent for exposed units.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - a. ACM Chemistries.
    - b. Euclid Chemical Company (The); an RPM company.
    - c. GCP Applied Technologies Inc.
    - d. Master Builders Solutions.
    - e. Moxie International.
- C. Concrete Masonry Units: ASTM C90.
  - 1. Unit Compressive Strength: Reference General Structural Notes.
  - 2. Weight Classification: Normal weight, unless otherwise indicated.
  - 3. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.

4. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.
  - a. Concrete Masonry Units:
    - 1) CMU1: Concrete Block Veneer.
      - a) Bond: Running Bond.
      - b) Texture: Standard Smooth Finish.
      - c) Size (nominal): 4 inches wide by 8 inches high by 16 inches long.
      - d) Integral Color: Standard natural grey unless otherwise noted.
    - 2) CMU2: Structural Concrete Block.
      - a) Bond: Running Bond.
      - b) Texture: Standard Smooth Finish.
      - c) Size (nominal): 8 inches wide by 8 inches high by 16 inches long.
      - d) Integral Color: As selected by Architect from manufacturer's full range.

## 2.05 MORTAR AND GROUT MATERIALS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Basalite Concrete Product; Washington Mortar Colors, Type S Masonry Mortar, or comparable products by one of the specified manufacturers.
- B. Portland Cement: ASTM C150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
- C. Hydrated Lime: ASTM C207, Type S.
- D. Portland Cement-Lime Mix: Packaged blend of portland cement complying with ASTM C150, Type I or Type III, and hydrated lime complying with ASTM C207, Type S.
- E. Mortar Pigments: Natural and synthetic iron oxides and chromium oxides, compounded for use in mortar mixes. Use only pigments with a record of satisfactory performance in masonry mortar.
  1. Available Products:
    - a. Bayer Corporation, Industrial Chemicals Div.; Bayferrox Iron Oxide Pigments.
    - b. Davis Colors; True Tone Mortar Colors.
    - c. Solomon Grind-Chem Services, Inc.; SGS Mortar Colors.
- F. Colored Cement Product: Packaged blend made from portland cement and lime and mortar pigments, all complying with specified requirements, and containing no other ingredients.
  1. Formulate blend as required to produce color indicated or, if not indicated, as selected from manufacturer's standard colors.
  2. Pigments shall not exceed 10 percent of portland cement by weight.
  3. Available Products:
    - a. Colored Portland Cement-Lime Mix:
      - 1) Capital Materials Corporation; Riverton Portland Cement Lime Custom Color.
      - 2) Holcim (US) Inc.; Rainbow Mortamix Custom Color Cement/Lime.
      - 3) Lafarge North America Inc.; Eaglebond.
      - 4) Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.
- G. Aggregate for Mortar: ASTM C144.
  1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
  2. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.

3. White-Mortar Aggregates: Natural white sand or crushed white stone.
4. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.

H. Aggregate for Grout: ASTM C404.

I. Water-Repellent Admixture: Liquid water-repellent mortar admixture intended for use with concrete masonry units, containing integral water repellent by same manufacturer.

1. Available Products:
  - a. Addiment Incorporated; Mortar Tite.
  - b. GCP Applied Technologies (formerly W. R. Grace); Dry-Block Mortar Admixture.
  - c. Master Builders, Inc.; Color Cure Mortar Admix or Rheomix Rheopel.

J. Water: Potable.

## 2.06 REINFORCEMENT

A. Uncoated Steel Reinforcing Bars: ASTM A615, Grade 60.

B. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and to hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - a. Dur-O-Wal; a Hohmann & Barnard company.
  - b. Heckmann Building Products, Inc.
  - c. Hohmann & Barnard, Inc.

C. Masonry Joint Reinforcement, General: ASTM A951/A951M.

1. Interior Walls: Hot-dip galvanized, carbon steel.
2. Exterior Walls: Hot-dip galvanized, carbon or Stainless steel.
3. Wire Size for Veneer Ties: W2.8 or 0.188-inch diameter.

D. Masonry Joint Reinforcement for Veneers Anchored with Seismic Masonry-Veneer Anchors: Single W1.7 or 0.148-inch diameter, hot-dip galvanized or stainless-steel continuous wire.

## 2.07 MASONRY-VENEER TIES AND ANCHORS

A. General: Ties and anchors shall extend at least 1-1/2 inches into veneer but with at least a 5/8-inch cover on outside face. Outer ends of wires are bent 90 degrees and extend 2 inches parallel to face of veneer.

B. Materials: Provide masonry-veneer ties and anchors specified in subsequent paragraphs that are made from materials that comply with subparagraphs below, unless otherwise indicated.

1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A82/A82M, with ASTM A153/A153M, Class B-2 coating.
2. Stainless-Steel Wire: ASTM A580/A 580M, Type 304.
3. Steel Sheet, Galvanized after Fabrication: ASTM A1008/A 1008M, Commercial Steel, hot-dip galvanized after fabrication to comply with ASTM A153/A 153M.
4. Stainless-Steel Sheet: ASTM A666, Type 304.

C. Corrugated Metal Ties, General: Metal strips not less than 7/8 inch wide with corrugations having a wavelength of 0.3 to 0.5 inch and an amplitude of 0.06 to 0.10 inch made from steel sheet, galvanized after fabrication or stainless-steel sheet not less than 0.053 inch thick.



- D. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
1. Anchor Section for Welding to Steel Frame: Crimped 1/4-inch-diameter, hot-dip galvanized steel wire. Mill-galvanized wire may be used at interior walls unless otherwise indicated.
  2. Tie Section: Triangular-shaped wire tie made from 0.187-inch-diameter, hot-dip galvanized steel wire. Mill-galvanized wire may be used at interior walls unless otherwise indicated.
- E. Adjustable Masonry-Veneer Anchors to Concrete and/or CMU: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
1. Post-Installed Channel Anchor Section: Units consisting of a metal channel anchor section and a wire or corrugated tie.
    - a. Available Products:
      - 1) Hohmann & Barnard, Inc.; #360-362, #362-C, or #362-CX.
      - 2) Heckmann Building Products, Inc.; 131-133.
  2. Dovetail Slots in Concrete: Furnish dovetail slots with filler strip, of slot size and depth as required for appropriate connector, fabricated from galvanized steel.
    - a. Available Products:
      - 1) Hohmann & Barnard, Inc.; #305.
      - 2) Heckmann Building Products, Inc.; 100, 100-A, or 100-B.
  3. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch of masonry face, made from 0.188-inch-diameter, hot-dip galvanized steel or stainless-steel wire.
  4. Tie Section for Concrete: Corrugated metal ties with dovetail tabs for inserting into dovetail slots in concrete and sized to extend to within 1 inch of masonry face.
- F. Adjustable Masonry-Veneer Anchors to Metal Studs:
1. General: Provide anchors that allow vertical adjustment but resist tension and compression forces perpendicular to plane of wall, for attachment over sheathing to metal studs, and as follows:
    - a. Structural Performance Characteristics: Capable of withstanding a 100-lbf load in both tension and compression without deforming or developing play in excess of 0.05 inch.
  2. Screw-Attached, Seismic Masonry-Veneer Anchors: Wire tie and a rib-stiffened, sheet metal anchor section with screw holes top and bottom, with projecting tabs having holes for inserting vertical legs of wire tie formed to fit anchor section; provide with connector section designed to engage a continuous wire embedded in the veneer mortar joint.
    - a. Available Products:
      - 1) Heckmann Building Products Inc.; #213 with #282 and #370 Seismic Hook Tab.
      - 2) Hohmann & Barnard, Inc.; HB-213-2X SIS.
      - 3) Wire-Bond; RJ-711 with Plastic Seismic Clip.
  3. Screw-Attached, Seismic Masonry-Veneer Anchors: Wire tie and a rib-stiffened, sheet metal anchor section with screw holes top and bottom, with projecting tabs having holes for inserting vertical legs of wire tie formed to fit anchor section; provide with connector section designed to engage a continuous wire embedded in the veneer mortar joint.
    - a. Available Products:
      - 1) Heckmann Building Products Inc.; #213 with #282 and #370 Seismic Hook Tab.
      - 2) Hohmann & Barnard, Inc.; HB-213-2X SIS.
      - 3) Wire-Bond; RJ-711 with Plastic Seismic Clip.

4. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a corrosion-resistant, self-drilling, eye-screw designed to receive wire tie. Eye-screw has spacer that seats directly against framing and is same thickness as sheathing and has gasketed washer head that covers hole in sheathing. Provide eye-screws of length required to penetrate steel stud flange with not less than 3 exposed threads.
  - a. Available Products:
    - 1) Heckmann Building Products Inc.; #75 Pos-I-Tie Thermal Clip.
    - 2) Hohmann & Barnard, Inc.; 2-Seal Thermal Wing Nut Anchor.
    - 3) Wire-Bond; Sure Tie WS Anchoring System.
5. Seismic Masonry-Veneer Anchors: Units consisting of a metal anchor section and a connector section designed to engage a continuous wire embedded in the veneer mortar joint.
  - a. Available Products:
    - 1) Hohmann & Barnard, Inc.; X-Seal S.I.S. Anchor.
    - 2) Wire-Bond; Type III X Screw On Veneer Anchor Seismic.
6. Polymer-Coated, Steel Drill Screws for Steel Studs: ASTM C954 except manufactured with hex washer head and neoprene washer, No. 10 diameter by length required to penetrate steel stud flange with not less than 3 exposed threads, and with organic polymer coating with salt-spray resistance to red rust of more than 800 hours per ASTM B 117.
  - a. Available Products:
    - 1) ITW Buildex; Teks Maxiseal with Climaseal finish.
    - 2) Textron Inc., Textron Fastening Systems; Elco Dril-Flex with Stalgard finish.
7. Stainless-Steel Drill Screws for Steel Studs: Proprietary fastener consisting of carbon-steel drill point and 300 Series stainless-steel shank, complying with ASTM C954 except manufactured with hex washer head and neoprene washer, No. 10 diameter by length required to penetrate steel stud flange with not less than three exposed threads.
  - a. Available Products:
    - 1) Dayton Superior Corporation, Dur-O-Wal Division; Stainless Steel SX Fastener.
    - 2) ITW Buildex; Scots long life Teks.

## 2.08 MISCELLANEOUS ANCHORS

- A. Unit Type Inserts in Concrete: Cast-iron or malleable-iron wedge-type inserts.
- B. Dovetail Slots in Concrete: Furnish dovetail slots with filler strips, of slot size indicated, fabricated from 0.034-inch thick galvanized steel sheet.
- C. Anchor Bolts: Headed or L-shaped steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153/A 153M, Class C; of dimensions indicated.
- D. Post-installed Anchors: Provide chemical or torque-controlled expansion anchors, with capability to sustain, without failure, a load equal to six times the load imposed when installed in solid or grouted unit masonry and equal to four times the load imposed when installed in concrete, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.
  1. Corrosion Protection: Carbon-steel components zinc plated to comply with ASTM B 633, Class Fe/Zn 5 (5 microns) for Class SC 1 service condition (mild).
  2. Corrosion Protection: Stainless-steel components complying with ASTM F593 and ASTM F594, Alloy Group 1 or 2 for bolts and nuts; ASTM A666 or ASTM A276, Type 304 or 316, for anchors.

## 2.09 EMBEDDED FLASHING MATERIALS

- A. Metal Flashing: Provide metal flashing, where flashing is exposed or partly exposed and where indicated, complying with SMACNA's "Architectural Sheet Metal Manual and Division 07 Section "Sheet Metal Flashing and Trim" and as follows:
1. Stainless Steel: ASTM A240/A 240M, Type 304, 0.016 inch thick.
  2. Fabricate continuous flashings in sections 96 inches long minimum, but not exceeding 12 feet. Provide splice plates at joints of formed, smooth metal flashing.
    - a. Concealed Flashing Metal Support: At concealed flashing in wall cavity, use 12 gauge stainless steel flashing continuous to span cavity under flexible rubberized asphaltic flashing. Use hemmed edges to prevent tearing of flashing and provide depth of the wall plus 3 inches of a turned-up fastening leg installed to wall to support flexible flashing. Install prior to flexible flashing to provide structural support of flashing.
  3. Fabricate through-wall flashing with snap-lock receiver on exterior face where indicated to receive counter flashing.
  4. Metal Drip Edges: Fabricate from stainless steel. Extend at least 3 inches into wall and 1/2 inch out from wall, with outer edge bent down 30 degrees and hemmed. Add flexible flashing to top of drip edge to allow moisture to follow drip edge through wall to exterior without wicking back.
  5. Metal Flashing Terminations: Fabricate from stainless steel. Extend at least 3 inches into wall and out to exterior face of wall. At exterior face of wall, bend metal back on itself for 3/4 inch and down into joint 3/8 inch to form a stop for retaining sealant backer rod.
  6. Metal Expansion-Joint Strips: Fabricate from stainless steel to shapes indicated.
- B. Flexible Flashing: For flashing not exposed to the exterior, use one of the following, unless otherwise indicated:
1. Rubberized-Asphalt Flashing: Composite flashing product consisting of a pliable, adhesive rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 0.040 inch.
    - a. Products:
      - 1) Carlisle Coatings & Waterproofing; CCW-705-TWF Thru-Wall Flashing.
      - 2) Dayton Superior Corporation, Dur-O-Wal Division; Dur-O-Barrier-44.
      - 3) GCP Applied Technologies (formerly W. R. Grace); Perm-A-Barrier Wall Flashing.
      - 4) Heckmann Building Products Inc.; No. 82 Rubberized-Asphalt Thru-Wall Flashing.
      - 5) Hohmann & Barnard, Inc.; Textroflash.
- C. Solder and Sealants for Sheet Metal Flashings: As specified in Division 07 Section "Sheet Metal Flashing and Trim."
1. Solder for Stainless Steel: ASTM B 32, Grade Sn60, with acid flux of type recommended by stainless-steel sheet manufacturer.
  2. Elastomeric Sealant: ASTM C 920, chemically curing urethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight. Use a non-staining sealant compatible with masonry materials.
- D. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

## 2.10 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene, urethane or PVC.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 or PVC, complying with ASTM D 2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Weep/Vent Products: Use one of the following, unless otherwise indicated:
  - 1. Cellular Plastic Weep/Vent: One-piece, flexible extrusion made from UV-resistant polypropylene copolymer, full height and width of head joint and depth 1/8 inch less than depth of outer wythe, in color selected from manufacturer's standard.
    - a. Products:
      - 1) Advanced Building Products Inc.; Mortar Maze weep vent.
      - 2) Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
      - 3) Heckmann Building Products Inc.; No. 85 Cell Vent.
      - 4) Hohmann & Barnard, Inc.; Quadro-Vent.
      - 5) Wire-Bond; Cell Vent.
- E. Cavity Drainage Material: Free-draining mesh, made from polymer strands that will not degrade within the wall cavity.
  - 1. Provide one of the following configurations:
    - a. Strips, full-depth of cavity and 10 inches wide, with dovetail shaped notches 7 inches deep that prevent mesh from being clogged with mortar droppings.
    - b. Strips, not less than 1-1/2 inches thick and 10 inches wide, with dimpled surface designed to catch mortar droppings and prevent weep holes from being clogged with mortar.
  - 2. Products:
    - a. Advanced Building Products Inc.; Mortar Break II.
    - b. Dayton Superior Corporation, Dur-O-Wal Division; Polytite MortarStop.
    - c. Keene Building Products, Driwall Mortar Deflection.
    - d. Mortar Net USA, Ltd.; Mortar Net.
- F. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells with loops for holding reinforcing bars in center of cells. Units are formed from 0.142-inch steel wire, hot-dip galvanized after fabrication. Provide units with either two loops or four loops as needed for number of bars indicated.
  - 1. Available Products:
    - a. Dayton Superior Corporation, Dur-O-Wal Division; D/A 810, D/A 812 or D/A 817.
    - b. Heckmann Building Products Inc.; No. 376 Rebar Positioner.
    - c. Hohmann & Barnard, Inc.; #RB or #RB-Twin Rebar Positioner.
    - d. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

## 2.11 CAVITY-WALL INSULATION

- A. Refer to Division 07 Section "Thermal Insulation" for insulation in cavity wall construction.

## 2.12 MASONRY CLEANERS

- A. Proprietary Acidic Cleaner: Manufacturer's standard-strength cleaner designed for removing mortar/grout stains, efflorescence, and other new construction stains from new masonry without discoloring or damaging masonry surfaces. Use product expressly approved for intended use by cleaner manufacturer and manufacturer of masonry units being cleaned.
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
    - a. Diedrich Technologies, Inc.
    - b. Prosoco, Inc.
    - c. Fabrikem Manufacturing Ltd.
- B. Interior Masonry Cleaner: Prosoco, Inc. Enviro Klean, "Safety Klean." No substitution allowed except by written approval of Architect.

## 2.13 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
  - 1. Do not use calcium chloride in mortar or grout.
  - 2. Limit cementitious materials in mortar to portland cement and lime.
  - 3. Limit cementitious materials in mortar for exterior and reinforced masonry to portland cement and lime.
  - 4. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C 270, BIA Technical Notes 8A, and IBC Section 2103.8, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
- D. Mortar for Unit Masonry: Comply with ASTM C 270, BIA Technical Notes 8A and IBC Section 2103.8, Property Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
  - 1. For all masonry use Type S.
- E. Grout for Unit Masonry: Comply with ASTM C 476.
  - 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 7 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
  - 2. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143/C 143M.

## 2.14 SOURCE QUALITY CONTROL

- A. Owner will engage a qualified independent testing agency to perform source quality-control testing indicated below:
  - 1. Payment for these services will be made by Owner.
  - 2. Retesting of materials failing to comply with specified requirements shall be done at Contractor's expense.

- B. Concrete Masonry Unit Test: For each type of unit furnished, per ASTM C 140.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
  - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
  - 2. Verify that foundations are within tolerances specified.
  - 3. Verify that reinforcing dowels are properly placed.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 INSTALLATION, GENERAL

- A. Thickness: Build cavity and composite walls and other masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.
- B. Build chases and recesses to accommodate items specified in this and other Sections.
- C. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.
- D. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- E. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.
  - 1. Mix units from several pallets or cubes as they are placed.
- F. Comply with construction tolerances in ACI 530.1/ASCE 6/TMS 602 and with the following:
  - 1. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
  - 2. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet, or 1/2 inch maximum.
  - 3. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
  - 4. For exposed bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch. Do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.
  - 5. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch. Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch.

6. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch except due to warpage of masonry units within tolerances specified for warpage of units.
7. For exposed bed joints and head joints of stacked bond, do not vary from a straight line by more than 1/16 inch from one masonry unit to the next.

### 3.03 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in bond pattern indicated on Drawings; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4-inches. Bond and interlock each course of each wythe at corners. Do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar, unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.
- H. Fill cores in hollow concrete masonry units with grout 24 inches under bearing plates, beams, lintels, posts, and similar items, unless otherwise indicated.

### 3.04 MORTAR BEDDING AND JOINTING

- A. Lay hollow brick and concrete masonry units as follows:
  1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
  2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
  3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
  4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness, unless otherwise indicated.
- D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint), unless otherwise indicated.

### 3.05 MASONRY VENEER JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on each side. Lap reinforcement a minimum of 6 inches.
  - 1. Space reinforcement not more than 16 inches o.c.
  - 2. Space reinforcement not more than 8 inches o.c. in foundation walls and parapet walls.
  - 3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings.
- B. Interrupt joint reinforcement at control and expansion joints, unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

### 3.06 ANCHORING MASONRY TO STRUCTURAL MEMBERS

- A. Anchor masonry to structural members where masonry abuts or faces structural members to comply with the following:
  - 1. Provide an open space not less than 1 inch in width between masonry and structural member, unless otherwise indicated. Keep open space free of mortar and other rigid materials.
  - 2. Anchor masonry to structural members with anchors embedded in masonry joints and attached to structure.
  - 3. Space anchors as indicated, but not more than 18 inches o.c. vertically and 24 inches o.c. horizontally with not less than 1 anchor for each 2 sq.ft. of wall area. Install additional anchors within 12 inches of openings and at intervals not exceeding 36 inches around perimeter.

### 3.07 ANCHORING MASONRY VENEERS

- A. Anchor masonry veneers to wall framing, concrete and masonry backup with seismic masonry-veneer anchors to comply with the following requirements:
  - 1. Fasten screw-attached and seismic anchors through sheathing to wall framing and to concrete and masonry backup with metal fasteners of type indicated. Use two fasteners unless anchor design only uses one fastener.
  - 2. Insert slip-in anchors in metal studs as sheathing is installed. Provide one anchor at each stud in each horizontal joint between sheathing boards.
  - 3. Embed connector sections and continuous wire in masonry joints. Provide not less than 2 inches of air space between back of masonry veneer and face of sheathing.
  - 4. Locate anchor sections to allow maximum vertical differential movement of ties up and down.
  - 5. Space anchors as indicated, but not more than 18 inches o.c. vertically and 24 inches o.c. horizontally, with not less than 1 anchor for each 2 sq. ft. of wall area. Install additional anchors within 12 inches of openings and at intervals, not exceeding 8 inches, around perimeter.
  - 6. Back of veneer shall be no more than 4 1/2" from the outside face of supporting structure per ACI 530 Section 6.2.
  - 7. Space anchors as indicated, but not more than 18 inches o.c. vertically and 24 inches o.c. horizontally with not less than 1 anchor for each 2 sq. ft. of wall area. Install additional



anchors within 12 inches of openings and at intervals, not exceeding 36 inches, around perimeter.

### 3.08 CONTROL AND EXPANSION JOINTS

- A. General: Install control and expansion joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form control joints in concrete masonry using one of the following methods:
  - 1. Fit bond-breaker strips into hollow contour in ends of concrete masonry units on one side of control joint. Fill resultant core with grout and rake out joints in exposed faces for application of sealant.
  - 2. Install preformed control-joint gaskets designed to fit standard sash block.
  - 3. Install interlocking units designed for control joints. Install bond-breaker strips at joint. Keep head joints free and clear of mortar or rake out joint for application of sealant.
  - 4. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete for application of sealant.
- C. Provide horizontal, pressure-relieving joints by either leaving an air space or inserting a compressible filler of width required for installing sealant and backer rod specified in Division 07 Section "Joint Sealants," but not less than 3/8 inch.
  - 1. Locate horizontal, pressure-relieving joints beneath shelf angles supporting masonry.

### 3.09 LINTELS

- A. Install steel lintels where indicated.
- B. Provide concrete or masonry lintels where shown and where openings of more than 12 inches for brick-size units and 24 inches for block-size units are shown without structural steel or other supporting lintels.
- C. Provide minimum bearing of 8 inches at each jamb, unless otherwise indicated.

### 3.10 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.
- B. Install flashing as follows, unless otherwise indicated:
  - 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
  - 2. At masonry-veneer walls, extend flashing through veneer, across air space behind veneer, and up face of sheathing at least 8 inches above highest elevation of cavity drainage materials; with upper edge tucked under building paper or building wrap, lapping at least 4 inches.
  - 3. At lintels and shelf angles, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.

4. Install metal drip edges beneath flexible flashing at exterior face of wall spanning across cavity to the outside wythe for support of flexible flashing. Stop flexible flashing 1/2 inch back from outside face of wall and adhere flexible flashing to top of metal drip edge.
  5. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall and adhere flexible flashing to top of metal flashing termination.
  6. Cut flexible flashing off flush with face of wall after masonry wall construction is completed.
  7. Provide sealant at top edge of through-wall flashing per the Manufacturer's requirements.
- C. Install single-wythe CMU flashing system in bed joints of CMU walls where indicated to comply with manufacturer's written instructions. Install CMU cell pans with upturned edges located below face shells and webs of CMUs above and with weep spouts aligned with face of wall. Install CMU web covers so that they cover upturned edges of CMU cell pans at CMU webs and extend from face shell to face shell.
- D. Install reglets and nailers for flashing and other related construction where they are shown to be built into masonry.
- E. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing and as follows:
1. Use specified weep/vent products to form weep holes.
  2. Space weep/vent holes 24 inches o.c., unless otherwise indicated.
- F. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in Part 2 "Miscellaneous Masonry Accessories" Article.
- G. Install vents in head joints in exterior wythes at spacing indicated. Use specified weep/vent products to form vents.
1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.

### 3.11 REINFORCED UNIT MASONRY INSTALLATION

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
  2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other temporary loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
  2. Limit height of vertical grout pours as shown on the structural drawings.

### 3.12 FIELD QUALITY CONTROL

- A. Inspectors: Owner will engage qualified independent inspectors to perform inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform inspections.
  - 1. Place grout only after inspectors have verified compliance of grout spaces and grades, sizes, and locations of reinforcement.
- B. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections indicated below and prepare test reports:
  - 1. Payment for these services will be made by Owner.
  - 2. Retesting of materials failing to comply with specified requirements shall be done at Contractor's expense.
- C. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.
- D. Concrete Masonry Unit Test: For each type of unit provided, per ASTM C140.
- E. For each mix provided, per ASTM C780. Test mortar for compressive strength.
- F. Grout Test (Compressive Strength): For each mix provided, per ASTM C1019.

### 3.13 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
  - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
  - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
  - 3. Protect adjacent stone and non-masonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
  - 4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
  - 5. Clean brick by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.
  - 6. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
  - 7. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

3.14 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
  - 1. Crush masonry waste to less than 4 inches in each dimension.
  - 2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Division 31 Section "Earth Moving."
  - 3. Do not dispose of masonry waste as fill within 18 inches of finished grade.
- C. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 04 2000

## SECTION 05 1200 - STRUCTURAL STEEL

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Structural steel.
  - 2. Grout.
- B. Related Sections:
  - 1. Division 01 Section "Quality Control" for independent testing agency procedures and administrative requirements.
  - 2. Division 05 Section "Steel Decking."
  - 3. Division 05 Section "Metal Fabrications" for steel lintels or shelf angles not attached to structural-steel frame, miscellaneous steel fabrications and other metal items not defined as structural steel.
  - 4. Division 09 Sections "Exterior Painting" and "Interior Painting" for surface preparation and priming requirements.
  - 5. Division 13 Section "Metal Building System" for structural steel.

#### 1.03 DEFINITIONS

- A. Structural Steel: Elements of structural-steel frame, as classified by AISC's "Code of Standard Practice for Steel Buildings and Bridges," that support design loads.
- B. Demand Critical Welds: Those welds, the failure of which would result in significant degradation of the strength and stiffness of the seismic load resisting system.
- C. Exposed Structural Steel: Members and connections exposed to view as indicated in the Contract Documents, or in this Specification.
- D. Seismic Load Resisting System (SLRS): Assembly of structural elements in the building that resists seismic loads.
- E. Protected Zone: Structural members or portions of structural members indicated as "protected zone" on Drawings. Connections of structural and nonstructural elements to protected zones are limited.

#### 1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication of structural-steel components.
  - 1. Structural steel shop drawings shall contain sufficient detail and information to allow complete fabrication and erection of the structure without reference to the contract drawings either on the fabrication shop floor or at the project site. The steel detailer shall generate all shop drawing fabrication and installation details from the structural and

architectural drawings and specifications. The use of reproductions or photocopies of the contract drawings shall not be permitted.

- a. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
  - b. Include embedment drawings.
  - c. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld.
  - d. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical high-strength bolted connections.
  - e. Additional seismic submittal requirements:
    - 1) Identify members and connections that are part of the SLRS as indicated in the construction documents.
    - 2) Locations of demand critical welds.
    - 3) Locations and dimensions of protected zones.
    - 4) Locations of slip critical bolts.
    - 5) Access hole dimensions, surface profile and finish requirements.
    - 6) Locations where backing bars and weld tabs are to be removed.
    - 7) Locations where supplemental fillet welds are required when backing is permitted to remain.
    - 8) Connection assembly sequence where special precautions are required.
    - 9) Non-Destructive Testing (NDT) to be performed where required.
2. Shop drawing re-submittals shall clearly identify all revisions to previous submittals.
    - a. Heavy ink, clouded outlines (revision clouds) shall be drawn around revised areas of individual sheets.
    - b. Engineer/Architect will not review information outside of revision clouds on resubmitted drawings.
  3. Separate shop drawing submittal packages shall be made for each of the two (2) building sectors shown on the Contract Drawings. The submittal for each sector shall contain complete fabrication and installation/erection information for all elements within that sector. References to shop drawings contained in other shop drawing submittal packages shall not be permitted. Submittal packages for each sector shall be staggered at least 14 calendar days.
- C. Welding Certificates.
- D. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.
- E. Qualification Data: For firms and persons specified in "Quality Assurance" Articles to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- F. Structural steel erection plan detailing sequence and methods of erection.
  1. The contractor shall provide a comprehensive engineering analysis, signed and sealed by a structural engineer licensed in jurisdiction of Project, verifying that the structure erected over occupied space will comply with the current edition of the International Building Code during all phases of construction.
- G. Mill test reports for structural steel, including chemical and physical properties.
- H. Product Test Reports: Signed by manufacturers certifying that the following products comply with requirements:
  1. Bolts, nuts, and washers including mechanical properties and chemical analysis.
  2. Direct-tension indicators.

3. Tension-control, high-strength bolt-nut-washer assemblies.
  4. Shear stud connectors.
  5. Shop primers.
  6. Nonshrink grout.
- I. Source quality-control test reports.
- J. Certified Manufacturer's Test Reports
1. Charpy V-notch toughness as specified in part 2 of this Section for the following:
    - a. Members and connections part of the SLRS.
    - b. Demand Critical Welds.
- K. Written Welding Procedure Specifications (WPSs): In accordance with AWS D1.1 requirements for each welded joint proposed for use whether prequalified or by testing. Include all welding that will be performed during fabrication (shop) and installation/erection (field) Include the following items as applicable for the welding process:
1. Indicate as-detailed configuration, and the maximum and minimum fit-up configurations.
  2. Identify specific electrode and manufacturer.
  3. List actual values of welding parameters to be used so clear instruction is provided to welders.
  4. Steel specification(s) and grade(s) to be welded.
  5. Thickness range of materials to be joined.
  6. Type of joint.
  7. Type of weld.
  8. Size of weld.
  9. Position of welding.
  10. Flux and shielding gas.
  11. Electrode diameter.
  12. Voltage (except SMAW).
  13. Current (amperage) or wire feed speed.
  14. Travel speed.
  15. Minimum Preheat and Interpass Temperatures: Provide minimum preheat and interpass temperature for all welds, including tack welds, in accordance with AWS D1.1, Table 3.2. The Contractor may specify higher minimum temperatures as a part of the WPS. Preheat and interpass temperatures lower than those required by AWS D1.1, Table 3.2, are permitted provided the WPS has been qualified by testing. Minimum preheat and interpass temperatures shall be verified at a distance of 3 inches from the joint or for materials over 3 inches in thickness at a distance equal to the thickness of the part.
  16. Maximum Preheat and Interpass Temperatures: The maximum preheat and interpass temperature permitted is 550 degrees F, measured at a distance of 1 inch from the joint. This maximum temperature may not be increased with or without qualification testing.
  17. Number and placement of passes.
  18. Technique (stringer or weave bead).
  19. Shielding gas flow rate.
  20. Charpy V-notch toughness as required by this specification.
  21. Other pertinent information specific to the weld.
- L. Procedure Qualification Record (PQR): In accordance with AWS D1.1 for all procedures qualified by testing. For welds part of the SLRS qualification testing shall include Charpy V-notch (CVN) testing in accordance with AWS D1.8 and AISC 341-05 Appendix X. The notch specimen shall be located in the weld. If two different filler metals are used, including all tack welds and repairs, then additional CVN specimens shall be taken at the boundary of the two filler metals. Qualify all welds for the maximum heat input to be used on the project.

- M. Manufacturer's Certifications: For all welding electrodes, fluxes, and shielding gasses to be used. Certifications shall satisfy the applicable AWS A5 requirements.
- N. Test Reports: Copies of reports of tests conducted on shop and field bolted and welded connections. Include data on type(s) of tests conducted and test results.
- O. Surveys: Submit certified copies of each survey conducted by a registered land surveyor, showing elevations and locations of base plates and anchor bolts to receive structural steel, and final elevations and locations for major members. Indicate discrepancies between actual installation and contract documents.
- P. Design Calculations: Submit design calculations, bearing the seal and signature of a Professional Engineer, employed by the Contractor and registered in the state of the Project, for the following:
  - 1. Connections that differ from that indicated in the contract documents.
  - 2. Requests for substitution of member sizes or material grades.
  - 3. Modification of the strength or configuration of structural framing for the convenience to accommodate the erection sequence, construction equipment, and/or material availability.
- Q. Maintain one copy of each document on-site.

#### 1.05 QUALITY ASSURANCE

- A. Installer Qualifications: The installer shall have at least five years experience in this size and type of structure.
- B. Fabricator Qualifications: A qualified fabricator who participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant, Category STD (standard for building structures), or Non-AISC certified steel fabricator having five years minimum experience on similar projects of equal or greater complexity and scope. Qualifications shall be submitted and approved prior to award of contract.
- C. Shop-Painting Applicators: Qualified according to AISC's Sophisticated Paint Endorsement P1 or SSPC-QP 3, "Standard Procedure for Evaluating Qualifications of Shop Painting Applicators."
- D. Welding Standards: Comply with applicable provisions and qualify procedures and personnel according to AWS D1.1, "Structural Welding Code-Steel", and ASW D1.8, "Structural Welding Code - Seismic Supplement" for members part of the SLRS.
  - 1. Present evidence that each welder has satisfactorily passed AWS qualification tests for welding processes involved and, if pertinent, has undergone recertification.
  - 2. Qualifications for Welding Work: Qualify welding personnel in accordance with AWS D1.1, "Qualification," (or approved equal).
    - a. Qualify welders in accordance with AWS D1.1 for each process, position, and joint configuration.
    - b. Welders who have not used the welding process for a period of 6 or more months shall be recertified.
    - c. If recertification of welders is required, retesting will be the Contractor's responsibility.
    - d. WPSs for each joint type shall indicate proper AWS qualification and be available where welding is performed.
    - e. Each welder performing demand critical welds shall be qualified by testing in accordance with AWS D1.8 Part 5.
    - f. Welders whose work fails to pass inspection shall be requalified before performing further welding.



- E. Welding Inspectors doing work associated with the SLRS:
  - 1. QC welding inspection personnel shall be Associate Welding Inspectors (AWI) or higher, as defined in AWS B5.1 "Standard for Qualification of Welding Inspectors", or otherwise qualified under the provisions of AWS D1.1 Section 6.1.4 and to the satisfaction of the contractor's QC plan by the fabricator/erector.
  - 2. QA welding inspectors shall be welding inspectors (WI), or senior welding inspectors (SWI), as defined in AWS B5.1, except AWI's may be used under the direct supervision of WI's, on site and available when weld inspection is being conducted.
  - 3. Non-destructive Testing Technicians: NDT technicians shall be qualified as follows:
    - a. In accordance with their employer's written practice which shall meet or exceed the criteria of the American Society of Non-destructive Testing, Inc. SNT TC-1A "Recommended Practice for the Training and Testing of Non-destructive Personnel", or of ANSI/ASNT CP-189, "Standard for the Qualification and Certification of Non-destructive Testing Personnel."
    - b. Ultrasonic testing for QA may be performed only by UT technicians certified as ASNT Level III through examination by the ASNT, or certified as Level II by their employer for flaw detection. If the engineer of record approves the use of flaw sizing techniques, UT technicians shall also be qualified and certified by their employer for flaw sizing.
- F. Comply with applicable provisions of the following specifications and documents:
  - 1. AISC 303 "Code of Standard Practice for Steel Buildings and Bridges" (with exceptions noted in Part 1 of this Section).
  - 2. AISC 341 "Seismic Provisions for Structural Steel Buildings" including Supplement No. 1.
  - 3. AISC 360 "Specification for Structural Steel Buildings, 13th edition.
  - 4. RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."
  - 5. ASTM A 6 (ASTM A 6M) "Specification for General Requirements for Rolled Steel Plates, Shapes, Sheet Piling, and Bars for Structural Use."
- G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

#### 1.06 DELIVERY, STORAGE, AND HANDLING

- A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from erosion and deterioration.
  - 1. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.
- B. Store fasteners in a protected place in sealed containers with manufacturer's labels intact.
  - 1. Fasteners may be repackaged provided Owner's testing and inspecting agency observes repackaging and seals containers.
  - 2. Clean and relubricate bolts and nuts that become dry or rusty before use.
  - 3. Comply with manufacturers' written recommendations for cleaning and lubricating ASTM F 1852 fasteners and for retesting fasteners after lubrication.

#### 1.07 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' recommendations to ensure that shop primers and topcoats are compatible with one another.

- B. Coordinate installation of anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.
- 1.08 EXCEPTIONS TO AISC CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES
- A. Add the following paragraph to Section 1.8.1 of the AISC Code of Standard Practice for Steel Buildings and Bridges:
1. "The Contractor shall have sole responsibility for site safety. The Fabricator and Erector shall review the Contract Documents and if the structure, as shown on those documents, is in conflict with the requirements of any safety regulations, the Fabricator shall notify the Structural Engineer of Record prior to commencing shop drawing production. If the Fabricator and/or Erector fail to notify the Structural Engineer of Record, as stated above, they shall become responsible for all costs for correcting such conflicts with the requirements of any and all safety regulations."
- B. Add the following paragraph to Sections 7.5.1 AND Section 7.5.3 of the AISC Code of Standard Practice for Steel Buildings and Bridges:
1. "The Owner's Designated Representative for Construction shall prepare the Embedment Drawing. The Embedment Drawing shall be submitted to the Structural Engineer of Record for information only. The Structural Engineer of Record shall not be responsible for the review and approval of the Embedment Drawing."
- C. Add the following paragraph to Section 7.10.3 of the AISC Code of Standard Practice for Steel Buildings and Bridges:
1. "The Erector shall have the sole responsibility for determining the means and methods used to properly and adequately brace the framing during erection."
- D. Revise the second paragraph of Section 7.10.3 of the AISC Code of Standard Practice for Steel Buildings and Bridges as follows:
1. The Erector need not consider loads during erection that result from the performance of work by, or the acts of, others, except as specifically identified by the Owner's Designated Representatives for Design and Construction, nor those that are unpredictable, such as loads due to hurricane, tornado, earthquake, explosion or collision. The Erector shall determine, furnish and install temporary supports to resist earthquake loads specified by the 2015 International Building Code for new buildings."
- E. Revise Section 7.14 of the AISC Code of Standard Practice for Steel Buildings and Bridges as follows:
1. The correction of minor misfits by moderate amounts of reaming or grinding, welding or cutting, and the drawing of elements into line with drift pins, shall be considered to be normal erection operations. Errors that cannot be corrected using the foregoing means, or that require major welding, cutting or changes in member or Connection configuration, shall be promptly reported to the Owner's Designated Representatives for Design and Construction and the Fabricator by the Erector, to enable the responsible entity to either correct the error or approve the most efficient and economical method of correction to be used by others."
- F. Particular note shall be paid to the commentary for this section of the AISC Code of Standard Practice for Steel Buildings and Bridges, which reads as follows:
1. "As used in this Section, the term "moderate" refers to the amount of reaming, grinding, welding or cutting that must be done on the project as a whole, not the amount that is required at an individual location. It is not intended to address limitations on the amount of material that is removed by reaming at an individual bolt hole, for example, which is

limited by the bolt-hole size and tolerance requirements in the AISC and RCSC Specifications.”

## PART 2 - PRODUCTS

### 2.01 STRUCTURAL-STEEL MATERIALS

- A. Structural Steel Shapes, and Bars Refer to the Structural General Notes.
- B. W-Shapes: Refer to the Structural General Notes.
- C. Channels, Angles, M, S-Shapes: Refer to the Structural General Notes.
- D. Plate and Bar: Refer to the General General Notes.
- E. Cold-Formed Hollow Structural Sections: ASTM A 500, Grade B, structural tubing.
- F. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade B. Refer to the Structural General Notes.
- G. Welding Electrodes: Comply with AWS requirements.
  - 1. Welding electrodes shall have a minimum tensile strength of 70 ksi using AWS A5 classification test.
  - 2. Welding filler metals, as supplied by the manufacturer, shall meet the requirements for H16 (16 mL diffusible hydrogen per 100 grams deposited weld metal) as tested using the mercury or gas chromatograph method as specified in AWS A4.3, "Standard Methods for Determination of Diffusible Hydrogen Content of Martensitic, Bainitic, and Ferritic Steel Weld Metal Produced by Arc Welding." The manufacturer's Certificate of Conformance shall be considered adequate proof that the supplied electrodes meet this requirement, and no additional testing of filler metal samples or of production welds is required.
  - 3. All low hydrogen electrodes shall be stored, handled, protected from atmospheric exposure and redried, if required, per AWS D1.1, 5.3.
  - 4. FCAW electrodes shall be received in moisture-resistant packages that are undamaged. They shall be protected against contamination and injury during shipment and storage. Electrode packages shall remain effectively sealed against moisture until the electrode is required for use. When removed from the protective packaging and installed on machines, care shall be taken to protect the electrodes and coatings, if present, from deterioration or damage. Modification or lubrication of an electrode after manufacture for any reason is not permitted, except drying shall be permitted when recommended by the manufacturer.
  - 5. Welds used in members and connections in the SLRS shall be made with a filler metal that can produce welds that have a minimum Charpy V-Notch (CVN) toughness of 20 ft-lbs at 0 degrees F, as determined by the appropriate AWS A5 classification test methods.
  - 6. For welded joints defined as demand critical, welding filler metals shall provide the following minimum mechanical property requirements in the designated testing as described below:
    - a. Charpy V-Notch (CVN) Toughness: 20 ft-lb at minus 20 degrees F using AWS A5 classification test methods.
    - b. CVN Toughness: 40 ft-lb at 70 degrees F using AISC 341-05 (seismic provisions), Appendix X.
    - c. Yield Strength: 58 ksi minimum using the AWS A5 classification test.
    - d. Elongation: 22 percent using the AWS A5 classification test

## 2.02 BOLTS, CONNECTORS, AND ANCHORS

- A. High-Strength Bolts, Nuts, and Washers: ASTM A 325 (ASTM A 325M), Type 1, heavy hex steel structural bolts; ASTM A 563 (ASTM A 563M) heavy hex carbon-steel nuts; and ASTM F 436 (ASTM F 436M) hardened carbon-steel washers.
  - 1. Finish: Plain.
- B. Shear Connectors: ASTM A 108, Grades 1015 through 1020, headed-stud type, cold-finished carbon steel; AWS D1.1, Type B.
- C. Headed Anchor Rods: ASTM F 1554, Grade 36 straight unless noted otherwise and ASTM F 1554, Grade 105 where indicated.
  - 1. Nuts: ASTM A 563 (ASTM A 563M) heavy hex carbon steel.
  - 2. Plate Washers: ASTM A 36/A 36M carbon steel.
  - 3. Washers: ASTM F 436 (ASTM F 436M) hardened carbon steel.
  - 4. Finish: Plain.
- D. Threaded Rods: ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6).
  - 1. Nuts: ASTM A 563 (ASTM A 563M) heavy hex carbon steel.
  - 2. Washers: ASTM A 36/A 36M carbon steel.
  - 3. Finish: Plain.

## 2.03 PRIMERS, INTERMEDIATE COATS AND TOPCOATS

- A. Primer for Structural Steel Concealed Behind Other Construction: Fabricator's standard lead- and chromate-free, nonasphaltic, rust-inhibiting primer compatible with topcoat.
- B. Primer for Exposed Structural Steel: See Division 09 Section "High-Performance Coatings" for requirements. Provide shop-applied primer as indicated.
  - 1. Zinc-Rich Primer: Compliant with SSPC-Paint 20 or SSPC-Paint 29 and compatible with topcoat.
  - 2. Thickness: DFT 2.5 to 3.5 mils.
  - 3. Full Coverage: At all edges, corners, and exposed surfaces.

## 2.04 GROUT

- A. Nonmetallic, Non-Shrink Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time

## 2.05 FABRICATION

- A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate according to AISC's "Code of Standard Practice for Steel Buildings and Bridges" (with exceptions noted in Part 1 of this Specification Section).
  - 1. Camber structural-steel members where indicated.
  - 2. Fabricate beams with rolling camber up.
  - 3. Identify high-strength structural steel according to ASTM A 6/A 6M and maintain markings until structural steel has been erected.
  - 4. Mark and match-mark materials for field assembly.
  - 5. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.

- B. Re-Entrant Corners: Provide 1/2-inch radius at all re-entrant corners, unless noted otherwise.
- C. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.
  - 1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1.
- D. Bolt Holes: Cut, drill, or punch bolt holes perpendicular to metal surfaces.
- E. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.
- F. Cleaning: Clean and prepare steel surfaces that are to remain unpainted according to SSPC-SP 2, "Hand Tool Cleaning."
- G. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1 and manufacturer's written instructions.
- H. Holes: Provide holes required for securing other work to structural steel and for passage of other work through steel framing members.
  - 1. Cut, drill, or punch holes perpendicular to steel surfaces. Do not thermally cut bolt holes or enlarge holes by burning.
  - 2. Base-Plate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
  - 3. Weld threaded nuts to framing and other specialty items indicated to receive other work.
- I. Exposed Structural Steel: For structural steel exposed at interior and exterior locations.
  - 1. Fit and shop assemble items in largest practical sections for delivery to site.
  - 2. Fabricate items with joints tightly fitted and secured.
  - 3. Fabricate with exposed surfaces smooth, square, and free of surface blemishes including pitting rust, scale, seam marks, roller marks, rolled trade names, and roughness.
  - 4. Remove blemishes by filling or grinding or by welding and grinding, before cleaning, treating and shop priming.
  - 5. Supply components required for anchorage of fabrications. Fabricate anchors and related components of same material and finish as fabrication, except where specifically noted otherwise.

## 2.06 SHOP CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
- B. Weld Connections: Comply with AWS D1.1 for welding procedure specifications, tolerances, appearance, and quality of welds and for methods used in correcting welding work. For connections part of the SLRS, comply with additional requirements of AWS D1.8 - seismic supplement.
  - 1. For non-moment frame connections, remove backing bars or runoff tabs, back gouge, and grind steel smooth (for moment frames, reference Item 2 below).
  - 2. Assemble and weld built-up sections by methods that will maintain true alignment of axes without exceeding tolerances of AISC's "Code of Standard Practice for Steel Buildings and Bridges" for mill material.
  - 3. Continuously seal joined members exposed to weather by continuous welds.
  - 4. Tack welds incorporated into the final weld and weld repairs of demand critical welds shall be of the same quality as the final welds, including preheat requirements. The filler metals shall be identical, unless qualified by testing and meeting the requirements of Division 05 Section "Structural Steel," PART 1 "Submittals" article.

- C. Erection Connections: Place holes, plates, or other attachments required by the Erector so as not to interfere with or cause any other detrimental effect to structural members or their connections. Holes and attachments are not permitted in the "protected zone" as described in Article 1.03 and defined in the Drawings.
- D. Exposed Steel Shop Connections:
  - 1. Grind exposed joints flush and smooth with adjacent finish surface. Make exposed joints butt tight, flush, and hairline. Ease exposed edges to small, uniform radius.
  - 2. Continuously seal joined members by intermittent (stitch) welds and plastic filler.
  - 3. Verify that weld sizes, fabrication sequence, and equipment used will limit distortions to allowable tolerances. Prevent weld show-through.
  - 4. Exposed mechanical fastenings: Flush countersunk screws or bolts; unobtrusively located; consistent with design of component, except where noted otherwise.

## 2.07 SHOP PRIMING

- A. Shop prime steel surfaces except the following:
  - 1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches.
  - 2. Surfaces to be field welded.
  - 3. Surfaces to be high-strength bolted with slip-critical connections.
  - 4. Surfaces to receive sprayed fire-resistive materials.
  - 5. Galvanized surfaces.
- B. Surface Preparation: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces according to the following specifications and standards:
  - 1. SSPC-SP 3, "Power Tool Cleaning" for steel not designated to receive a high-performance coating system.
  - 2. SSPC-SP 6, "Commercial Blast Cleaning" or SSPC-SP 11, "Power Tool Cleaning" to include a surface profile for steel designated to receive a high-performance coating system.
- C. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a dry film thickness of not less than 2.5 to 3.5 mils. Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.
  - 1. Testing: Independent Testing Lab may test mileage.
- D. Below Grade Coating: Apply coat of Carboline Bitumastic No. 50 to those portions of column, base plate, and anchor bolts below top of finish slab prior to backfilling or casting slab-on-grade. Apply in thickness in accordance with manufacturer's printed instructions.

## 2.08 DIMENSIONAL TOLERANCES

- A. Fabrication Tolerances: Unless otherwise noted, fabricate structural members to referenced AISC Specifications for allowable tolerances. Do not camber in excess of amounts shown on drawings.
  - 1. Reduced Beam Section Cut.
    - a. Thermal cutting tolerances shall be plus or minus 1/4-inch from the theoretical cut line.
    - b. The beam effective flange width at any section shall have a tolerance of plus or minus 3/8-inch.

- c. The location of the center of the radius, with respect to the near face of the column, shall have a maximum variation of plus 0-inch, minus 1/4-inch.

## 2.09 GALVANIZING

- A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel according to ASTM A 123, A 384, and A 385.
  1. Fill vent and drain holes that will be exposed in the finished Work unless they will function as weep holes, by plugging with zinc solder and filing off smooth.
  2. Weep holes shall be provided at exterior closed sections where moisture may accumulate. Sizes shall be in accordance with ASTM A123.
  3. Galvanize [lintels] [shelf angles] attached to structural-steel frame and located in exterior walls.
  4. Materials for galvanizing shall be geometrically suitable for galvanizing as specified in ASTM A384 and A385. For built-up members, assemblies shall be fabricated as required to limit warping and distortion.
- B. Steel that will be finished by hot dip galvanizing shall have controlled silicon and phosphorus contents. The silicon content shall be in either of the ranges 0 - 0.04% or 0.15% - 0.25%, the phosphorus content shall be below 0.04%. Before galvanizing, submit mill test certificates verifying silicon and phosphorus contents to the Architect and galvanizer.
- C. Bolts, nuts and washers, and iron and steel hardware components shall be galvanized by the hot-dip process in accordance with ASTM A 153.
- D. Surface Preparation: Steel shall be free of all visible oil, grease, dirt, dust, mill scale, rust, paint, oxides, corrosion products, and other foreign matter: Clean steel in accordance with Steel Structures Painting Council (SSPC) SSPC-SP-6, "Commercial Blast Cleaning."
- E. Coating Requirements
  1. Weight: The weight of the galvanized coating shall conform to Table 2 of ASTM A 123 or Table 1 of ASTM A 153, as appropriate.
  2. Surface Finish: The galvanized coating shall be continuous, adherent, as smooth and evenly distributed as possible, and free from any defect that is detrimental to the stated end use of the coated article.
    - a. Determine the integrity of the coating by visual inspection and coating thickness measurements.
    - b. Where slip factors are required for slip-critical connections, these shall be obtained after galvanizing by suitable treatment of the faying surfaces in accordance with the latest edition of the Specification for Structural Joints Using ASTM A 325 or A 490 bolts as approved by the Research Council on Structural Connections of the Engineering Foundation.
  3. Adhesion: The galvanized coating shall be sufficiently adherent to withstand normal handling during transport and erection.
- F. Touch-Up and Repair
  1. Mechanical Damage: Repair areas damaged by welding; flame cutting; or during handling, transport, or erection in accordance with ASTM A 780 by one of the following methods:
    - a. Cold Galvanizing Compound (zinc-rich paint): Per Part 2, "Primer" Article, in accordance with ASTM A 780, Annex A2.
      - 1) Spray- or brush-apply the touch-up paint in multiple coats to a dry film minimum thickness of a 6 mils (4 mils for material less than 1/4-inch thick). Apply a finish coat of aluminum paint to provide a color blend with the surrounding galvanizing.

- 2) Verify coating thickness by measurements with a magnetic or electromagnetic gauge.
  - b. Zinc-Based Solder: In accordance with ASTM A 780, Annex A1.
    - 1) Apply the zinc-based solder in a minimum thickness of 4 mils (3 mils for material less than 1/4-inch thick).
    - 2) Verify coating thickness by measurements with a magnetic or electromagnetic gauge.
  - c. Flame-Sprayed Zinc (metalizing): In accordance with ASTM A 780, Annex A3.
    - 1) Apply sprayed zinc coating in a minimum thickness of 4 mils (3 mils for material less than 1/4-inch thick).
2. Wet Storage Stain
- a. Remove any wet storage stain if formed and discovered prior to leaving the galvanizer's plant unless late pick up or acceptance of delivery has necessitated the material being stored in unfavorable conditions. Remove wet storage stain before installation so that premature failure of the coating will not occur. Remove wet storage stain as follows:
    - 1) Arrange the object so that their surfaces dry rapidly.
    - 2) Remove light deposits by means of a stiff bristle (not wire) brush. Heavier deposits are to be removed by brushing with a 5 percent solution of sodium or potassium dichromate with the addition of 0.1 percent by volume of concentrated sulfuric acid. Apply with a stiff bristle brush, and leave for approximately 30 seconds before thoroughly rinsing and drying.
    - 3) Alternatively, a proprietary product, such as Oakite Highlite or equal, which is intended for this purpose, may be used according to manufacturer's recommendations.
    - 4) Check coating thickness in the affected areas to ensure that the zinc coating remaining after the removal of wet storage stain is sufficient to meet or exceed the requirements of the Specification.

## 2.10 SOURCE QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspection agency to inspect shop welds and high-strength bolted connections and tests, and to prepare test reports in accordance with "Testing and Inspection" Article in PART 3.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Verify elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments, with steel erector present, for compliance with requirements.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place, unless otherwise indicated.
  1. Do not remove temporary shoring supporting composite deck construction until cast-in-place concrete has attained its design compressive strength.



### 3.03 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and according to AISC 303 "Code of Standard Practice for Steel Buildings and Bridges" with exceptions noted in PART 1 of this Specification Section, and AISC 360 "Specification for Structural Steel Buildings."
- B. Base and Bearing Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting base and bearing plates. Clean bottom surface of base and bearing plates.
  - 1. Set base and bearing plates for structural members on wedges, shims, or setting nuts as required.
  - 2. Weld plate washers to top of base plate.
  - 3. Snug-tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of base or bearing plate before packing with grout.
  - 4. Promptly pack grout solidly between bearing surfaces and base or bearing plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- C. Align and adjust various members that form part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
  - 1. Level and plumb individual members of structure.
  - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.
- D. Splice members only where indicated.
- E. Do not use thermal cutting during erection.
- F. Do not enlarge unfair holes in members by burning or using drift pins.
- G. Reaming: Light drifting will be permitted to draw the parts together, but drifting to match unfair holes will not be permitted. Any enlargement of holes necessary to make connections in the field shall be done by reaming with twist drills, care being taken not to weaken the adjoining metal. If, in the judgement of the Engineer/Architect, the extent of the reaming is such that holes cannot be properly filled or accurately adjusted after reaming, the faulty member shall be discarded and replaced with a new one, and all costs and expenses resulting therefrom shall be paid by the Contractor.
- H. Cutting and Fitting: No cutting of sections, either flanges, webs, stems or angles shall be done by the Contractor without the consent of the Engineer/Architect, unless this cutting is particularly specified or shown on the drawings
- I. Shear Connectors: Prepare steel surfaces as recommended by manufacturer of shear connectors. Use automatic end welding of headed-stud shear connectors according to AWS D1.1 and manufacturer's written instructions.
- J. Corrective Measures
  - 1. Any errors in locations or inaccuracies in the setting of anchor bolts, base plates, bearing plates, or other items of attachment or support for steel work shall be reported to the Engineer/Architect, and shall be corrected in a manner subject to the approval of the Engineer/Architect.

2. Any misfits due to errors in fabrication shall be reported immediately to the Engineer/Architect, along with proposed method of correction of same and Engineer/Architect approval obtained before proceeding with corrective measures.
3. No members shall be cut or burned without specific approval in writing.
4. Bolted or welded connections, joints, or fastenings, which are classified as defective in the opinion of the Engineer/Architect, shall be corrected by the Contractor in a manner subject to the Engineer/Architect's approval.

K. Guardrails, Handrails and Ladders: All welds and sharp edges shall be ground smooth.

### 3.04 FIELD CONNECTIONS

- A. High-Strength Bolts: Install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
- B. Weld Connections: Comply with AWS D1.1 for welding procedure specifications, tolerances, appearance, and quality of welds and for methods used in correcting welding work. For connections part of the SLRS, comply with additional requirements of AWS D1.8 - seismic supplement.
  1. Comply with AISC's "Code of Standard Practice for Steel Buildings and Bridges" (with exceptions noted in Part 1 of this Specification Section) for bearing, adequacy of temporary connections, alignment, and removal of paint on surfaces adjacent to field welds.
  2. For non-moment frame connections, remove backing bars or runoff tabs, back gouge, and grind steel smooth (for moment frames, reference Item 5 below).
  3. Assemble and weld built-up sections by methods that will maintain true alignment of axes without exceeding tolerances of AISC's "Code of Standard Practice for Steel Buildings and Bridges" for mill material.
  4. Tack welds incorporated into the final weld and weld repairs of demand critical welds shall be of the same quality as the final welds, including preheat requirements. The filler metals shall be identical, unless qualified by testing and meeting the requirements of Specification 051200, Part 1, "Submittals" article.
  5. FCAW electrodes shall be protected from atmospheric exposure as follows:
    - a. Electrodes not consumed within 24 hours of accumulated exposure outside closed or heated storage shall not be used for seismic critical welds.
    - b. Electrode spools shall be identified and monitored for total atmospheric exposure time. Electrodes that have been exposed for periods exceeding an accumulated 24 hours may be dried when manufacturer's recommendations show that drying is effective at removing moisture and restoring electrodes to their designated diffusible hydrogen level. Dry as specified by the manufacturer. If the electrode or the electrode spool is damaged by baking, the electrode shall not be used.
  6. Each Welder working on the project shall be assigned an identification symbol or mark. Each Welder shall mark or stamp this identification symbol at each weldment completed and inspected by the welder. Stamps, if used, shall be low-stress type. All welds shall be marked or stamped.
- C. Erection Connections, etc: Place holes, plates, or other attachments required by the Erector so as not to interfere with or cause any other detrimental effect to structural members or their connections. Holes and attachments are not permitted in the "protected zone" as described in Section 1.3 and defined in the drawings.
- D. Exposed Steel Field Connections:
  1. Grind exposed joints flush and smooth with adjacent finish surface. Make exposed joints butt tight, flush, and hairline. Ease exposed edges to small, uniform radius.
  2. Continuously seal joined members by intermittent (stitch) welds and plastic filler.

3. Verify that weld sizes, fabrication sequence, and equipment used will limit distortions to allowable tolerances. Prevent weld show-through.
4. Exposed mechanical fastenings: Flush countersunk screws or bolts; unobtrusively located; consistent with design of component, except where noted otherwise.
5. Remove erection bolts; fill holes with plug welds and grind smooth.

### 3.05 FIELD FINISHING

- A. Painted Finish for Structural Steel Concealed Behind Other Construction: Comply with Division 09 painting Sections.
1. Color: Refer to Drawing designations and Finish Schedule on Drawings, or, if not indicated, as selected by Architect.

### 3.06 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to provide inspection and required tests, and to prepare test reports in accordance with "Testing and Inspection" Article 3.6 below.

### 3.07 TESTING AND INSPECTION

- A. All structural steel work is subject to special inspection. Testing Agency and Inspector Requirements:
1. Special Inspector: Testing Agency shall provide qualified "Special Inspector" who will perform the inspection services.
  2. Testing agency will conduct and interpret tests, and state in each report whether test specimens comply with or deviate from requirements.
  3. Testing agency will notify the Owner and Engineer/Architect immediately of discrepancies in the work which are time-critical or affect the construction progress.
  4. Personnel inspecting connections part of the SLRS shall be qualified per Section 1.5 "Quality Assurance".
- B. Fabrication Inspection: When approved by the Building Official, the Owner, and Engineer/Architect, full-time special inspection in the fabrication shop by the Owner's Testing Agency may be waived, subject to the following:
1. The Fabricator participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant.
  2. All shop inspection is provided by the Contractor, per the requirements herein, and is documented. Reports and test results are to be available for the Owner's Inspector to review.
  3. A specific quality control plan for this project shall be developed and submitted to the Structural Engineer for approval prior to the prefabrication/pre-erection meeting.
  4. Periodic inspection by the Owner's Inspection Agency is allowed by the Fabricator.
  5. Certified Plants: Continuous plant inspection is not required at plants producing prefabricated steel products which are certified by the Building Official.
- C. Contractor Responsibilities Related to Shop and Field Inspections:
1. Maintain complete records of all quality control and testing performed by the Contractor.
  2. Furnish all electrical power, turning or moving of members, hoisting, staging, and other facilities required for inspection.
  3. Provide testing agency with access to places where structural steel work is being fabricated or erected so required inspection and testing can be accomplished.
  4. Correct deficiencies in, or remove and replace structural steel that inspections and test reports indicate do not comply with specified requirements.

5. Additional testing, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.
  6. Grant Inspectors full authority to inspect all material and work that fails to conform in every respect to these specifications.
  7. When required by Engineer/Architect or Owner's Independent Testing Agency or Contractor's engaged inspection organization, make adequate platforms available to the Inspector for the purpose of checking high-strength bolts and welds. Scaffolding shall be provided to ensure safe performance of this operation.
- D. Shop and Field Tests and Inspections: Inspections and testing shall be performed as indicated in the Contract Documents. Additional requirements are as follows:
1. Welded Connections: In addition to visual inspection, welded connections will be tested and inspected as required by the Contract Documents and Specifications, according to AWS D1.1. Inspection procedures at Testing Agency's option, are listed below:
    - a. Procedures
      - 1) Liquid Penetrant Inspection: ASTM E 165.
      - 2) Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
      - 3) Radiographic Inspection: ASTM E 94 and ASTM E 142; minimum quality level "2-2T."
      - 4) Ultrasonic Inspection: ASTM E 164.
    - b. Inspector shall:
      - 1) Verify Welding Procedure Specifications (WPSs) sheet has been provided and has been reviewed with each welder performing the weld. Welds not executed in conformance with the WPSs are rejectable.
      - 2) Verify fit-up meets tolerances of WPSs and mark joint prior to welding.
      - 3) Verify welding consumables per WPSs.
      - 4) Verify welding qualification and identifications.
      - 5) Observe preheat and interpass temperatures, and weld pass sequence for conformance with WPSs.
      - 6) Nondestructive test all complete penetration groove welds for conformance with weld quality and standard of acceptance per requirements for testing of welds subject to tensile stress by ultrasonic methods in AWS D1.1. Pass sound through entire weld volume from two crossing directions to the extent feasible. Nondestructive test all complete penetration groove welds of beam flanges to column flanges and column stiffeners and cap plates, and all complete penetration groove welds of column splices and columns to base plates for conformance with weld quality and standard of acceptance per requirements for testing of welds by magnetic particle testing in AWS D.1 in addition to ultrasonic testing methods.
      - 7) All partial penetration, fillet, and other remaining welds shall be visually inspected.
      - 8) Where ultrasonic testing is performed, the entire weld shall be tested.
    - c. Ultrasonically test base metal thicker than 1 1/2 inches after welding is completed for discontinuities behind welds in accordance with IBC Section 1708.4.
    - d. For connections part of the SLRS, including Demand Critical Welds, non-destructive testing (NDT) requirements shall comply with AISC 341-05 (seismic provisions) Appendix Q (Q5.2).
    - e. For Demand Critical Welds, inspect removal of backup bars and runoff plates, preparatory grinding, and execution of reinforcing fillet.
    - f. Test column webs for cracking using dye penetrant or magnetic particle test over 3-inch minimum zone above and below continuity (stiffener) plates after welding.

All cracks shall be reported to the Engineer, repaired, and retested. No cracks will be permitted in the final construction.

2. Welded Headed Studs: In addition to visual inspection, welded headed stud connectors will be inspected and tested according to requirements of AWS D1.1 for stud welding and as follows:
  - a. Bend tests will be performed when visual inspections reveal either less than a continuous 360-degree flash or many cases requiring welding repairs to any welded headed stud connector.
  - b. Tests will be conducted on additional welded headed stud connectors when weld fracture occurs on shear connectors already tested, according to requirements of AWS D1.1.

### 3.08 REPAIRS AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint or zinc-based solder according to ASTM A 780 and manufacturer's written instructions. At a minimum, the repair material thickness shall match that of the existing coating.
- B. Touchup Painting: After installation, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of accessories, bearing plates, and abutting structural steel.
  1. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.
  2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- C. Touchup Painting:
  1. Cleaning and touchup painting of structural steel not designated to receive high-performance coatings are specified in Division 09 painting Sections.
  2. Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
    - a. Apply by brush or spray to provide a minimum 2.0-mil dry film thickness.

END OF SECTION 05 1200

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 05 2100 - STEEL JOIST FRAMING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. K-series steel joists.
  - 2. Joist accessories.
- B. Related Sections:
  - 1. Division 04 Section "Unit Masonry" for installing bearing plates in unit masonry.
  - 2. Division 05 Section "Structural Steel."
  - 3. Division 05 Section "Cold-Formed Metal Framing."

#### 1.03 DEFINITIONS

- A. SJI "Specifications": Steel Joist Institute's "Standard Specifications, Load Tables and Weight Tables for Steel Joists and Joist Girders."
- B. Special Joists: Steel joists or joist girders requiring modification by manufacturer to support non-uniform, unequal, or special loading conditions that invalidate load tables in SJI's "Specifications."

#### 1.04 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide joists and connections capable of withstanding design loads indicated.
- B. Design joists to withstand design loads with live load deflections no greater than the following:
  - 1. Comply with the Design Loads on the Structural Drawings and Structural General Notes.
  - 2. Limit total load deflection to span length / 240.

#### 1.05 SUBMITTALS

- A. Shop Drawings: Includes Coordination Drawings. See Division 01 Section "Shop Drawings, Product Data, Samples". Show layout, designation, number, type, location, and spacings of joists. Include joining and anchorage details, shop primer locations, bracing, bridging, joist accessories; splice and connection locations and details; and attachments to other construction.
  - 1. Indicate locations and details of bearing plates to be embedded in other construction. Provide templates or location drawings for installation of anchor bolts and metal bearing plates.
  - 2. Comprehensive engineering analysis of joists signed and sealed by the qualified professional engineer responsible for its preparation.
  - 3. Shop Drawings must bear stamp of structural engineer licensed in State of Oregon or a letter of compliance must be submitted prior to shop drawings as indicated in the Structural General Notes.

- B. Welding certificates.
- C. Manufacturer Certificates: Signed by manufacturers certifying that joists comply with requirements.
- D. Mill Certificates: Signed by bolt manufacturers certifying that bolts comply with requirements.
- E. Qualification Data: For Structural engineer.
- F. Research/Evaluation Reports: For joists.

#### 1.06 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer certified by SJI to manufacture joists complying with applicable standard specifications and load tables of SJI "Specifications."
  - 1. Manufacturer's responsibilities include providing Structural engineering services for designing special joists to comply with performance requirements. Licensed in the State of Oregon.
  - 2. Engage fabricator with minimum ten (10) years experience in structural steel fabrication, including involvement in not less than three (3) projects of similar or greater size and complexity.
  - 3. Manufacturer: Pre-approved
    - a. Vulcraft
    - b. Canam Steel
- B. SJI Specifications: Comply with standard specifications in SJI's "Specifications" that are applicable to types of joists indicated.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel" and WABO.
- D. Pre-Detailing Conference is required prior to any detailed shop drawings being produced, (See Division 01.)

#### 1.07 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle joists as recommended in SJI's "Specifications."
- B. Protect joists from corrosion, deformation, and other damage during delivery, storage, and handling.

### PART 2 - PRODUCTS

#### 2.01 MATERIALS

- A. Steel: Comply with SJI's "Specifications" for web and steel-angle chord members.
- B. Steel Bearing Plates: ASTM A 36/A 36M.
- C. Carbon-Steel Bolts and Threaded Fasteners: ASTM A 307, Grade A, carbon-steel, hex-head bolts and threaded fasteners; carbon-steel nuts; and flat, unhardened steel washers.
  - 1. Finish: Plain, uncoated.
- D. High-Strength Bolts, Nuts, and Washers: ASTM A 325, Type 1, heavy hex steel structural bolts; ASTM A 563 heavy hex carbon-steel nuts; and ASTM F 436 hardened carbon-steel washers.



- E. Welding Electrodes: Comply with AWS standards.
- F. Galvanizing Repair Paint: MPI#18, MPI#19, or SSPC-Paint 20, ASTM A 780.

## 2.02 PRIMERS

- A. Steel Primer: Provide shop applied standard primer; Tnemec series 90-97; Tnemec series 394 Perime-Prime; ICI Devoe coatings, Catha-Coat 313 or approved.
  - 1. Zinc-Rich Primer: Comply with SSPC-Paint 20 or SSPC-Paint 29 and compatible with topcoat.
  - 2. Thickness: DFT-2.0 to 2.5 mils for each coat with two coats minimum.
  - 3. Full Coverage: at all edges, corners, and exposed surfaces.
- B. Use Primer with VOC content of 420 g/L (3.5 lb/gal.) or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.03 K-SERIES STEEL JOISTS

- A. Manufacture steel joists of type indicated according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle top- and bottom-chord members, underslung ends, and parallel top chord.
  - 1. Joist Type: K-series steel joists KCS-type K-series steel joists.
- B. Steel Joist Substitutes: Manufacture according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle or -channel members.
- C. Comply with AWS requirements and procedures for shop welding, appearance, quality of welds, and methods used in correcting welding work.
- D. Provide holes in chord members for connecting and securing other construction to joists; however, deduct area of holes from area of chord when calculating strength of member.
- E. Top-Chord Extensions: Extend top chords of joists with SJI's Type S top-chord extensions where indicated, complying with SJI's "Specifications."
- F. Extended Ends: Extend bearing ends of joists with SJI's Type R extended ends where indicated, complying with SJI's "Specifications."
- G. Camber joists according to SJI's "Specifications."
- H. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches.

## 2.04 JOIST ACCESSORIES

- A. Bridging: Provide bridging anchors and number of rows of horizontal or diagonal bridging of material, size, and type required by SJI's "Specifications" for type of joist, chord size, spacing, and span. Furnish additional erection bridging if required for stability.
  - 1. Coordinate location of bridging with other elements located in ceiling spaces. Notify Architect of any conflicts with HVAC, lighting, speaker equipment and other suspended equipment items. Reference other contract documents in conflict as part of coordination.
- B. Supply ceiling extensions, either extended bottom-chord elements or a separate extension unit of enough strength to support ceiling construction. Extend ends to within 1/2 inch of finished wall surface, unless otherwise indicated.

- C. Supply miscellaneous accessories, including splice plates and bolts required by joist manufacturer to complete joist installation.

## 2.05 CLEANING AND SHOP PAINTING

- A. Clean and remove loose scale, heavy rust, and other foreign materials from fabricated joists and accessories by hand-tool cleaning, SSPC-SP 2 or power-tool cleaning, SSPC-SP 3.
- B. Do not prime paint joists and accessories to receive sprayed fire-resistive materials.
- C. Apply 2 coat of shop primer to joists and joist accessories to be primed to provide a continuous, dry paint film not less than 4-5 mils thick.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine supporting substrates, embedded bearing plates, and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. Do not install joists until supporting construction is in place and secured.
- B. Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Specifications," joist manufacturer's written recommendations, and requirements in this Section.
  - 1. Before installation, splice joists delivered to Project site in more than one piece.
  - 2. Space, adjust, and align joists accurately in location before permanently fastening.
  - 3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
  - 4. Delay rigidly connecting bottom-chord extensions to columns or supports until dead loads have been applied.
- C. Field weld joists to supporting steel bearing plates and framework. Where indicated in accordance with SJI "Specifications" for type of joists used. Coordinate welding sequence and procedure with placement of joists. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
- D. Bolt joists to supporting steel framework using carbon-steel bolts.
- E. Bolt joists to supporting steel framework using high-strength structural bolts. Comply with RCSC's "Specification for Structural Joints Using ASTM A 325 or ASTM A 490 Bolts" for high-strength structural bolt installation and tightening requirements.
- F. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

### 3.03 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to inspect field welds and bolted connections. Independent Agency shall perform field tests and inspections and prepare test and inspection reports.
- B. Field welds will be visually inspected according to AWS D1.1/D1.1M.
- C. In addition to visual inspection, field welds will be tested according to AWS D1.1/D1.1M and the following procedures, as applicable:
  - 1. Radiographic Testing: ASTM E 94.
  - 2. Magnetic Particle Inspection: ASTM E 709.
  - 3. Ultrasonic Testing: ASTM E 164.
  - 4. Liquid Penetrant Inspection: ASTM E 165.
- D. Bolted connections will be visually inspected.
- E. High-strength, field-bolted connections will be tested and verified according to procedures in RCSC's "Specification for Structural Joints Using ASTM A 325 or ASTM A 490 Bolts."
- F. Correct deficiencies in Work that test and inspection reports have indicated are not in compliance with specified requirements.
- G. Additional testing will be performed to determine compliance of corrected Work with specified requirements.

### 3.04 REPAIRS AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Touchup Painting: After installation, promptly clean, prepare, and prime or re-prime field connections, rust spots, and abraded surfaces of prime-painted joists, bearing plates, abutting structural steel, and accessories.
  - 1. Clean and prepare surfaces by hand-tool cleaning, SSPC-SP 2, or power-tool cleaning, SSPC-SP 3.
  - 2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- C. Finish Painting: Painting of steel joists and joist girders exposed to view is included under Division 9 - Painting.
- D. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that joists and accessories are without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 2100

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 05 3100 - STEEL DECKING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Roof deck.
- B. Related Sections:
  - 1. Division 03 Section "Cast-in-Place Concrete" for concrete fill.
  - 2. Division 05 Section "Structural Steel" for shop and field-welded shear connectors.
  - 3. Division 05 Section "Metal Fabrications" for framing deck openings with miscellaneous steel shapes.

#### 1.03 SUBMITTALS

- A. Product Data: For each type of deck, accessory, and product indicated.
- B. Shop Drawings: Show layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.
- C. Product Certificates: For each type of steel deck, signed by product manufacturer.
- D. Welding certificates.
- E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that each of the following complies with requirements:
  - 1. Power-actuated mechanical fasteners.
- F. Research/Evaluation Reports: For steel deck.

#### 1.04 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency qualified according to ASTM E 329 for testing indicated.
- B. Welding: Qualify procedures and personnel according to AWS D1.3, "Structural Welding Code - Sheet Steel."
- C. Fire-Test-Response Characteristics: Where indicated, provide steel deck units identical to those tested for fire resistance per ASTM E 119 by a testing and inspecting agency acceptable to authorities having jurisdiction.
  - 1. Fire-Resistance Ratings: Indicated by design designations of applicable testing and inspecting agency.
  - 2. Steel deck units shall be identified with appropriate markings of applicable testing and inspecting agency.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.
- B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Steel Deck:
    - a. ASC Steel Deck
    - b. Verco Manufacturing Co.
    - c. Or pre-approved prior to Bid only.

2.02 MATERIALS

- A. Decking Types:
  - 1. Type B - Floor/Roof Decking- Regular and Acoustic "B" type deck- 1.5" height.

2.03 ROOF DECK

- A. Steel Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 30, and with the following:
  - 1. Galvanized Steel Sheet: ASTM A 653/A 653M, Structural Steel (SS), Grade 33, G60 zinc coating.
  - 2. Deck Profile: Verco PLB-36, as indicated in Structural Drawings.
  - 3. Profile Depth: As indicated
  - 4. Design Uncoated-Steel Thickness: As indicated.
  - 5. Span Condition: Double span or more.
  - 6. Side Laps: Per Structural.
  - 7. End Laps: Flush, telescoped or nested 2 inch laps.

2.04 ACCESSORIES

- A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.
- C. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.
- D. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi, not less than 0.0359-inch design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.

- E. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi, of same material and finish as deck, and of thickness and profile recommended by SDI Publication No. 30 for overhang and slab depth.
- F. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck, unless otherwise indicated.
- G. Weld Washers: Uncoated steel sheet, shaped to fit deck rib, 0.0747 inch thick, with factory-punched hole of 3/8-inch minimum diameter.
  - 1. Anchor Locations: Provide anchoring clips and other ceiling attachment devices needed for attaching work specified in Division 09 Sections.
- H. Flat Sump Plate: Single-piece steel sheet, 0.0747 inch thick, of same material and finish as deck. For drains, cut holes in the field.
- I. Galvanizing Repair Paint: SSPC-Paint 20 or DOD-P-21035, with dry film containing a minimum of 94 percent zinc dust by weight.
  - 1. Sherwin-Williams Zinc Clad 5 B69A45, or approved.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

#### 3.02 INSTALLATION, GENERAL

- A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 30, manufacturer's written instructions, and requirements in this Section.
- B. Install temporary shoring before placing deck panels, if required to meet deflection limitations.
- C. Locate deck bundles to prevent overloading of supporting members.
- D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
  - 1. Align cellular deck panels over full length of cell runs and align cells at ends of abutting panels.
- E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.
- G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.
- H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.

### 3.03 ROOF-DECK INSTALLATION

- A. Fasten roof-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter that is not less than 1-1/2 inches long, and as follows:
  - 1. Weld Diameter: 1/2 inch, nominal.
  - 2. Weld Spacing: Weld edge and interior ribs of deck units per the Structural Drawings.
- B. Side-Lap and Perimeter Edge Fastening: Per Structural Drawings.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches, with end joints as follows:
  - 1. End Joints: Lapped 2 inches minimum.
- D. Roof Sump Pans and Sump Plates: Install over openings provided in roof deck and weld flanges to top of deck. Space welds not more than 12 inches apart with at least one weld at each corner.
  - 1. Install reinforcing channels or zees in ribs to span between supports and weld.
- E. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. Weld to substrate to provide a complete deck installation.
  - 1. Weld cover plates at changes in direction of roof-deck panels, unless otherwise indicated.
- F. Flexible Closure Strips: Install flexible closure strips over partitions, walls, and where indicated. Install with adhesive according to manufacturer's written instructions to ensure complete closure. At exterior walls, insulate on interior of closure area. Provide closure at interior and exterior sides with insulation between closures.
- G. Sound-Absorbing Insulation: Installation into topside ribs of deck as specified in Division 07 Sections.

### 3.04 FLOOR-DECK INSTALLATION

- A. Fasten floor-deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated and as follows:
  - 1. Weld Diameter: 1/2 inch, nominal.
  - 2. Weld Spacing: Space and locate welds as indicated in Structural Drawings.
- B. Side-Lap and Perimeter Edge Fastening: Per Structural Drawings.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches, with end joints as follows:
  - 1. End Joints: Butted.
- D. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure according to SDI recommendations, unless otherwise indicated.
- E. Floor-Deck Closures: Weld steel sheet column closures, cell closures, and Z-closures to deck, according to SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of deck.



3.05 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Field welds will be subject to inspection.
- C. Testing agency will report inspection results promptly and in writing to Contractor and Architect.
- D. Remove and replace work that does not comply with specified requirements.
- E. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

3.06 REPAIRS AND PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 3100

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 05 4000 - COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section includes:
1. Interior non-load-bearing wall framing.
  2. Exterior non-load-bearing wall framing.
- B. Related Sections:
1. Division 05 Section "Metal Fabrications" for masonry shelf angles and connections.
  2. Division 06 Section "Sheathing" for Exterior Glass-Mat Gypsum Wall Sheathing.
  3. Division 09 Section "Non-Structural Metal Framing" for interior non-load-bearing, metal-stud framing and ceiling-suspension assemblies.

1.03 SUBMITTALS

- A. Product Data: For each type of cold-formed metal framing product and accessory indicated.
- B. Shop Drawings: Show layout, spacings, sizes, thicknesses, and types of cold-formed metal framing; fabrication; and fastening and anchorage details, including mechanical fasteners. Show reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.
1. For cold-formed metal framing indicated to comply with design loads, include structural analysis data signed and sealed by the qualified Structural engineer responsible for their preparation.
- C. Welding certificates.
- D. Qualification Data: For testing agency, and professional engineer if Alternate is accepted.
- E. Product Test Reports: From a qualified testing agency, unless otherwise stated, indicating that each of the following complies with requirements, based on evaluation of comprehensive tests for current products:
1. Steel sheet.
  2. Expansion anchors.
  3. Power-actuated anchors.
  4. Mechanical fasteners.
  5. Vertical deflection clips.
  6. Horizontal drift deflection clips
  7. Miscellaneous structural clips and accessories.
- F. Research/Evaluation Reports: Cold-formed steel framing members shall be manufactured by a member of the Steel Stud Manufacturer's Associate (SSMA) in accordance with SSMA ICC ER-4943P.

#### 1.04 QUALITY ASSURANCE

- A. Engineering Responsibility: Preparation of Shop Drawings, design calculations, and other structural data by a qualified Structural engineer.
- B. Structural Engineer Qualifications: A Structural engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services of the kind indicated. Engineering services are defined as those performed for installations of cold-formed metal framing that are similar to those indicated for this Project in material, design, and extent. Structural engineering is required for Alternate bid designs.
- C. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM E 329 to conduct the testing indicated.
- D. Product Tests: Mill certificates or data from a qualified independent testing agency indicating steel sheet complies with requirements, including base-metal thickness, yield strength, tensile strength, total elongation, chemical requirements, and metallic-coating thickness.
- E. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code--Steel," and AWS D1.3, "Structural Welding Code--Sheet Steel."
- F. AISI Specifications and Standards: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" and its "Standard for Cold-Formed Steel Framing - General Provisions."
  - 1. Comply with AISI's "Standard for Cold-Formed Steel Framing - Header Design."
- G. Comply with AISI's "Standard for Cold-Formed Steel Framing - Prescriptive Method for One and Two Family Dwellings."
- H. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

#### 1.05 DELIVERY, STORAGE, AND HANDLING

- A. Protect cold-formed metal framing from corrosion, deformation, and other damage during delivery, storage, and handling.
- B. Store cold-formed metal framing, protect with a waterproof covering, and ventilate to avoid condensation.

### PART 2 - PRODUCTS

#### 2.01 PERFORMANCE REQUIREMENTS

- A. Provide framing for exterior walls per Structural Drawings.
- B. Structural Performance:
  - 1. Contractor is responsible for the design, detailing, fabrication, and erection of all cold-formed steel framing. Typical framing and details provided on the Structural Drawings shall be considered minimum construction criteria unless alternate design is substantiated by an approved Bidder Design submittal including Engineer's calculations provided by a Structural Engineer licensed in the State of Oregon. Design of all non-typical framing and details is the responsibility of the Contractor. Provide cold-formed

metal framing capable of withstanding design loads within limits and under conditions indicated.

- C. Contractor shall provide the Design for all interior non-structural walls, soffits, and ceilings, etc...
1. Design Loads: As indicated on Structural Drawings.
  2. Deflection Limits: Bidder Design framing systems to withstand design loads without deflections greater than the following:
    - a. Exterior Load-Bearing Wall Framing: Horizontal deflection of 1/360 of the wall height.
    - b. Interior Load-Bearing Wall Framing: Horizontal deflection of 1/360 of the wall height under a horizontal load of 5 lbf/sq. ft., or applicable seismic loading.
    - c. Exterior Non-Load-Bearing Framing: Horizontal deflection of 1/360 of wall height, except, for framing supporting masonry veneer, horizontal deflection of 1/600 of wall height.
    - d. Ceiling Joist Framing: Vertical deflection of 1/360 of the span.
    - e. Interior Non-Load Bearing Wall Framing: Horizontal deflection of 1/360 of the wall height under a horizontal load of 5 lbf/sq. ft or applicable seismic loading.
  3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change of 120 deg F.
  4. Design framing system to maintain clearances at openings, to allow for construction tolerances, and to accommodate live load deflection of primary building structure as follows:
    - a. Upward and downward movement of 3/4 inch at floor; 1 inch at roof unless noted otherwise on Structural Drawings.
- D. Cold-Formed Steel Framing, General: Design according to AISI's "Standard for Cold-Formed Steel Framing - General Provisions."
1. Headers: Design according to AISI's "Standard for Cold-Formed Steel Framing - Header Design."
  2. Design exterior non-load-bearing wall framing to accommodate horizontal deflection without regard for contribution of sheathing materials.

## 2.02 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide cold-formed metal framing by one of the following:
1. Allied Studco.
  2. AllSteel Products, Inc.
  3. Clark Steel Framing.
  4. Dietrich Metal Framing; a Worthington Industries Company.
  5. SCAFCO Corporation.
  6. Steeler, Inc.
  7. United Metal Products, Inc.
  8. Cemco.
  9. or approved.

## 2.03 MATERIALS

- A. Steel Sheet: ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of grade and coating weight as follows:
1. Grade: As required by structural performance.
  2. Coating: G60, (G90 or equivalent at exterior wall conditions).

- B. Steel Sheet for Vertical Deflection Clips: ASTM A 653/A 653M, structural steel, zinc coated, of grade and coating as follows:
  - 1. Grade: As required by structural performance.
  - 2. Coating: G90.

#### 2.04 LOAD-BEARING WALL FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
  - 1. Minimum Base-Metal Thickness: 43 mils (18 gauge).
  - 2. Flange Width: 1-5/8 inches.
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with straight flanges, and as follows:
  - 1. Minimum Base-Metal Thickness: 43 mils (18 gauge).
  - 2. Flange Width: 1-1/2 inches.
- C. Steel Box or Back-to-Back Headers: Manufacturer's standard C-shapes used to form header beams, of web depths indicated, punched, with stiffened flanges, and as follows:
  - 1. Minimum Base-Metal Thickness: 43 mils (18 gauge).
  - 2. Flange Width: 1-5/8 inches.
- D. Steel Double-L Headers: Manufacturer's standard L-shapes used to form header beams, of web depths indicated, and as follows:
  - 1. Minimum Base-Metal Thickness: 54 mils (16 gauge).
  - 2. Top Flange Width: 2 inches.

#### 2.05 EXTERIOR NON-LOAD-BEARING WALL FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
  - 1. Minimum Base-Metal Thickness: 43 mils (18 gauge) where supporting brick veneer; 33 mils (20 gauge), for all other finishes.
  - 2. Flange Width: 1-5/8 inches minimum; provide double stud or wider flange as required for exterior siding material installation requirements - coordinate with siding manufacturer...
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with unstiffened flanges, and as follows:
  - 1. Minimum Base-Metal Thickness: 43 mils (18 gauge).
  - 2. Flange Width: 1-1/2 inches (non-deflection track)
- C. Vertical Deflection Clips: Manufacturer's standard bypass or headclips, capable of accommodating upward and downward vertical displacement of primary structure through positive mechanical attachment to stud web.
- D. Single Deflection Track: Manufacturer's single, deep-leg, U-shaped steel track; unpunched, with unstiffened flanges, of web depth to contain studs while allowing free vertical movement, with flanges designed to support horizontal and lateral loads and transfer them to the primary structure, and as follows:
  - 1. Minimum Base-Metal Thickness: 54 mils (16 gauge).
  - 2. Minimum Flange Width: 1 inch plus the design gap for 1-story structures and 1 inch plus twice the design gap for other applications.

- E. Double Deflection Tracks: Manufacturer's double, deep-leg, U-shaped steel tracks, consisting of nested inner and outer tracks; unpunched, with unstiffened flanges.
  - 1. Outer Track: Of web depth to allow free vertical movement of inner track, with flanges designed to support horizontal and lateral loads and transfer them to the primary structure, and as follows:
    - a. Minimum Base-Metal Thickness: 54 mils (16 gauge).
    - b. Flange Width: 1 inch plus the design gap for 1-story structures and 1 inch plus twice the design gap for other applications.
  - 2. Inner Track: Of web depth indicated, and as follows:
    - a. Minimum Base-Metal Thickness: 43 mils (18 gauge).
    - b. Flange Width: Same as Outer Track.
- F. Drift Clips: Manufacturer's standard bypass or head clips, capable of isolating wall stud from upward and downward vertical displacement and lateral drift of primary structure.
- G. Hat Channel (1/2 inch) to support fiber cement board panel system.

## 2.06 INTERIOR NON-LOAD BEARING STEEL FRAMING FOR WALLS AND PARTITIONS

- A. Steel Studs and Runners: ASTM C 645, channel and shaft wall type systems, with flange edges of studs bent back 90 degrees and doubled over to form 3/16 inch minimum lip (return) and complying with following requirements for minimum thickness of base (uncoated) metal and for depth.
  - 1. Thickness: 33 mils, (20 gauge)., unless otherwise required by performance design for additional structural requirements at high walls and suspended ceiling transitions; wall mounted equipment; support of overhead walkways; support of catwalks; overhead mechanical equipment, interior veneer support, and other wall supported items.
  - 2. Depth: 2 inches, where indicated.
  - 3. Depth: 3-5/8 inches, where indicated.
  - 4. Depth: 6 inches, unless otherwise indicated.
  - 5. Depth: 8 inches, where indicated.
  - 6. Depth: 10 inches, where indicated.
  - 7. Top Tracks: Use "Fire Track" by Fire Trak Corp, or approved, type deflection track and fire stop system at top of non-bearing partitions to avoid structural loading during deflection of floors and roofs above. No substitutions is allowed unless UL listing and test documentation is provided.
- B. Steel Rigid Furring Channels: ASTM C 645, hat-shaped, depth and minimum thickness of base (uncoated) metal as follows:
  - 1. Depth: 7/8 inch.
  - 2. Thickness: 33 mils, (20 gauge), unless otherwise indicated.
- C. Furring Brackets: Serrated-arm type, adjustable, fabricated from corrosion-resistant steel sheet complying with ASTM C 645, minimum thickness of base (uncoated) metal of 33 mils, (20 gauge), designed for screw attachment to steel studs and steel rigid furring channels used for furring.
- D. Steel Resilient Furring Channels: Manufacturer's standard product designed to reduce sound transmission, complying with ASTM C 645 for base metal, finish and widths of face and fastening flange, fabricated to form 1/2 inch deep channel of following configuration:
  - 1. Single-Leg Configuration: Asymmetric-shaped channel with face connected to single flange by single slotted leg (web).

- E. Z-Furring Members: Manufacturer's standard zee-shaped furring members with slotted or non-slotted web, fabricated from hot-dip galvanized steel sheet complying with ASTM A 924 and A 653 (A 525), Coating Designation Z180 (G60); with minimum base metal (uncoated) thickness of 33 mils, (20 gauge)., face flange of 1-1/4 inches, wall-attachment flange of 7/8 inch, and of depth required to fit insulation thickness indicated.
- F. Fasteners: Provide fasteners of type, material, size, corrosion resistance, holding power and other properties required to fasten steel framing and furring members securely to substrates involved; complying with recommendations of gypsum drywall manufacturers for applications indicated.
- G. Blocking and bracing wall applied equipment and accessories requires Contractor to coordinate with other sections of work in this project manual.

## 2.07 FRAMING ACCESSORIES

- A. Fabricate steel-framing accessories from steel sheet, ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of same grade and coating weight used for framing members.
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
  - 1. Supplementary framing.
  - 2. Bracing, bridging, and solid blocking.
  - 3. Web stiffeners.
  - 4. Anchor clips.
  - 5. End clips.
  - 6. Foundation clips.
  - 7. Gusset plates.
  - 8. Stud kickers, knee braces, and girts.
  - 9. Joist hangers and end closures.
  - 10. Whole reinforcing plates.
  - 11. Backer plates.
    - a. Thickness: 33 mils (20 gauge).

## 2.08 ANCHORS, CLIPS, AND FASTENERS

- A. Steel Shapes and Clips: ASTM A 36/A 36M, zinc coated by hot-dip process according to ASTM A 123/A 123M.
- B. Anchor Bolts: ASTM F 1554, Grade 36, threaded carbon-steel hex-headed bolts and carbon-steel nuts; and flat, hardened-steel washers; zinc coated by hot-dip process according to ASTM A 153/A 153M, Class C.
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times design load, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times design load, as determined by testing per ASTM E 1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: ASTM C 1513, corrosion-resistant-coated, self-drilling, self-tapping steel drill screws.
  - 1. Head Type: Low-profile head beneath sheathing, manufacturer's standard elsewhere.



- F. Welding Electrodes: Comply with AWS standards.

## 2.09 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: ASTM A 780.
- B. Cement Grout: Portland cement, ASTM C 150, Type I; and clean, natural sand, ASTM C 404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.
- C. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkage-compensating agents, and plasticizing and water-reducing agents, complying with ASTM C 1107, with fluid consistency and 30-minute working time.
- D. Shims: Load bearing, high-density multimonomer plastic, nonleaching.
- E. Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch thick, selected from manufacturer's standard widths to match width of bottom track or rim track members.

## 2.10 FABRICATION

- A. Fabricate cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened, according to referenced AISI's specifications and standards, manufacturer's written instructions, and requirements in this Section.
  - 1. Fabricate framing assemblies using jigs or templates.
  - 2. Cut framing members by sawing or shearing; do not torch cut.
  - 3. Fasten cold-formed metal framing members by welding, screw fastening, clinch fastening, or riveting as standard with fabricator. Wire tying of framing members is not permitted.
    - a. Comply with AWS D1.3 requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
    - b. Locate mechanical fasteners and install according to Shop Drawings, with screw penetrating joined members by not less than three exposed screw threads.
  - 4. Fasten other materials to cold-formed metal framing by welding, bolting, or screw fastening, according to Shop Drawings.
- B. Reinforce, stiffen, and brace framing assemblies to withstand handling, delivery, and erection stresses. Lift fabricated assemblies to prevent damage or permanent distortion.
- C. Fabrication Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet and as follows:
  - 1. Spacing: Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.
  - 2. Squareness: Fabricate each cold-formed metal framing assembly to a maximum out-of-square tolerance of 1/8 inch.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine supporting substrates and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance.

1. Checking: Examine substrates to which drywall construction attaches or abuts, preset hollow metal frames, cast-in-anchors, and structural framing, with installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of drywall construction. Do not proceed with installation until unsatisfactory conditions have been corrected.
2. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. Install load bearing shims or grout between the underside of wall bottom track or rim track and the top of foundation wall or slab at stud or joist locations to ensure a uniform bearing surface on supporting concrete or masonry construction.
- B. Install sealer gaskets to isolate the underside of wall bottom track or rim track and the top of foundation wall or slab at stud or joist locations.

### 3.03 INSTALLATION, GENERAL

- A. Cold-formed metal framing may be shop or field fabricated for installation, or it may be field assembled.
- B. Install cold-formed metal framing according to AISI's "Standard for Cold-Formed Steel Framing - General Provisions" and to manufacturer's written instructions unless more stringent requirements are indicated.
- C. Install cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened.
  1. Cut framing members by sawing or shearing; do not torch cut.
  2. Fasten cold-formed metal framing members by welding, screw fastening, clinch fastening, or riveting. Wire tying of framing members is not permitted.
    - a. Comply with AWS D1.3 requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
    - b. Locate mechanical fasteners and install according to Shop Drawings, and complying with requirements for spacing, edge distances, and screw penetration.
- D. Install framing members in one-piece lengths unless splice connections are indicated for track or tension members.
- E. Install temporary bracing and supports to secure framing and support loads comparable in intensity to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.
- F. Do not bridge building expansion and control joints with cold-formed metal framing. Independently frame both sides of joints. Verify locations with Architect.
- G. Install insulation, specified in Division 07 Section "Thermal Insulation," in built-up exterior framing members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.
- H. Fasten hole reinforcing plate over web penetrations that exceed size of manufacturer's standard punched openings.
- I. Erection Tolerances: Install cold-formed metal framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet and as follows:

1. Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.
- J. Coordinate prior to erection of wall sheathing materials the location of all wood paneling edge framing, blocking and strapping members to allow fasteners of adjacent paneling members to be placed allowing panel edge setback of fasteners for all paneling. Provide sufficient surface area of edge framing, blocking and strapping allowing equal set back of fasteners from panel edges on adjacent panels.

### 3.04 LOAD-BEARING WALL INSTALLATION

- A. Install continuous top and bottom tracks sized to match studs. Align tracks accurately and securely anchor at corners and ends, and at spacings as follows:
  1. Anchor Spacing: As shown on Shop Drawings.
- B. Squarely seat studs against top and bottom tracks with gap not exceeding of 1/8 inch between the end of wall framing member and the web of track. Fasten both flanges of studs to top and bottom tracks. Space studs as follows:
  1. Stud Spacing: 16 inches.
- C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar configurations.
- D. Align studs vertically where floor framing interrupts wall-framing continuity. Where studs cannot be aligned, continuously reinforce track to transfer loads.
- E. Anchor studs abutting structural columns or walls, including masonry walls, to supporting structure as indicated.
- F. Install headers over wall openings wider than stud spacing. Locate headers above openings as indicated. Fabricate headers of compound shapes indicated or required to transfer load to supporting studs, complete with clip-angle connectors, web stiffeners, or gusset plates.
  1. Frame wall openings with not less than a double stud at each jamb of frame as indicated on Shop Drawings. Fasten jamb members together to uniformly distribute loads.
  2. Install runner tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs.
- G. Install supplementary framing, blocking, and bracing in stud framing indicated to support fixtures, equipment, services, casework, heavy trim, furnishings, and similar work requiring attachment to framing.
  1. If type of supplementary support is not indicated, comply with stud manufacturer's written recommendations and industry standards in each case, considering weight or load resulting from item supported.
- H. Install horizontal bridging in stud system, spaced 48 inches minimum or as indicated on Shop Drawings. Fasten at each stud intersection.
  1. Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs with a minimum of 2 screws into each flange of the clip angle for framing members up to 6 inches deep.
  2. Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
  3. Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.

- I. Install steel sheet diagonal bracing straps to both stud flanges, terminate at and fasten to reinforced top and bottom tracks. Fasten clip-angle connectors to multiple studs at ends of bracing and anchor to structure.
- J. Install miscellaneous framing and connections, including supplementary framing, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

### 3.05 EXTERIOR NON-LOAD-BEARING WALL INSTALLATION

- A. Install continuous tracks sized to match studs. Align tracks accurately and securely anchor to supporting structure as indicated.
- B. Fasten both flanges of studs to top (unless deflection connection required) and bottom track, unless otherwise indicated. Space studs as follows:
  - 1. Stud Spacing: 16 inches.
- C. Set studs plumb, except as needed for diagonal bracing or required for non-plumb walls or warped surfaces and similar requirements.
- D. Isolate non-load-bearing steel framing from building structure to prevent transfer of vertical loads while providing lateral support.
  - 1. Install single-leg deflection tracks and anchor to building structure.
  - 2. Install double deep-leg deflection tracks and anchor outer track to building structure.
  - 3. Connect vertical deflection clips to bypassing or infill studs and anchor to building structure.
  - 4. Connect drift clips to cold formed metal framing and anchor to building structure.
- E. Install horizontal bridging in wall studs, spaced in rows indicated on Shop Drawings but not more than 48 inches apart. Fasten at each stud intersection.
  - 1. Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs.
  - 2. Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
  - 3. Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.
- F. Install miscellaneous framing and connections, including stud kickers, web stiffeners, clip angles, continuous angles, anchors, fasteners, and stud girts, to provide a complete and stable wall-framing system.
- G. Install steel sheet diagonal bracing straps to both stud flanges, terminate at and fasten to reinforced top and bottom tracks. Fasten clip-angle connectors to multiple studs at ends of bracing and anchor to structure.

### 3.06 FIELD QUALITY CONTROL

- A. Testing: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Field and shop welds will be subject to testing and inspecting.
- C. Testing agency will report test results promptly and in writing to Contractor and Architect.

- D. Remove and replace work where test results indicate that it does not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.07 REPAIRS AND PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed metal framing with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer that ensure that cold-formed metal framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 4000

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 05 5000 - METAL FABRICATIONS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Steel framing and supports for mechanical and electrical equipment.
  - 2. Steel framing and supports for applications where framing and supports are not specified in other Sections.
  - 3. Steel framing and supports for:
    - a. Overhead doors.
  - 4. Metal ladders.
  - 5. Metal bollards.
  - 6. Abrasive metal nosings for cast-in-place concrete stairs.
  - 7. Shelf angles.
  - 8. Metal floor plate.
  - 9. Loose bearing and leveling plates for applications where they are not specified in other Sections.
  - 10. Steel weld plates and angles for casting into concrete not specified in other Sections.
  - 11. Stainless steel diamond plate for wall protection applications.
- B. Related Sections:
  - 1. Division 03 Section "Cast-in-Place Concrete" for installing anchor bolts, steel pipe sleeves, slotted-channel inserts, wedge-type inserts, and other items cast into concrete.
  - 2. Division 04 Section "Unit Masonry" for installing anchor bolts, and other items built into unit masonry.
  - 3. Division 05 Section "Structural Steel."
  - 4. Division 09 Section "Exterior Painting."
  - 5. Division 09 Section "Interior Painting."
  - 6. Division 13 Section "Metal Building Systems."
- C. Products furnished, but not installed, under this Section include the following:
  - 1. Loose steel lintels.
  - 2. Steel weld plates and angles for casting into concrete for applications where they are not specified in other Sections.

1.03 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of metal fabrications that are anchored to or that receive other work. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.

#### 1.04 ACTION SUBMITTALS

- A. Product Data: For the following:
  - 1. Nonslip aggregates and nonslip-aggregate surface finishes.
  - 2. Metal nosings and treads.
  - 3. Paint products.
  - 4. Grout.
- B. Shop Drawings: Show fabrication and installation details. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.
- C. Samples for Verification: For each type and finish of extruded nosing.
- D. Delegated Design Data: For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.05 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For professional engineer.
- B. Mill Certificates for Type 316 Steel: Signed by stainless-steel manufacturers, certifying that products furnished comply with requirements.
- C. Welding certificates.
- D. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.
- E. Research/Evaluation Reports: For post-installed anchors, from ICC-ES.

#### 1.06 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
  - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
  - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."

#### 1.07 FIELD CONDITIONS

- A. Field Measurements: Verify actual locations of walls and other construction contiguous with metal fabrications by field measurements before fabrication.

### PART 2 - PRODUCTS

#### 2.01 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Division 01 Section "Quality Requirements," to design products indicated to comply with design loads.



- B. Structural Performance of Metal Ladders: Metal ladders, including landings, shall withstand the effects of loads and stresses within limits and under conditions specified in ANSI A14.3.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.
  - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

## 2.02 METALS

- A. Metal Surfaces, General: Provide materials with smooth, flat surfaces unless otherwise indicated. For metal fabrications exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.
- B. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.
- C. Stainless-Steel Sheet, Strip, and Plate: ASTM A 240/A 240M or ASTM A 666, Type 304.
  - 1. Stainless Steel Diamond Plate Sheet: ASTM A 276, 1/8" thick x 48" x 96"; Grade 316/316L, mill finish.
- D. Stainless-Steel Bars and Shapes: ASTM A 276, Type 304.
- E. Rolled-Steel Floor Plate: ASTM A 786/A 786M, rolled from plate complying with ASTM A 36/A 36M or ASTM A 283/A 283M, Grade C or D.
- F. Steel Tubing: ASTM A 500/A 500M, cold-formed steel tubing.
- G. Steel Pipe: ASTM A 53/A 53M, Standard Weight (Schedule 40) unless otherwise indicated.
- H. Slotted Channel Framing: Cold-formed metal box channels (struts) complying with MFMA-4.
  - 1. Size of Channels: As indicated.
  - 2. Material: Cold-rolled steel, ASTM A 1008/A 1008M, structural steel, Grade 33; 0.0677-inch minimum thickness; hot-dip galvanized after fabrication.
- I. Cast Iron: Either gray iron, ASTM A 48/A 48M, or malleable iron, ASTM A 47/A 47M, unless otherwise indicated.
- J. Aluminum Plate and Sheet: ASTM B 209, Alloy 6061-T6.
- K. Aluminum Extrusions: ASTM B 221, Alloy 6063-T6.

## 2.03 FASTENERS

- A. General: Unless otherwise indicated, provide Type 304 stainless-steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B 633 or ASTM F 1941, Class Fe/Zn 5, at exterior walls. Select fasteners for type, grade, and class required.
  - 1. Provide stainless-steel fasteners for fastening aluminum.
  - 2. Provide stainless-steel fasteners for fastening stainless steel.
- B. Steel Bolts and Nuts: Regular hexagon-head bolts, ASTM A 307, Grade A; with hex nuts, ASTM A 563; and, where indicated, flat washers.
- C. Stainless-Steel Bolts and Nuts: Regular hexagon-head annealed stainless-steel bolts, ASTM F 593; with hex nuts, ASTM F 594; and, where indicated, flat washers; Alloy Group 1.

- D. Anchor Bolts: ASTM F 1554, Grade 36, of dimensions indicated; with nuts, ASTM A 563; and, where indicated, flat washers.
  - 1. Hot-dip galvanize or provide mechanically deposited, zinc coating where item being fastened is indicated to be galvanized.
- E. Cast-in-Place Anchors in Concrete: Either threaded type or wedge type unless otherwise indicated; galvanized ferrous castings, either ASTM A 47/A 47M malleable iron or ASTM A 27/A 27M cast steel. Provide bolts, washers, and shims as needed, all hot-dip galvanized per ASTM F 2329.
- F. Slotted-Channel Inserts: Cold-formed, hot-dip galvanized-steel box channels (struts) complying with MFMA-4, 1-5/8 by 7/8 inches by length indicated with anchor straps or studs not less than 3 inches long at not more than 8 inches o.c. Provide with temporary filler and tee-head bolts, complete with washers and nuts, all zinc-plated to comply with ASTM B 633, Class Fe/Zn 5, as needed for fastening to inserts.

#### 2.04 MISCELLANEOUS MATERIALS

- A. Shop Primers: Provide primers that comply with Division 09 Sections "Exterior Painting" and "Interior Painting."
- B. Shop Primer for Galvanized Steel: Primer formulated for exterior use over zinc-coated metal and compatible with finish paint systems indicated.
- C. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- D. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187/D 1187M.
- E. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107/C 1107M. Provide grout specifically recommended by manufacturer for interior and exterior applications.
- F. Concrete: Comply with requirements in Division 03 Section "Cast-in-Place Concrete" for normal-weight, air-entrained, concrete with a minimum 28-day compressive strength of 3000 psi.

#### 2.05 FABRICATION, GENERAL

- A. Shop Assembly: Preassemble items in the shop to greatest extent possible. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- B. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- C. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- D. Form exposed work with accurate angles and surfaces and straight edges.
- E. Weld corners and seams continuously to comply with the following:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.

4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- F. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners or welds where possible. Where exposed fasteners are required, use Phillips flat-head (countersunk) fasteners unless otherwise indicated. Locate joints where least conspicuous.
- G. Fabricate seams and other connections that are exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- H. Cut, reinforce, drill, and tap metal fabrications as indicated to receive finish hardware, screws, and similar items.
- I. Provide for anchorage of type indicated; coordinate with supporting structure. Space anchoring devices to secure metal fabrications rigidly in place and to support indicated loads.
- J. Where units are indicated to be cast into concrete or built into masonry, equip with integrally welded steel strap anchors, 1/8 by 1-1/2 inches, with a minimum 6-inch embedment and 2-inch hook, not less than 8 inches from ends and corners of units and 24 inches o.c., unless otherwise indicated.

#### 2.06 MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Provide steel framing and supports not specified in other Sections as needed to complete the Work.
- B. Fabricate units from steel shapes, plates, and bars of welded construction unless otherwise indicated. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction.
  1. Fabricate units from slotted channel framing where indicated.
  2. Furnish inserts for units installed after concrete is placed.
- C. Fabricate supports for operable partitions from continuous steel beams of sizes indicated with attached bearing plates, anchors, and braces as indicated. Drill or punch bottom flanges of beams to receive partition track hanger rods; locate holes where indicated on operable partition Shop Drawings.
- D. Fabricate steel girders for wood frame construction from continuous steel shapes of sizes indicated.
  1. Provide bearing plates welded to beams where indicated.
  2. Drill or punch girders and plates for field-bolted connections where indicated.
  3. Where wood nailers are attached to girders with bolts or lag screws, drill or punch holes at 24 inches o.c.
- E. Fabricate steel pipe columns for supporting wood frame construction from steel pipe with steel baseplates and top plates as indicated. Drill or punch baseplates and top plates for anchor and connection bolts and weld to pipe with fillet welds all around. Make welds the same size as pipe wall thickness unless otherwise indicated.
  1. Unless otherwise indicated, fabricate from Schedule 40 steel pipe.
  2. Unless otherwise indicated, provide 1/2-inch baseplates with four 5/8-inch anchor bolts and 1/4-inch top plates.
- F. Fabricate structural steel tubing to accommodate structural support of items indicated, which are above ceiling mounted or suspended from exposed structural elements. Fabricate to sizes, shapes, and profiles indicated and as necessary to receive adjacent construction retained by framing and supports. Cut, drill, and tap units to receive hardware, hangers, and similar items.

1. Fabricate units from structural tube shapes framing where indicated.
- G. Unless otherwise indicated, prime miscellaneous framing and supports with primer specified in Division 09 Painting Sections.
1. Galvanize exterior framing supports, and other metal fabrications for supports used as backing for exterior building components, building envelope systems and finish surfaces.

## 2.07 SHELF ANGLES

- A. Fabricate shelf angles from steel angles of sizes indicated and for attachment to concrete framing. Provide horizontally slotted holes to receive 3/4-inch bolts, spaced not more than 6 inches from ends and 24 inches o.c., unless otherwise indicated.
1. Provide mitered and welded units at corners.
  2. Provide open joints in shelf angles at expansion and control joints. Make open joint approximately 2 inches larger than expansion or control joint.
- B. For cavity walls, provide vertical channel brackets to support angles from backup masonry and concrete.
- C. Galvanize shelf angles located in exterior walls.
- D. Furnish wedge-type concrete inserts, complete with fasteners, to attach shelf angles to cast-in-place concrete.

## 2.08 METAL LADDERS

- A. Steel Ladders: Comply with ANSI A14.3, unless otherwise indicated.
1. Space siderails 18 inches apart unless otherwise indicated.
  2. Siderails: Continuous, 1/2-by-2-1/2-inch steel flat bars, with eased edges.
  3. Rungs: 1-inch- diameter steel bars.
  4. Fit rungs in centerline of siderails; plug-weld and grind smooth on outer rail faces.
  5. Provide nonslip surfaces on top of each rung by one of the following methods:
    - a. Coating rung with aluminum-oxide granules set in epoxy-resin adhesive
    - b. Using a type of manufactured rung filled with aluminum-oxide grout.
    - c. Coating with abrasive material metallically bonded to rung.
      - 1) Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to the following:
        - a) Harsco Industrial IKG, a division of Harsco Corporation; Mebac.
        - b) SlipNOT Metal Safety Flooring; W.S. Molnar Company; SlipNOT.
  6. Provide platforms as indicated fabricated from welded or pressure-locked steel bar grating, supported by steel angles. Limit openings in gratings to no more than 1/2 inch in least dimension.
  7. Support each ladder at top and bottom and not more than 60 inches o.c. with welded or bolted steel brackets.
  8. Galvanize ladders, including brackets.

## 2.09 METAL FLOOR PLATE

- A. Fabricate from rolled-aluminum-alloy tread plate of thickness indicated below:
1. Thickness: 1/8 inch.
- B. Provide aluminum angle supports as indicated.

- C. Include aluminum angle stiffeners, and fixed and removable sections as indicated.
- D. Provide flush aluminum bar drop handles for lifting removable sections, one at each end of each section.

#### 2.10 MISCELLANEOUS STEEL TRIM

- A. Unless otherwise indicated, fabricate units from steel shapes, plates, and bars of profiles shown with continuously welded joints and smooth exposed edges. Miter corners and use concealed field splices where possible.
- B. Provide cutouts, fittings, and anchorages as needed to coordinate assembly and installation with other work.
  - 1. Provide with integrally welded steel strap anchors for embedding in concrete or masonry construction.
- C. Galvanize miscellaneous steel trim.

#### 2.11 METAL BOLLARDS

- A. Fabricate metal bollards from Schedule 80 steel pipe.
  - 1. Provide anchors welded to pipe side-wall for embedment into concrete footing.
  - 2. Cap bollards with 1/4-inch-thick steel plate.
- B. Fabricate internal sleeves for removable bollards from Schedule 40 steel pipe or 1/4-inch wall-thickness steel tubing with an OD approximately 1/16 inch less than ID of bollards. Match drill sleeve and bollard for 3/4-inch steel machine bolt.
- C. Galvanize bollards after fabrication.

#### 2.12 PIPE GUARDS

- A. Fabricate pipe guards from 3/8-inch-thick by 12-inch-wide steel plate, bent to fit flat against the wall or column at both ends and to fit around pipe with 2-inch clearance between pipe and pipe guard. Drill each end for two 3/4-inch anchor bolts.
- B. Galvanize pipe guards after fabrication.

#### 2.13 ABRASIVE METAL NOSINGS

- A. Extruded Units: Aluminum, with abrasive filler consisting of aluminum oxide, silicon carbide, or a combination of both, in an epoxy-resin binder. Fabricate units in sizes and configurations indicated and in lengths necessary to accurately fit openings or conditions.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
    - a. American Safety Tread Co., Inc.; Type 3511.
    - b. Wooster Products Inc.; Type 231BF.
    - c. Balco, Inc.; R-315PC.
    - d. Nystrom, Inc.; C3E.
    - e. Or approved.
  - 2. Provide ribbed units, with abrasive filler strips projecting 1/16 inch above aluminum extrusion.
  - 3. Provide single color for abrasive in compliance with ANSI 117.1 and as selected by Architect from manufacturer's full color range.

4. Nosings: Square-back units, 3 inches wide by length of tread minus 4 inches, for casting into concrete steps.
- B. Provide anchors for embedding units in concrete, either integral or applied to units, as standard with manufacturer.
- C. Apply bituminous paint to concealed bottoms, sides, and edges of cast-metal units set into concrete.
- D. Apply clear lacquer to concealed bottoms, sides, and edges of extruded units set into concrete.

#### 2.14 METAL DOWNSPOUT BOOTS

- A. Cast-Iron Exposed Cleanouts:
  1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - a. Jay R. Smith Mfg Co; a division of Morris Group International.
    - b. Tyler Pipe; a subsidiary of McWane Inc.
    - c. Zurn Industries, LLC.
  2. Standard: ASME A112.36.2M.
  3. Size: Same as connected branch.
  4. Body Material: No-hub, cast-iron soil pipe test tee as required to match connected piping.
  5. Closure: Countersunk or raised-head plug.
  6. Closure Plug Size: Same as, or not more than, one size smaller than cleanout size.
- B. Downspout Boots: Provide downspout boots made from cast iron in heights indicated with inlets of size and shape to suit downspouts. Provide units with flanges and holes for countersunk anchor bolts.
  1. Outlet: As indicated on Drawings.
  2. Available Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. J.R. Hoe and Sons Inc.
    - b. Neenah Foundry Company.
- C. Prime cast-iron downspout boots with zinc-rich primer.

#### 2.15 LOOSE BEARING AND LEVELING PLATES

- A. Provide loose bearing and leveling plates for steel items bearing on masonry or concrete construction. Drill plates to receive anchor bolts and for grouting.
- B. Galvanize plates after fabrication.

#### 2.16 LOOSE STEEL LINTELS

- A. Fabricate loose steel lintels from steel angles and shapes of size indicated for openings and recesses in masonry walls and partitions at locations indicated. Fabricate in single lengths for each opening unless otherwise indicated. Weld adjoining members together to form a single unit where indicated.
  1. Bearing Lengths: Refer to Structural Drawings.
  2. Galvanize loose steel lintels located in exterior walls.

2.17 STEEL WELD PLATES AND ANGLES

- A. Provide steel weld plates and angles not specified in other Sections, for items supported from concrete construction as needed to complete the Work. Provide each unit with no fewer than two integrally welded steel strap anchors for embedding in concrete.

2.18 FINISHES, GENERAL

- A. Finish metal fabrications after assembly.
- B. Finish exposed surfaces to remove tool and die marks and stretch lines, and to blend into surrounding surface.

2.19 STEEL AND IRON FINISHES

- A. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A 153/A 153M for steel and iron hardware and with ASTM A 123/A 123M for other steel and iron products.
  - 1. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.
  - 2. Galvanize exterior framing supports, and other metal fabrications for supports used as backing for exterior building components, building envelope systems and finish surfaces.
- B. Preparation for Shop Priming Galvanized Items: After galvanizing, thoroughly clean railings of grease, dirt, oil, flux, and other foreign matter, and treat with metallic phosphate process.
- C. Shop prime iron and steel items not indicated to be galvanized unless they are to be embedded in concrete, sprayed-on fireproofing, or masonry, or unless otherwise indicated.
  - 1. Shop prime with primers specified in Division 09 Painting Sections unless zinc-rich primer is indicated.
- D. Preparation for Shop Priming: Prepare uncoated ferrous-metal surfaces to comply with minimum requirements indicated below for SSPC surface preparation specifications and environmental exposure conditions of installed metal fabrications:
  - 1. Exteriors (SSPC Zone 1B) and Items Indicated to Receive Zinc-Rich Primer: SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
  - 2. Interiors (SSPC Zone 1A): SSPC-SP 3, "Power Tool Cleaning."
- E. Shop Priming: Apply shop primer to uncoated surfaces of metal fabrications, except those with galvanized finishes and those to be embedded in concrete, sprayed-on fireproofing, or masonry, unless otherwise indicated. Comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.
  - 1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

2.20 STAINLESS STEEL FINISHES

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Directional Satin Finish: No. 4.

### PART 3 - EXECUTION

#### 3.01 INSTALLATION, GENERAL

- A. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal fabrications. Set metal fabrications accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.
- B. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
- C. Field Welding: Comply with the following requirements:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.
  - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so no roughness shows after finishing and contour of welded surface matches that of adjacent surface.
- D. Fastening to In-Place Construction: Provide anchorage devices and fasteners where metal fabrications are required to be fastened to in-place construction. Provide threaded fasteners for use with concrete and masonry inserts, toggle bolts, through bolts, lag screws, wood screws, and other connectors.
- E. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.
- F. Corrosion Protection: Coat concealed surfaces of aluminum that come into contact with grout, concrete, masonry, wood, or dissimilar metals with the following:
  - 1. Cast Aluminum: Heavy coat of bituminous paint.
  - 2. Extruded Aluminum: Two coats of clear lacquer.

#### 3.02 INSTALLING MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Install framing and supports to comply with requirements of items being supported, including manufacturers' written instructions and requirements indicated on Shop Drawings.
- B. Anchor supports for operable partitions and overhead doors securely to, and rigidly brace from, building structure.
- C. Support steel girders on solid grouted masonry, concrete, or steel pipe columns. Secure girders with anchor bolts embedded in grouted masonry or concrete or with bolts through top plates of pipe columns.
  - 1. Where grout space under bearing plates is indicated for girders supported on concrete or masonry, install as specified in "Installing Bearing and Leveling Plates" Article.
- D. Install pipe columns on concrete footings with grouted baseplates. Position and grout column baseplates as specified in "Installing Bearing and Leveling Plates" Article.
  - 1. Grout baseplates of columns supporting steel girders after girders are installed and leveled.



### 3.03 INSTALLING METAL BOLLARDS

- A. Anchor bollards in concrete. Fill annular space around bollard solidly with nonshrink grout; mixed and placed to comply with grout manufacturer's written instructions. Slope grout up approximately 1/8 inch toward bollard.
- B. Anchor bollards in place with concrete footings. Center and align bollards in holes 3 inches above bottom of excavation. Place concrete and vibrate or tamp for consolidation. Support and brace bollards in position until concrete has cured.
- C. Removable Bollards: Anchor internal sleeves in concrete by inserting in pipe sleeves preset into concrete formed or core-drilled holes not less than 8 inches deep and 3/4 inch larger than OD of sleeve. Fill annular space around internal sleeves solidly with nonshrink grout; mixed and placed to comply with grout manufacturer's written instructions. Slope grout up approximately 1/8 inch toward internal sleeve.
- D. Place removable bollards over internal sleeves and secure with 3/4-inch machine bolts and nuts. After tightening nuts, drill holes in bolts for inserting padlocks. Owner furnishes padlocks.

### 3.04 INSTALLING NOSINGS

- A. Center nosings on tread widths unless otherwise indicated.
- B. For nosings embedded in concrete steps or curbs, align nosings flush with riser faces and level with tread surfaces.
- C. Seal thresholds exposed to exterior with elastomeric sealant complying with Division 07 "Joint Sealants" to provide a watertight installation.

### 3.05 INSTALLING LADDERS

- A. Ladders:
  - 1. Install ladders in locations indicated, per manufacturer's written instructions.
  - 2. Anchor ladder to wall at top and bottom and at intermediate points spaced not more than 5 feet o.c.
  - 3. Use welded or bolted brackets designed for adequate support and anchorage, and to hold ladder clear of wall with minimum of 7 inches clearance from wall to center-line of rungs.
  - 4. Coordinate required blocking in wall for proper anchorage and verify the available space to allow installation of single length of ladder.
  - 5. For installation dimensions requiring the ladder to be installed in sections, provide field splice plates coordinated with wall backing for secure fastening.

### 3.06 INSTALLING BEARING AND LEVELING PLATES

- A. Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces. Clean bottom surface of plates.
- B. Set bearing and leveling plates on wedges, shims, or leveling nuts. After bearing members have been positioned and plumbed, tighten anchor bolts. Do not remove wedges or shims but, if protruding, cut off flush with edge of bearing plate before packing with nonshrink grout. Pack grout solidly between bearing surfaces and plates to ensure that no voids remain.

3.07 ADJUSTING AND CLEANING

- A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas. Paint uncoated and abraded areas with the same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
  - 1. Apply by brush or spray to provide a minimum 2.0-mil dry film thickness.
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780/A 780M.

END OF SECTION 05 5000

## SECTION 05 5119 - METAL GRATING STAIRS

### PART 1 GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Industrial Class stairs with steel-grating treads.
- B. Related Sections:
  - 1. Division 05 Section "Pipe and Tube Railings" for railings, hand railings, and guardrails.
  - 2. Division 05 Section "Cold-Formed Metal Framing" for load-bearing steel framing supports and blocking.

#### 1.03 COORDINATION

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written instructions to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorages for metal stairs.
  - 1. Furnish setting drawings, templates, and directions for installing anchorages .
  - 2. Deliver such items to Project site in time for installation.
- C. Coordinate locations of hanger rods and struts with other work so they do not encroach on required stair width and are within fire-resistance-rated stair enclosure.

#### 1.04 ACTION SUBMITTALS

- A. Product Data: For metal grating stairs and the following:
  - 1. Gratings.
  - 2. Shop primer products.
  - 3. Grout.
- B. Shop Drawings:
  - 1. Include plans, elevations, sections, details, and attachment to other work.
  - 2. Indicate sizes of metal sections, thickness of metals, profiles, holes, and field joints.
  - 3. Include plan at each level.
  - 4. Indicate locations of anchors, weld plates, and blocking for attachment of wall-mounted handrails.
- C. Delegated-Design Submittal: For stairs, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.05 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For professional engineer's experience with providing delegated-design engineering services of the kind indicated, including documentation that engineer is licensed in the jurisdiction in which Project is located.
- B. Welding certificates.
- C. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers, certifying that shop primers are compatible with topcoats.

1.06 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Store materials to permit easy access for inspection and identification.
  - 1. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers.
  - 2. Protect steel members and packaged materials from corrosion and deterioration.
  - 3. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures.
    - a. Repair or replace damaged materials or structures as directed.

PART 2 PRODUCTS

2.01 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design stairs, including attachment to building construction.
- B. Structural Performance of Stairs: Metal stairs shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
  - 1. Uniform Load: 100 lbf/sq. ft.
  - 2. Concentrated Load: 300 lbf applied on an area of 4 sq. in.
  - 3. Uniform and concentrated loads need not be assumed to act concurrently.
  - 4. Stair Framing: Capable of withstanding stresses resulting from railing loads in addition to loads specified above.
  - 5. Limit deflection of treads, platforms, and framing members to L/360.
- C. Seismic Performance of Stairs: Metal stairs shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
  - 1. Component Importance Factor: 1.5.

## 2.02 METALS

- A. Metal Surfaces: Provide materials with smooth, flat surfaces unless otherwise indicated. For components exposed to view in the completed Work, provide materials without seam marks, roller marks, rolled trade names, or blemishes.
- B. Steel Plates, Shapes, and Bars: ASTM A36/A36M.
- C. Rolled-Steel Floor Plate: ASTM A786/A786M, rolled from plate complying with ASTM A36/A36M or ASTM A283/A283M, Grade C or D.
- D. Steel Bars for Grating Treads: ASTM A36/A36M or steel strip, ASTM A1011/A1011M or ASTM A1018/A1018M.
- E. Steel Wire Rod for Grating Crossbars: ASTM A510/A510M.
- F. Provide galvanized finish for exterior installations and where indicated.
- G. Woven-Wire Mesh: Intermediate-crimp, diamond pattern, 2-inch woven-wire mesh, made from 0.135-inch nominal-diameter steel wire complying with ASTM A510/A510M.
- H. Cast Iron: Either gray iron, ASTM A48/A48M, or malleable iron, ASTM A47/A47M, unless otherwise indicated.

## 2.03 FASTENERS

- A. General: Provide Type 304 stainless-steel fasteners for exterior use and zinc-plated fasteners with coating complying with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5 where built into exterior walls.
  - 1. Select fasteners for type, grade, and class required.
- B. Bolts and Nuts: Regular hexagon-head bolts, ASTM A307, Grade A; with hex nuts, ASTM A563 (ASTM A563M); and, where indicated, flat washers.
- C. Anchor Bolts: ASTM F1554, Grade 36, of dimensions indicated; with nuts, ASTM A563 (ASTM A563M); and, where indicated, flat washers.
  - 1. Provide mechanically deposited or hot-dip, zinc-coated anchor bolts for exterior stairs.
- D. Post-Installed Anchors: Torque-controlled expansion anchors or chemical anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E488/E488M, conducted by a qualified independent testing agency.
  - 1. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B633 or ASTM F1941/F1941M, Class Fe/Zn 5, unless otherwise indicated.
  - 2. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy Group 1 (A1) stainless-steel bolts, ASTM F593, and nuts, ASTM F594.

## 2.04 MISCELLANEOUS MATERIALS

- A. Welding Electrodes: Comply with AWS requirements.
- B. Zinc-Rich Primer: Comply with SSPC-Paint 20, Type II, Level 2, and compatible with topcoat.
- C. Shop Primer for Galvanized Steel: Primer formulated for exterior use over zinc-coated metal and compatible with finish paint systems indicated.

- D. Galvanizing Repair Paint: High-zinc-dust-content paint complying with ASTM A780/A780M and compatible with paints specified to be used over it.
- E. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout; recommended by manufacturer for interior use; noncorrosive and nonstaining; mixed with water to consistency suitable for application and a 30-minute working time.

## 2.05 FABRICATION, GENERAL

- A. Provide complete stair assemblies, including metal framing, hangers, railings, clips, brackets, bearing plates, and other components necessary to support and anchor stairs and platforms on supporting structure.
  - 1. Join components by welding unless otherwise indicated.
  - 2. Use connections that maintain structural value of joined pieces.
- B. Assemble stairs in shop to greatest extent possible.
  - 1. Disassemble units only as necessary for shipping and handling limitations.
  - 2. Clearly mark units for reassembly and coordinated installation.
- C. Cut, drill, and punch metals cleanly and accurately.
  - 1. Remove burrs and ease edges to a radius of approximately 1/32 inch unless otherwise indicated.
  - 2. Remove sharp or rough areas on exposed surfaces.
- D. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- E. Form exposed work with accurate angles and surfaces and straight edges.
- F. Weld connections to comply with the following:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.
  - 4. Weld exposed corners and seams continuously unless otherwise indicated.
  - 5. At exposed connections, finish exposed welds to comply with NOMMA's "Voluntary Joint Finish Standards" for Finish # 3 - Partially dressed weld with spatter removed.
- G. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners where possible.
  - 1. Where exposed fasteners are required, use Phillips flat-head (countersunk) screws or bolts unless otherwise indicated.
  - 2. Locate joints where least conspicuous.
  - 3. Fabricate joints that are exposed to weather in a manner to exclude water.
  - 4. Provide weep holes where water may accumulate internally.

## 2.06 FABRICATION OF STEEL-FRAMED STAIRS

- A. NAAMM Stair Standard: Comply with NAAMM AMP 510, "Metal Stairs Manual," for Industrial Class, unless more stringent requirements are indicated.
- B. Stair Framing:
  - 1. Fabricate stringers of steel plates or channels.
    - a. Stringer Size: As required to comply with "Performance Requirements" Article.

- b. Provide closures for exposed ends of channel stringers.
      - c. Finish: Shop primed.
    2. Construct platforms and tread supports of steel plate or channel headers and miscellaneous framing members as required to comply with "Performance Requirements" Article.
      - a. Provide closures for exposed ends of channel framing.
      - b. Finish: Shop primed, unless otherwise indicated.
    3. Weld stringers to headers; weld framing members to stringers and headers.
    4. Where stairs are enclosed by gypsum board assemblies, provide hanger rods or struts to support landings from floor construction above or below.
      - a. Locate hanger rods and struts where they do not encroach on required stair width and are within the fire-resistance-rated stair enclosure.
    5. Where masonry walls support metal stairs, provide temporary supporting struts designed for erecting steel stair components before installing masonry.
  - C. Metal Bar-Grating Stairs: Form treads and platforms to configurations shown from metal bar grating; fabricate to comply with NAAMM MBG 531, "Metal Bar Grating Manual."
    1. Fabricate treads and platforms from welded steel grating with 1-by-3/16-inch bearing bars at 11/16 inch o.c. and crossbars at 4 inches o.c.
    2. Fabricate treads and platforms from welded steel grating with openings in gratings no more than 1/2 inch in least dimension.
      - a. Surface: Plain.
      - b. Finish: Shop primed.
    3. Fabricate grating treads with rolled-steel floor plate nosing and with steel angle or steel plate carrier at each end for stringer connections.
      - a. Secure treads to stringers with bolts.
    4. Fabricate grating platforms with nosing matching that on grating treads.
      - a. Secure grating to platform framing by welding.
  - D. Risers: Open, unless otherwise indicated.
  - E. Toe Plates: Provide toe plates around openings and at edge of open-sided floors and platforms, and at open ends and open back edges of treads.
    1. Material and Finish: Steel plate to match finish of other steel items.
    2. Fabricate to dimensions and details indicated.

## 2.07 FABRICATION OF STAIR RAILINGS

- A. Comply with applicable requirements in Division 05 Section "Pipe and Tube Railings."

## 2.08 FINISHES

- A. Finish metal stairs after assembly.
- B. Galvanizing: Hot-dip galvanize items as indicated to comply with ASTM A153/A153M for steel and iron hardware and with ASTM A123/A123M for other steel and iron products.
  1. Do not quench or apply post-galvanizing treatments that might interfere with paint adhesion.
  2. Fill vent and drain holes that are exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.
- C. Preparation for Shop Priming: Prepare uncoated ferrous-metal surfaces to comply with SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."

- D. Apply shop primer to uncoated surfaces of metal stair components, except those with galvanized finishes and those to be embedded in concrete or masonry unless otherwise indicated. Comply with SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting.
  - 1. Stripe paint corners, crevices, bolts, welds, and sharp edges.

### PART 3 EXECUTION

#### 3.01 EXAMINATION

- A. Verify elevations of floors, bearing surfaces and locations of bearing plates, and other embedments for compliance with requirements.
  - 1. For wall-mounted railings, verify locations of concealed reinforcement within gypsum board and plaster assemblies.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 INSTALLING METAL STAIRS

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing metal stairs to in-place construction.
  - 1. Include threaded fasteners for concrete and masonry inserts, through-bolts, lag bolts, and other connectors.
- B. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installing metal stairs. Set units accurately in location, alignment, and elevation, measured from established lines and levels and free of rack.
- C. Install metal stairs by welding stair framing to steel structure or to weld plates cast into concrete unless otherwise indicated.
  - 1. Grouted Baseplates: Clean concrete and masonry bearing surfaces of bond-reducing materials, and roughen to improve bond to surfaces.
    - a. Clean bottom surface of baseplates.
    - b. Set steel-stair baseplates on wedges, shims, or leveling nuts.
    - c. After stairs have been positioned and aligned, tighten anchor bolts.
    - d. Do not remove wedges or shims, but if protruding, cut off flush with edge of bearing plate before packing with grout.
    - e. Promptly pack grout solidly between bearing surfaces and plates to ensure that no voids remain.
      - 1) Neatly finish exposed surfaces; protect grout and allow to cure.
      - 2) Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- D. Provide temporary bracing or anchors in formwork for items that are to be built into concrete, masonry, or similar construction.
- E. Fit exposed connections accurately together to form hairline joints.
  - 1. Weld connections that are not to be left as exposed joints but cannot be shop welded because of shipping size limitations.
  - 2. Do not weld, cut, or abrade surfaces of exterior units that have been hot-dip galvanized after fabrication and are for bolted or screwed field connections.
  - 3. Comply with requirements for welding in "Fabrication, General" Article.



3.03 REPAIR

- A. Touchup Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with same material as used for shop painting to comply with SSPC-PA 1 for touching up shop-painted surfaces.
  - 1. Apply by brush or spray to provide a minimum 2.0-mil dry film thickness.
- B. Touchup Painting: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A780/A780M.

END OF SECTION 05 5119

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 05 5213 - PIPE AND TUBE RAILINGS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section includes:
  - 1. Stainless-steel pipe and tube railings.
    - a. For interior and exterior applications.
- B. Related Sections:
  - 1. Division 05 Section "Metal Grating Stairs" for tube steel railings associated with metal stairs.
  - 2. Division 09 Section "Non-Structural Metal Framing" for metal backing for anchoring railings.

1.03 SUBMITTALS

- A. Product Data: For the following:
  - 1. Manufacturer's product lines of mechanically connected railings.
  - 2. Grout, anchoring cement, and paint products.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
  - 1. For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- C. Samples for Initial Selection: For products involving selection of color, texture, or design, including mechanical finishes on stainless steel.
- D. Samples for Verification: For each type of exposed finish required.
  - 1. Sections of each distinctly different linear railing member, including handrails, top rails, posts, and balusters.
  - 2. Fittings and brackets.
  - 3. Assembled Sample of railing system, made from full-size components, including top rail, post, handrail, and infill. Sample need not be full height.
    - a. Show method of finishing and connecting members at intersections.
- E. Mill Certificates: Signed by manufacturers of stainless-steel products certifying that products furnished comply with requirements.
- F. Welding certificates.
- G. Qualification Data: For professional engineer.
- H. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, according to ASTM E 894 and ASTM E 935.

#### 1.04 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of railing through one source from a single manufacturer.
- B. Welding: Qualify procedures and personnel according to the following:
  - 1. AWS D1.1, "Structural Welding Code--Steel."
  - 2. AWS D1.6, "Structural Welding Code--Stainless Steel."
  - 3. WABO Certification.

#### 1.05 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of walls and other construction contiguous with railings by field measurements before fabrication and indicate measurements on Shop Drawings.
  - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating railings without field measurements. Coordinate wall and other contiguous construction to ensure that actual dimensions correspond to established dimensions.
  - 2. Provide allowance for trimming and fitting at site.

#### 1.06 COORDINATION AND SCHEDULING

- A. Coordinate installation of anchorages for railings. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.
- B. Schedule installation so wall attachments are made only to completed walls. Do not support railings temporarily by any means that do not satisfy structural performance requirements.

### PART 2 - PRODUCTS

#### 2.01 PERFORMANCE REQUIREMENTS

- A. General: In engineering railings to withstand structural loads indicated, determine allowable design working stresses of railing materials based on the following:
  - 1. Stainless Steel: 60 percent of minimum yield strength.
  - 2. Steel: 72 percent of minimum yield strength.
- B. Structural Performance: Provide railings capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
  - 1. Handrails and Top Rails of Guards:
    - a. Uniform load of 50 lbf/ ft. applied in any direction.
    - b. Concentrated load of 200 lbf applied in any direction.
    - c. Uniform and concentrated loads need not be assumed to act concurrently.
- C. Thermal Movements: Provide exterior railings that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
- D. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

- E. Control of Corrosion: Prevent galvanic action and other forms of corrosion by insulating metals and other materials from direct contact with incompatible materials.

## 2.02 METALS, GENERAL

- A. Metal Surfaces, General: Provide materials with smooth surfaces, without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.
- B. Brackets, Flanges, and Anchors: Cast or formed metal of same type of material and finish as supported rails, unless otherwise indicated.

## 2.03 STAINLESS STEEL

- A. General: Provide stainless steel hand railings, brackets and fasteners as indicated.
  - 1. Interior railings and brackets: 304 stainless steel.
  - 2. Exterior railings and brackets: Marine grade 316 stainless steel, Alloy 316/316L, ASTM 240.
- B. Tubing: ASTM A 554, Grade MT 304316L.
- C. Pipe: ASTM A 312/A 312M, Grade TP 304316L.
- D. Castings: ASTM A 743/A 743M, Grade CF 8 or CF 20.
- E. Plate and Sheet: ASTM A 666, Type 304316L.

## 2.04 FASTENERS

- A. General: Provide the following:
  - 1. Interior Stainless-Steel Railings: Type 304 stainless-steel fasteners.
  - 2. Exterior Stainless-Steel Railings: Type 316 stainless-steel fasteners; A276 Type 316, ASTM A193 Gr.B8M, A320 Gr. B8M.
- B. Fasteners for Anchoring Railings to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings to other types of construction indicated and capable of withstanding design loads.
- C. Fasteners for Interconnecting Railing Components:
  - 1. Provide concealed fasteners for interconnecting railing components and for attaching them to other work, unless exposed fasteners are unavoidable or are the standard fastening method for railings indicated.
  - 2. Provide tamper-resistant flat-head machine screws for exposed fasteners, unless otherwise indicated.
- D. Anchors: Provide cast-in-place or torque-controlled expansion anchors, fabricated from corrosion-resistant materials with capability to sustain, without failure, a load equal to six times the load imposed when installed in unit masonry and equal to four times the load imposed when installed in concrete, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.

## 2.05 MISCELLANEOUS MATERIALS

- A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.

- B. Zinc-Rich Primer: Complying with SSPC-Paint 20 or SSPC-Paint 29 and compatible with topcoat. Zinc-rich primer to be used when required for painted topcoat or as primer for exterior steel.
  - 1. Use primer with a VOC content of 420 g/L (3.5 lb/gal.) or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Benjamin Moore & Co.; Epoxy Zinc-Rich Primer CM18/19.
    - b. Carboline Company; Carbozinc 621.
    - c. ICI Devoe Coatings; Catha-Coat 313.
    - d. International Coatings Limited; Interzinc 315 Epoxy Zinc-Rich Primer.
    - e. PPG Architectural Finishes, Inc.; Aquapon Zinc-Rich Primer 97-670.
    - f. Sherwin-Williams Company (The); Corothane I GalvaPac Zinc Primer.
    - g. Tnemec Company, Inc.; Tneme-Zinc 90-97, or series 394 Perime-Prime.
- C. Galvanizing Repair Paint: High-zinc-dust-content paint for regalvanizing welds in steel, complying with SSPC-Paint 20.
- D. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.
- E. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.

## 2.06 FABRICATION

- A. General: Fabricate railings to comply with requirements indicated for design, dimensions, member sizes and spacing, details, finish, and anchorage, but not less than that required to support structural loads.
- B. Assemble railings in the shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation. Use connections that maintain structural value of joined pieces.
- C. Cut, drill, and punch metals cleanly and accurately. Remove burrs and ease edges to a radius of approximately 1/32 inch, unless otherwise indicated. Remove sharp or rough areas on exposed surfaces.
- D. Form work true to line and level with accurate angles and surfaces.
- E. Fabricate connections that will be exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- F. Cut, reinforce, drill, and tap as indicated to receive finish hardware, screws, and similar items.
- G. Connections: Fabricate railings with welded connections, unless otherwise indicated.
- H. Welded Connections: Cope components at connections to provide close fit, or use fittings designed for this purpose. Weld all around at connections, including at fittings.
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove flux immediately.
  - 4. At exposed connections, finish exposed surfaces smooth and blended so no roughness shows after finishing and welded surface matches contours of adjoining surfaces.

- I. Form changes in direction as follows:
  - 1. By bending or by inserting prefabricated elbow fittings.
- J. Form simple and compound curves by bending members in jigs to produce uniform curvature for each repetitive configuration required; maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
- K. Close exposed ends of railing members with prefabricated end fittings.
- L. Provide wall returns at ends of wall-mounted handrails, unless otherwise indicated. Close ends of returns unless clearance between end of rail and wall is 1/4 inch or less.
- M. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, flanges, miscellaneous fittings, and anchors to interconnect railing members to other work, unless otherwise indicated.
  - 1. At brackets and fittings fastened to plaster or gypsum board partitions, provide fillers made from crush-resistant material, or other means to transfer wall loads through wall finishes to structural supports and prevent bracket or fitting rotation and crushing of substrate.
- N. Provide inserts and other anchorage devices for connecting railings to concrete or masonry work. Fabricate anchorage devices capable of withstanding loads imposed by railings. Coordinate anchorage devices with supporting structure.
- O. For railing posts set in concrete, provide steel sleeves not less than 6 inches long with inside dimensions not less than 1/2 inch greater than outside dimensions of post, with steel plate forming bottom closure.
- P. Railing Pickets Infill: Round solid steel pickets fabricated vertically, plumb between top bar and bottom channel in railing design. Weld each picket solidly in place at spacing indicated.
- Q. Toe Boards: Where indicated, provide toe boards at railings around openings and at edge of open-sided floors and platforms. Fabricate to dimensions and details indicated.

## 2.07 STAINLESS-STEEL FINISHES

- A. Remove tool and die marks and stretch lines or blend into finish.
- B. Grind and polish surfaces to produce uniform, directionally textured, polished finish indicated, free of cross scratches. Run grain with long dimension of each piece.
  - 1. Directional Satin Finish: No. 4.
  - 2. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.

## 2.08 STEEL AND IRON FINISHES

- A. Galvanized Railings:
  - 1. Hot-dip galvanize exterior steel and iron railings, including hardware, after fabrication.
  - 2. Comply with ASTM A 123/A 123M for hot-dip galvanized railings.
  - 3. Comply with ASTM A 153/A 153M for hot-dip galvanized hardware.
- B. Fill vent and drain holes that will be exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.
- C. For galvanized railings, provide hot-dip galvanized fittings, brackets, fasteners, sleeves, and other ferrous components.

- D. For non-galvanized steel railings, provide non-galvanized ferrous-metal fittings, brackets, fasteners, and sleeves, except galvanize anchors to be embedded in exterior concrete or masonry.
- E. Preparation for Shop Priming: After galvanizing, thoroughly clean railings of grease, dirt, oil, flux, and other foreign matter, and treat with metallic-phosphate process.
- F. Preparation for Shop Priming: Prepare uncoated ferrous-metal surfaces to comply with minimum requirements indicated below for SSPC surface preparation specifications and environmental exposure conditions of installed railings:
  - 1. Interior Railings indicated to Receive Zinc-Rich Primer (SSPC Zone 1A): SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- G. Apply shop primer to prepared surfaces of railings, unless otherwise indicated. Comply with requirements in SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting. Primer need not be applied to surfaces to be embedded in concrete or masonry.
  - 1. Do not apply primer to galvanized surfaces.
  - 2. Stripe paint corners, crevices, bolts, welds, and sharp edges.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine plaster and gypsum board assemblies, where reinforced to receive anchors, to verify that locations of concealed reinforcements have been clearly marked for Installer. Locate reinforcements and mark locations if not already done.

#### 3.02 INSTALLATION, GENERAL

- A. Fit exposed connections together to form tight, hairline joints.
- B. Perform cutting, drilling, and fitting required for installing railings. Set railings accurately in location, alignment, and elevation; measured from established lines and levels and free of rack.
  - 1. Do not weld, cut, or abrade surfaces of railing components that have been coated or finished after fabrication and that are intended for field connection by mechanical or other means without further cutting or fitting.
  - 2. Set posts plumb within a tolerance of 1/16 inch in 3 feet.
  - 3. Align rails so variations from level for horizontal members and variations from parallel with rake of steps and ramps for sloping members do not exceed 1/4 inch in 12 feet.
- C. Adjust railings before anchoring to ensure matching alignment at abutting joints.
- D. Fastening to In-Place Construction: Use anchorage devices and fasteners where necessary for securing railings and for properly transferring loads to in-place construction.

#### 3.03 RAILING CONNECTIONS

- A. Welded Connections: Use fully welded joints for permanently connecting railing components. Comply with requirements for welded connections in Part 2 "Fabrication" Article whether welding is performed in the shop or in the field.
- B. Expansion Joints: Install expansion joints at locations indicated but not farther apart than required to accommodate thermal movement. Provide slip-joint internal sleeve extending 2



inches beyond joint on either side, fasten internal sleeve securely to 1 side, and locate joint within 6 inches of post.

### 3.04 ANCHORING POSTS

- A. Use galvanized steel pipe sleeves preset and anchored into concrete for installing posts. After posts have been inserted into sleeves, fill annular space between post and sleeve with nonshrink, nonmetallic grout, mixed and placed to comply with anchoring material manufacturer's written instructions.
- B. Form or core-drill holes not less than 5 inches deep and 3/4 inch larger than OD of post for installing posts in concrete. Clean holes of loose material, insert posts, and fill annular space between post and concrete with nonshrink, nonmetallic grout, mixed and placed to comply with anchoring material manufacturer's written instructions.
- C. Cover anchorage joint with flange of same metal as post, welded to post after placing anchoring material.
- D. Leave anchorage joint exposed; wipe off surplus anchoring material; and leave 1/8-inch buildup, sloped away from post.
- E. Anchor posts to metal surfaces with oval flanges, angle type, or floor type as required by conditions, connected to posts and to metal supporting members as follows:
  - 1. For stainless-steel pipe railings, weld flanges to post and bolt to supporting surfaces.
  - 2. For steel pipe railings, weld flanges to post and bolt to metal supporting surfaces.

### 3.05 ANCHORING RAILING ENDS

- A. Anchor railing ends to concrete and masonry with round flanges connected to railing ends and anchored to wall construction with anchors and bolts.
- B. Anchor railing ends to metal surfaces with flanges bolted to metal surfaces and welded to railing ends connected to railing ends using non-welded connections.

### 3.06 ATTACHING HANDRAILS TO WALLS

- A. Attach handrails to wall with wall brackets. Provide brackets with 1-1/2-inch clearance from inside face of handrail and finished wall surface.
  - 1. Use type of bracket with flange tapped for concealed anchorage to threaded hanger bolt.
  - 2. Use type of bracket with predrilled hole for exposed bolt anchorage.
- B. Locate brackets as indicated or, if not indicated, at spacing required to support structural loads.
- C. Secure wall brackets to building construction as follows:
  - 1. For concrete and solid masonry anchorage, use drilled-in expansion shields and hanger or lag bolts.
  - 2. For steel-framed gypsum board partitions, fasten brackets directly to steel framing or concealed steel reinforcements using self-tapping screws of size and type required to support structural loads.

### 3.07 ADJUSTING AND CLEANING

- A. Clean stainless steel by washing thoroughly with clean water and soap and rinsing with clean water.

- B. Touchup Top Coat Painting: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

3.08 PROTECTION

- A. Protect finishes of railings from damage during construction period with temporary protective coverings approved by railing manufacturer. Remove protective coverings at time of Substantial Completion.
- B. Restore finishes damaged during installation and construction period so no evidence remains of correction work. Return items that cannot be refinished in the field to the shop; make required alterations and refinish entire unit, or provide new units.

END OF SECTION 05 5213

SECTION 06 1000 - ROUGH CARPENTRY

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section includes:
  - 1. Wood blocking, shims, cants, and nailers.
  - 2. Fire-retardant-treated plywood backing panels.

1.03 REFERENCES

- A. Lumber Standards: Comply with PS 20 and with applicable rules of respective grading and inspecting agencies for species and products indicated. Comply with AWPA C20 for fire-retardant (exterior and interior exposure) treated lumber, and C2 for preservative pressure treated lumber.
- B. Plywood Product Standards: Comply with PS 1 (ANSI A 199.1) or, for products not manufactured under PS 1 provisions, with applicable APA Performance Standard for type of panel indicated. Comply with AWPA C27 for fire-retardant treated plywood.
- C. Erection Standards: Comply with latest non-conflicting rules for framing and fastening requirements of "National Design Specifications for Wood Construction" of AFPA. Comply with applicable guidelines for installation of sheathing per APA "E30M, Design/Construction Guide, Residential & Commercial."

1.04 DEFINITIONS

- A. Exposed Framing: Framing not concealed by other construction.
- B. Dimension Lumber: Lumber of 2 inches nominal or greater but less than 5 inches nominal in least dimension.
- C. Timber: Lumber of 5 inches nominal or greater in least dimension.
- D. Lumber grading agencies, and the abbreviations used to reference them, include the following:
  - 1. NeLMA: Northeastern Lumber Manufacturers' Association.
  - 2. NLGA: National Lumber Grades Authority.
  - 3. SPIB: The Southern Pine Inspection Bureau.
  - 4. WCLIB: West Coast Lumber Inspection Bureau.
  - 5. WWPA: Western Wood Products Association.

1.05 SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
  - 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.

2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
  3. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
  4. Include copies of warranties from chemical treatment manufacturers for each type of treatment.
- B. Research/Evaluation Reports: For the following, showing compliance with building code in effect for Project:
1. Wood-preservative-treated wood.

#### 1.06 QUALITY ASSURANCE

- A. Source Limitations for Engineered Wood Products: Obtain each type of engineered wood product through one source from a single manufacturer.
- B. Forest Certification: For the following wood products, provide materials produced from wood obtained from forests certified by an FSC-accredited certification body to comply with FSC 1.2, "Principles and Criteria":
1. Dimension lumber framing.
  2. Miscellaneous lumber.

#### 1.07 DELIVERY, STORAGE, AND HANDLING

- A. Keep materials under cover and dry. Protect against exposure to weather and contact with damp or wet surfaces. Stack lumber flat with spacers between each bundle to provide air circulation. Provide for air circulation around stacks and under coverings.

#### 1.08 PROJECT CONDITIONS

- A. Coordination: Fit carpentry work to other work; scribe and cope as required for accurate fit. Correlate location of furring, nailers, blocking, grounds and similar supports to allow attachment of other work.

### PART 2 - PRODUCTS

#### 2.01 WOOD PRODUCTS, GENERAL

#### 2.02 WOOD-PRESERVATIVE-TREATED LUMBER

- A. Preservative Treatment by Pressure Process: AWPA C2.
1. Preservative Chemicals: ACQ Preserve by Chemical Specialties, Inc., or approved; non-arsenic, non-chromium type and acceptable to authorities having jurisdiction.
  2. For exposed items indicated to receive a stained or natural finish, use chemical formulations that do not require incising, contain colorants, bleed through, or otherwise adversely affect finishes.
- B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or does not comply with requirements for untreated material.

- C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.
  - 1. For exposed lumber indicated to receive a stained or natural finish, mark end or back of each piece.
- D. Application: Treat items indicated on Drawings, and the following:
  - 1. Wood cants, roof frame details and masonry cavity surrounds at openings, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
  - 2. Wood sills, and window surrounds, sleepers, blocking, furring, shims, and similar concealed members in contact with masonry or concrete.
  - 3. Wood framing and furring attached directly to the interior of below-grade exterior masonry or concrete walls.

## 2.03 FIRE-RETARDANT-TREATED MATERIALS

- A. General: Comply with performance requirements in AWPA C20 (lumber) and AWPA C27 (plywood).
  - 1. Use Interior Type A, unless otherwise indicated.
- B. Identify fire-retardant-treated wood with appropriate classification marking of testing and inspecting agency acceptable to authorities having jurisdiction.
- C. Fire-treated Application: Treat items indicated on Drawings, and the following:
  - 1. Plywood backing panels.

## 2.04 MISCELLANEOUS LUMBER

- A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction.
- B. For items of dimension lumber size, provide Construction or No. 2 Standard, Stud, or No. 3 grade lumber with 19 percent maximum moisture content and the following species:
  - 1. Hem-fir (north); NLGA.
  - 2. Hem-fir; WCLIB, or WWPA.
- C. For exposed boards, provide lumber with 19 percent maximum moisture content and any of the following species and grades:
  - 1. Hem-fir or hem-fir (north), Select Merchantable or No. 1 Common grade; NLGA, WCLIB, or WWPA.
  - 2. Spruce-pine-fir (south) or spruce-pine-fir, Select Merchantable or No. 1 Common grade; NeLMA, NLGA, WCLIB, or WWPA.
- D. For concealed boards, provide lumber with 19 percent maximum moisture content and any of the following species and grades:
  - 1. Western woods, Construction or No. 2 Common grade; WCLIB or WWPA.
- E. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.

2.05 PLYWOOD BACKING PANELS

- A. Telephone and Electrical Equipment Backing Panels: DOC PS 1, Exposure 1, C-D Plugged, fire-retardant treated, in thickness indicated or, if not indicated, not less than 1/2-inch nominal thickness.

2.06 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.
  - 1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.
- B. Nails, Brads, and Staples: ASTM F 1667.
- C. Power-Driven Fasteners: NES NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Lag Bolts: ASME B18.2.1.
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers.

2.07 MISCELLANEOUS MATERIALS

- A. Sill-Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch thick, selected from manufacturer's standard widths to suit width of sill members indicated.
- B. Adhesives for Gluing Furring, Sleepers to Concrete or Masonry: Formulation complying with ASTM D 3498 that is approved for use indicated by adhesive manufacturer.
  - 1. Use adhesives that have a VOC content of 70 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Water-Repellent Preservative: NWWDA-tested and -accepted formulation containing 3-iodo-2-propynyl butyl carbamate, combined with an insecticide containing chlorpyrifos as its active ingredient.

PART 3 - EXECUTION

3.01 INSTALLATION, GENERAL

- A. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry to other construction; scribe and cope as needed for accurate fit. Locate furring, nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.
- B. Framing Standard: Comply with AF&PA's "Details for Conventional Wood Frame Construction," unless otherwise indicated.
- C. Metal Framing Anchors: Install metal framing to comply with manufacturer's written instructions.

- D. Sort and select lumber so that natural characteristics will not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
- E. Comply with AWPA M4 for applying field treatment to cut surfaces of preservative-treated lumber.
  - 1. Use inorganic boron for items that are continuously protected from liquid water.
  - 2. Use copper naphthenate for items not continuously protected from liquid water.
- F. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
  - 1. NES NER-272 for power-driven fasteners.
  - 2. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code.
- G. Use common wire nails, unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood; do not countersink nail heads, unless otherwise indicated.

### 3.02 WOOD, GROUND, BLOCKING, AND NAILER INSTALLATION

- A. Install where indicated and where required for screeding, shimming or attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces, unless otherwise indicated.
- C. Provide permanent grounds of dressed, pressure-preservative-treated, key-beveled lumber not less than 1-1/2 inches wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

### 3.03 PROTECTION

- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

END OF SECTION 06 1000

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022



SECTION 06 1600 - SHEATHING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section includes:
  - 1. Wall sheathing.
  - 2. Roof sheathing.
  - 3. Sheathing joint-and-penetration treatment.
  - 4. Flexible flashings.
- B. Related Sections:
  - 1. Division 06 Section "Rough Carpentry" for plywood backing panels.
  - 2. Division 07 Section "Fluid-Applied Water Membrane Air Barriers" for vapor-permeable membrane.
  - 3. Division 09 Section "Gypsum Board."

1.03 ACTION SUBMITTALS

1.04 INFORMATIONAL SUBMITTALS

- A. Evaluation Reports: For following products, from ICC-ES:
  - 1. Foam-plastic sheathing.
  - 2. Air-barrier and water-resistant glass-mat gypsum sheathing.

1.05 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: For assemblies with fire-resistance ratings, provide materials and construction identical to those of assemblies tested for fire resistance per ASTM E 119 by a testing and inspecting agency acceptable to authorities having jurisdiction.
  - 1. Fire-Resistance Ratings: Indicated by design designations from UL's "Fire Resistance Directory." GA-600 or "Fire Resistance Design Manual."

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

PART 2 - PRODUCTS

2.01 WOOD PANEL PRODUCTS

- A. Thickness: As needed to comply with requirements specified, but not less than thickness indicated.

- B. Factory mark panels to indicate compliance with applicable standard.

## 2.02 GLASS MAT GYPSUM WALL SHEATHING (GMS)

- A. Glass-Mat Gypsum Wall Sheathing (GMS) : ASTM C 1177, paperless, silicone-treated core panel with inorganic, and glass mat facings.
  - 1. Acceptable Products: Subject to compliance with requirements, provide DensGlass, by Georgia-Pacific Gypsum LLC, or comparable product by one of the following:
    - a. USG Securock by United States Gypsum Company.
    - b. eXP Sheathing by National Gypsum Company.
    - c. Or approved equal.
  - 2. Type and Thickness: Type X, 1/2 inch and 5/8 inch thick as indicated.
    - a. Type X for Fire Rated Wall Assemblies.
  - 3. Size: 48 by 96 inches or 48 by 108 inches or 48 by 120 inches for vertical installation.

## 2.03 GLASS MAT GYPSUM COVERBOARD (GMC)

- A. Glass-Mat Gypsum Sheathing: ASTM C1177/C1177M.
  - 1. Acceptable Products: Subject to compliance with requirements, provide:
    - a. "DensDeck Prime" by Georgia-Pacific Gypsum LLC.
    - b. USG Securock Glass Mat Roof Board" by United States Gypsum Company (USG).
  - 2. Type and Thickness: Type X, 1/2 inch and 5/8 inch thick as indicated.
  - 3. Size: 48 by 96 inches.

## 2.04 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.
  - 1. For roof and wall sheathing, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M or Type 304 stainless steel.
- B. Screws for Fastening Gypsum Sheathing to Cold-Formed Metal Framing: Steel drill screws, in length recommended by sheathing manufacturer for thickness of sheathing board to be attached, with organic-polymer or other corrosion-protective coating having a salt-spray resistance of more than 800 hours according to ASTM B 117.
  - 1. For steel framing less than 0.0329 inch thick, attach sheathing to comply with ASTM C 1002.

## 2.05 SHEATHING JOINT-AND-PENETRATION TREATMENT MATERIALS

- A. Sealant for Paper-Surfaced or Glass-Mat Gypsum Sheathing: Elastomeric, medium-modulus, neutral-curing silicone joint sealant compatible with joint substrates formed by gypsum sheathing and other materials, recommended by sheathing manufacturer for application indicated and complying with requirements for elastomeric sealants specified in Division 07 Section "Joint Sealants."
  - 1. Sheathing Tape for Glass-Mat Gypsum Sheathing Board: Self-adhering glass-fiber tape, minimum 2 inches wide, 10 by 10 or 10 by 20 threads/inch, of type recommended by sheathing and tape manufacturers for use with silicone emulsion sealant in sealing joints in glass-mat gypsum sheathing board and with a history of successful in-service use.
- B. Sheathing Tape for Foam-Plastic Sheathing: Pressure-sensitive plastic tape recommended by sheathing manufacturer for sealing joints and penetrations in sheathing.

## 2.06 MISCELLANEOUS MATERIALS

- A. Adhesives for Field Gluing Panels to Framing: Formulation complying with ASTM D 3498 that is approved for use with type of construction panel indicated by manufacturers of both adhesives and panels.
  - 1. Use adhesives that have a VOC content of 70 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Flexible Flashing: Composite, self-adhesive, flashing product consisting of a pliable, rubberized-asphalt compound, bonded to a high-density, cross-laminated polyethylene film to produce an overall thickness of not less than 0.025 inch.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. GCP Applied Technologies; Vycor plus Self-Adhered Flashing.
    - b. Fortifiber "Fortiflash".
    - c. International Building Components "Waterblock Flashing Membrane".
    - d. Or approved.
- C. Primer for Flexible Flashing: Product recommended by manufacturer of flexible flashing for substrate.
- D. Premanufactured Corner Dams: Factory premanufactured corner dams by manufacturers of Flexible Flashing systems. Use to flash corners in opening assemblies by receiving wall assembly membranes. Provide corner dams by the same manufacturer of flexible flashing.
  - 1. Manufacturers:
    - a. GCP Applied Technologies "Vycorner".
    - b. Fortifiber "Moistop Corner Shield".
    - c. International Building Components "Waterblock Flashing Membrane".
    - d. Or approved.

## PART 3 - EXECUTION

### 3.01 INSTALLATION, GENERAL

- A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange joints so that pieces do not span between fewer than three support members.
- B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction, unless otherwise indicated.
- C. Securely attach to substrate by fastening as indicated, complying with the following:
  - 1. NES NER-272 for power-driven fasteners.
  - 2. Table 2304.9.1, "Fastening Schedule," in ICC's "International Building Code."
- D. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections. Install fasteners without splitting wood.
- E. Coordinate wall and roof sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.
- F. Do not bridge building expansion joints; cut and space edges of panels to match spacing of structural support elements.

- G. Coordinate sheathing installation with installation of materials installed over sheathing so sheathing is not exposed to precipitation or left exposed at end of the workday when rain is forecast.

### 3.02 WOOD STRUCTURAL PANEL INSTALLATION

- A. General: Comply with applicable recommendations in APA Form No. E30, "Engineered Wood Construction Guide," for types of structural-use panels and applications indicated.
- B. Fastening Methods: Fasten panels as indicated below:
  - 1. Wall and Roof Sheathing:
    - a. Nail to wood framing.
    - b. Screw to cold-formed metal framing.
    - c. Space panels 1/8 inch apart at edges and ends.
  - 2. Underlayment:
    - a. Nail to subflooring.
    - b. Space panels 1/32 inch apart at edges and ends.
    - c. Fill and sand edge joints of underlayment receiving resilient flooring immediately before installing flooring.

### 3.03 GLASS-MAT GYPSUM SHEATHING INSTALLATION

- A. Comply with GA-253 and with manufacturer's written instructions.
  - 1. Fasten gypsum sheathing to cold-formed metal framing with 1-1/2 inch long galvanized tapping screws.
  - 2. Install boards with a 3/8-inch gap where non-load-bearing construction abuts structural elements.
  - 3. Install boards with a 1/4-inch gap where they abut masonry or similar materials that might retain moisture, to prevent wicking.
  - 4. Protection: Install 3/8 inch bead of sealant over joints in sheathing and 3/8 inch dab of sealant over fasteners in sheathing, and trowel beads and dabs flat where sheathing will be exposed to air cavity. Sealant application is required to be smooth and able to shed water easily.
- B. Apply fasteners so heads bear tightly against face of sheathing boards but do not cut into facing.
- C. Horizontal Installation: Install sheathing with V-grooved edge down and tongue edge up. Interlock tongue with groove to bring long edges in contact with edges of adjacent boards without forcing. Abut ends of boards over centers of studs, and stagger end joints of adjacent board's not less than one stud spacing. Attach boards at perimeter and within field of board to each steel stud.
  - 1. Space fasteners approximately 8 inches o.c. and set back a minimum of 3/8 inch from edges and ends of boards.
- D. Vertical Installation: Install board vertical edges centered over studs. Abut ends and edges of each board with those of adjacent boards. Attach boards at perimeter and within field of board to each stud.
  - 1. Space fasteners approximately 8 inches o.c. and set back a minimum of 3/8 inch from edges and ends of boards.

3.04 GLASS-MAT GYPSUM ROOF SHEATHING (COVERBOARD) INSTALLATION

- A. Adhered or Mechanically Attached: As recommended by roof system and/or adhesive manufacturer or as required by FM or UL guidelines for wind uplift resistance.

3.05 SHEATHING JOINT-AND-PENETRATION TREATMENT

- A. Seal sheathing joints according to sheathing manufacturer's written instructions.
1. Apply elastomeric sealant to joints and fasteners and trowel flat. Apply sufficient quantity of sealant to completely cover joints and fasteners after troweling. Seal other penetrations and openings.
  2. Apply glass-fiber sheathing tape to glass-mat gypsum sheathing board joints, and apply and trowel silicone emulsion sealant to embed entire face of tape in sealant. Apply sealant to exposed fasteners with a trowel so fasteners are completely covered. Seal other penetrations and openings.
  3. Apply sheathing tape to joints between foam-plastic sheathing panels and at items penetrating sheathing. Apply at upstanding flashing to overlap both flashing and sheathing.

3.06 FLEXIBLE FLASHING INSTALLATION

- A. Apply flexible flashing as indicated to comply with manufacturers written instructions.
1. Prime substrates as recommended by flashing manufacturer.
  2. Lap seams and junctures with other materials at least 4 inches, except that at flashing flanges of other construction, laps need not exceed flange width.
  3. Lap flashing over weather-resistant building paper at bottom and sides of openings. Shingle flexible flashing to the weather. Coordinate sequence with Division 07 Section "Fluid-Applied Membrane Air Barrier."
  4. Lap weather-resistant building paper over flashing at heads of openings.
  5. After flashing has been applied, roll surfaces with a hard rubber or metal roller to ensure that flashing is completely adhered to substrates.
  6. Apply flexible flashings at all windows, louvers, wall penetrations and door openings.

3.07 PREMANUFACTURED CORNER DAM INSTALLATION

- A. Install in compliance with manufacturer's instructions. Mechanically or adhesively install flanges of dams tight to opening members, allowing no gap between dam and opening construction. Lap membrane over flanges of dam.

END OF SECTION 06 1600

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 06 6400 - PLASTIC PANELING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Glass-fiber reinforced plastic (FRP) wall paneling and trim accessories.
- B. Related Sections:
  - 1. Division 09 Section "Gypsum Board."
  - 2. Division 09 Section "Non-Structural Metal Framing" for furring for installing plastic paneling.
  - 3. Division 10 Section "Wall and Door Protection" for corner guards installed over plastic paneling.

#### 1.03 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Initial Selection: For plastic paneling and trim accessories.
- C. Samples for Verification: For plastic paneling and trim accessories, in manufacturer's standard sizes.

#### 1.04 QUALITY ASSURANCE

- A. Source Limitations: Obtain plastic paneling and trim accessories from single manufacturer.
- B. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - 1. Flame-Spread Index: 25 or less.
  - 2. Smoke-Developed Index: 450 or less.
  - 3. Testing Agency: Acceptable to authorities having jurisdiction.

#### 1.05 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install plastic paneling until spaces are enclosed and weathertight and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
- B. Warranty: Provide warranty against any deterioration of surface that might occur under normal use for a period of five (5) years following Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 GLASS-FIBER REINFORCED PLASTIC SHEET PANELING (FRP)

- A. Basis-of-Design Products: Subject to compliance with requirements, provide products by Crane Composites, Varietex, Class A, product code STA, color as indicated in Finish Schedule on Drawings, or comparable products by one of the following:
1. Fire-X Glasbord with Surfaseal by Kemlite Company Inc.
  2. Fiberglass reinforced polyester panels by Marlite.
  3. Fiber-Lite by Nudo Products, Inc.
  4. Structoglas by Sequentia.
- B. Material Description:
1. Thickness: 0.09 inches.
  2. Surface Finish: As indicated in Finish Schedule on Drawings.
  3. Composition: Reinforcement: Random chopped fiberglass. Resin Mix: Polyester/styrene copolymer, inorganic fillers, and pigments.
  4. Color and Finish: As indicated in Finish Schedule on Drawings.
  5. Surface Burning Characteristics: Meets minimum requirements of major model building codes for Class A interior wall and ceiling finishes of flame spread = 25, smoke developed =450 (per ASTM E-84).
  6. Mildew Resistance: Does not support mold or mildew (per ASTM D3273 and ASTM D3274).
  7. Sustainability, Indoor Air Quality: GREENGUARD® Indoor Air Quality Certification.

### 2.02 ACCESSORIES

- A. FRP Trim Accessories: Manufacturer's standard one-piece vinyl extrusions designed to retain and cover edges of panels. Provide division bars, inside corners, outside corners, and caps as needed to conceal edges.
1. Color: Match panels.
  2. Provide white PVC or ABS (0.04 thick x 1/2 inch x 5/16 inch x 1/2 inch) zee-bar flashing at bottom of panels atop resilient base, model #V2B 516 by Tamlin & Sons, (800) 334-1676.
- B. Exposed Fasteners: Nylon drive rivets recommended by panel manufacturer.
- C. Concealed Mounting Splines: Continuous, H-shaped aluminum extrusions designed to fit into grooves routed in edges of factory-laminated panels and to be fastened to substrate.
- D. FRP Adhesive: Kemlite adhesive No. 260, non-flammable, latex-based.
1. VOC Content: 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. Sealant: Single-component, mildew-resistant, neutral-curing silicone Latex sealant recommended by plastic paneling manufacturer and complying with requirements in Division 07 Section "Joint Sealants."
1. VOC Content: 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).



### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Remove wallpaper, vinyl wall covering, loose or soluble paint, and other materials that might interfere with adhesive bond.
- B. Prepare substrate by sanding high spots and filling low spots as needed to provide flat, even surface for panel installation.
- C. Clean substrates of substances that could impair bond of adhesive, including oil, grease, dirt, and dust.
- D. Condition panels by unpacking and placing in installation space before installation according to manufacturer's written recommendations.
- E. Lay out paneling before installing. Locate panel joints so that trimmed panels at corners are not less than 12 inches wide.
  - 1. Mark plumb lines on substrate at trim accessory panel joint locations for accurate installation.
  - 2. Locate trim accessories panel joints to allow clearance at panel edges according to manufacturer's written instructions.

#### 3.03 INSTALLATION

- A. Install plastic paneling according to manufacturer's written instructions.
- B. Install panels in a full spread of adhesive.
- C. Install factory-laminated panels using concealed mounting splines in panel joints.
- D. Install trim accessories with adhesive and screw fasteners as required.
- E. Fill grooves in trim accessories with sealant before installing panels and bed inside corner trim in a bead of sealant.
- F. Maintain uniform space between panels and wall fixtures. Fill space with sealant.
- G. Maintain uniform space between adjacent panels and between panels and floors, ceilings, and fixtures. Fill space with sealant.
- H. Remove excess sealant and smears as paneling is installed. Clean with solvent recommended by sealant manufacturer and then wipe with clean dry cloths until no residue remains.

END OF SECTION 06 6400

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 07 1113 - BITUMINOUS DAMPPROOFING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Cold-applied, emulsified-asphalt dampproofing for walls in contact with soil or other backfill, including the following:
    - a. Outside surfaces of all exterior below-grade walls.
    - b. Landscape walls.
    - c. Retaining walls.
- B. Related Sections:
  - 1. Division 03 Section "Cast-in-Place Concrete."
  - 2. Division 04 Section "Concrete Unit Masonry."
  - 3. Division 07 Section "Self-Adhering Sheet Waterproofing" for waterproofing.

#### 1.03 REFERENCE STANDARDS

- A. American Society for Testing and Materials (ASTM):
  - 1. ASTM D1227: Standard Specification for Emulsified Asphalt.

#### 1.04 SUBMITTALS

- A. Product Data: Manufacturer's printed data sheet, for specified products.
- B. Certificates: Product certificates signed by manufacturer certifying that:
  - 1. Materials comply with specified performance characteristics and physical requirements.
  - 2. Installer is qualified and approved by manufacturer.
- C. Manufacturer's installation instructions.
- D. Manufacturer's report on field inspection of substrates, prior to installation.
- E. Executed warranties.

#### 1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A firm with not less than 10 years experience manufacturing waterproofing of the type specified, able to provide test reports showing compliance with specified performance characteristics, and able to provide on-site technical representation to advise on installation.
- B. Installer Qualifications: Experienced in work of the type specified in this section and approved in writing by waterproofing manufacturer.
- C. Standards: Comply with latest applicable non-conflicting provisions of following:
  - 1. NRCA - Roofing and Waterproofing Manual, Waterproofing and Dampproofing.

1.06 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.
- B. Store materials protected from exposure to harmful weather conditions and at temperature conditions recommended by manufacturer.

1.07 FIELD CONDITIONS

- A. Weather Limitations: Proceed with application only when existing and forecasted weather conditions permit dampproofing to be performed according to manufacturers' written instructions.
- B. Ventilation: Provide adequate ventilation during application of dampproofing in enclosed spaces. Maintain ventilation until dampproofing has cured.

1.08 WARRANTY

- A. Manufacturer's Warranty: Provide manufacturer's standard warranty document executed by authorized company official; warranty period: 5 years commencing on Date of Substantial Completion.
- B. Installer's Warranty: Provide warranty signed by installer that reads as follows:
  - 1. Installer warrants that, upon completion of the work, surfaces treated with waterproofing will be and will remain free of water leakage resulting from defective workmanship or materials for a period of 5 years from Date of Substantial Completion.
  - 2. In the event that water leakage occurs within the warranty period from such causes, the installer shall, at his own expense, repair, replace, or otherwise correct such defective workmanship and materials.
  - 3. Installer shall not be liable for consequential damages.
  - 4. Installer's liability shall be limited to repair, replacement, or correction of defective workmanship and materials.
  - 5. This warranty excludes leaks or other defects due to causes beyond the installer's control, including but not limited to structural failure, movement of the structure, fire, earthquakes, tornadoes, and hurricanes.

PART 2 - PRODUCTS

2.01 MATERIALS, GENERAL

- A. Source Limitations: Obtain primary dampproofing materials and primers from single source from single manufacturer. Provide auxiliary materials recommended in writing by manufacturer of primary materials.
- B. VOC Content: Products shall comply with VOC content limits of authorities having jurisdiction unless otherwise required.

2.02 COLD-APPLIED, EMULSIFIED-ASPHALT DAMPPROOFING

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. BASF Corporation.
2. Euclid Chemical Company (The); an RPM company.
3. Henry Company.
4. Karnak Corporation.
5. W. R. Meadows, Inc.

- B. Trowel Coats: ASTM D 1227, Type II, Class 1.
- C. Fibered Brush and Spray Coats: ASTM D 1227, Type II, Class 1.
- D. Brush and Spray Coats: ASTM D 1227, Type III, Class 1.

#### 2.03 AUXILIARY MATERIALS

- A. General: Furnish auxiliary materials recommended in writing by dampproofing manufacturer for intended use and compatible with bituminous dampproofing.
- B. Emulsified-Asphalt Primer: ASTM D 1227, Type III, Class 1, except diluted with water as recommended in writing by manufacturer.
- C. Asphalt-Coated Glass Fabric: ASTM D 1668, Type I.
- D. Patching Compound: Asbestos-free fibered mastic of type recommended in writing by dampproofing manufacturer.
- E. Protection Course: ASTM D 6506, 1/8 inch-thick, semi-rigid sheets of fiberglass or mineral-reinforced-asphaltic core, pressure laminated between two asphalt-saturated fibrous liners.
1. Adhesive: Type recommended in writing by dampproofing manufacturer for protection course type.

#### 2.04 MOLDED-SHEET DRAINAGE PANELS

- A. Nonwoven-Geotextile-Faced, Molded-Sheet Drainage Panel: Composite subsurface drainage panel acceptable to dampproofing manufacturer and consisting of a studded, nonbiodegradable, molded-plastic-sheet drainage core; with a nonwoven, needle-punched geotextile facing with an apparent opening size not exceeding No. 70 sieve laminated to one side of the core, with or without a polymeric film bonded to the other side; and with a vertical flow rate through the core of 9 to 21 gpm per ft.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions with Applicator present, for compliance with requirements for surface smoothness, surface moisture, and other conditions affecting performance of bituminous dampproofing work.
1. Test for surface moisture according to ASTM D 4263.
- B. Obtain dampproofing manufacturer's approval of substrates; submit field inspection report.
- C. Do not install unless substrate and ambient air temperature are within range acceptable to dampproofing manufacturer.

- D. Proceed with application only after substrate construction and penetrating work have been completed and unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. Mask or otherwise protect adjoining exposed surfaces from being stained, spotted, or coated with dampproofing. Prevent dampproofing materials from entering and clogging weep holes and drains.
- B. Clean substrates of projections and substances detrimental to the dampproofing work; fill voids, seal joints, and remove bond breakers if any, as recommended in writing by prime material manufacturer.
- C. Apply patching compound to patch and fill tie holes, honeycombs, reveals, and other imperfections; cover with asphalt-coated glass fabric.

### 3.03 APPLICATION, GENERAL

- A. Comply with manufacturer's written instructions for dampproofing application, cure time between coats, and drying time before backfilling unless more stringent requirements are indicated.
  - 1. Apply dampproofing to provide continuous plane of protection.
  - 2. Apply additional coats if recommended in writing by manufacturer or to achieve a smooth surface and uninterrupted coverage.
- B. Apply from finished-grade line to top of footing; extend over top of footing and down a minimum of 6 inches over outside face of footing.
  - 1. Extend dampproofing 12 inches onto intersecting walls and footings, but do not extend onto surfaces exposed to view when Project is completed.
  - 2. Install flashings and corner protection stripping at internal and external corners, changes in plane, construction joints, cracks, and where shown as "reinforced," by embedding an 8-inch-wide strip of asphalt-coated glass fabric in a heavy coat of dampproofing. Dampproofing coat for embedding fabric is in addition to other coats required.
- C. Where dampproofing exterior face of inner wythe of exterior masonry cavity walls, lap dampproofing at least 1/4 inch onto flashing, masonry reinforcement, veneer ties, and other items that penetrate inner wythe.
  - 1. Extend dampproofing over outer face of structural members and concrete slabs that interrupt inner wythe.
  - 2. Lap dampproofing at least 1/4 inch onto shelf angles supporting veneer.

### 3.04 COLD-APPLIED, EMULSIFIED-ASPHALT DAMPPROOFING

- A. Concrete Foundations: Apply two brush or spray coats of semi-fibrated, semi-mastic, asphalt emulsion dampproofing materials, at rate of 125 wet mils, to produce uniform, dry film thickness of not less than 1/8 inch.
- B. Unexposed Face of Concrete Retaining Walls: Apply one brush or spray coat at not less than 5 gal./100 sq. ft.
- C. Unexposed Face of Masonry Retaining Walls: Apply primer and one brush or spray coat at not less than 5 gal./100 sq. ft.

3.05 PROTECTION COURSE INSTALLATION

- A. Install protection course over completed-and-cured dampproofing. Comply with dampproofing-material and protection-course manufacturers' written instructions for attaching protection course.
  - 1. Install protection course within 24 hours of dampproofing installation (while coating is tacky) to ensure adhesion.

3.06 DRAINAGE PANEL INSTALLATION

- A. Molded- Sheet Drainage Panels: Where indicated, install panels, with geotextile facing away from wall substrate, according to manufacturer's written instructions. Comply with dampproofing-material and manufacturers' written instructions for attachment Lap edges and ends of geotextile to maintain continuity. Protect installed molded-sheet drainage panels during subsequent construction.
  - 1. Install protection course before installing drainage panels.

3.07 CLEANING AND PROTECTION

- A. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended in writing by manufacturer of affected construction.
- B. Remove dampproofing materials from surfaces not intended to receive dampproofing.
- C. Protect installed insulation drainage panels from damage due to UV light, harmful weather exposures, physical abuse, and other causes. Provide temporary coverings where panels are subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.
- D. Correct dampproofing that does not comply with requirements; repair substrates, and reapply dampproofing.

END OF SECTION 07 1113

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022



## SECTION 07 1326 - SELF-ADHERING SHEET WATERPROOFING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Molded-sheet drainage panels.
- B. Related Sections:
  - 1. Division 03 Section "Cast-in Place Concrete."
  - 2. Division 07 Section "Thermal Insulation" for insulation installed below grade.
  - 3. Division 07 Section "Joint Sealants" for joint-sealant materials and installation.

#### 1.03 REFERENCE STANDARDS

- A. American Society for Testing and Materials (ASTM):
  - 1. ASTM C 836: Standard Specification for High Solids, Cold Liquid-Applied Elastomeric Waterproofing Membrane for Use with Separate Wearing Course.
  - 2. ASTM D 412: Standard Test Methods for Rubber Properties in Tension.
  - 3. ASTM D 570: Standard Test Method for Water Absorption of Plastics.
  - 4. ASTM D 882: Standard Test Methods for Tensile Properties of Thin Plastic Sheeting.
  - 5. ASTM D 903: Standard Test Method for Peel or Stripping Strength of Adhesive Bonds.
  - 6. ASTM D 1876: Standard Test Method for Peel Release of Adhesives (T-Peel).
  - 7. ASTM D 1970: Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.
  - 8. ASTM D 3767: Standard Practice for Rubber - Measurements of Dimensions.
  - 9. ASTM D 5385: Standard Test Method for Hydrostatic Pressure Resistance of Waterproofing Membranes.
  - 10. ASTM E 96: Standard Test Methods for Water Vapor Transmission of Materials.
  - 11. ASTM E 154: Standard Test Methods for Water Vapor Retarders Used in Contact with Earth Under Concrete Slabs, on Walls, or as Ground Cover.

#### 1.04 SUBMITTALS

- A. Product Data: Include manufacturer's written instructions for evaluating, preparing, and treating substrate, technical data, and tested physical and performance properties of waterproofing.
- B. Shop Drawings: Show locations and extent of waterproofing. Include details for substrate joints and cracks, sheet flashings, penetrations, inside and outside corners, tie-ins with adjoining waterproofing, and other termination conditions.
- C. Samples: For the following products:
  - 1. 12-by-12-inch square of waterproofing and flashing sheet.
  - 2. 12-by-12-inch square of insulation.
  - 3. 4-by-4-inch square of drainage panel.

- D. Installer Certificates: Signed by manufacturers certifying that installers comply with requirements.
- E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for waterproofing.
- F. Warranties: Special warranties specified in this Section. Submit special warranty acknowledgment (see Division 01 Section "Contract Closeout") signed by manufacturer, installer, and Contractor.

#### 1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Sheet membrane waterproofing system shall be manufactured and marketed by a firm with a minimum of twenty (20) years experience in the production and sales of self-adhesive sheet membrane waterproofing. Manufacturers proposed for use but not named in these specifications shall submit evidence of ability to meet all requirements specified, and include a list of projects of similar design and complexity completed within the past five (5) years.
- B. Installer Qualifications: A firm that is acceptable to waterproofing manufacturer for installation of waterproofing required for this Project. Firm with not less than five (5) waterproofing projects similar to requirements for this Project with satisfactory in-service performance.
- C. Source Limitations: Obtain waterproofing materials, protection course, molded-sheet drainage panels through one source from a single manufacturer.
- D. Preinstallation Conference: Conduct conference at Project site.
  - 1. Prior to installation of waterproofing and associated work, meet at Project site with installer of each component of associated work, inspection and testing agency representatives (if any), manufacturer's representative and installers of work requiring coordination with waterproofing work. Review waterproofing requirements including surface preparation, substrate condition and pretreatment, minimum curing period, forecasted weather conditions, special details and sheet flashings, installation procedures, testing and inspection procedures, and protection and repairs.
  - 2. Notify Architect at least (48) hours before conducting meeting.
- E. Mockups: Build mockups to verify selections made under Sample submittals and to set quality standards for installation.
  - 1. Build for each typical waterproofing installation, including accessories, to demonstrate surface preparation, crack and joint treatments, inside and outside corner treatments, and protection.
    - a. Size: 100 sq. ft. minimum in area or as indicated on Drawings.
    - b. Description: waterproofed panel; to represent finished work including internal and external corners. See Division 04 Section "Unit Masonry" for integration of work and elements, specified in this section, into an exterior wall mock-up of the size indicated above.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
- F. Standards: Comply with latest applicable nonconflicting provisions of following:
  - 1. NRCA - Roofing and Waterproofing Manual, Waterproofing and Dampproofing.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Deliver liquid materials to Project site in original packages with seals unbroken, labeled with manufacturer's name, product brand name and type, date of manufacture, and directions for storing and mixing with other components.
- B. Store liquid materials in their original undamaged packages in a clean, dry, protected location and within temperature range required by waterproofing manufacturer.
- C. Remove and replace liquid materials that cannot be applied within their stated shelf life.
- D. Store rolls according to manufacturer's written instructions.
- E. Protect stored materials from direct sunlight.

1.07 PROJECT CONDITIONS

- A. Environmental Limitations: Apply waterproofing within the range of ambient and substrate temperatures recommended by waterproofing manufacturer. Do not apply waterproofing to a damp or wet substrate.
  - 1. Do not apply waterproofing in snow, rain, fog, or mist.
  - 2. Proceed with waterproofing and associated work only when existing and forecasted weather conditions will permit work performance in accordance with manufacturers' recommendations and warranty requirements.
- B. Maintain adequate ventilation during preparation and application of waterproofing materials.
- C. Substrate: Proceed with work after substrate construction, openings, and penetrating work have been completed.

1.08 WARRANTY

- A. Special Project Warranty: Refer to Division 01 Section "Product Requirements." Provide special warranty by manufacturer, installer, and Contractor for work of this Section, agreeing to uncover and repair or replace sheet membrane waterproofing that fails in materials or workmanship within specified warranty period. This Warranty is in addition to and a not limitation of other rights Owner may have against Contractor under Contract Documents.
  - 1. Warranty Period: 5 years from the Date of Substantial Completion.

PART 2 - PRODUCTS

2.01 MOLDED-SHEET DRAINAGE PANELS

- A. Nonwoven-Geotextile-Faced, Molded-Sheet Drainage Panel with Polymeric Film: Composite subsurface drainage panel acceptable to waterproofing manufacturer and consisting of a studded, nonbiodegradable, molded-plastic-sheet drainage core; with a nonwoven, needle-punched geotextile facing with an apparent opening size not exceeding No. 70 sieve laminated to one side of the core and a polymeric film bonded to the other side; and with a vertical flow rate through the core of 9 to 21 gpm per ft.
  - 1. Products: Subject to compliance with requirements, provide the following:
    - a. Carlisle Coatings & Waterproofing; MiraDRAIN 6000.

- B. Woven-Geotextile-Faced, Molded-Sheet Drainage Panel with Polymeric Film: Composite subsurface drainage panel acceptable to waterproofing manufacturer and consisting of a studded, nonbiodegradable, molded-plastic-sheet drainage core; with a woven-geotextile facing with an apparent opening size not exceeding No. 40 sieve, laminated to one side of the core and a polymeric film bonded to the other side; and with a horizontal flow rate through the core of not less than 2.8 gpm per ft.
  - 1. Products: Subject to compliance with requirements, provide the following:
    - a. GCP Applied Technologies; Hydroduct 220.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance.
  - 1. Verify that concrete has cured and aged for minimum time period recommended by waterproofing manufacturer.
  - 2. Verify that concrete is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
  - 3. Verify that compacted subgrade is dry, smooth, and sound; and ready to receive adhesive-coated HDPE sheet.
  - 4. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 SURFACE PREPARATION

- A. Clean, prepare, and treat substrates according to manufacturer's written instructions. Provide clean, dust-free, and dry substrates for waterproofing application.
  - 1. Install membrane strips centered over vertical inside corners. Install 3/4-inch fillets of liquid membrane on horizontal inside corners and as follows:
    - a. At footing-to-wall intersections, extend liquid membrane each direction from corner or install membrane strip centered over corner.
- B. Prepare, treat, and seal vertical and horizontal surfaces at terminations and penetrations through waterproofing and at drains and protrusions according to ASTM D 6135.

#### 3.03 MODIFIED BITUMINOUS SHEET WATERPROOFING APPLICATION

- A. Install modified bituminous sheets according to waterproofing manufacturer's written instructions and according to recommendations in ASTM D 6135.
- B. Apply primer to substrates at required rate and allow to dry. Limit priming to areas that will be covered by sheet waterproofing in same day. Reprime areas exposed for more than 24 hours.
- C. Apply and firmly adhere sheets over area to receive waterproofing. Accurately align sheets and maintain uniform 2-1/2-inch minimum lap widths and end laps. Overlap and seal seams and stagger end laps to ensure watertight installation.
  - 1. When ambient and substrate temperatures range between 25 and 40 deg F, install self-adhering, modified bituminous sheets produced for low-temperature application. Do not use low-temperature sheets if ambient or substrate temperature is higher than 60 deg F.

- D. Two-Ply Application: Install sheets to form a membrane with lap widths not less than 50 percent of sheet widths to provide a minimum of 2 thicknesses of sheet membrane over areas to receive waterproofing.
- E. Apply continuous sheets over sheet strips bridging substrate cracks, construction, and contraction joints.
- F. Seal exposed edges of sheets at terminations not concealed by metal counterflashings or ending in reglets with mastic.
- G. Install sheet waterproofing and auxiliary materials to tie into adjacent waterproofing.
- H. Repair tears, voids, and lapped seams in waterproofing not complying with requirements. Slit and flatten fishmouths and blisters. Patch with sheet waterproofing extending 6 inches beyond repaired areas in all directions.
- I. Install protection course with butted joints over waterproofing membrane immediately.
  - 1. Insulation drainage panels Board insulation may be used in place of a separate protection course to vertical applications when approved by waterproofing manufacturer and installed immediately.
- J. Correct deficiencies in or remove sheet waterproofing that does not comply with requirements; repair substrates, reapply waterproofing, and repair sheet flashings.

### 3.04 HDPE SHEET WATERPROOFING APPLICATION

- A. Install blindside sheet waterproofing according to manufacturer's written instructions.
- B. Horizontal Applications: Install with HDPE face against substrate. Accurately align sheets and maintain uniform 3-inch minimum lap widths and end laps. Overlap and seal seams. Overlap, stagger, and seal end laps with detail tape to ensure watertight installation.
- C. Corners: Seal lapped terminations and cut edges of sheet waterproofing at inside and outside corners with detail tape.
- D. Seal penetrations through sheet waterproofing to provide watertight seal with detail tape patches or wraps and a liquid-membrane troweling.
- E. Install sheet waterproofing and auxiliary materials to produce a continuous watertight tie into adjacent waterproofing.
- F. Repair tears, voids, and lapped seams in waterproofing not complying with requirements. Tape perimeter of damaged or nonconforming area extending 6 inches beyond repaired areas in all directions. Apply a patch of sheet waterproofing and firmly secure with detail tape.
- G. Correct deficiencies in or remove waterproofing that does not comply with requirements; repair substrates, reapply waterproofing, and repair sheet flashings.

### 3.05 MOLDED-SHEET DRAINAGE PANEL INSTALLATION

- A. Place and secure molded-sheet drainage panels, with geotextile facing away from wall or deck substrate, according to manufacturer's written instructions. Use adhesives or mechanical fasteners that do not penetrate waterproofing. Lap edges and ends of geotextile to maintain continuity. Protect installed molded-sheet drainage panels during subsequent construction.
  - 1. For vertical applications, install board insulation protection course before installing drainage panels.

2. Apply membrane over cured concrete that has been primed properly in temperature and weather conditions in compliance with manufacturer's printed instructions.
3. Apply sheets, abutting and lapping, and detailing corners and penetrations in compliance with manufacturer's printed instructions. Lap in shingle style (vertical wall over upturned horizontal membrane at slab wall connections) in compliance with manufacturer's printed instructions.

### 3.06 FIELD QUALITY CONTROL

- A. Engage a full-time site representative qualified by waterproofing membrane manufacturer to inspect substrate conditions; surface preparation; membrane application, flashings, protection, and drainage components; and to furnish daily reports to Architect.
- B. Water Flood Test: test horizontal water proofing over occupied spaces prior to Concrete pour in the presence of Manufacturer's representative. Correct any failed membrane and retest until passing.

### 3.07 PROTECTION AND CLEANING

- A. Do not permit foot or vehicular traffic on unprotected membrane.
- B. Protect waterproofing from damage and wear during remainder of construction period.
- C. Protect installed board insulation insulation drainage panels from damage due to UV light, harmful weather exposures, physical abuse, and other causes. Provide temporary coverings where insulation will be subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.
- D. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 07 1326

## SECTION 07 1900 - WATER REPELLENTS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Penetrating water-repellent-anti-graffiti treatments for the following surfaces, as indicated on Drawings:
    - a. Cast-in-place concrete.
    - b. Concrete unit masonry.
- B. Related Sections:
  - 1. Division 03 Section "Cast-In-Place Concrete."
  - 2. Division 04 Section "Unit Masonry."

#### 1.03 REFERENCE STANDARDS

- A. American Society for Testing and Materials (ASTM).
  - 1. ASTM C 140 - Methods for Sampling and Testing Concrete Masonry Units.
  - 2. ASTM E 96 - Test Methods for Water Vapor Transmission of Materials.
  - 3. ASTM E 514 - Standard Test Method for Water Penetration and Leakage Through Masonry.
  - 4. ASTM G 53 - Standard Practice for Operating Light- and Water-Exposure Apparatus for Exposure of Nonmetallic Materials.

#### 1.04 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project Site.
  - 1. Review procedures and coordination required between concrete masonry and clear water repellent treatment work and between treatment work and work which could be affected by or affect treatment.
  - 2. Convene additional pre-installation meeting prior to water repellent treatment application for coordination with work not previously coordinated including joint sealers as needed.

#### 1.05 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
  - 1. Include manufacturer's printed statement of VOC content.
  - 2. Include manufacturer's recommended number of coats for each type of substrate and spreading rate for each separate coat.
- B. Samples: For each type of water repellent and substrate indicated, 12 by 12 inches in size, with specified water-repellent treatment applied to half of each Sample.

1.06 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Applicator.
- B. Qualification Data: For Testing Agency.
- C. Product certificates: For each type of water repellent.
- D. Preconstruction Test Reports: For water-repellent-treated substrates.
- E. Field quality-control reports.
- F. Sample Warranty: For special warranty.

1.07 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Firm with minimum five years record of successful in- service experience of clear water repellent treatments manufactured for concrete masonry unit application.
- B. Installer Qualifications: Applicator with minimum five years successful experience in projects of similar scope using specified or similar treatment materials and approved by treatment manufacturer.
- C. Mockups: Prepare mockups of each required water repellent on each type of substrate required to demonstrate aesthetic effects, for preconstruction testing, and to set quality standards for materials and execution.
  - 1. Locate mockups in locations that enable viewing under same conditions as the completed Work.
  - 2. Application: Apply clear water repellent treatment to left side of mock-up and allow to cure prior to application of treatment to right side of mock-up.
    - a. Size: 25 sq. ft.
  - 3. Approval: Proceed with clear water repellent treatment work only after completion of field test application and approval of mock-up.
  - 4. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 5. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- D. Field Testing: In presence of water repellent manufacturer's representative.
- E. Owner reserves the right to provide continuous independent inspection of surface preparation and application of water repellent.

1.08 PRECONSTRUCTION TESTING

- A. Preconstruction Testing: Engage a qualified testing agency to perform preconstruction testing of water repellents on existing substrate assemblies.
  - 1. In addition to verifying performance requirements, use mockups to verify manufacturer's written instructions for application procedure and optimum rates of product application to substrates.
  - 2. Propose changes to materials and methods to suit Project.
  - 3. Notify Architect seven (7) days in advance of the dates and times when mockups will be tested.



#### 1.09 FIELD CONDITIONS

- A. Limitations: Proceed with application only when the following existing and forecasted weather and substrate conditions permit water repellents to be applied according to manufacturers' written instructions and warranty requirements:
1. Concrete surfaces and mortar have cured for not less than 28 days.
  2. Building has been closed in for not less than 30 days before treating wall assemblies.
  3. Ambient temperature is above 40 deg F and below 100 deg F and will remain so for 24 hours.
  4. Substrate is not frozen and substrate-surface temperature is above 40 deg F and below 100 deg F.
  5. Rain or snow is not predicted within 24 hours.
  6. Not less than seven (7) days have passed since surfaces were last wet.
  7. Windy conditions do not exist that might cause water repellent to be blown onto vegetation or surfaces not intended to be treated.

#### 1.10 OWNER STOCK

- A. Provide five (5) gallons for owner's future use.

#### 1.11 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which Manufacturer and Applicator agree to repair or replace materials that fail to maintain water repellency specified in "Performance Requirements" Article within specified warranty period.
1. Warranty Period: Five (5) years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.01 PERFORMANCE REQUIREMENTS

- A. Performance: Water repellents shall meet the following performance requirements as determined by preconstruction testing on substrates representing those indicated for this Project.
- B. Water Absorption: Minimum 90 percent reduction of water absorption after 24 hours for treated compared to untreated specimens when tested according to the following:
1. Cast-in-Place Concrete: ASTM C 642.
  2. Concrete Masonry Units: ASTM C 140.
- C. Water-Vapor Transmission: Comply with one or both of the following:
1. Maximum 10 percent reduction water-vapor transmission of treated compared to untreated specimens, according to ASTM E 96/E 96M.
  2. Minimum 80 percent water-vapor transmission of treated compared to untreated specimens, according to ASTM D 1653.
- D. Water Penetration and Leakage through Masonry: Minimum 90 percent reduction in leakage rate of treated compared to untreated specimens, according to ASTM E 514/E 514M.
- E. Durability: Maximum 5 percent loss of water-repellent performance after 2500 hours of weathering according to ASTM G154 compared to water-repellent-treated specimens before weathering.

- F. Chloride-Ion Intrusion in Concrete: NCHRP Report 244, Series II tests.
  - 1. Reduction of Water Absorption: 80 percent.
  - 2. Reduction in Chloride Content: 80 percent.

## 2.02 PENETRATING WATER REPELLENTS

- A. Silane/Siloxane-Blend, Penetrating Water Repellent: Clear, silane and siloxane blend with 600 g/L or less of VOCs.
  - 1. Basis of Design: Subject to compliance with requirements, provide Prosoco, Inc.; Sure Klean Weather Seal; Blok-Guard & Graffiti Control II, or comparable product by the following:
    - a. Evonik Corporation/Protectosil.
  - 2. Performance Data:
    - a. Form: Clear liquid.
    - b. Specific Gravity: 0.802.
    - c. pH: Not applicable.
    - d. Weight per Gallon: 6.67 pounds.
    - e. Active Content: 9 percent.
    - f. Total Solids: 9 percent ASTM D 2369.
    - g. Flash Point: 100 deg F ASTM D 3278.
    - h. Freeze Point: Less than minus 22 deg F.
- B. Limitations:
  - 1. Not suitable for extremely dense or polished surfaces.
  - 2. Not suitable for asphaltic surfaces.
  - 3. Not recommended for below-grade applications.
  - 4. May darken or enhance the natural color of some surfaces; comply with results of field testing.
  - 5. Will not prevent water penetration through structural cracks, defects or open joints.
  - 6. May damage glass or be difficult to remove; protect glazing in accordance with manufacturer's written instructions.
  - 7. Not recommended for horizontal surfaces.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Manufacturer's Representative: Provide testing of water repellent to insure that the sealer and graffiti coatings will not harm or discolor masonry surfaces.
  - 1. Provide representative tests on various materials on existing building in the presence of the manufacturer's representative, Owner and Architect.
- B. Examine substrates, areas, and conditions, with Applicator present, for compliance with requirements and conditions affecting performance of the Work.
  - 1. Verify that surfaces are clean and dry according to water-repellent manufacturer's requirements. Check moisture content in representative locations by method recommended by manufacturer.
  - 2. Inspect for previously applied treatments that may inhibit penetration or performance of water repellents.
  - 3. Verify that there is no efflorescence or other removable residues that would be trapped beneath the application of water repellent.
  - 4. Verify that required repairs are complete, cured, and dry before applying water repellent.

- C. Test pH level according to water-repellent manufacturer's written instructions to ensure chemical bond to silica-containing or siliceous minerals.

### 3.02 PREPARATION

- A. Cleaning: Before application of water repellent, clean substrate of substances that could impair penetration or performance of product according to water-repellent manufacturer's written instructions.
- B. Protection: Provide masking or covering for materials which could be damaged by application of clear water repellent treatment.
  - 1. Coordination with Mortar Joints: Do not apply water repellent until pointing mortar for joints adjacent to surfaces receiving water-repellent treatment has been installed and cured.
  - 2. Coordination with Sealant Joints: Assure treatment compatibility with each type of joint sealer within or adjacent to surfaces receiving clear water repellent treatment.
    - a. Coordinate treatment application with joint sealers; where recommended by joint sealer manufacturer, apply treatment after application and cure of joint sealers.
    - b. Mask surfaces indicated to receive joint sealers which would be adversely affected by clear water repellent treatment where treatment must be applied prior to application of joint sealers.
  - 3. Protect glass, glazed products, and prefinished products from contact with water repellent treatment.
  - 4. Protect adjacent landscaping, property, and vehicles from drips and overspray.
  - 5. Protect landscape materials with breathing type drop cloths; plastic covers are not acceptable.
  - 6. Protect adjacent surfaces not intended to receive water repellent.
  - 7. Remove water repellent from unintended surfaces immediately by a method instructed by water repellent manufacturer.
- C. Surface Preparation: Prepare substrates in accordance with water repellent treatment manufacturer's recommendations.
  - 1. Clean surfaces of dust, dirt and foreign matter detrimental to proper installation of water repellent treatment.

### 3.03 APPLICATION

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect the substrate before application of water repellent and to instruct Applicator on the product and application method to be used.
- B. Apply water repellent in accordance with manufacturer's instructions, using procedures and application methods recommended. Coat entire surface of exposed masonry unless otherwise indicated.
- C. Stop work at end of day at visual break line.
- D. Remove water repellent from unintended surfaces immediately by a method instructed by water repellent manufacturer.
- E. Before applying, read "Preparation" and "Safety Information" sections in the Manufacturer's Product Data Sheet for Weather Seal Blok-Guard & Graffiti Control. Refer to the Product Data Sheet for additional information about application of Blok-Guard & Graffiti Control. Do not dilute or alter.

- F. Application Instructions: For best results, apply Blok-Guard & Graffiti Control “wet-on-wet” to a visibly dry and absorbent surface.
- G. Spray:
  - 1. Using low pressure spray equipment (<50 psi), saturate the surface in a “wet-on-wet” application from the bottom up, creating a 6-8” rundown below the spray contact point. Avoid excessive overlapping.
  - 2. Let the first application penetrate the masonry surface for 2 to 3 minutes. For heavily textured and porous surfaces, reapply in same saturating manner to ensure complete coverage of recessed surfaces.
  - 3. Immediately brush out runs and drips to prevent build up.
    - a. Thoroughly saturate the surface. Avoid excessive overlapping.
    - b. Brush out runs and drip to prevent buildup.
- H. Dense, smooth surfaces:
  - 1. Apply enough in a single saturating application to completely wet the surface without creating drips, puddles or rundown. Brush out or back roll all runs and drips for uniform appearance. Do not over apply. Over application may cause unacceptable color change. One application is normally enough. Always test for application rate.

### 3.04 FIELD QUALITY CONTROL

- A. Testing of Water-Repellent Material: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when water repellent is being applied:
  - 1. Owner will engage the services of a qualified testing agency to sample water-repellent material being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
  - 2. Testing agency will perform tests for compliance of water-repellent material with product requirements.
  - 3. Owner may direct Contractor to stop applying water repellents if test results show material being used does not comply with product requirements. Contractor shall remove noncomplying material from Project site, pay for testing, and correct deficiency of surfaces treated with rejected materials, as approved by Architect.
- B. Test a minimum 4 ft. by 4 ft. area on each type of masonry. Use the manufacturer's application instructions. Let test area protective treatment cure before inspection. Keep test panels available for comparison throughout the protective treatment project.

### 3.05 CLEANING

- A. Immediately clean water repellent from adjoining surfaces and surfaces soiled or damaged by water-repellent application as work progresses. Correct damage to work of other trades caused by water-repellent application.
- B. Comply with manufacturer's written cleaning instructions.

END OF SECTION 07 1900

SECTION 07 2100 - THERMAL INSULATION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Extruded polystyrene foam-plastic board.
  2. Glass-fiber blanket.
  3. Sound attenuation blankets.
  4. Mineral-wool board insulation.
  5. Mineral-wool blanket insulation.
  6. Firestopping insulation.
  7. Spray-applied insulation (insulation for miscellaneous voids).
- B. Related Sections:
1. Division 04 Section "Unit Masonry."
  2. Division 07 Section "Standing Seam Metal Roof Panels"
  3. Division 07 Sections "Penetration Firestopping" and "Joint Firestopping" for additional materials required for firestopping applications.
  4. Division 09 Section "Non-Structural Metal Framing."

1.03 REFERENCES

- A. American Society for Testing and Materials (ASTM).
1. ASTM C 423 - Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
  2. ASTM C 518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
  3. ASTM C 612 - Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
  4. ASTM C 665 - Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.
  5. ASTM C764 - Standard Specification for Mineral Fiber Loose-Fill Thermal Insulation.
  6. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials.
  7. ASTM E 90 - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.
  8. ASTM E 96 - Standard Test Methods for Water Vapor Transmission of Materials.
  9. ASTM E 136 - Standard Test Method for Behavior of Materials in a Vertical Tube Furnace At 750 Degrees C.
- B. NFPA 255 - Standard Method of Test of Surface Burning Characteristics of Building Materials; National Fire Protection Association; 2006.
- C. EPD: Environmental Product Declaration. A third party verified document that reports environmental data of products based on the Life Cycle Assessment (LCA) and other relevant

information, and in accordance with the International Standard ISO 14025 (Type III Environmental Declarations).

- D. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials; Underwriters Laboratories Inc.; Current Edition, Including All Revisions.

#### 1.04 DEFINITIONS

- A. Thermal Conductivity (K value): Units of Btu-inch/hour per square foot per degree F.
- B. Glass Mineral Wool: Interchangeable with fiber glass, but replacing the term in the attempt to disassociate and differentiate Glass Mineral Wool from the potential health and safety risk of special purpose or reinforcement products that do not meet the bio solubility criteria of insulation made from glass. Rock Mineral Wool will replace the traditional Mineral Wool label. Both are used in lieu of the Mineral Fiber label.
- C. UL Environment Formaldehyde Free Verification Requirements: For a product to be verified as formaldehyde free, product samples must have a measured emission factor of less than or equal to  $5 \mu\text{g}/\text{m}^2\text{h}$  at 24 elapsed hours or  $3 \mu\text{g}/\text{m}^2\text{h}$  at 336 elapsed hours. An emission factor of  $5 \mu\text{g}/\text{m}^2\text{h}$  corresponds to measured chamber concentration of  $2.5 \mu\text{g}/\text{m}^3$  for a typical building ratio of  $0.5 \text{ m}^2/\text{m}^3$ . This chamber concentration is comparable to, or below typical outdoor air concentrations. This demonstrates that the formaldehyde exposure from products labeled as formaldehyde free will not contribute to airborne formaldehyde concentrations at greater levels than those found in the natural outdoor environment.
- D. UL Classified: UL has tested and evaluated samples of the product with respect to certain properties of the product. UL Classifies products to:
  - 1. Applicable UL requirements.
  - 2. Standards for safety.
  - 3. Standards of other National and International organizations.
- E. EPD Submittals: As Certified by UL Environment.

#### 1.05 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct at Project site.
  - 1. Review methods, materials and requirements of building envelope opening perimeter and penetration insulation.

#### 1.06 ACTION SUBMITTALS

- A. Product Data: For each type of product.

#### 1.07 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each product, for tests performed by a qualified testing agency.
  - 1. Provide test report, produced by an independent laboratory, showing test results that indicate physical properties of the products provided meet or exceed the requirements of this section.
- B. Evaluation Reports: For foam-plastic insulation, from ICC-ES.
- C. Manufacturer's Certificate: For each product, provide written letter, signed by manufacturers, certifying that products provided meet or exceed specified requirements.

- D. Manufacturer's Instructions: Submit the following:
  - 1. General installation/application instruction.
  - 2. Environmental conditions required for installation and installation techniques.
- E. Qualification Statements:
  - 1. Installer's/Applicator's: Submit qualification statement including a copy of manufacturer's certificate.
- F. Third Party Validation UL Environment Required for Minimum 50% Recycled Content and Formaldehyde Free.
- G. EPD Declarations when available.

#### 1.08 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing the work of this section with minimum 5 years experience.
- B. Formaldehyde Free: 3rd Party Certified with UL Environmental Validation.
- C. Mockups:
  - 1. Construct mock-up of 100 sq ft of insulation exposed in unconditioned space, representing finished work including internal and external corners.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- D. Surface-Burning Characteristics: As determined by testing protocol required to achieve UL Classified rating. Identify products with appropriate markings of Underwriters Laboratories.

#### 1.09 FIELD CONDITIONS

- A. Limitations: Proceed with application only when existing and forecasted weather and substrate conditions permit insulation to be installed according to manufacturers' written instructions and warranty requirements.

#### 1.10 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.
- B. Deliver, store, and handle material to avoid exposure to sunlight and contact with flammable materials.
- C. Store materials in dry, weathertight enclosures.
- D. Protect foam-plastic board insulation as follows:
  - 1. Do not expose to sunlight except to necessary extent for period of installation and concealment.
  - 2. Protect against ignition at all times. Do not deliver foam-plastic board materials to Project site until just before installation time.

3. Quickly complete installation and concealment of foam-plastic board insulation in each area of construction.

## PART 2 - PRODUCTS

### 2.01 EXTRUDED POLYSTYRENE FOAM-PLASTIC BOARD (XPS)

- A. Performance Requirements:
  1. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
  2. Compressive Strength, Minimum psi: 25, per ASTM D1621.
  3. Water Absorption, Maximum Percent by Volume: 0.3, per ASTM C272.
  4. Water Vapor Permeance, Maximum Perm: 1.5, per ASTM E96.
  5. R-Value: Five per inch minimum, per ASTM C 177/C 518 at 40 degrees F.
- B. Below Grade Insulation: ASTM C578, Type IV; unfaced; maximum flame-spread and smoke-developed indexes of 25 and 450, respectively, per ASTM E84.
- C. Exterior Wall Insulation: ASTM C578, Type IV; unfaced; maximum flame-spread and smoke-developed indexes of 25 and 450, respectively, per ASTM E84.
  1. Width: 16 inches, 24 inches, or 48-inch-wide with scored faces, as required for application between anchors.
- D. Thickness: As necessary to achieve required R-value.
- E. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Dow Chemical Company; STYROFOAM Brand.
    - a. Exterior Foundation Drainage and Insulation: Perimate.
    - b. Roofing Insulation: Deckmate.
    - c. Cavity Wall Insulation: Cavitymate.
    - d. Tunnel Insulation: Highload 60.
  2. Owens Corning; Foamular.
  3. Kingspan Insulation LLC; GreenGuard.

### 2.02 GLASS-FIBER BLANKET INSULATION

- A. Unfaced, Glass-Fiber Blanket Insulation: ASTM C 665, Type I; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84; passing ASTM E 136 for combustion characteristics.
  1. Fire Propagation Characteristics: Passes NFPA 285 testing as part of an approved assembly.
- B. Kraft-Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type II (non-reflective faced), Class C (faced surface not rated for flame propagation); Category 1 (membrane is a vapor barrier).
  1. Exterior Stud Walls: Faced Batts w/ FSK or ASJ+ vapor retarder.
- C. Minimum R-Value, Batt Insulation:
  1. Thickness, 3-1/2 inch:
    - a. Options: R-11, R-13, or R-15.
  2. Thickness, 5-1/2 inch: R-21.
  3. Thickness, 6-1/4 inch: R-19.
  4. Thickness, 6-3/4 inch: R-22.



5. Thickness, 8 inch: R-25.
6. Thickness, 8-1/4 inch: R-30.
7. Thickness, 9-1/2 inch: R-30.

- D. Basis of Design Product: Subject to compliance with requirements, provide Knauf Insulation; EcoBatt with ECOSE Technology, or comparable products by one of the following:
1. CertainTeed Corporation.
  2. Owens Corning.
  3. Johns Manville; a Berkshire Hathaway company.

## 2.03 SOUND-ABSORBING GLASS-FIBER INSULATION

- A. Sound-Absorbent Insulation: Provide in dimensions indicated, with surface-burning characteristics for flame-spread index of 25 or less and smoke-developed index of 50 or less, as determined by testing according to ASTM E 84, and to comply with the following requirements:
1. Unwrapped, Glass-Fiber Insulation: Black coated, unfaced, complying with ASTM C 553, Type I, Type II, or Type III; not less than 1-lb/cu. ft. density; treated to be nondusting; thickness as indicated on Drawings.
  2. Application: Refer to Drawings for locations.
- B. Basis of Design Product: Subject to compliance with requirements, provide Owens Corning; Selectsound Black Acoustic Blanket, or comparable products by one of the following:
1. Acoustic Sonic, Inc.
  2. CertainTeed Corporation.
  3. Johns Manville.

## 2.04 SOUND ATTENUATION GLASS WOOL BLANKETS

- A. Unfaced glass wool acoustical insulation. EPD Certified by UL Environment, complying with ASTM C 665, Type I. Non-combustible when tested in accordance with ASTM E 136.
1. Surface Burning Characteristics when tested in accordance with ASTM E 84:
    - a. Maximum flame spread: 25
    - b. Maximum smoke developed: 50
  2. Fire Resistance Ratings:
    - a. Passes ASTM E 119 as part of a complete fire tested wall assembly.
  3. Sound Transmission Class: see Schedule of Wall Types for STC rating.
  4. Dimensional Stability:
    - a. Linear Shrinkage less than 0.1%
- B. Basis-of-Design Products: Subject to compliance with requirements, provide products by one of the following:
1. Basis of Design: EcoBatt Glass Mineral Wool insulation; Quiet Therm by Knauf Insulation

## 2.05 MINERAL-WOOL BOARD INSULATION

- A. Mineral Wool Board, Unfaced: Non-combustible, semi-rigid mineral wool insulation board that is water repellent and resists temperatures above 2,000 deg F, meets ASTM C612, IVA, for use in rain screen/cavity wall with continuous insulation applications:
1. Thickness: As noted in the drawings.
  2. R-Value: 4.2 per inch minimum.
  3. Facing: unfaced.
  4. Density: 4.5 pcf minimum.
  5. Surface Burning Characteristics:

- a. Unfaced - Flame Spread 0.
  - b. Unfaced - Smoke Developed 0.
  6. Moisture Resistance (ASTM C1104): Absorbs less than 0.03 percent by volume.
  7. Corrosiveness (ASTM C665): Non-corrosive.
- B. Basis-of-Design Products: Subject to compliance with requirements, provide Thermafiber, Inc., an Owens Corning Company; Thermafiber RainBarrier 45 Insulation, or comparable product by the following:
1. Roxul, Inc.

## 2.06 MINERAL-WOOL BLANKET INSULATION

- A. Mineral-Wool Blanket, Unfaced: ASTM C665, Type I (blankets without membrane facing); consisting of fibers; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E84; passing ASTM E136 for combustion characteristics.
1. Thickness: As indicated on Drawings.
  2. R-Value: 4.3 per inch.
  3. Facing: Unfaced.
  4. Density: 4 pcf.
  5. Surface Burning Characteristics:
    - a. Flame Spread: 0.
    - b. Smoke Developed: 0.
- B. Basis-of-Design Products: Subject to compliance with requirements, provide one of the following:
1. Thermafiber, Inc., an Owens Corning Company; FS40.
  2. Roxul Inc; CurtainRock 40.
  3. Johns Manville Industrial Insulation Group; MinWool 1240 Industrial Board Insulation.

## 2.07 FIRESTOPPING INSULATION

- A. Firestopping Insulation for Fire Resistive Joint Systems and Through-Penetrations In Rated Assemblies:
1. Thickness: As indicated on Drawings.
  2. Facing: Unfaced.
  3. Surface Burning Characteristics:
    - a. Flame Spread 0.
    - b. Smoke Developed 0.
- B. Fire-Resistive Joint and Through-Penetration Applications:
1. Basis-of-Design Product: Subject to compliance with requirements, provide Thermafiber, Inc., an Owens Corning Company; Thermafiber Safing Insulation.
- C. Insulation for Head of Wall Applications:
1. Basis-of-Design Product: Subject to compliance with requirements, provide Thermafiber, Inc., an Owens Corning Company; Thermafiber Top-Stop Insulation.

## 2.08 INSULATION FOR MISCELLANEOUS VOIDS

- A. Insulation For Miscellaneous Voids:
1. Spray Polyurethane Foam Insulation: ASTM C 1029, Type II, closed cell, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, per ASTM E 84.

- a. Basis-of-Design Products: Subject to compliance with requirements, at voids greater than 3 inches wide and 2 inches deep, provide DuPont Spray Polyurethane Foam (SPF) Insulation (CM Series), or the following:
  - 1) BASF Corporation; Spraytite 178.
- b. Basis of Design Products: Subject to compliance with requirements, at voids less than 3 inches wide and 2 inches deep, provide Dupont FROTH-PAK ULTRA Premium Foam Insulation, or comparable product by one of the following:
  - 1) Foam It Green.
  - 2) Tiger Foam.
  - 3) Touch 'n Seal.
2. Glass-Fiber Loose-Fill Insulation: ASTM C 764, Type I (pneumatic application); with maximum flame-spread and smoke-developed indexes of 5, per ASTM E 84.
  - a. Products: Subject to compliance with requirements, Subject to compliance with requirements, provide the following:
    - 1) Basis of Design: Owens Corning; ProCat Insulation.

## 2.09 INSULATION FASTENERS

- A. Adhesively Attached, Spindle-Type Anchors: Plate welded to projecting spindle; capable of holding insulation of thickness securely in position with self-locking washer in place.
  1. Products: Subject to compliance with requirements, products that may be incorporated into the work include:
    - a. AGM Industries, Inc.; Series T TACTOO Insul-hangers.
    - b. Gemco; Spindle Type.
    - c. Or approved.
  2. Plate: Perforated galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
  3. Spindle: Copper-coated, low carbon steel; fully annealed; 0.105 inch in diameter; length to suit depth of insulation indicated.
- B. Adhesively Attached, Angle-Shaped, Spindle-Type Anchors: Angle welded to projecting spindle; capable of holding insulation of thickness securely in position with self-locking washer in place.
  1. Products: Subject to compliance with requirements, products that may be incorporated into the work include:
    - a. Gemco; 90-Degree Insulation Hangers.
    - b. Or approved.
  2. Angle: Formed from 0.030-inch thick, perforated, galvanized carbon-steel sheet with each leg 2 inches square.
  3. Spindle: Copper-coated, low carbon steel; fully annealed; 0.105 inch in diameter; length to suit depth of insulation indicated.
- C. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch thick galvanized steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 1-1/2 inches square or in diameter.
  1. Products:
    - a. AGM Industries, Inc.; RC150 or SC150.
    - b. Gemco; Dome-Cap, R-150 or S-150.
    - c. Or approved.
  2. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in crawl spaces, ceiling plenums, attic spaces, or in any location where sharp ends of spindles will be exposed to human contact.
- D. Insulation Standoff: Spacer fabricated from galvanized mild-steel sheet for fitting over spindle of insulation anchor to maintain air space of 1 to 3 inches as indicated or otherwise required between face of insulation and substrate to which anchor is attached.

- E. Anchor Adhesive: Product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.
  - 1. Products:
    - a. AGM Industries, Inc.; TACTOO GPA-72 Adhesive.
    - b. Gemco; Tuff Bond Hanger Adhesive.
    - c. Or approved.

## 2.10 ACCESSORIES

- A. Adhesive for Bonding Insulation: Product compatible with insulation and air and water barrier materials, and with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.

## PART 3 - EXECUTION

### 3.01 PREPARATION

- A. Clean substrates of substances that are harmful to insulation, including removing projections capable of puncturing insulation or vapor retarders, or that interfere with insulation attachment.

### 3.02 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and applications.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Extend insulation to envelop entire area to be insulated. Fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Provide sizes to fit applications and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units unless multiple layers are otherwise shown or required to make up total thickness or to achieve R-value.

### 3.03 INSTALLATION OF BELOW-GRADE INSULATION

- A. Installation of Slab Insulation:
  - 1. On vertical slab edge and foundation surfaces, set insulation units in adhesive applied according to manufacturer's written instructions. Use adhesive recommended by insulation manufacturer.
    - a. If not otherwise indicated, extend insulation a minimum of 24 inches below exterior grade line.
- B. Installation of Foundation Wall Insulation:
  - 1. Install insulation board to the exterior side of masonry walls
  - 2. Butt panels together for tight fit.
  - 3. Adhesive Installation: Install with adhesive or press into tacky waterproofing or dampproofing according to manufacturer's written instructions.

### 3.04 INSTALLATION ON CONCRETE AND CMU

- A. Install insulation on concrete and CMU substrates by adhesively attached, spindle-type insulation anchors, as follows:
1. Fasten insulation anchors to concrete and CMU substrates with insulation anchor adhesive according to anchor manufacturer's written instructions. Space anchors according to insulation manufacturer's written instructions for insulation type, thickness and application indicated.
  2. After adhesive has dried, install insulation by pressing insulation into position over spindles and securing it tightly in place with insulation-retaining washers, taking care not to compress insulation below indicated thickness.
  3. Where insulation will not be covered by other building materials, apply capped washers to tips of spindles. In areas behind bleacher, cut off spindles at locking washers to limit hazard for maintenance personnel in areas behind bleachers.

### 3.05 INSTALLATION OF CAVITY-WALL INSULATION

- A. Mineral-Wool Board Insulation: Install insulation fasteners 4 inches from each corner of board insulation, at center of board, and as recommended by manufacturer.
1. Fit courses of insulation between masonry wall ties and other obstructions, with edges butted tightly in both directions, and with faces flush.
  2. Press units firmly against inside substrates.

### 3.06 INSTALLATION OF INSULATION IN FRAMED CONSTRUCTION

- A. Blanket Insulation: Install in cavities formed by framing members according to the following requirements:
1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
  2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
  3. Maintain 3-inch clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
  4. Attics: Install eave ventilation troughs between roof framing members in insulated attic spaces at vented eaves.
  5. For metal-framed wall cavities where cavity heights exceed 96 inches, support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.
- B. Miscellaneous Voids: Install insulation in miscellaneous voids and cavity spaces where required to prevent gaps in insulation using the following materials:
1. Glass-Fiber Insulation: Compact to approximately 40 percent of normal maximum volume equaling a density of approximately 2.5 lb/cu. ft.
  2. Spray Polyurethane Insulation: Apply according to manufacturer's written instructions. Include consideration of the following:
    - a. Temperature and humidity of substrate and immediate environment.
    - b. Proper ventilation.
    - c. Providing non-damaging pressure relief for voids being filled.
    - d. Application to clean substrate, free from visible water and ice.
    - e. Do not over-fill voids to prevent over-pressurization.
    - f. Trim off visible leakage without damaging visible finish surfaces and materials.



SECTION 07 2600 - VAPOR RETARDERS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections apply to this Section.

1.02 SUMMARY

- A. Section includes:
1. Polyethylene (Interior) vapor retarders.
  2. Reinforced-polyethylene vapor retarders.
  3. Under-slab vapor barriers.
  4. Accessories for under-slab vapor barriers:
    - a. Seaming and repair tape.
    - b. Terminating edge sealing tapes.
    - c. Sealant (mastic).
    - d. Pipe boots.
    - e. Fasteners as recommended by vapor barrier manufacturer.
    - f. Concrete screed.
- B. Related Sections:
1. Division 03 Section "Cast-in-Place Concrete."
  2. Division 07 Thermal and Moisture Protection for roofing vapor retarders.

1.03 REFERENCES

- A. American Society for Testing and Materials (ASTM):
1. ASTM E 1745 - 11 Standard Specification for Plastic Water Vapor Retarders Used in Contact with Soil or Granular Fill Under Concrete Slabs.
  2. ASTM E 154 - 08 Standard Test Methods for Water Vapor Retarders Used in Contact with Earth Under Concrete Slabs, on Walls, or as Ground Cover.
  3. ASTM F 1249 - 06 (2011) Standard Test Method for Water Vapor Transmission Rate Through Plastic Film and Sheeting Using a Modulated Infrared Sensor.
  4. ASTM D 882 - 10 Standard Test Method for Tensile Properties of Thin Plastic Sheeting.
  5. ASTM D 1709 - 09 Standard Test Methods for Impact Resistance of Plastic Film by the Free-Falling Dart Method.
  6. ASTM E 1643 - 17 - Selection, Design, Installation, and Inspection of Water Vapor Retarders Used in Contact with Earth or Granular Fill Under Concrete Slabs.
- B. American Concrete Institute (ACI):
1. ACI 302.2R-06 Guide for Concrete Slabs that Receive Moisture-Sensitive Flooring Materials.

1.04 SUBMITTALS

- A. Summary of test results per paragraph 9.3 of ASTM E 1745.
- B. Manufacturer's certification of testing on a single roll of production material per paragraph 8.1 of ASTM E1745.

- C. Manufacturer's samples and literature.
- D. Manufacturer's installation instructions for placement, seaming and penetration repair instructions.
- E. Warranty Documentation.

#### 1.05 QUALITY ASSURANCE

- A. Mockups:
  - 1. Construct mock-up of 100 sq ft of insulation exposed in unconditioned space, representing finished work including internal and external corners.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.06 WARRANTY

- A. Manufacturer's Warranty: Manufacturer's standard 2-year performance warranty, stating the following:
  - 1. Manufacturer warrants that its products are in compliance with their published specifications and are free from defects in materials and workmanship for a period of two years from the date of purchase.
  - 2. Warranty does not apply to loss due to abuse.
  - 3. Material found to be defective will be replaced at no charge by manufacturer but in no event shall manufacturer be liable for any other costs or damages, including any labor costs.

### PART 2 - PRODUCTS

#### 2.01 POLYETHYLENE (INTERIOR) VAPOR RETARDERS

- A. Polyethylene Vapor Retarders: ASTM D 4397, 6-mil- thick sheet, with maximum permeance rating of 0.1 perm.

#### 2.02 REINFORCED-POLYETHYLENE VAPOR RETARDERS

- A. Reinforced-Polyethylene Vapor Retarders: Sheet with outer layers of polyethylene film laminated to an inner reinforcing layer consisting of either nylon cord or polyester scrim and weighing not less than 20 lb/1000 sq. ft., with maximum permeance rating of 0.1 perm.
- B. Basis-of-Design Product (Self-Adhering): Subject to compliance with requirements, provide JM Vapor Barrier SA by Johns Manville. Reinforced-Polyethylene Vapor Barrier shall have the following qualities:
  - 1. Thickness (ASTM D 5147): 31.5 mil (0.8 mm).
  - 2. Tear Resistance (ASTM D 1970): 95 lbf (MD); 103 lbf (XMD).
  - 3. Tensile Strength (ASTM D 5147): 54 lbf/in.(MD); 74 lbf/in. (XMD).
  - 4. Air Permeability (ASTM E 2178): < 0.001 L/s/sq. m.
  - 5. Air Permeability (ASTM E 283): < 0.002 L/s/sq. m.
  - 6. Water Vapor Permeance (ASTM E 96 (Procedure B)): 0.03 perm.



7. Water Absorption (ASTM D 5147): 0.1% max.
8. Peel Resistance (ASTM D 903): 5.4 lbf/in.

- C. Basis-of-Design Product (Mechanically-Attached): Subject to compliance with requirements, provide Majrex Vapor Retarder by Siga. Modified PE/PA reinforced with PET fibers with the following properties:
1. Thickness (ASTM D 5147): 12 mils (0.3 mm).
  2. Tear Resistance (EN 12310-1): Greater than 110 N lengthwise and greater than 120 N crosswise.
  3. Tensile Strength (EN 12311-1): Greater than 270 N lengthwise and greater than 210 N crosswise.
  4. Air Permeability (ASTM E 2178): 0.0001 L/s/sq. m.
  5. Resistance to Water Penetration (EN 1928): W1.
  6. Flame Spread and Smoke Developed (ASTM E 84): 0/55, Class A.

### 2.03 UNDER-SLAB VAPOR BARRIERS

- A. General: Under Slab Vapor barrier shall have all of the following qualities:
1. Maintain permeance of less than 0.01 Perms (grains/(ft<sup>2</sup>·hr<sup>2</sup>·inHg)) as tested after conditioning tests per ASTM E 1745 Section 7.1.
  2. Other performance criteria:
    - a. Strength: ASTM E 1745 Class A.
    - b. Thickness: 15 mils minimum.
- B. Polyethylene (Polyolefin-Based Resin) Sheet Vapor Barrier, Minimum 15-mil: ASTM E 1745, Class A, as follows:
1. Perm Rating: 0.01, maximum per ASTM E 154, Section 7 and ASTM F1249.
  2. Tensile Strength: 45 lbs/in, minimum per ASTM E 154 Section 9.
  3. Puncture Resistance: 2200 grams, minimum per ASTM D 1709 Method B.
- C. Basis-of-Design Product: Subject to compliance with requirements, provide Stego Wrap Vapor Barrier (15-mil) by Stego Industries LLC., (877-464-7834; www.stegoindustries.com) or comparable product by one of the following:
1. Fortifiber Corporation; Moistop Ultra 15.
  2. Raven Industries, Inc.; VaporBlock VBLP15.
  3. W.R. Meadows, Inc.; Perminator 15 mil.
- D. Capillary Break Course: See civil drawings for Drainage Course and Geotextile fabric under slab areas.

### 2.04 ACCESSORIES

- A. Accessories for Under-Slab Vapor Barriers:
1. Vapor Retarder Seaming and Repair Tape: For seams and other conditions as recommended by manufacturer:
    - a. Manufacturer's recommended Tape with Pressure Sensitive Adhesive. Minimum width 3.75 - inches.
      - 1) Basis of Design Product: Stego Tape by Stego Industries LLC, (877-464-7834; www.stegoindustries.com).
  2. Vapor Retarder Terminating Edge Sealing Tapes: For sealing terminating edges of vapor retarder as recommended by manufacturer.
    - a. Double-sided tape comprised of polyethylene substrate with polyolefin apertured film and pressure-sensitive adhesion or synthetic rubber/resin blend.

- 1) Basis of Design Product: Stego Crete Claw Tape or StegoTack Tape by Stego Industries LLC, (877-464-7834; www.stegoindustries.com).
3. Vapor Retarder Sealant (Mastic): For penetrations and other conditions as recommended by manufacturer.
  - a. Flexible, vapor resistant, medium-viscosity, water-based, polymer-modified anionic bituminous/ asphalt emulsion.
    - 1) Basis of Design Product: Stego Mastic by Stego Industries LLC, (877-464-7834; www.stegoindustries.com).
4. Pipe Penetration Boots:
  - a. Pre-fabricated boots for pipe penetration as recommended by vapor barrier sheet manufacturer.
    - 1) Basis of Design Product: Stego Pre-cut Pipe Boots by Stego Industries LLC, (877-464-7834; www.stegoindustries.com).
5. Vapor Retarder Fastener:
  - a. Semiflexible plastic termination bar for mechanically securing vapor retarder to substrate.
    - 1) Basis of Design: Stego Term Bar by Stego Industries LLC, (877-464-7834; www.stegoindustries.com).
6. Concrete Screed:
  - a. Fixed-elevation, point-to-point guide screed system with peel-and-stick adhesive base, eliminating the need to puncture the vapor barrier.
    - 1) Basis of Design: Beast Screed, including base with adhesive, screed post, and adjustable screed cap by Stego Industries LLC, (877-464-7834; www.stegoindustries.com).

### PART 3 - EXECUTION

#### 3.01 PREPARATION

- A. Ensure that subsoil is approved by Architect or Geotechnical Engineer.
  1. Level and compact base material.
- B. Clean substrates of substances that are harmful to vapor retarders, including removing projections capable of puncturing vapor retarders.

#### 3.02 INSTALLATION OF INTERIOR VAPOR RETARDERS

- A. Place vapor retarders on side of construction indicated on Drawings.
- B. Extend vapor retarders to extremities of areas to protect from vapor transmission. Secure vapor retarders in place with adhesives, vapor retarder fasteners, or other anchorage system as recommended by manufacturer. Extend vapor retarders to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.
- C. Seal vertical joints in vapor retarders over framing by lapping no fewer than two studs and sealing with vapor-retarder tape according to vapor-retarder manufacturer's written instructions. Locate all joints over framing members or other solid substrates.
- D. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarders.
- E. Repair tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarders.

### 3.03 INSTALLATION OF UNDER-SLAB VAPOR BARRIERS

- A. Capillary Break Course: Provide capillary break course consisting of fine-graded granular material under Vapor Barrier. See Civil drawings for capillary break Drainage Course and Geotextile fabric under slab areas.
  
- B. Vapor Barrier: Installation shall be in accordance with ACI 302.1R-04, Soils Report, ASTM E 1643 and per manufacturer's printed instructions.
  - 1. Install vapor barrier over capillary break with longest dimension parallel to concrete pour and pull open all folds.
  - 2. Unroll vapor barrier with the longest dimension parallel with the direction of the concrete placement and face laps away from the expected direction of the placement whenever possible.
  - 3. Lap seams 6-inches minimum and seal with continuous tape or adhesive.
  - 4. Extend and seal vapor barrier over footings and grade beams to a distance acceptable to the structural engineer or stop at impediments such as dowels and waterstops.
  - 5. Perimeter/Edge Seal Options:
    - a. Seal vapor barrier to slab perimeter/edge using Stego Crete Claw.
    - b. Seal vapor barrier to foundation wall or footing/grade beam with StegoTack Tape, Stego Term Bar, or a combination of both.
  - 6. Seal all penetrations, including pipes, per manufacturer's instructions.
  - 7. Seal to pipes and other permanent penetrations with seam tape or sealant (mastic). Utilize patch/boots as needed to minimize void space between vapor barrier membrane and the base of the permanent penetrations.
  - 8. For interior forming applications and screeding, avoid the use of non-permanent stakes driven through vapor barrier.
    - a. Basis of Design Screed Installation:
      - 1) Attach screed base by applying downward pressure for a minimum of 5-10 seconds.
      - 2) Cut the Screed Posts on the kerf line best suited for the designed depth of the slab.
      - 3) Attach adjustable screed cap to screed post and insert screed post into press-fit center hub of screed base.
      - 4) Using a laser level and check rod or grade rod, rotate the Beast Screed Adjustable Cap up or down to the proper elevation.
      - 5) Once concrete is placed around Screed, hand float a level pad around and at the same elevation as Screed, using the pad as the elevation guide, or screed directly over the top of the Adjustable Cap.
      - 6) Following the final screed pass, remove the Adjustable Screed Cap and Screed Post.
  - 9. No penetration of the vapor barrier is allowed except for reinforcing steel and permanent utilities.
  - 10. Repair damaged areas by cutting patches of vapor barrier, overlapping damaged area six (6) inches and taping all sides with tape.
  
- C. Do not start installation of rebar or pouring of concrete until vapor barrier's manufacturer's representative has reviewed the vapor barrier installation.
  - 1. Repair all damage or replace defective vapor barrier per manufacturer's recommendations prior to covering by other materials

3.04 PROTECTION

- A. Protect vapor retarders from damage until concealed by permanent construction.

END OF SECTION 07 2600

SECTION 07 2726 - FLUID-APPLIED WATER MEMBRANE AIR BARRIERS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Fluid-applied membrane air barrier Work, including supplying labor, materials, tools, and equipment to complete the Work as shown on the Drawings Architectural Division as specified herein including, but not limited to, the following:
    - a. Adhesives/Primers.
    - b. Fluid Applied, Vapor Permeable Air & Water Barrier Membrane.
    - c. Transition Membranes.
    - d. Sealant.
    - e. Rough-opening flashing.
    - f. Thru-wall flashing.
- B. Related Requirements:
1. Division 01 Section "Submittal Procedures."
  2. Division 01 Section "Quality Requirements" for testing and inspection."
  3. Division 01 Section "Product Requirements."
  4. Division 04 Section "Unit Masonry."
  5. Division 06 Section "Sheathing."
  6. Division 07 Section "Thermal Insulation."
  7. Division 07 Section "Vapor Retarders."
  8. Division 07 Section "Metal Wall Panels."
  9. Division 07 Section "Sheet Metal Flashing and Trim."
  10. Division 07 Section "Joint Sealants."
  11. Division 08 Section "Aluminum-Framed Entrances And Storefronts."

1.03 REFERENCES

- A. American Society for Testing and Materials (ASTM):
1. ASTM D412, Standard Test Method for Vulcanized Rubber and Thermoplastic Elastomers - Tension.
  2. ASTM D471, Standard Test Method for Rubber Property - Effect of Liquids.
  3. ASTM D1970, Standard Specification for Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.
  4. ASTM D2243, Standard Test Method for Freeze-Thaw Resistance of Water-Borne Coatings.
  5. ASTM D5590, Standard Test Method for Determining the Resistance of Paint Films and Related Coatings to Fungal Defacement by Accelerated Four-Week Agar Plate Assay.
  6. ASTM E84, Standard Test Method for Surface Burning Characteristics of Building Materials.
  7. ASTM E96, Standard Test Methods for Water Vapor Transmission of Materials.

8. ASTM E283, Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.
9. ASTM E330, Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
10. ASTM E331, Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference.
11. ASTM E1354, Standard Test Method for Heat and Visible Smoke Release Rates for Materials and Products Using an Oxygen Consumption Calorimeter.
12. ASTM E1677, Standard Specification for Air Barrier (AB) Material or System for Low-Rise Framed Building Walls.
13. ASTM E2112, Standard Practice for Installation of Exterior Windows, Doors and Skylights.
14. ASTM E2178, Standard Test Method for Air Permeance of Building Materials.
15. ASTM E2357, Standard Test Method for Determining Air Leakage of Air Barrier Assemblies.

B. National Fire and Protection Agency (NFPA):

1. NFPA 285, Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components

1.04 PERFORMANCE REQUIREMENTS

A. Performance requirements: Comply with the specified performance requirements and characteristics as herein specified.

B. Performance description:

1. The building envelope shall be constructed with a continuous, water and air barrier to control air leakage, avoid condensation in the interior wall assembly and prevent water intrusion.
2. Joints, penetrations and paths of moisture and air infiltration shall be made watertight and airtight.
3. System shall be capable of withstanding positive and negative combined wind and stack pressures on the envelope without damage or displacement.
4. System shall be installed in an airtight and flexible manner, allowing for the relative movement of systems due to thermal and moisture variations.

1.05 ADMINISTRATIVE REQUIREMENTS

A. Coordination:

1. Coordinate the Work of this Section with the installation of exterior substrate. Sequence Work so that installation of fluid-applied air barrier coincides with installation of substrate preparation without causing delay to the Work.

B. Pre-installation conference: Prior to beginning installation of water and air barrier system, hold a pre-installation conference to review work to be accomplished.

1. Contractor, Architect, installing subcontractor, membrane system manufacturer's representative, roofing and foundation waterproofing subcontractors, and all subcontractors who have materials penetrating membrane system or finishes covering membrane system shall be present.
2. Contractor shall notify Architect at least seven days prior to time for conference.
3. Contractor shall record minutes of meeting and distribute to attending parties.
4. Agenda: As a minimum discuss:
  - a. Surface preparation.

- b. Substrate condition and pretreatment.
- c. Minimum curing period.
- d. Special details and sheet flashing.
- e. Sequence of construction, responsibilities, and schedule for subsequent operations.
- f. Installation procedures.
- g. Testing and inspection procedures.
- h. Protection and repair procedures.
- i. Review and approval of all glazing applications.

#### 1.06 SUBMITTALS

##### A. Action Submittals:

- 1. Product data:
  - a. Submit manufacturer's guide specification, product data and installation guidelines including membrane and accessory material types, technical and test data, composition, descriptions and properties, installation instructions and substrate preparation requirements.
- 2. Certificates:
  - a. Product certification that the assembly components are supplied and warranted by single source Air Barrier Manufacturer.
  - b. Statement that installing contractor is authorized by Air Barrier Manufacturer to complete Work as specified.
  - c. Submit certification that products furnished comply with regulations controlling use of volatile organic compounds (VOC).
- 3. Tests and Evaluation Reports:
  - a. NFPA 285 wall assembly compliance:
    - 1) Air Barrier Manufacturer statement that anticipated wall assembly passes NFPA 285.
- 4. Warranty:
  - a. Sample warranty as specified.

#### 1.07 QUALITY ASSURANCE

- A. Applicable standards, as referenced herein: ASTM International (ASTM).
- B. Single Source Responsibility:
  - 1. Obtain fluid-applied membrane air barrier, transition membranes, air barrier sealants, primers, mastics, and adhesives from a single Air Barrier Manufacturer regularly engaged in the manufacturing and supply of the specified products.
  - 2. Contactor to verify product compliance with federal, state, and local regulations controlling use of Volatile Organic Compounds (VOC).
- C. Manufacturer's qualifications: Water and air barrier systems shall be manufactured and marketed by a firm with an Air Barrier Association of America membership for at least five [5] years. Manufacturers proposed for use, but not named in these specifications shall submit evidence of ability to meet all requirements specified, and include certification of ABAA membership for a least five [5] years.
- D. Installer's qualifications: The installer shall demonstrate qualifications to perform the work of this section by submitting the following:
  - 1. Verification that installer has been trained by and is approved to perform work as herein specified by water and air barrier system manufacturer.

2. List of at least three (3) projects completed of similar scope and complexity to this project carried out by the firm and site supervisor.
  3. Maintain one (1) copy of Air Barrier Manufacturer's instructions on site.
  4. At all times during the execution of the Work allow access to site by the Air Barrier Manufacturer representative.
  5. If meeting with Air Barrier Manufacturer during project construction, contact Air Barrier Manufacturer a minimum of two weeks prior to schedule meeting.
- E. Inspection and testing: Cooperate and coordinate with the Owner's inspection and testing agency. Do not cover installed products or assemblies until they have been inspected, tested and approved.
- F. Regulations: Provide products which comply with all state and local regulations controlling use of volatile organic compounds (VOCs).
- G. Mock-up:
1. Prior to installation of the water and air barrier system a field-constructed mock-up shall be applied to verify details and tie-ins, to demonstrate the required installation.
    - a. Construct a typical exterior wall section, 8 feet long and 8 feet wide, incorporating back-up wall, cladding, window, door frame, sill, penetrations, insulation, flashing and any other critical junction.
    - b. Allow 72 hours for inspection and testing of mock-up before proceeding with water and air barrier work.
    - c. The third party testing agency shall test the mock-up for air and water infiltration in accordance with ASTM E1186 (air leakage location), ASTM E783 (air leakage quantification) at a pressure differential of 1.57 lb/ft<sup>2</sup> (75 Pa), and ASTM E1105 (water penetration). Use smoke tracer to locate sources of air leakage. If deficiencies are found, the air barrier Contractor shall reconstruct mock-up at their cost for retesting until satisfactory results are obtained. Deficiencies include air leakage beyond values specified, uncontrolled water leakage, unsatisfactory workmanship.
      - 1) Perform the air leakage test and water penetration test of mock-up prior to installation of cladding and trim but after installation of all fasteners for cladding and trim and after installation of other penetrating elements.
      - 2) Self-Adhering-Water-Resistive Air Barrier Membrane and Aluminum-Framed Entrances and Storefronts and associated Windows shall perform as one cohesive assembly.
    - d. The third party testing agency shall test the mock-up for air-barrier adhesion to substrate according to ASTM D 4541 - Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers.
      - 1) Adhesion to Substrate: Minimum 16 lbf/sq. in. (110 kPa) when tested according to ASTM D 4541 as modified by ABAA
  2. Coordinate construction of mockups to permit inspection of air barrier by Architect, Owner's Representative, and Envelope Consultant prior to commencing installation.
  3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- H. Field Test Requirements:
1. Air leakage tests, water penetrations tests, and adhesion tests shall be performed during the construction phase per the Enclosure Commissioning Requirements.



#### 1.08 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials and products in labeled packages. Store and handle in strict compliance with manufacturer's instructions and recommendations. Protect from damage, weather, excessive temperatures and construction operations. Remove damaged material from site and dispose of in accord with applicable regulations.
  - 1. Keep solvents away from open flame or excessive heat.
  - 2. Products should be stored in closed containers.
  - 3. Store rolled materials on end in original packaging.
  - 4. Protect rolls from direct sunlight until ready for use.
  - 5. Refer to Air Barrier Manufacturer published literature.
- B. Protect water and air barrier components from freezing and extreme heat. Store materials at temperatures of 40 degrees F. to 100 degrees F.
- C. Sequence deliveries to avoid delays, and to minimize on-site storage.

#### 1.09 FIELD CONDITIONS

- A. Ensure all preparation Work is completed prior to installing fluid-applied membrane air barrier.
- B. Environmental limitations:
  - 1. Comply with manufacturer's written instructions for substrate temperature and moisture content and other conditions affecting performance requirements.
- C. Weather conditions:
  - 1. Perform work only when existing and forecasted weather conditions are within the limits established by the manufacturer of the materials used.
  - 2. No Work shall be performed during rain or inclement weather.
  - 3. No Work shall be performed on frost or wet covered surfaces.
- D. Proceed with installation only when the substrate construction and preparation work is complete and in condition to receive the membrane system.
- E. Do not apply to frozen substrate. Allow adequate time for substrate to thaw, if freezing conditions exist before application.
- F. Protection:
  - 1. Cap and protect exposed back-up walls against wet weather conditions during and after application of membrane.

#### 1.10 WARRANTY

- A. Manufacturer's warranty requirements:
  - 1. Submit manufacturer's five (5) year limited warranty stating:
    - a. The products have been tested in accordance with national standards for air and water-resistive barriers and passed those tests with effectiveness and durability indicating their suitability for performance as an air and water-resistive barrier system when properly applied.
    - b. The products shall be free from defects in material for a period of five (5) years after the substantial completion of the material application.
    - c. That the products will not disintegrate and will maintain their integrity over the life of the warranty.

- B. Warranty period: Five (5) years from Date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 MANUFACTURERS

- A. Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Basis of Design: Air-Bloc 17MR fluid-applied membrane air barrier manufactured by Henry Company, 999 N. Sepulveda Blvd. Suite 800, El Segundo, CA 90245 (800-486-1278; www.Henry.com). Local Representative: Shane Mckenzie (503-961-4974, smckenzie@henry.com).
  2. Prosoco R-Guard Cat 5 Rain Screen, manufactured by Prosoco, Inc., Lawrence, KS, (800-255-4255, www.prosoco.com).

### 2.02 AIR BARRIER MATERIALS

- A. Primary Fluid-Applied Membrane Air Barrier (Basis of Design):
1. Basis of Design: Henry Air-Bloc 17MR, One-component, water-based, elastomeric emulsion membrane, designed to provide a vapor permeable air and water barrier when applied above-grade wall assemblies, having the following properties:
    - a. Color: Graphite
    - b. Solids Content:
      - 1) By Weight: 63%
      - 2) By Volume: 53%
    - c. Service Temperature:
      - 1) Low Temperature: -40 degrees F (-40 degrees C)
      - 2) High Temperature: +180 degrees F (+80 degrees C)
    - d. Application Temperature:
      - 1) Low Temperature: +20 degrees F (-6 degrees C)
      - 2) High Temperature: +122 degrees F (+50 degrees C)
    - e. Tensile Strength (ASTM D412): 104 psi (717 kPa)
    - f. Elongation (ASTM D412): 420%
    - g. Low Temperature Flexibility @ -22 degrees F (-30 degrees C) (ASTM D1970): Pass
    - h. Freeze-Thaw Resistance (ASTM D2243): Pass; 10 cycles
    - i. Nail Sealability (ASTM D1970): Pass
    - j. VOC Content: 100 grams/liter max.
    - k. Water Absorption (ASTM D471, modified): 5.6%
    - l. Water Vapor Permeance (ASTM E96 B) @ 40 mils nominal dry film: 14 perms
    - m. Air Permeability:
      - 1) Assembly Air Leakage (ASTM E2357): Pass
      - 2) Building Material (ASTM E2178): 0.0001 cfm/ft2 (0.0005 L/s.m2)
    - n. Chemical Resistance: Resists salt solutions, mild acids and alkalis. Non-resistant to oils, grease or solvents
    - o. Fire Testing (NFPA 285): Complies in various assemblies
    - p. Flame Spread/Smoke Development (ASTM E84): 10/15
    - q. Resistance to Mold, Mildew, and Fungal Growth (ASTM D5590): No growth
  2. Prosoco R-Guard Cat 5 Rain Screen: Fluid applied, rain screen air and water-resistive barrier membrane that combines the best of silicone and polyurethane properties for rain screen construction Single component, Silyl-Terminated-Polymer (STP) is highly durable,

seamless, elastomeric weatherproofing membrane on exterior sheathing behind open-jointed or vented rain screen cladding. Prevents water and air penetration of the building envelope in conditions ranging from everyday weather to the drenching rains and 155 mph winds of a Category 5 hurricane.

- a. ABAA: Air Barrier Association of America Acceptance Criteria for Liquid Applied Membranes.
- b. Comply with national, state and district AIM VOC: less than 30 grams per Liter
- c. Air Leakage of Air Barrier Assemblies: Less than or equal to 0.04 cfm per square foot at 1.57 psf (less than or equal to 0.2 liters s-sq.m. at 75 Pa) when tested in accordance with ASTM E2357.
- d. Air Permeance: Less than or equal to 0.004 cfm per square foot (Less than or equal to 0.02 L/s/sq m) when tested in accordance with ASTM E2178.
- e. Water vapor transmission: 18 perms when tested in accordance with ASTM E96 (Wet Cup).
- f. Total solids: 99 percent.

B. Liquid-Applied Flashing and Detailing Membrane:

1. Basis of Design Product: Henry Air-Bloc LF, Moisture-curing one component elastomeric liquid applied flashing membrane using a highly advanced STPe (Silyl-Terminated Polyether) polymer, having the following properties:
  - a. Color: Blue
  - b. Air Leakage (ASTM E2178): <0.004 L/s/m<sup>2</sup> @ 75Pa
  - c. Water Vapor Permeance (ASTM E96, Method B): 21.8 perms @25 mils
  - d. Air Leakage of Air Barrier Assemblies (ASTM E2357): Pass
  - e. Water Resistance (AC212/ASTM D2247): Pass
  - f. Nail Sealability (AMMA 711): Pass
  - g. Surface Burning Characteristics (ASTM E84):
    - 1) Class A
    - 2) Flame Spread/Smoke Development (ASTM E84): 20/5
  - h. Tensile Strength (ASTM D412): 132 psi
  - i. Elongation (ASTM D412): 264%
2. Prosoco R-Guard FastFlash: Gun-grade, spread and tool or roller apply waterproofing, adhesive and detailing compound that combines the best of silicone and polyurethane properties. The single component, Silyl-Terminated-Polymer (STP) produces a highly durable, seamless, elastomeric should treat joints, seams, cracks and provide the flashing membrane in rough openings of structural walls and to counter-flash waterproofing and air barrier components.
  - a. AAMA 714-12 Voluntary Specification for Liquid-Applied Flashing Used to Create a Water-Resistive Seal Around Exterior Wall Openings in Buildings.
  - b. Comply with national, state and district AIM VOC regulations and be 30 g/L or less.
  - c. Water vapor transmission: 21 perms when tested in accordance with ASTM E96.
  - d. Tensile strength: Greater than 150 psi when tested in accordance with ASTM D412.
  - e. Elongation at break: Greater than 350 percent when tested in accordance with ASTM D412.
  - f. Total Solids: 99 percent.

C. Self-Adhering flashings:

1. Basis of Design Product: Henry Blueskin SA, Non-vapor permeable, self-adhered water resistive air and vapor barrier membrane consisting of an SBS rubberized asphalt compound, which is integrally laminated to a blue engineered thermoplastic film, having the following properties:
  - a. Color: Blue
  - b. Water Vapor Permeance (ASTM E96, Method A): .86 perms

- c. Air Leakage of Air Barrier Assemblies (ASTM E2357): Pass
- d. Air Leakage (ASTM E2178): <0.0005 L/s/m<sup>2</sup> @ 75Pa
- e. Water Tightness (CAN/CGSB-37.58-M86): Pass.
- f. Nail Sealability (ASTM D1970): Pass.
- g. Tensile Strength:
  - 1) Membrane (ASTM D412-modified): 500 psi minimum
  - 2) Film (ASTM D828): 5000 psi minimum
- h. Elongation (ASTM D412-modified): 200% minimum
2. Sheathing Joint Membrane: Henry Blueskin VP160, Vapor permeable, self-adhered water resistive air barrier membrane consisting of an engineered film and patented, permeable adhesive technology with split-back poly-release film, having the following properties:
  - a. Color: Blue
  - b. Air Leakage (ASTM E2178): <0.02 L/s/m<sup>2</sup> @ 75Pa
  - c. Water Vapor Permeance (ASTM E96, Method A): 29 perms
  - d. Air Leakage of Air Barrier Assemblies (ASTM E2357): Pass
  - e. Resistance to Water Penetration (ICC-ES AC 38): Pass.
  - f. Nail Sealability (ASTM D1970): Pass
  - g. Surface Burning Characteristics (ASTM E84):
    - 1) Class A
    - 2) Flame Spread/Smoke Development (ASTM E84): 0/105
  - h. Tensile Strength (ASTM D828): 182N MD/129N CD
  - i. Cycling and Elongation (ICC-ES AC48): Pass.
3. Self-Adhesive Thru-Wall Flashing Membrane: Henry Blueskin TWF, a. Non-vapor permeable, self-adhered water resistive air and vapor barrier membrane consisting of an SBS rubberized asphalt compound, which is integrally laminated to a blue engineered thermoplastic film, having the following properties:
  - a. Color: Yellow
  - b. High Temperature Stability - Flow Resistance (ASTM D5147): Pass
  - c. Air leakage (ASTM E283): 0.005 L/s.m<sup>2</sup> @ 75 Pa
  - d. Water vapor permeance (ASTM E96, Method B): 0.03 perms
  - e. Low temperature flexibility (CGSB 37-GP-56M): Pass

## 2.03 AIR BARRIER ACCESSORIES

### A. Sealants:

1. Basis of Design: Henry HE925 BES Sealant, Moisture cure, medium modulus polymer modified sealing compound, having the following properties:
  - a. Complies with Fed. Spec. TT-S-00230C, Type II, Class A.
  - b. Complies with ASTM C920, Type S, Grade NS, Class 35.
  - c. Elongation: 450 - 550%.
  - d. Remains flexible with aging.
2. Prosoco R-Guard AirDam - Interior Sealant for Windows and Doors, High performance, gun-grade waterproofing sealant that combines the best of silicone and polyurethane properties. Single component, Silyl-Terminated-Polymer (STP) is durable and stops the movement of moist air through cracks surrounding windows and doors.
  - a. Subject to compliance with the following physical and performance requirements:
  - b. Comply with national, state and district AIM VOC: less than 30 grams per Liter
  - c. Sealant Validation from Sealant Waterproofing & Restoration Institute (SWRI).
  - d. Elongation at break: Greater than 1000 percent when tested in accordance with ASTM D412.
  - e. Peel strength: 25 pli when tested in accordance with ASTM C794
  - f. Total solids: 98 percent.



- B. All surfaces must be sound, clean and free of grease, dirt, excess mortar or other contaminants. Fill or bridge damaged surfaces, voids or gaps. Fill voids and gaps measuring one- inch or less with Manufacturer's recommended product as necessary to ensure continuity.
1. Refer to manufacturer's product data sheets for requirements for condition of and preparation of substrates.
    - a. Prosoco R-Guard: Surfaces to receive primary fluid applied air and water barrier must be dry, damp or wet to the touch. Brush away any standing water present before application. The products will tolerate rain immediately after application.
    - b. Surfaces shall be sound and free of voids, spalled areas, loose aggregate and sharp protrusions.
    - c. Remove contaminants such as grease, oil and wax from exposed surfaces.
    - d. Remove dust, dirt, loose stone and debris.
    - e. Use repair materials and methods that are acceptable to manufacturer of the air and water-resistive barrier system.
    - f. Refer to manufacturer's product data sheets and manufacturer's installation guidelines for additional information on preparing structural walls to receive the primary air and water resistive barrier.
    - g. Sheathing panels must be securely fastened and installed flush to ensure a continuous substrate in accordance with Air Barrier Manufacturer published literature.
    - h. Fastener penetrations must be set flush with sheathing and fastened into solid backing.
    - i. Cap and protect exposed back-up walls against wet weather conditions prior to application of fluid applied membrane air barrier assembly.
- C. The installing contractor shall examine and determine that surfaces and conditions are ready to accept the Work of this section in accordance with published literature. Commencement of Work or any parts thereof shall mean installer acceptance of the substrate.

### 3.02 Masonry and concrete substrates:

- A. Mortar joints in concrete block and form tie holes/voids in poured concrete shall be filled, flush, smooth, and allowed to be cured for a minimum of twenty-four (24) hours.
- B. New concrete should be cured for a minimum of sixteen (16) hours after forms are removed.
- C. Masonry head and bed joints should be fully filled and tooled.
- D. Mechanically remove loose mortar fins, mortar accumulations and protrusions, and debris.
- E. Fill cracks, joints and gaps per Manufacturer's recommendations.
- F. For Manufacturer's installation guidelines see <https://www.prosoco.com/r-guard-installation-guidelines>.

### 3.03 HENRY PREPARATION AND INSTALLATION

- A. All surfaces must be sound, dry to touch, clean, and free of oil, grease, dirt, excess mortar, frost, laitance, loose and flaking particles, or other contaminants.
- B. Protect adjacent surfaces not included in scope of Work to prevent spillage and overspray.
- C. Hot weather or direct-sun applications over porous substrates, such as concrete, promote rapid surface drying and can form blisters in the fluid applied membrane air barrier during curing. To

aid in blister prevention prepare substrate in accordance with one of the following optional procedures:

1. Prime coat:
    - a. Apply a thin prime coat of fluid applied membrane air barrier to substrate.
    - b. Allow fluid applied membrane air barrier to fully cure prior to subsequent application.
    - c. Install primary fluid applied membrane air barrier to Air Barrier Manufacturer minimum recommended mil thickness.
  2. Two coat:
    - a. Apply fluid applied membrane air barrier to achieve one-half (1/2) of Air Barrier Manufacturer minimum recommended mil thickness.
    - b. Allow fluid applied membrane air barrier to fully cure prior to subsequent application.
    - c. Apply fluid applied membrane air barrier to achieve one-half (1/2) of Air Barrier Manufacturer minimum recommended mil thickness.
    - d. Overall dry mil thickness shall be in accordance with Air Barrier Air Barrier Manufacturer published literature.
- D. Ensure substrate is ready to receive fluid applied membrane air barrier in accordance with published literature.
- E. If fluid applied membrane air barrier should freeze while in storage, move containers to a controlled environment above 32 degrees F (0 degrees C) until thawed and re-mix using a hand operated power mixer prior to use.
- F. Fluid applied membrane air barrier shall not be applied when ambient (air) and substrate temperatures are below 20 degrees F (-6 degrees C).
- G. Do not proceed with application of air barrier membrane when rain is expected within 16 hours.
- H. Apply sealant at sharp corners, changes in substrate plane, penetrations, and edges to form a smooth transition from one plane to another.
- I. Non-Moving Substrate Joint and Crack Treatment:
1. Gaps equal to or less than 3/8 inch (10 mm) wide:
    - a. Sheathing Joint Sealant:
      - 1) Apply sealant at rate recommended by Air Barrier Manufacturer.
      - 2) Spread sealant at joint extending a minimum one (1) inch beyond gap to ensure a continuous air and watertight assembly.
  2. Gaps equal to or less than 1/2 inch (12 mm) wide:
    - a. Building Envelope Sealant:
      - 1) Apply sealant at rate recommended by Air Barrier Manufacturer.
      - 2) Spread sealant at joint extending a minimum one (1) inch on each side of substrate gap.
    - b. Liquid applied flashings:
      - 1) Apply liquid applied flashing at rate recommended by Air Barrier Manufacturer.
      - 2) Apply liquid applied flashing in accordance with Air Barrier Manufacturer published literature extending a minimum of two (2) inches on each side of substrate gap.
    - c. Self-adhering flashings:
      - 1) Apply primer to substrate and allow curing in accordance with published literature prior to installation of self-adhered flashing.

- 2) Apply self-adhering flashing in accordance with Air Barrier Manufacturer published literature extending a minimum of three (3) inches on each side of substrate gap.
  - 3) Roll membrane with countertop roller to eliminate air pockets between self-adhered flashing and substrate ensuring full adhesion of membrane onto substrate.
  - 4) Seal exposed leading edges of self-adhered membrane with sealant.
3. Gaps greater than 1/2 inch wide:
- a. Contact Air Barrier Manufacturer.
4. Refer to Air Barrier Manufacturer published literature for a complete list of authorized Non-Moving Substrate Joint and Crack Treatment details.

J. Moving Joints:

1. Contact Air Barrier Manufacturer.

K. Refer to Air Barrier Manufacturer detail drawings for installation procedures including, but not limited to, the following:

1. Inside corners
2. Outside corners
3. Crack treatment
4. Penetrations
5. Rough openings
6. Control joints
7. Expansion joints
8. Changes in substrate

L. Contact Air Barrier Manufacturer to coordinate transition of fluid applied membrane air barrier to adjacent areas including, but not limited to, the following:

1. Roof to air barrier
2. Air barrier to waterproofing
3. Fastener penetrations

M. Thru-Wall Flashing:

1. Coordinate with Section 04 20 00 "Unit Masonry."

N. Primary Liquid Air Barrier Membrane

1. Install fluid applied membrane air barrier in accordance with Air Barrier Manufacturer published literature to ensure an air and watertight fluid applied membrane air barrier assembly.
2. Fluid applied membrane air barrier assembly must be installed in a monolithic application without sags, runs or voids, and transitioning with auxiliary components to create a uniform drainage plane and air barrier.
3. Install fluid applied membrane air barrier and transition membranes so that subsequent membrane installation laps one (1) inch (2.5 cm) onto existing membrane ensuring an air and watertight fluid applied membrane air barrier assembly.
4. Fluid applied membrane air barrier total dry thickness shall be in accordance with Air Barrier Manufacturer published literature. Refer to Air Barrier Manufacturer Technical Data Sheet.

### 3.04 PROSOCO PREPARATION AND INSTALLATION

A. Fiber Reinforced Fill Coat and Seam Filler:

1. General: Comply with water and air barrier manufacturer's installation instructions, temperature limitations, product data and shop drawings.



2. Apply liquid applied fill coat and seam filler for seams, joints, cracks, gaps, primed rough gypsum edges at sheathing, and rough openings per manufacturer's written instructions.
- B. Liquid Applied Flashing at Windows, Doors, Openings and Penetrations:
1. General: Comply with water and air barrier manufacturer's installation instructions, temperature limitations, product data and shop drawings.
  2. Apply liquid flashing membrane to seal and waterproof rough openings per manufacturer's written instructions. Spread the wet product to create an opaque, monolithic flashing membrane which surrounds the rough opening and extends 4 to 6 inches over the face of the structural wall. Apply additional coats as needed to achieve void- and pinhole-free surface.
- C. Fluid-Applied Rain Screen Air & Water-Resistive Barrier Installation:
1. General: Comply with water and air barrier manufacturer's installation instructions, temperature limitations, product data and shop drawings.
  2. Apply fluid applied rain screen air and water-resistive barrier to a clean, dry and/or damp substrates, within temperature and weather limitations per manufacturer's written instructions.
    - a. Apply to recommended thickness.
    - b. Allow product to cure and dry.
    - c. Inspect membrane before covering. Repair any punctures or damaged areas by applying additional material.
    - d. Back roll as necessary to ensure there are no pinholes, voids or gaps in the membrane. Apply fluid-applied rain screen air and water-resistive barrier per manufacturer's recommendation.
    - e. Apply additional coats per manufacturer's written instructions.
- D. Fluid Applied Flashing Transitions:
1. General: Comply with water and air barrier manufacturer's installation instructions, temperature limitations, product data and shop drawings.
  2. Apply fiber reinforced fill coat and seam filler as a liquid flashing membrane to waterproof the transitions in rough opening and between dissimilar materials per manufacturer's written instructions..
    - a. Fill any voids between the top of the flashing leg and the vertical wall with fiber reinforced fill coat and seam filler.
    - b. Spread the wet liquid flashing membrane to create a monolithic "cap-flash" flashing membrane per manufacturer's written instructions.
    - c. Apply additional coats as needed to achieve void- and pinhole-free surface.
    - d. Allow treated surfaces to skin before installing other wall assembly, waterproofing or air barrier components.
- E. Interior Sealant for Windows and Doors Installation:
1. General: Comply with water and air barrier manufacturer's installation instructions, temperature limitations, product data and shop drawings.
  2. Apply interior waterproofing sealant per manufacturer's written instructions.
    - a. Install Backer rod: Compressible, closed cell rod stock as recommended by manufacturer for compatibility with sealant. Install Backer Rod as necessary per manufacturer's written instructions.
    - b. Apply interior waterproofing sealant in continuous beads without gaps or air pockets.

### 3.05 FIELD QUALITY CONTROL

- A. Final Observation and Verification:

1. Final inspection of fluid applied membrane air barrier assembly shall be carried out by the Owner's representative, the contractor, or Air Barrier Manufacturer as required by warranty.
  2. Contact Air Barrier Manufacturer for warranty issuance requirements.
- B. Fluid applied membrane air barrier assembly is not designed for permanent UV exposure. Refer to Air Barrier Manufacturer published literature for product limitations.

3.06 CLEANING

- A. Promptly as the Work proceeds, and upon completion, clean up and remove from the premises all rubbish and surplus materials resulting from the foregoing Work.
- B. Clean soiled surfaces, spatters, and damage caused by Work of this Section.
- C. Check area to ensure cleanliness and remove debris, equipment, and excess material from the site.

END OF SECTION 07 2726

SECTION 07 4113 - STANDING SEAM METAL ROOF PANELS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Standing-seam metal roof panels.
  2. Cover board.
  3. Underlayment materials.
- B. Related Sections:
1. Division 07 Section "Roof Accessories" for snow guards attached to standing seams.
  2. Division 07 Section "Sheet Metal Flashing and Trim."
  3. Division 11 Section "Facility Fall Protection" for roof anchors attached to standing seams.

1.03 REFERENCES

- A. Reference Standards:
1. AC 48 Acceptance Criteria for Roof Underlayments for use in severe climate areas.
  2. AC 207 Acceptance Criteria for Polypropylene Roof Underlayments.
  3. ASCE 7: Minimum Design Loads for Buildings and Other Structures.
  4. ASTM A653: Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process.
  5. ASTM A792: Steel Sheet, 55% Aluminum Zinc Alloy Coated by the Hot Dip Process.
  6. ASTM C1371: Determination of Emittance of Materials near Room Temperature Using Portable Emisometers.
  7. ASTM C1549: Determination of Solar Reflectance near Ambient Temperature Using a Portable Solar Reflectometer.
  8. ASTM D523: Specular Gloss.
  9. ASTM D 1682 Standard Test Methods for Breaking Load and Elongation of Textile Fabrics (for roof underlayment).
  10. ASTM E 96/E 96M - Test Methods for Water Vapor Transmission of Materials Fabrics (for roof underlayment).
  11. ASTM E1592: Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference.
  12. ASTM E1646: Water Penetration of Exterior Metal Roof Panel Systems by Uniform Static Air Pressure Difference.
  13. ASTM E1680: Rate of Air Leakage Through Exterior Metal Roof Panel Systems
  14. ASTM E1918: Measuring Solar Reflectance of Horizontal and Low Sloped Surfaces in the Field.
  15. ASTM E1980: Calculating Solar Reflectance Index of Horizontal and Low Sloped Opaque Surfaces.
  16. ASTM E2140: Weather Penetration of Metal Roof Panel Systems by Static Water Pressure Head.
  17. ASTM E 2178 - Standard Test Method for Air Permeance of Building Materials ((for roof underlayment).

18. CRRC-1 Method #1: Measuring Solar Reflectance of a Flat, Opaque, and Heterogeneous Surface Using a Portable Solar Reflectometer.
19. FM Approvals Standard 4471: Class 1 Panel Roofs.
20. SMACNA Architectural Sheet Metal Manual.
21. UL 580: Standard for Tests for Uplift Resistance of Roof Assemblies
22. US Environmental Protection Agency: Energy Star Reflective Roof Products

#### 1.04 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

#### 1.05 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Sustainable Design Submittals:
  1. Product Data: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content. Include statement indicating cost for each product having recycled content.
  2. Product Test Reports: For roofing materials, documentation indicating that roofing materials comply with Solar Reflectance Index requirement.
- C. Shop Drawings: Include fabrication and installation layouts of metal panels; details of edge conditions, joints, panel profiles, corners, anchorages, attachment system, trim, flashings, closures, and accessories; and special details.
- D. Samples: For each type of metal panel - 12 inches long by panel width.

#### 1.06 INFORMATIONAL SUBMITTALS

- A. Product test reports.

#### 1.07 CLOSEOUT SUBMITTALS

- A. Maintenance data.

#### 1.08 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
- B. UL-Certified, Portable Roll-Forming Equipment: UL-certified, portable roll-forming equipment capable of producing metal panels warranted by manufacturer to be the same as factory-formed products. Maintain UL certification of portable roll-forming equipment for duration of work.

#### 1.09 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal panel systems that fail in materials or workmanship within specified warranty period.
  1. Warranty Period: Twenty (5) years from date of Substantial Completion.

- B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Finish Warranty Period: Twenty (25) years from date of Substantial Completion.
- C. Special Weather-tightness Warranty: Installer's standard form in which Installer agrees to repair or replace standing-seam metal roof panel assemblies that fail to remain weathertight, including leaks, within specified warranty period.
  - 1. Warranty Period: Two (10) years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 PERFORMANCE REQUIREMENTS

- A. General: Design attachment system that will limit fastener penetration to 3/4" into plywood roof deck. Prevent roof system fasteners from penetrating 1" thick marine plywood decking.
- B. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- C. Energy Performance: Provide roof panels that are listed on the EPA/DOE's ENERGY STAR "Roof Product List" for steep-slope roof products.
- D. Energy Performance: Provide roof panels with an aged Solar Reflectance Index of not less than 0.64 when tested according to CRRC-1.
- E. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E 1592:
  - 1. Wind Loads: As indicated on Drawings.
  - 2. Other Design Loads: As indicated on Drawings.
  - 3. Deflection Limits: For wind loads, no greater than 1/180 of the span.
- F. Air Infiltration: Air leakage of not more than 0.06 cfm/sq. ft. when tested according to ASTM E 1680 or ASTM E 283 at the following test-pressure difference:
  - 1. Test-Pressure Difference: 0.022 cfm per linear foot of joint at static test pressure differential of 12.00 psf.
- G. Water Penetration under Static Pressure: No water penetration when tested according to ASTM E 1646 or ASTM E 331 at the following test-pressure difference:
  - 1. Test-Pressure Difference: No leakage through panel joints at 20.00 psf.
- H. Hydrostatic-Head Resistance: No water penetration when tested according to ASTM E 2140.
  - 1. Water Penetration: No leakage through panel side-seams and endlaps after six hours when tested according to ASTM E2140 at a static water pressure head of 6.00 inches.
- I. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
  - 1. Uplift Rating: UL 90.
- J. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change (Range): 120 deg F , ambient; 180 deg F , material surfaces.

## 2.02 STANDING-SEAM METAL ROOF PANELS

- A. General: Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed clips in side laps. Include clips, cleats, pressure plates, and accessories required for weathertight installation.
1. Steel Panel Systems: Unless more stringent requirements are indicated, comply with ASTM E 1514.
- B. Vertical-Rib, Seamed-Joint, Standing-Seam Metal Roof Panels: Formed with vertical ribs at panel edges and a flat pan between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels, engaging opposite edge of adjacent panels, and mechanically seaming panels together.
1. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, VR16 II-360 or comparable product by one of the following:
    - a. AEP Span, A BlueScope Steel Company.
    - b. CENTRIA Architectural Systems.
    - c. Morin - A Kingspan Group Company.
    - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
    - e. Taylor Metal Products.
  2. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with ASTM A 653/A 653M, G90 coating designation, or aluminum-zinc alloy-coated steel sheet complying with ASTM A 792/A 792M, Class AZ50 coating designation; structural quality. Preprimed by the coil-coating process to comply with ASTM A 755/A 755M.
    - a. Nominal Thickness: 0.028 inch (24 gage).
    - b. Exterior Finish: Two-coat fluoropolymer.
    - c. Color: As selected by Architect from Manufacturer's full range.
  3. Clips: Two-piece floating to accommodate thermal movement.
    - a. Material: 0.028 inch (24 gage), zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet.
  4. Joint Type: Double folded.
  5. Panel Coverage: 16 inches.
  6. Panel Type: Striated
  7. Panel Height: 2.0 inches.

## 2.03 VAPOR RETARDER

- A. Roof Vapor Retarder:
1. Reinforced-Polyethylene Vapor Retarders: 2 outer layers of polyethylene film laminated to an inner reinforcing layer consisting of either nylon cord or polyester scrim and weighing not less than 25 lb/1000 sq. ft., with maximum permeance rating of 0.0507 perm.
    - a. Thickness: 6 mils.
  2. Products:
    - a. Raven Industries Inc.; DURA-SKRIM 6WW.
    - b. Reef Industries, Inc.; Griffolyn T-65.
    - c. Or approved.

## 2.04 COVER BOARD

- A. Glass-Mat Gypsum Roof Sheathing: Fiberglass-mat faced gypsum roof board, ASTM C 1177/1177M.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide GP Gypsum, DensDeck Prime Roof Boards or comparable product:
    - a. "USG Securock Glass mat roof board" by United States Gypsum Company (USG).
    - b. or approved.
  - 2. Thickness: 1/2 inch.
    - a. Weight: 2.0 lb/sq. ft.
    - b. Flute Span (ASTM E661): 5 inches.

## 2.05 UNDERLAYMENT MATERIALS

- A. Roof Sheet Underlayment: Self-adhered water-resistive vapor permeable roof underlayment sheet with integrated tape to serve as a secondary rain barrier under sloped roofing systems.
  - 1. Water Vapor Permeance: Tested to ASTM E 96 Method B: 59 perms (3392ng/Pa.s.m2).
  - 2. Water Resistance tested (Ponding): AC 48, Pass, no leakage.
  - 3. Tensile Strength tested to ASTM D 1682: Pass.
  - 4. Liquid Water Transmission to ASTM D4869: Pass.
  - 5. Fire Resistance: Class A Fire Rated.
  - 6. Thermal Stability: Stable after testing at 240 deg F; ASTM D 1970.
  - 7. Low-Temperature Flexibility: Passes after testing at minus 20 deg F; ASTM D 1970..
  - 8. For self-adhered systems, provide primer when recommended by underlayment manufacturer.
  - 9. Basis-of-Design Product: Subject to compliance with requirements, provide VaproShield, SlopeShield or comparable product by one of the following:
    - a. Cosella-Dorken, DELTA-TRELA.
    - b. Carlisle Construction Materials.
    - c. Grace Construction Products, a unit of W. R. Grace & Co.
    - d. Henry Company.
  - 10. Provide underlayment materials that are compatible with both PVC and Metal roofing systems where they intersect.
- B. Water-Resistive Flashing Membrane and Tape: Manufacturer's recommended Self-adhered underlayment flashing membrane and tape.
- C. Penetration Sealant: Manufacturer's recommended water-resistive air barrier sealant compatible with sheet membrane.
- D. Slip Sheet: Manufacturer's recommended slip sheet, of type required for application.

## 2.06 MISCELLANEOUS MATERIALS

- A. Miscellaneous Metal Subframing and Furring: ASTM C 645; cold-formed, metallic-coated steel sheet, ASTM A 653/A 653M, G90 coating designation or ASTM A 792/A 792M, Class AZ50 coating designation unless otherwise indicated. Provide manufacturer's standard sections as required for support and alignment of metal panel system.
- B. Panel Accessories: Provide components required for a complete, weathertight panel system including trim, copings, fascia, mullions, sills, corner units, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal panels unless otherwise indicated.

1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal panels.
  2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- thick, flexible closure strips; cut or premolded to match metal panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- C. Flashing and Trim: Provide flashing and trim formed from same material as metal panels as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal panels.
1. Color: Metal Fascia Color; Match AEP Span, metal roofing color or as selected by architect to match adjacent materials.
- D. Gutters and Downspouts: Formed from same material as roof panels according to SMACNA's "Architectural Sheet Metal Manual" and Section 07 62 00 "Sheet Metal flashing and Trim." Finish to match roof fascia and rake trim.
- E. Panel Fasteners: Self-tapping screws designed to withstand design loads.
- F. Panel Sealants: Provide sealant type recommended by manufacturer that are compatible with panel materials, are nonstaining, and do not damage panel finish.
1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing; 1/2 inch wide and 1/8 inch (thick).
  2. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

## 2.07 FABRICATION

- A. General: Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- C. Fabricate metal panel joints with factory-installed captive gaskets or separator strips that provide a weathertight seal and prevent metal-to-metal contact, and that minimize noise from movements.
- D. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations and recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated.

## 2.08 FINISHES

- A. Panels and Accessories:
  1. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
  2. Concealed Finish: White or light-colored acrylic or polyester backer finish.



### PART 3 - EXECUTION

#### 3.01 PREPARATION

- A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages according to ASTM C 754 and metal panel manufacturer's written recommendations.

#### 3.02 VAPOR-RETARDER INSTALLATION

- A. Apply vapor barrier to top of decking material under flat insulation boards in accordance with manufacturer's instructions.
- B. Self-adhering vapor barrier to be applied in strict accordance to Manufacturer's written instructions.
- C. Barrier is designed to dimensionally span metal decking flutes, therefore the layout of the vapor barrier must be started properly.
- D. Overlap joints a minimum of 3-inches and roll seams.
- E. End seams: install metal plate to support end seams across decking.
- F. Shingle vapor barrier to weather to create a weather resistant surface.
- G. Allow inspection prior to cover.
- H. Tears/Punctures: Repair tears or punctures in vapor retarder immediately before concealment by application of gypsum board or other construction with approved taping materials. Cover with approved 2-1/2 inch wide self-adhesive vapor barrier tape for an airtight seal.
- I. Completely seal vapor retarder at terminations, obstructions, and penetrations to prevent air movement into membrane roofing system.
- J. At the end of each work day, seal vapor retarder water-tight to protect installed work.

#### 3.03 UNDERLAYMENT INSTALLATION

- A. Self-Adhering High-Temperature Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated below, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Extend underlayment into gutter trough. Roll laps with roller. Cover underlayment within 14 days.
  - 1. Apply over the entire roof surface.
- B. Flashings: Install flashings to cover underlayment to comply with requirements specified in Section 07 62 00 "Sheet Metal Flashing and Trim."

#### 3.04 METAL PANEL INSTALLATION

- A. Standing-Seam Metal Roof Panel Installation: Fasten metal roof panels to supports with concealed clips at each standing-seam joint at location, spacing, and with fasteners recommended in writing by manufacturer.

1. Install clips to supports with manufacturer approved fasteners.
  2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
  3. Seamed Joint: Crimp standing seams with manufacturer-approved, motorized seamer tool so clip, metal roof panel, and factory-applied sealant are completely engaged.
  4. Watertight Installation:
    - a. Factory applied continuous ribbon of sealant to seal joints of metal panels, using sealant or tape as recommend in writing by manufacturer as needed to make panels watertight.
    - b. Provide sealant or tape between panels and protruding equipment, vents, and accessories.
    - c. At panel splices, nest panels with minimum 6-inch end lap, sealed with sealant and fastened together by interlocking clamping plates.
- B. Accessory Installation: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
- C. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
1. See Division 07 Section, "Sheet Metal Flashing and Trim".
- 3.05 CLEANING AND PROTECTION
- A. Remove temporary protective coverings and strippable films, if any, as metal panels are installed, unless otherwise indicated in manufacturer's written installation instructions. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.

END OF SECTION 07 4113

## SECTION 07 4213 - METAL WALL PANELS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Metal wall panels.
  - 2. Metal soffit panels.
- B. Related Sections:
  - 1. Division 07 Section "Self-Adhering Vapor-Permeable Air-Barrier Membrane" for transition and flashing components of building air/moisture barrier.
  - 2. Division 07 Section "Sheet Metal Flashing and Trim" for sheet metal copings, flashings, reglets and roof drainage items.
  - 3. Division 07 Section "Joint Sealants" for field-applied joint sealants.

#### 1.03 REFERENCE STANDARDS

- A. American Architectural Manufacturer's Association (AAMA):
  - 1. AAMA 621 - Voluntary Specifications for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized and Zinc-Aluminum Coated Steel Substrates.
  - 2. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
- B. American Society of Civil Engineers (ASCE):
  - 1. ASCE 7 - Minimum Design Loads for Buildings and Other Structures.
- C. ASTM International (ASTM):
  - 1. ASTM B 209 - Specification for Aluminum and Aluminum Alloy Sheet and Plate.
  - 2. ASTM B 221 - Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
  - 3. ASTM D 3359 - Standard Test Methods for Measuring Adhesion by Tape Tests.
  - 4. ASTM E 329 - Standard Specification for Agencies Engaged in Construction Inspection and/or Testing.
  - 5. ASTM E 72 - Standard Test Methods of Conducting Strength Tests of Panels for Building Construction.

#### 1.04 PREINSTALLATION MEETINGS

- A. Preinstallation Meeting: Conduct preinstallation meeting at Project site.
  - 1. Meet with Owner, Architect, Owner's insurer if applicable, metal panel Installer, metal panel manufacturer's representative, structural-support Installer, and installers whose work interfaces with or affects metal panels, including installers of doors, windows, and louvers.
  - 2. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

3. Review methods and procedures related to metal panel installation, including manufacturer's written instructions.
4. Examine support conditions for compliance with requirements, including alignment between and attachment to structural members.
5. Review air and water barrier installation, flashings, special siding details, wall penetrations, openings, and condition of other construction that affect metal panels.
6. Review governing regulations and requirements for insurance, certificates, and tests and inspections if applicable.
7. Review temporary protection requirements for metal panel assembly during and after installation.
8. Review of procedures for repair of metal panels damaged after installation.
9. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

#### 1.05 ACTION SUBMITTALS

- A. Product Data: Manufacturer's data sheets for specified products.
- B. Shop Drawings: Provide shop drawings prepared by manufacturer or manufacturer's authorized dealer. Include full elevations showing openings and penetrations. Include details of each condition of installation and attachment. Provide details at a minimum scale 3-inch per foot of all required trim and extrusions needed for a complete installation
  1. Include data indicating compliance with performance requirements.
  2. Indicate points of supporting structure that must coordinate with modular metal panel system installation.
- C. Samples for Initial Selection: For each product specified including sealants and gaskets. Provide representative color charts of manufacturer's full range of colors.
- D. Samples for Verification: Provide 24-inch (600 mm) section of wall panel showing, horizontal joinery, vertical joint return, panel stiffener and anchoring details. Provide 12-inch long pieces of each extruded aluminum trim.

#### 1.06 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Indicating compliance of products with requirements, from a qualified independent testing agency.
- B. Qualification Information: For Installer and Installer's field supervisor.
- C. Manufacturer's warranty: Submit sample warranty.

#### 1.07 CLOSEOUT SUBMITTALS

- A. Maintenance data.

#### 1.08 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Approved manufacturer listed in this Section with minimum 10 years' experience in manufacture of similar products in successful use in similar applications.
  1. Refer to Division 01 Section "Product Requirements" for procedures for requesting substitutions following award of Contract.

2. Approval of Substitutions After Award: In addition to requirements specified in Division 01, include the following for proposed substitutions, within time allowed for substitution review:
    - a. Product data, including certified independent test data indicating compliance with requirements.
    - b. Samples of each component.
    - c. Sample submittal from similar project.
    - d. Project References: Minimum of 5 installations not less than 5 years old, with Owner and Architect contact information.
    - e. Sample warranty.
  - B. Wall Systems Installer Qualifications: Experienced Installer with minimum of 5 years' experience with successfully completed projects of a similar nature and scope.
  - C. Mockups: Build mockup in size and location indicated. Show details of modular metal panel system. Demonstrate methods and details of installation. Show details of vertical joints, penetrations, doors, windows, louvers, pipe openings, inside and outside corners, top and bottom of wall, horizontal and vertical joints.
    1. Approval of mockup does not relieve Contractor of responsibility to comply with all requirements of contract documents.
    2. Approved mockup may become part of installation if approved by Architect.
- 1.09 DELIVERY, STORAGE, AND HANDLING
- A. Protect products of modular metal panel system during shipping, handling, and storage to prevent staining, denting, deterioration of components or other damage.
    1. Deliver, unload, store, and erect modular metal wall panel system and accessory items without misshaping panels or exposing panels to surface damage from weather or construction operations.
- 1.10 FIELD CONDITIONS
- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit assembly of metal panels to be performed according to manufacturers' written instructions and warranty requirements.
  - B. Field Measurements: Verify locations of structural members, adjoining construction and wall openings dimensions by field measurement before panel fabrication and indicate measurements on final shop drawings.
- 1.11 COORDINATION
- A. Coordinate metal panel installation with rain drainage work, flashing, trim, construction of soffits, and other adjoining work to provide a leakproof, secure, and noncorrosive installation.
- 1.12 WARRANTY
- A. Special Manufacturer's Warranty: On manufacturer's standard form, in which manufacturer agrees to repair or replace metal wall panel assemblies that fail in materials and workmanship within two years from date of Substantial Completion.
  - B. Special Panel Finish Warranty: On manufacturer's standard form, in which manufacturer agrees to repair or replace wall panels that display evidence of deterioration of finish within 40 years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E1592:
  - 1. Wind Loads: As indicated on Drawings.
  - 2. Other Design Loads: As indicated on Drawings.
  - 3. Deflection Limits: For wind loads, no greater than 1/240 of the span.
- B. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

### 2.02 SYSTEM DESCRIPTION

- A. Modular metal wall panel system consisting of metal panels in a rainscreen application as part of the assembly described below:
  - 1. Modular Metal Wall Panels over Outside-Insulated Framed Wall System: Modular metal panels applied as exterior rainscreen cladding over wall framing specified in Division 05 Section "Cold-Formed Metal Framing" with exterior sheathing specified in Division 06 Section "Sheathing," an applied membrane that provides air, moisture, and water vapor control specified in Division 07 Section "Fluid Applied Water Membrane Air Barrier," and insulation within the framing and applied outboard of the sheathing specified in Division 07 Section "Thermal Insulation." Metal wall panel installation specified in this Section includes mounting metal angle framing for panel attachment as indicated on Drawings.

### 2.03 METAL WALL PANELS

- A. Exposed-Fastener, Lap-Seam Metal Wall Panels: Factory-formed metal panels designed to be field assembled by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps. Include accessories required for weathertight installation.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, Nucor Classic Wall or comparable product by one of the following:
    - a. AEP Span, A BlueScope Steel Company.
    - b. CENTRIA Architectural Systems.
    - c. Morin - A Kingspan Group Company.
    - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
    - e. Taylor Metal Products.
  - 2. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with ASTM A653/A653M, G90 coating designation, or aluminum-zinc alloy-coated steel sheet complying with ASTM A792/A792M, Class AZ50 coating designation; structural quality. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Nominal Thickness: 24 gauge.
  - 3. Exterior Finish: PVDF (polyvinylidene fluoride) two-coat fluoropolymer resin coating system.
    - a. Color: As selected by Architect from manufacturer's full range.

## 2.04 METAL SOFFIT PANELS

- A. Tapered-Rib-Profile, Metal Soffit Panels: Formed with raised, trapezoidal major ribs and intermediate stiffening ribs symmetrically spaced between major ribs; designed to be installed by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps.
1. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, Nucor Classic Wall or comparable product by one of the following:
    - a. AEP Span, A BlueScope Steel Company.
    - b. CENTRIA Architectural Systems.
    - c. Morin - A Kingspan Group Company.
    - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
    - e. Taylor Metal Products.
  2. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 26 gauge, 0.018-inch (0.46-mm) nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Exterior Finish: Two-coat fluoropolymer.
    - b. Color: As selected by Architect from manufacturer's full range.
  3. Major-Rib Spacing: 12 inches (305 mm) o.c.
    - a. Align ribs with siding panels.
  4. Panel Coverage: 36 inches (914 mm).
  5. Panel Height: 1.25 inches (32 mm).

## 2.05 ACCESSORIES

- A. Provide manufacturer's factory-formed clips, fasteners, shims, flashings, sealants, and tapes for a complete installation.

## 2.06 FABRICATION

- A. General: Fabricate modular metal panels and accessories at factory identical to tested units using manufacturer's standard procedures and processes necessary to meet performance requirements.
1. Provide components of modular metal panel system that are products of one manufacturer, including modular metal panels, head and sill trim, bottom weep, starter flashing, and metal copings.
- B. Modular Metal Panels: Fabricate modular metal panels requiring no further fabrication or modification in field.
1. Horizontal Joints: Dry seal, drained and back ventilated.
  2. Vertical Joints: Pre-formed returns.
  3. System Depth: As indicated on Drawings.

## 2.07 FINISHES

- A. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in same piece are not acceptable. Variations in appearance of other components are acceptable if

they are within the range of approved Samples and are assembled or installed to minimize contrast.

- C. Steel Panels and Accessories:
  - 1. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.
- D. Exposed Trim, Flashings and Fastener Finish: Match panel finish.
  - 1. Thickness: 0.060 inch nominal.
  - 2. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for additional requirements.
- E. Colors: As selected by Architect from manufacturer's full range.

### PART 3 - EXECUTION

#### 3.01 INSPECTION

- A. Examine modular metal panel system substrate with Installer present. Inspect for erection tolerances and other conditions that would adversely affect installation of modular metal panel system.
  - 1. Inspect framing that will support modular metal panel system to determine if support components are installed as indicated on approved shop drawings and are within tolerances acceptable to modular metal wall panel system manufacturer.
    - a. Maximum deviations acceptable to modular metal panel system manufacturer:
      - 1) 1/4-inch in 20 feet vertically or horizontally from face plane of framing.
      - 2) 1/2-inch maximum deviation from flat substrate on any building elevation.
      - 3) 1/8-inch in 5 feet.
  - 2. Confirm presence of acceptable framing members to match installation requirements of modular metal panel system.
    - a. Confirm framing minimum 0.048 inch (18 gauge) at maximum 24 inch spacing.
  - 3. Verify that window, door, louver and other penetrations match layout on shop drawings.
- B. Notify Contractor in writing of out-of-tolerance work and other deficient conditions prior to proceeding with modular metal wall panel system installation.

#### 3.02 MODULAR METAL PANEL SYSTEM INSTALLATION

- A. General: Install modular metal panel system in accordance with approved shop drawings and manufacturer's recommendations.
- B. Installation: Attach panels to metal sub-framing using recommended clips, screws, fasteners, sealants, and adhesives indicated on approved shop drawings.
  - 1. Thermal spacers shall be attached to the structure, metal wall studs, as required to transmit design loads.
  - 2. Horizontal Joinery: Working from base of installation to top, connect upper panel to lower panel at joinery.
  - 3. Vertical Joinery: Provide reveal between vertical ends of panels as shown on shop drawings.



- 4. Galvanic Action: Where elements of modular metal wall system will come into contact with dissimilar materials, treat faces and edges in contact with dissimilar materials as recommended by manufacturer.
  - C. Framing and other components shall be straight to match plane of panel as required to meet the installed panel tolerances with straight, sharply formed edges.
  - D. Rainscreen Installation: Proceed with installation of manufacturer's dry seal horizontal joinery. Keep open spaces in horizontal joinery intended to ventilate cavity behind system.
- 3.03 FIELD QUALITY CONTROL
- A. Manufacturer's Field Service: Engage a service representative authorized by metal wall panel manufacturer to inspect completed installation. Submit written report. Correct deficiencies noted in report.
- 3.04 CLEANING AND PROTECTION
- A. Remove temporary protective films within 2 weeks of erection. Clean finished surfaces as recommended by metal wall panel manufacturer. Clear weep holes and drainage channels of obstructions, dirt, and sealant. Maintain in a clean condition during construction.
  - B. Replace damaged panels and accessories that cannot be repaired by field repair.

END OF SECTION 07 4213

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 07 6200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Manufactured Products:
    - a. Manufactured through-wall flashing and counterflashing.
    - b. Manufactured reglets and counterflashing.
  2. Formed Products:
    - a. Formed roof drainage sheet metal fabrications.
    - b. Formed low-slope roof sheet metal fabrications.
    - c. Formed wall sheet metal fabrications.
    - d. Formed equipment support flashing.
  3. Plastic Assemblies and Components:
    - a. Downspouts.
- B. Related Sections:
1. Division 07 Section "Standing Seam Metal Roof Panels" for metal flashing and trim integral with metal roof panels.
  2. Division 07 Section "Metal Wall Panels" for sheet metal flashing and trim integral with metal wall and soffit panels.
  3. Division 07 Section "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.
- B. Shop Drawings: Show fabrication and installation layouts of sheet metal flashing and trim, including plans, elevations, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled works. Details and drawings are to be drafted using CAD drafting. Include the following:
1. Identification of material, thickness, weight, and finish for each item and location in Project.
  2. Details for forming sheet metal flashing and trim, including profiles, shapes, seams, and dimensions.
  3. Details for joining, supporting, and securing sheet metal flashing and trim, including layout of fasteners, cleats, clips, and other attachments. Include pattern of seams.
  4. Details of termination points and assemblies, including fixed points.
  5. Details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction.
  6. Details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counterflashings as applicable.
  7. Details of special conditions.

8. Details of connections to adjoining work.
  9. Detail formed flashing and trim at a scale of not less than 1-1/2 inches per 12 inches.
- C. Samples for Initial Selection: For each type of sheet metal flashing, trim, and accessory indicated with factory-applied color finishes involving color selection.
- D. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below:
1. Sheet Metal flashing: 12 inches long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
  2. Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches long and in required profile. Include fasteners and other exposed accessories.
  3. Accessories and Miscellaneous Materials: Full-size Sample.
  4. Aluminum Samples: Samples to show full range to be expected for each color required.
- E. Qualification Data: For qualified fabricator.
- F. Maintenance Data: For sheet metal flashing, trim, and accessories to include in maintenance manuals.
- G. Warranty: Sample of special warranty.

#### 1.04 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
- B. Sheet Metal flashing and Trim Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" unless more stringent requirements are specified or shown on Drawings.
1. NRCA - Latest Edition of the NRCA Roofing and Waterproofing Manual.
- C. Mockups: Build Integrated Exterior Mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
1. Build exterior mockup of typical roof edge, including built-in gutter, approximately 10 feet long, including supporting construction cleats, seams, attachments, underlayment, and accessories.
  2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- D. Preinstallation Conference: Conduct conference at Project site.
1. Meet with Owner, Architect, Owner's insurer if applicable, Installer, and installers whose work interfaces with or affects sheet metal flashing and trim including installers of roofing materials, roof accessories, unit skylights, and roof-mounted equipment.
  2. Review methods and procedures related to sheet metal flashing and trim.
  3. Examine substrate conditions for compliance with requirements, including flatness and attachment to structural members.
  4. Review special roof details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect sheet metal flashing.
  5. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to the extent necessary for the period of sheet metal flashing and trim installation.

1.06 WARRANTY

- A. Special Warranty on Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies as indicated shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Fabricate and install roof edge flashing and copings capable of resisting the following forces according to recommendations in:
  - 1. Refer to Structural General Notes for Wind Up-Lift tables.
- C. Thermal Movements: Provide sheet metal flashing and trim that allows for thermal movements from ambient and surface temperature changes.
  - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

2.02 SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying a strippable, temporary protective film before shipping.
- B. Aluminum Sheet: ASTM B 209, alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required.
  - 1. Surface: Smooth, flat.
  - 2. Exposed Coil-Coated Finishes:
    - a. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent polyvinylidene fluoride (PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

3. Color: Match Architect's samples; where adjacent to metal panel, match color of metal panel.
  4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.
- C. Stainless-Steel Sheet: ASTM A 240/A 240M or ASTM A 666, Type 304, dead soft, fully annealed.
1. Finish: 2B (bright, cold rolled) and 4 (polished directional satin) as selected by Architect.
  2. Surface: Smooth, flat.
- D. Metallic-Coated Steel Sheet: Restricted flatness steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
1. Zinc-Coated (Galvanized) Steel Sheet: ASTM A 653/A 653M, G90 coating designation; structural quality.
  2. Surface: Smooth, flat.
  3. Exposed Coil-Coated Finish:
    - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent polyvinylidene fluoride (PVDF) resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  4. Color: Match Architect's samples; where adjacent to metal panel, match color of metal panel.
  5. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

## 2.03 UNDERLAYMENT MATERIALS

- A. Self-Adhering, High-Temperature Sheet: Minimum 30 to 40 mils thick, consisting of slip-resisting polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
1. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F.
  2. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F.
  3. Products: Subject to compliance with requirements, provide one of the following:
    - a. Carlisle Coatings & Waterproofing Inc.; CCW WIP 300HT.
    - b. GCP Applied Technologies (formerly W. R. Grace); Ultra.
    - c. Henry Company; Blueskin PE200 HT.

## 2.04 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, solder, welding rods, protective coatings, separators, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and recommended by manufacturer of primary sheet metal or manufactured item unless otherwise indicated.
- B. Fasteners: self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.
1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
    - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating.

- b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
  - 2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
  - 3. Fasteners for Stainless-Steel Sheet: Series 300 stainless steel.
  - 4. Fasteners for Zinc-Tin Alloy-Coated Stainless-Steel Sheet: Series 300 stainless steel.
  - 5. Fasteners for Zinc-Coated (Galvanized): Hot-dip galvanized steel according to ASTM A 153/A 153M or ASTM F 2329 or Series 300 stainless steel.
- C. Solder:
- 1. For Stainless Steel: ASTM B 32, Grade Sn60, with an acid flux of type recommended by stainless-steel sheet manufacturer.
  - 2. For Zinc-Tin Alloy-Coated Stainless Steel: ASTM B 32, 100 percent tin.
- D. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
- E. Elastomeric Sealant: ASTM C 920, elastomeric polyurethane or silicone polymer sealant; low modulus; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Epoxy Seam Sealer: Two-part, noncorrosive, aluminum seam-cementing compound, recommended by aluminum manufacturer for exterior nonmoving joints, including riveted joints.
- H. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.
- I. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

## 2.05 MANUFACTURED SHEET METAL FLASHING AND TRIM

- A. Reglets: Units of type, material, and profile indicated, formed to provide secure interlocking of separate reglet and counterflashing pieces, and compatible with flashing indicated with factory-mitered and -welded corners and junctions.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Fry Reglet Corporation.
    - b. Heckmann Building Products Inc.
    - c. Hickman, W. P. Company.
    - d. Hohmann & Barnard, Inc.; STF Sawtooth Flashing.
    - e. Sandell Manufacturing Company, Inc.
  - 2. Material: Stainless steel, 0.019 inch thick.
  - 3. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
  - 4. Concrete Type: Provide temporary closure tape to keep reglet free of concrete materials, special fasteners for attaching reglet to concrete forms, and guides to ensure alignment of reglet section ends.
  - 5. Masonry Type: Provide with offset top flange for embedment in masonry mortar joint.
  - 6. Accessories:

- a. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in reglet where clearance does not permit use of standard metal counterflashing or where Drawings show reglet without metal counterflashing.
  - b. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing lower edge.
7. Finish: Mill.

## 2.06 FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, geometry, metal thickness, and other characteristics of item indicated. Fabricate items at the shop to greatest extent possible.
1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
  2. Obtain field measurements for accurate fit before shop fabrication.
  3. Form sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.
  4. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces exposed to view.
- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- C. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant.
- D. Expansion Provisions: Where lapped expansion provisions cannot be used, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Fabricate cleats and attachment devices of sizes as recommended by SMACNA's "Architectural Sheet Metal Manual" for application, but not less than thickness of metal being secured.
- G. Seams: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.
- H. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.
- I. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints where necessary for strength.
- J. Do not use graphite pencils to mark metal surfaces.

## 2.07 ROOF DRAINAGE SHEET METAL FABRICATIONS

- A. Fabricated Gutters:
1. Fabricate to cross section required, complete with end pieces, outlet tubes, and other accessories as required and indicated.



2. Materials;
    - a. Pre-finished ANSI/ASTM A653 Galvanized sheet steel, minimum 0.034 inch (22 gauge).
  3. Size: As indicated on Drawings
  4. SMACNA Style: As indicated on Drawings.
  5. Finish:
    - a. Exterior Finish: Polyvinylidene fluoride (PVDF) minimum 70% Kynar resin, dry film thickness 0.8 mils minimum.
    - b. Exterior primer: Baked on epoxy primer coat, dry film thickness 0.2 mils minimum.
    - c. Color: Custom color to match Architects' sample.
    - d. Interior finish: Factory standard prime-coat, dry film thickness 0.5 mils minimum.
  6. Expansion Joints: Built in.
  7. Accessories:
    - a. Wire ball downspout strainer.
    - b. Anchorage Devices: Type as recommended by manufacturer.
    - c. Expansion Joints: Provide manufacturer's standard expansion joint assemblies allowing for minimum 3/4 inch thermal movement. Spacing per manufacturer.
    - d. Gutter Brackets: Fabricate from 0.14 inch (10 gauge) steel, galvanize and finish to match color of gutter. Multiple shapes required.
    - e. Top Gutter brackets: Fabricate 2 inch wide, from 0.060 inch (16 gauge) steel, galvanize and finish to match color of gutter. Space at no greater than 18 inches o.c.
- B. Downspouts: Fabricate sheet metal downspouts complete with elbows. Furnish with metal hangers, from same material as downspouts, and anchors. For cast iron downspouts, refer to Drawings and Division 05 Section "Metal Fabrications."
1. For rectangular downspouts, see material tag MDS-1.
  2. For round downspouts, see material tag MDS-2.
  3. Fabricate from the following materials:
    - a. Galvanized Steel: 0.022 inch thick.
- C. Splash Pans:
1. SMACNA Type: Fig 1-36.
  2. Fabricate from the following materials:
    - a. Zinc-Tin Alloy-Coated Stainless Steel: 0.018 inch thick.
    - b. 20-gauge galvanized steel.

## 2.08 WALL SHEET METAL FABRICATIONS

- A. Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch long, but not exceeding 12-foot- long, sections, under copings, at shelf angles, and where indicated. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings. Form with 2-inch high, end dams where flashing is discontinuous. Fabricate from the following materials:
1. Stainless Steel: 0.016 inch thick.
  2. Zinc-Tin Alloy-Coated Stainless Steel: 0.015 inch thick.
- B. Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend 6-inches beyond wall openings. Form head and sill flashing with 2-inch high, end dams. Fabricate from the following materials:
1. Zinc Galvanized Steel: 0.022 inch thick.
  2. Aluminum-Zinc Alloy-Coated Steel: 0.022 inch thick.
- C. Wall Expansion-Joint Cover: Fabricate from the following materials:

1. Galvanized Steel: 0.028 inch thick.
  2. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
- D. Kick-Out Flashing: Formed to RH and LH sides; fabricated to divert water into gutter system at wall and end of gutter.
1. Stainless Steel: 0.0312 thick; soldered fabrication.
- E. Saddle Flashing: Fabricate with profile shown on drawings.
1. Joint Style: Seamed and soldered.
  2. Sheet Metal: Stainless steel, 0.029-inch thick.

## 2.09 MISCELLANEOUS SHEET METAL FABRICATIONS

- A. Equipment Support Flashing: Fabricate from the following materials:
1. Galvanized Steel: 0.028 inch thick.
  2. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch thick.
- B. Overhead-Piping Safety Pans: Fabricate from the following materials: Soldered fabrication
1. Zinc-Tin Alloy-Coated Stainless Steel: 0.024 inch thick.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions and other conditions affecting performance of the Work.
1. Verify compliance with requirements for installation tolerances of substrates.
  2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- B. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 UNDERLAYMENT INSTALLATION

- A. General: Install underlayment as indicated on Drawings.
- B. Felt Underlayment: Install felt underlayment with adhesive for temporary anchorage to minimize use of mechanical fasteners under sheet metal flashing and trim. Apply in shingle fashion to shed water, with lapped joints of not less than 2 inches.
- C. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free. Apply primer if required by underlayment manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer rather than nails for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.

### 3.03 INSTALLATION, GENERAL

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, solder, welding rods,

protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.

1. Install sheet metal flashing and trim true to line and levels indicated. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
  2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
  3. Space cleats not more than 12 inches apart. Anchor each cleat with two fasteners. Bend tabs over fasteners.
  4. Install exposed sheet metal flashing and trim without excessive oil canning, buckling, and tool marks.
  5. Install sealant tape where indicated.
  6. Torch cutting of sheet metal flashing and trim is not permitted.
  7. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by SMACNA.
1. Coat back side of sheet metal flashing and trim with bituminous coating where flashing and trim will contact wood, ferrous metal, or cementitious construction.
  2. Underlayment: Where installing metal flashing directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet or install a course of polyethylene sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet with no joints allowed within 24 inches of corner or intersection. Where lapped expansion provisions cannot be used or would not be sufficiently watertight, form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.
- D. Fastener Sizes: Use fasteners of sizes that will penetrate metal decking not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Seal joints as shown and as required for watertight construction.
1. Where sealant-filled joints are used, embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is moderate, between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
  2. Prepare joints and apply sealants to comply with requirements in Division 07 Section "Joint Sealants."
- F. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets to be soldered to a width of 1-1/2 inches, except reduce pre-tinning where pre-tinned surface would show in completed Work.
1. Do not solder metallic-coated steel and aluminum sheet.
  2. Pre-tinning is not required for zinc-tin alloy-coated stainless steel.
  3. Do not use torches for soldering. Heat surfaces to receive solder and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
  4. Stainless-Steel Soldering: Tin edges of uncoated sheets using solder recommended for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.

- G. Rivets: Rivet joints in matching colored metal where indicated and where necessary for strength.

### 3.04 ROOF DRAINAGE SYSTEM INSTALLATION

- A. General: Install sheet metal roof drainage items to produce complete roof drainage system according to SMACNA recommendations and as indicated. Coordinate installation of roof perimeter flashing with installation of roof drainage system.
- B. Hanging Gutters: Join sections with riveted and soldered joints or with lapped joints sealed with sealant. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchored gutter brackets spaced not more than 36 inches apart. Provide end closures and seal watertight with sealant. Slope to downspouts. Provide top brackets for gutters spaced not more 36 inches apart.
  - 1. Fasten gutter spacers to front and back of gutter.
  - 2. Loosely lock straps to front gutter bead and anchor to roof deck.
  - 3. Anchor and loosely lock back edge of gutter to continuous cleat flashing.
  - 4. Install gutter with expansion joints at locations indicated, but not exceeding, 50 feet apart. Install expansion-joint caps.
- C. Downspouts: Join sections with 1-1/2-inch telescoping joints.
  - 1. Provide hangers with fasteners designed to hold downspouts securely to walls. Locate hangers at top and bottom and at approximately 60 inches o.c. in between.
  - 2. Provide wire ball strainer at each downspout location.
  - 3. Provide elbows at base of downspout to direct water away from building.
  - 4. Connect downspouts to underground drainage system indicated.
- D. Splash Pans: Install where downspouts discharge on low-slope roofs. Set in elastomeric sealant compatible with roofing membrane.
- E. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated. Lap joints a minimum of 4 inches in direction of water flow.

### 3.05 ROOF FLASHING INSTALLATION

- A. General: Install sheet metal flashing and trim to comply with performance requirements and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, set units true to line, and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
- B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in FMG Loss Prevention Data Sheet 1-49 for specified wind zone and as indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at 16-inch centers.
  - 1. Coordinate flashing required to be fabricated of coated metal used to heat weld flashing to PVC membrane. Coordinate with Division 07 Sections.
- C. Copings: Anchor to resist uplift and outward forces according to recommendations in SMACNA's "Architectural Sheet Metal Manual" and as indicated.
  - 1. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 24-inch centers.
  - 2. Anchor interior leg of coping with neoprene washers and screw fasteners through slotted holes at 24-inch centers.

- D. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending a minimum of 4 inches over base flashing. Install stainless-steel draw band and tighten.
- E. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches over base flashing. Lap counterflashing joints a minimum of 4 inches and bed with sealant. Secure in a waterproof manner by means of anchor and washer at 36-inch centers.
- F. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric or butyl sealant and clamp flashing to pipes that penetrate roof.

### 3.06 WALL FLASHING INSTALLATION

- A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to SMACNA recommendations and as indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Through-Wall Flashing: Installation of through-wall flashing is specified in Division 04 Section "Unit Masonry."
- C. Reglets: Installation of reglets is specified in Division 03 Section "Cast-in-Place Concrete" and Division 04 Section "Unit Masonry."
- D. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend 4 inches beyond wall openings.
- E. Rubberized flexible flashing at Louvers: Install rubberized flexible flashings in louver opening and into plenum sheet metal of mechanical duct. Install inside duct floor of plenum ( 3'-0" back and 3" up sides) and up sides to provide drainage plane for wind-driven rain to drain back out of sheet metal enclosure.

### 3.07 MISCELLANEOUS FLASHING INSTALLATION

- A. Overhead-Piping Safety Pans: Suspend pans independent from structure above as indicated on Drawings. Pipe and install drain line to plumbing waste or drainage system.
- B. Equipment Support Flashing: Coordinate installation of equipment support flashing with installation of roofing and equipment. Weld or seal flashing with elastomeric sealant to equipment support member.

### 3.08 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- B. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

3.09 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder.
- C. Clean off excess sealants.
- D. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturers written installation instructions. On completion of installation, remove unused materials and clean finished surfaces. Maintain in a clean condition during construction.
- E. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 07 6200

## SECTION 07 7200 - ROOF ACCESSORIES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Roof hatches.
  - 2. Roof vents
  - 3. Preformed flashings.
  - 4. Snow guards.
- B. Related Sections:
  - 1. Division 05 Section "Metal Fabrications" for metal vertical ladders and access to roof hatches.
  - 2. Division 07 Section "Standing Seam Metal Roof Panels."
  - 3. Division 07 Section "Sheet Metal Flashing and Trim" for shop- and field-fabricated metal flashing and counterflashing, roof expansion-joint covers, and miscellaneous sheet metal trim and accessories.
  - 4. Division 08 Section "Unit Skylights" for small individual skylights.

#### 1.03 SUBMITTALS

- A. Product Data: For each type of roof accessory indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show fabrication and installation details for roof accessories. Show layouts of roof accessories including plans and elevations. Indicate dimensions, weights, loadings, required clearances, method of field assembly, and components. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Snow Guards: Submit design calculations for loadings and spacings based on manufacturer testing.
- C. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
  - 1. Size and location of roof accessories specified in this Section.
  - 2. Method of attaching roof accessories to roof or building structure.
  - 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
- D. Samples: For each type of exposed factory-applied color finish required and for each type of roof accessory indicated, prepared on Samples of size to adequately show color.
- E. Warranty: Special warranty specified in this Section.

1.04 QUALITY ASSURANCE

- A. Sheet Metal Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" details for fabrication of units, including flanges and cap flashing to coordinate with type of roofing indicated.
- B. Pre-installation Conference: Conduct conference at Project site.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Pack, handle, and ship roof accessories properly labeled in heavy-duty packaging to prevent damage.

1.06 PROJECT CONDITIONS

- A. Field Measurements: Verify required openings for each type of roof accessory by field measurements before fabrication and indicate measurements on Shop Drawings.

1.07 COORDINATION

- A. Coordinate layout and installation of roof accessories with roofing materials and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.
  - 1. With Architect's approval, adjust location of roof accessories that would interrupt roof drainage routes and roof expansion joints.

1.08 WARRANTY

- A. Special Warranty on Painted Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace roof accessories that show evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers listed in other Part 2 articles.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers listed in other Part 2 articles.



## 2.02 METAL MATERIALS

- A. Galvanized Steel Sheet: ASTM A 653/A 653M, G90 coated and mill phosphatized for field painting.
- B. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792/A 792M, AZ50 coated.
- C. Prepainted, Metallic-Coated Steel Sheet: Steel sheet metallic coated by hot-dip process and prepainted by coil-coating process to comply with ASTM A 755/A 755M.
  - 1. Galvanized Steel Sheet: ASTM A 653/A 653M, G90 coated.
  - 2. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792/A 792M, Class AZ50 coated.
  - 3. Exposed Finishes: High-Performance Organic Finish (2-Coat Fluoropolymer): Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturer's written instructions.
    - a. Fluoropolymer 2-Coat System: Manufacturer's standard 2-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with physical properties and coating performance requirements in AAMA 2605, except as modified below:
      - 1) Humidity Resistance: 2000 hours.
      - 2) Salt-Spray Resistance: 2000 hours.
- D. Aluminum Sheet: ASTM B 209, alloy and temper recommended by manufacturer for type of use and mill finish. Coil-coat finish as follows:
  - 1. High-Performance Organic Finish (2-Coat Fluoropolymer): AA-C12C40R1x (Chemical Finish: Cleaned with inhibited chemicals; Chemical Finish: Conversion coating; Organic Coating: Manufacturer's standard 2-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with AAMA 2605 and with coating and resin manufacturer's written instructions.
    - a. Color and Gloss: As selected by Architect from manufacturer's full range.
  - 2. Powder-Coat Finish: Immediately after cleaning and pretreating, electrostatically apply manufacturer's standard baked-polymer thermosetting powder finish. Comply with resin manufacturer's written instructions for application, baking, and minimum dry film thickness.
    - a. Color and Gloss: As selected by Architect from manufacturer's full range.
- E. Aluminum Extrusions and Tubes: ASTM B 221, alloy and temper recommended by manufacturer for type of use, mill finished.
- F. Stainless-Steel Shapes or Sheet: ASTM A 240/A 240M or ASTM A 666, Type 304 or Type 316, No. 2D finish.
- G. Steel Shapes: ASTM A 36/A 36M, hot-dip galvanized to comply with ASTM A 123/A 123M, unless otherwise indicated.
- H. Steel Tube: ASTM A 500, round tube, baked-enamel finished.
- I. Galvanized Steel Tube: ASTM A 500, round tube, hot-dip galvanized to comply with ASTM A 123/A 123M.
- J. Galvanized Steel Pipe: ASTM A 53/A 53M.

## 2.03 MISCELLANEOUS MATERIALS

- A. Polyisocyanurate Board Insulation: ASTM C 1289, 1 inch thick.
- B. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, complying with AWPA C2; not less than 1-1/2 inches thick.
- C. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
- D. Polyethylene Sheet: 6-mil- thick, polyethylene sheet complying with ASTM D 4397.
- E. Felt: ASTM D 226, Type II (No. 30), asphalt-saturated organic felt, nonperforated.
  - 1. Slip Sheet: Rosin-sized paper, minimum 6 lb/100 sq. ft..
- F. Fasteners: Same metal as metals being fastened, or nonmagnetic stainless steel or other noncorrosive metal as recommended by roof accessory manufacturer. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners.
- G. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, or PVC; or flat design of foam rubber, sponge neoprene, or cork.
- H. Elastomeric Sealant: ASTM C 920, polyurethane or silicone sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.
- I. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant, polyisobutylene plasticized, and heavy bodied for hooked-type expansion joints with limited movement.
- J. Roofing Cement: ASTM D 4586, nonasbestos, fibrated asphalt cement designed for trowel application or other adhesive compatible with roofing system.

## 2.04 ROOF HATCHES

- A. Roof Hatches: Metal roof-hatch units with lids and single-walled curbs, welded or mechanically fastened and sealed corner joints, continuous lid-to-curb counterflashing and weathertight perimeter gasketing, straight sides, and integrally formed deck-mounting flange at perimeter bottom. Roof hatch not required to be insulated.
  - 1. Available Manufacturers:
    - a. Babcock-Davis; a Cierra Products Inc. Company.
    - b. Bilco Company (The).
    - c. Custom Curb, Inc.
    - d. Dur-Red Products.
    - e. J. L. Industries, Inc.
    - f. Milcor Inc.; a Gibraltar Company.
    - g. Nystrom, Inc.
    - h. O'Keeffe's Inc.
    - i. Precision Ladders, LLC.
    - j. Roof Products & Systems Corporation.
    - k. Wasco Products, Inc.
- B. Type and Size: Single-leaf lid, 30 by 36 inches, or as otherwise indicated on Drawings.

- C. Loads: Minimum 40-lbf/sq. ft. external live load and 20-lbf/sq. ft. internal uplift load.
- D. Hatch Material: Zinc-coated (galvanized) steel sheet.
  - 1. Thickness: Manufacturer's standard thickness for hatch size indicated.
  - 2. Finish: Two-coat fluoropolymer.
    - a. Color: As selected by Architect from manufacturer's full range.
- E. Construction:
  - 1. Hatch Lid: Opaque, with manufacturer's standard metal liner of same material and finish as outer metal lid.
  - 2. Curb Liner: Manufacturer's standard, of same material and finish as metal curb.
  - 3. Fabricate curbs to minimum height of 12 inches above roofing surface unless otherwise indicated.
- F. Hardware: Stainless-steel spring latch with turn handles, butt- or pintle-type hinge system, and padlock hasps inside and outside.
  - 1. Provide 2-point latch on covers larger than 84 inches.
  - 2. Provide remote-control operation.
- G. Ladder Safety Post: Manufacturer's standard ladder safety post. Post to lock in place on full extension. Provide release mechanism to return post to closed position.
  - 1. Test Load: 500 lbs.
  - 2. Height: 42 inches above finished roof deck.
  - 3. Material and Finish: Stainless steel, mill finished.
  - 4. Diameter: Pipe with 1-5/8-inch OD tube.

## 2.05 PREFORMED FLASHINGS

- A. Exhaust Vent Flashings: Double-wall metal flashing sleeve, urethane insulation filled, with integral deck flange, 12 inches high, with removable metal hood and metal collar, and as follows:
  - 1. Available Manufacturers:
    - a. Thaler Metal Industries Ltd.
  - 2. Metal: Aluminum sheet, 0.064 inch thick, mill finished.
  - 3. Diameter: As indicated.
- B. Vent Stack Flashing: Metal flashing sleeve, with integral deck flange, uninsulated, and as follows:
  - 1. Available Manufacturers:
    - a. Thaler Metal Industries Ltd.
  - 2. Metal: Aluminum sheet, 0.064 inch thick, mill finished.
  - 3. Height: 13 inches.
  - 4. Diameter: As indicated.

## 2.06 SNOW GUARDS

- A. Unit Snow Guards: Individual projecting metal shapes, attached to standing seams of roof panel, and seam clamped or glue-applied in field.
  - 1. Projecting Metal Shapes: Zinc plated steel, triangular spike design.
  - 2. Placement: As recommended by manufacturer.
  - 3. Manufacturers:
    - a. Berger Building Products: [www.bergerbp.com/#sle](http://www.bergerbp.com/#sle).
    - b. Rocky Mountain Snow Guards, Inc; ST9 Snow Guard: [www.rockymountainsnowguards.com/#sle](http://www.rockymountainsnowguards.com/#sle).

- c. TRA Snow and Sun: [www.trasnowandsun.com/#sle](http://www.trasnowandsun.com/#sle).
- d. Substitutions: See Division 01 Section "Substitutions."
- e. Color: To match roof panel. See Division 07 Section "Standing Seam Metal Roof Panels."

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of work.
  - 1. Verify that substrate is sound, dry, smooth, and clean, sloped for drainage, and securely anchored and is ready to receive roof accessories.
  - 2. Verify dimensions of roof openings for roof accessories.
  - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 INSTALLATION

- A. General: Install roof accessories according to manufacturer's written instructions. Anchor roof accessories securely in place and capable of resisting forces specified. Use fasteners, separators, sealants, and other miscellaneous items as required for completing roof accessory installation. Install roof accessories to resist exposure to weather without failing, rattling, leaking, and fastener disengagement.
- B. Install roof accessories to fit substrates and to result in watertight performance.
- C. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
  - 1. Coat concealed side of [uncoated aluminum] [stainless-steel] roof accessories with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
  - 2. Underlayment: Where installing exposed-to-view components of roof accessories directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet, or install a course of polyethylene underlayment.
  - 3. Bed flanges in thick coat of asphalt roofing cement where required by roof accessory manufacturers for waterproof performance.
- D. Install roof accessories level, plumb, true to line and elevation, and without warping, jogs in alignment, excessive oil canning, buckling, or tool marks.
- E. Roof Hatch Installation:
  - 1. Check roof hatch for proper operation. Adjust operating mechanism as required. Clean and lubricate joints and hardware.
  - 2. Attach ladder safety post according to manufacturer's written instructions.
- F. Preformed Flashing Installation:
  - 1. Secure to roof membrane according to vent and stack flashing manufacturer's written instructions.
- G. Seal joints with elastomeric or butyl sealant as required by manufacturer of roof accessories.
- H. Snow Guard Installation:
  - 1. Install snow guards according to manufacturer's written instructions.
    - a. Space rows as indicated on Shop Drawings.

- b. Space rows as recommended by manufacturer
- 2. Attachment for Standing-Seam Metal Roofing:
  - a. Do not use fasteners that will penetrate metal roofing or fastening methods that void metal roofing finish warranty.
  - b. Pad-Type, Flat-Mounted Snow Guards:
    - 1) Mechanically attach or Adhere to metal roofing according to manufacturer's instructions.
    - 2) Solder to copper roofing according to manufacturer's instructions.
    - 3) Pad-Type, Seam-Mounted Snow Guards:
    - 4) Install snow guards in straight rows.
    - 5) Secure in place using stainless steel set screws, incorporating round nonpenetrating point.
  - c. Torque set screw according to manufacturer's instructions.
    - 1) Rail-Type, Seam-Mounted Snow Guards:
    - 2) Install brackets to vertical ribs in straight rows.
  - d. Secure with stainless steel set screws, incorporating round nonpenetrating point, on same side of standing seam.
  - e. Torque set screw according to manufacturer's instructions.
    - 1) Install cross members to brackets.

### 3.03 TOUCH UP

- A. Touch up factory-primed surfaces with compatible primer ready for field painting in accordance with Division 09 painting Sections.
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

### 3.04 CLEANING

- A. Clean exposed surfaces according to manufacturer's written instructions.

END OF SECTION 07 7200

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 07 9200 - JOINT SEALANTS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

A. Section Includes:

1. Exterior joints in the following vertical surfaces and horizontal nontraffic surfaces:
  - a. Construction joints in cast-in-place concrete.
  - b. Control and expansion joints in unit masonry.
  - c. Joints between different materials listed above.
  - d. Perimeter joints between materials listed above and frames of doors, windows, and louvers.
  - e. Control and expansion joints in ceilings, and other overhead surfaces.
  - f. Other joints as indicated.
2. Exterior joints in the following horizontal traffic surfaces:
  - a. Isolation and contraction joints in cast-in-place concrete slabs.
  - b. Joints between different materials listed above.
  - c. Other joints as indicated.
3. Interior joints in the following vertical surfaces and horizontal nontraffic surfaces:
  - a. Control and expansion joints on exposed interior surfaces of exterior walls.
  - b. Perimeter joints of exterior openings where indicated.
  - c. Tile control and expansion joints.
  - d. Vertical joints on exposed surfaces of interior unit masonry walls and partitions.
  - e. Perimeter joints between interior wall surfaces and frames of interior doors, windows and elevator entrances.
  - f. Joints between plumbing fixtures and adjoining walls, floors, and counters.
  - g. Other joints as indicated.
4. Interior joints in the following horizontal traffic surfaces:
  - a. Isolation joints in cast-in-place concrete slabs.
  - b. Control and expansion joints in tile flooring.
  - c. Other joints as indicated.
  - d. Repair joints in concrete slab by sealant application at random cracks, isolation joints and penetrations.

B. Related Sections:

1. Division 04 Section "Unit Masonry" for masonry control and expansion joint fillers and gaskets.
2. Division 08 Section "Glazing" for glazing sealants.
3. Division 09 Section "Gypsum Board" for sealing perimeter joints of gypsum board partitions to reduce sound transmission.

1.03 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product indicated

- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Samples for Verification: For each type and color of joint sealant required, provide Samples with joint sealants in 1/2-inch wide joints formed between two 6-inch long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.

#### 1.04 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of joint sealant and accessory, signed by product manufacturer.
- B. SWRI Validation Certificate: For each elastomeric sealant specified to be validated by SWRI's Sealant Validation Program.
- C. Qualification Data: For Installer.
- D. Preconstruction Field Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on preconstruction testing specified in "Quality Assurance" Article.
- E. Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:
  - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
  - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- F. Field Test Report Log: For each elastomeric sealant application.
- G. Product Test Reports: Based on comprehensive testing of product formulations performed by a qualified testing agency, indicating that sealants comply with requirements.

#### 1.05 CLOSEOUT SUBMITTALS

- A. Warranties: Special warranties specified in this Section.

#### 1.06 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized Installer who is approved or licensed for installation of elastomeric sealants required for this Project.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.
  - 1. Use ASTM C 1087 to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
  - 2. Submit not fewer than eight pieces of each type of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
  - 3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
  - 4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.



- D. Product Testing: Obtain test results for "Product Test Reports" Paragraph in "Submittals" Article from a qualified testing agency based on testing current sealant formulations within a 36-month period preceding the commencement of the Work.
1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated, as documented according to ASTM E 548.
  2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C 920, and where applicable, to other standard test methods.
  3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.
  4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- E. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to Project joint substrates as follows:
1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
  2. Conduct field tests for each application indicated below:
    - a. Each type of elastomeric sealant and joint substrate indicated.
    - b. Each type of nonelastomeric sealant and joint substrate indicated.
  3. Notify Architect seven days in advance of dates and times when test joints will be erected.
  4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
    - a. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193.
    - b. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
  5. Report whether sealant in joint connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
  6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.
- F. Mockups: Build mockups incorporating sealant joints, as follows, to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution:
1. Joints in mockups of assemblies specified in other Sections that are indicated to receive elastomeric joint sealants, which are specified by reference to this Section.
- G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

#### 1.07 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F.
  2. When joint substrates are wet.
  3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.

4. Contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

#### 1.08 WARRANTY

- A. Special Installer's Warranty: Installer's standard form in which Installer agrees to repair or replace elastomeric joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
  1. Warranty Period: 5 years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer's standard form in which elastomeric sealant manufacturer agrees to furnish elastomeric joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
  1. Warranty Period: 5 years from date of Substantial Completion.
- C. Special warranties specified in this Article exclude deterioration or failure of elastomeric joint sealants from the following:
  1. Movement of the structure resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression caused by structural settlement or errors attributable to design or construction.
  2. Disintegration of joint substrates from natural causes exceeding design specifications.
  3. Mechanical damage caused by individuals, tools, or other outside agents.
  4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

### PART 2 - PRODUCTS

#### 2.01 PERFORMANCE REQUIREMENTS

- A. Provide elastomeric joint sealants that establish and maintain watertight and airtight continuous joint seals without staining or deteriorating joint substrates.
- B. Provide joint sealants for interior applications that establish and maintain airtight and water-resistant continuous joint seals without staining or deteriorating joint substrates.

#### 2.02 MANUFACTURERS

- A. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products listed in other Part 2 articles.

#### 2.03 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by sealant manufacturer, based on testing and field experience.
- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

## 2.04 ELASTOMERIC JOINT SEALANTS

- A. Elastomeric Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied chemically curing sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.
- B. Stain-Test-Response Characteristics: Where elastomeric sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.
- C. Suitability for Immersion in Liquids. Where elastomeric sealants are indicated for Use I for joints that will be continuously immersed in liquids, provide products that have undergone testing according to ASTM C 1247 and qualify for the length of exposure indicated by reference to ASTM C 920 for Class 1 or 2. Liquid used for testing sealants is deionized water, unless otherwise indicated.
- D. Suitability for Contact with Food: Where elastomeric sealants are indicated for joints that will come in repeated contact with food, provide products that comply with 21 CFR 177.2600.
- E. Single-Component-Neutral-Curing Silicone Sealant:
  - 1. Products:
    - a. Dowsil; 790.
    - b. GE Silicones; SilPruf LM SCS2700.
    - c. Tremco; Spectrem 1 (Basic).
  - 2. Type and Grade: S (single component) and NS (nonsag).
  - 3. Class: 100/50.
  - 4. Use Related to Exposure: NT (nontraffic).
  - 5. Uses Related to Joint Substrates: M, G, A, and, as applicable to joint substrates indicated, O.
    - a. Use O Joint Substrates: Coated glass; aluminum coated with a high-performance coating; galvanized steel; brick; ceramic tile; and wood.
  - 6. Stain-Test-Response Characteristics: Nonstaining to porous substrates per ASTM C 1248.
- F. Single-Component Mildew-Resistant Neutral-Curing Silicone Sealant:
  - 1. Products:
    - a. Dowsil; 818 High Performance Mold Resistant Sealant.
    - b. Pecora Corporation; 898 NST.
    - c. Tremco; Tremsil 600 White.
  - 2. Type and Grade: S (single component) and NS (nonsag).
  - 3. Class: 50.
  - 4. Use Related to Exposure: NT (nontraffic).
  - 5. Uses Related to Joint Substrates: M, G, A, and, as applicable to joint substrates indicated, O.
- G. Urethane Joint Sealant:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. BASF Corporation.
    - b. Bostik, Inc.
    - c. Lyntal, International, Inc.
    - d. May National Associates, Inc.
    - e. Pacific Polymers International, Inc.

- f. Pecora Corporation.
- g. Polymeric Systems, Inc.
- h. Schnee-Morehead, Inc.
- i. Sika Corporation; Construction Products Division.
- j. Tremco Incorporated.
2. Type: Single component (S) or multicomponent (M).
3. Grade: Pourable (P) or nonsag (NS).
4. Class: 25.
5. Uses Related to Exposure: Traffic (T).

## 2.05 LATEX JOINT SEALANTS

- A. Latex Sealant: Comply with ASTM C 834, Type OP; Grade, minus 18 deg C.; Class 25 per ASTM C920.
- B. Products:
  1. BASF Corporation; MasterSeal NP 520 Siliconized Acrylic Sealant.
  2. Bostik Findley; Bosti-Flex Plus Multi-Purpose Siliconized Acrylic Sealant.
  3. Pecora Corporation; AC-20+.
  4. Schnee-Morehead, Inc.; Acryl-R SM8200.
  5. Tremco; Tremflex 834 Siliconized Acrylic Sealant.

## 2.06 PREFORMED JOINT SEALANTS

- A. Preformed Silicone-Sealant System: Manufacturer's standard system consisting of precured low-modulus silicone extrusion, in sizes to fit joint widths indicated, combined with a neutral-curing silicone sealant for bonding extrusions to substrates.
  1. Products:
    - a. Dowsil; 123 Silicone Seal.
    - b. GE Silicones; UltraSpan US1100.
    - c. Pecora Corporation; Sil-Span.
    - d. Tremco; Spectrem Ez Seal.
- B. Preformed Foam Sealant: Manufacturer's standard preformed, precompressed, open-cell foam sealant that is manufactured from high-density urethane foam impregnated with a nondrying, water-repellent agent; is factory produced in precompressed sizes in roll or stick form to fit joint widths indicated; is coated on one side with a pressure-sensitive adhesive and covered with protective wrapping; develops a watertight and airtight seal when compressed to the degree specified by manufacturer; and complies with the following:
  1. Products:
    - a. EMSEAL Joint Systems, Ltd.; Emseal Backerseal.
    - b. illbruck Sealant Systems, Inc.; Wilseal 600.
    - c. Polytite Manufacturing Corporation; Polytite B.
    - d. Sandell Manufacturing Co., Inc.; Polyseal.
  2. Properties: Permanently elastic, mildew resistant, nonmigratory, nonstaining, and compatible with joint substrates and other joint sealants.

## 2.07 PREFORMED TAPE SEALANTS

- A. Back-Bedding Mastic Tape Sealant: Preformed, butyl-based elastomeric tape sealant with a solids content of 100 percent; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape manufacturers for application

indicated; packaged on rolls with a release paper backing; and complying with ASTM C 1281 and AAMA 800 for products indicated below:

1. AAMA 804.3 tape, where indicated.
2. AAMA 806.3 tape, for applications in which tape is subject to continuous pressure.
3. AAMA 807.3 tape, for applications in which tape is not subject to continuous pressure.

B. Expanded Cellular Tape Sealant: Closed-cell, PVC foam tape sealant; factory coated with adhesive on both surfaces; packaged on rolls with release liner protecting adhesive; and complying with AAMA 800 for the following types:

1. Type 1, for applications in which tape acts as the primary sealant.
2. Type 2, for applications in which tape is used in combination with a full bead of liquid sealant.

## 2.08 JOINT-SEALANT BACKING

A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed-cell material), and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:

C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D 1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 26 deg F. Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and to otherwise contribute to optimum sealant performance.

D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

## 2.09 MISCELLANEOUS MATERIALS

A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.

B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.

C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
  1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
  2. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  3. Remove laitance and form-release agents from concrete.
  4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- B. Joint Priming: Prime joint substrates, where recommended in writing by joint-sealant manufacturer, based on preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

### 3.03 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of type indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
  1. Do not leave gaps between ends of sealant backings.
  2. Do not stretch, twist, puncture, or tear sealant backings.
  3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.

- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
  - 1. Place sealants so they directly contact and fully wet joint substrates.
  - 2. Completely fill recesses in each joint configuration.
  - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
  - 1. Remove excess sealant from surfaces adjacent to joints.
  - 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
  - 3. Provide concave joint configuration per Figure 5A in ASTM C 1193, unless otherwise indicated.
  - 4. Provide flush joint configuration where indicated per Figure 5B in ASTM C 1193.
  - 5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 5C in ASTM C 1193.
    - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.
- G. Installation of Preformed Tapes: Install according to manufacturer's written instructions.
- H. Installation of Preformed Silicone-Sealant System: Comply with the following requirements:
  - 1. Apply masking tape to each side of joint, outside of area to be covered by sealant system.
  - 2. Apply silicone sealant to each side of joint to produce a bead of size complying with preformed silicone-sealant system manufacturer's written instructions and covering a bonding area of not less than 3/8 inch. Hold edge of sealant bead 1/4 inch inside masking tape.
  - 3. Within 10 minutes of sealant application, press silicone extrusion into sealant to wet extrusion and substrate. Use a roller to apply consistent pressure and ensure uniform contact between sealant and both extrusion and substrate.
  - 4. Complete installation of sealant system in horizontal joints before installing in vertical joints. Lap vertical joints over horizontal joints. At ends of joints, cut silicone extrusion with a razor knife.
- I. Installation of Preformed Foam Sealants: Install each length of sealant immediately after removing protective wrapping, taking care not to pull or stretch material, producing seal continuity at ends, turns, and intersections of joints. For applications at low ambient temperatures where expansion of sealant requires acceleration to produce seal, apply heat to sealant in compliance with sealant manufacturer's written instructions.

### 3.04 FIELD QUALITY CONTROL

- A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
  - 1. Extent of Testing: Test completed elastomeric sealant joints as follows:
    - a. Perform 10 tests for the first 1000 feet of joint length for each type of elastomeric sealant and joint substrate.
    - b. Perform 1 test for each 1000 feet of joint length thereafter or 1 test per each floor per elevation.

2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab in Appendix X1 in ASTM C 1193, as appropriate for type of joint-sealant application indicated.
    - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; do this by extending cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
  3. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field-adhesion-test log.
  4. Inspect tested joints and report on the following:
    - a. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
    - b. Whether sealants filled joint cavities and are free of voids.
    - c. Whether sealant dimensions and configurations comply with specified requirements.
  5. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
  6. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- B. Evaluation of Field Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

### 3.05 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

### 3.06 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

END OF SECTION 07 9200



## SECTION 08 1113 - HOLLOW METAL DOORS AND FRAMES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
1. Standard hollow metal doors and frames.
  2. Steel sidelight, borrowed lite, and transom frames.
  3. Factory finishing hollow metal doors and frames and factory machining for hardware.
  4. Louvers installed in hollow metal doors.
  5. Light frames and glazing installed in hollow metal doors.
- B. Related Sections:
1. Division 04 Section "Unit Masonry" for embedding anchors for hollow metal work into masonry construction.
  2. Division 07 Section "Thermal Insulation" for spray-in-foam or mineral-fiber insulation in hollow metal frames.
  3. Division 08 Section "Door Hardware" for door hardware for hollow metal doors.
  4. Division 08 Section "Glazing" for door and hollow metal framed glazing.
  5. Division 09 Sections "Exterior Painting" and "Interior Painting" for field painting hollow metal doors and frames.
  6. Division 26 Sections for electrical connections including conduit and wiring for door controls and operators.

#### 1.03 REFERENCES

- A. ANSI (American National Standards Institute):
1. ANSI/SDI A250.8 - Recommended Specifications for Standard Steel Doors and Frames.
  2. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames, Frames Anchors and Hardware Reinforcing.
  3. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames.
  4. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames.
  5. ANSI/SDI A250.11 - Recommended Erection Instructions for Steel Frames.
  6. ANSI/SDI A250.13 - Testing and Rating of Sever Windstorm Resistant Components for Swing Door Assemblies.
  7. ANSI/NAMM/HMMA 867-06 - Guide Specifications for Commercial Laminated Core Hollow Metal Doors and Frames.
  8. ANSI/BHMA A156.15 - Hardware Preparation in Steel Doors and Frames.
  9. ANSI/SDI 122 - Installation and Troubleshooting Guide for Standard Steel Doors and Frames.
  10. ANSI/NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
  11. ANSI/NFPA 105: Standard for the Installation of Smoke Door Assemblies.
- B. ASTM (American Society for Testing and Materials):

1. ASTM A1008 - Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
2. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
3. ASTM A924 - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
4. ASTM C 1363 - Standard Test Method for Thermal Performance of Building Assemblies by Means of a Hot Box Apparatus.
5. ASTM E90 - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.
6. ASTM E283 - Standard Test Method for Determining Rate of Air Leakage Through Exterior Doors Under Specified Pressure Differences Across the Specimens.
7. ASTM E 413 - Classification for Rating Sound Insulation.
8. ASTM E1332 - Standard Classification for Determination of Outdoor-Indoor Transmission Class.

C. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.

D. UL 10C (1998) - Positive Pressure Fire Tests of Door Assemblies; UL 1784 (2001) - Standard for Air Leakage Tests of Door Assemblies.

#### 1.04 DEFINITIONS

A. Minimum Thickness: Minimum thickness of base metal without coatings.

#### 1.05 SUBMITTALS

A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, fire-resistance rating,, temperature-rise ratings, and finishes.

B. Shop Drawings: Include the following:

1. Elevations of each door design.
2. Details of doors, including vertical and horizontal edge details and metal thicknesses.
3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
4. Locations of reinforcement and preparations for hardware.
5. Details of each different wall opening condition.
6. Details of anchorages, joints, field splices, and connections.
7. Details of accessories.
8. Details of moldings, removable stops, and glazing.
9. Details of conduit and preparations for power, signal, and control systems.

C. Other Action Submittals:

1. Schedule: Provide a schedule of hollow metal work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with door hardware schedule.

D. Oversize Construction Certification: For assemblies required to be fire rated and exceeding limitations of labeled assemblies.

E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each type of hollow metal door and frame assembly.

1.06 QUALITY ASSURANCE

- A. Source Limitations: Obtain hollow metal work from single source from single manufacturer.
- B. Quality Standard: In addition to requirements specified, comply with ANSI/SDI A250.8, latest edition, "Recommended Specifications for Standard Steel Doors and Frames".
- C. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 (neutral pressure at 40" above sill) or UL 10C.
  - 1. Temperature-Rise Limit: At vertical exit enclosures and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F above ambient after 30 minutes of standard fire-test exposure.
  - 2. Smoke-Control Door Assemblies: Comply with NFPA 105 or UL 1784.
    - a. Smoke "S" Label: Doors to bear "S" label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.
- D. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 257. Label each individual glazed lite.
- E. Energy Efficient Exterior Openings: Comply with minimum thermal ratings, based on ASTM C1363. Openings to be fabricated and tested as fully operable, thermal insulating door and frame assemblies.
  - 1. Thermal Performance (Exterior Openings): Independent testing laboratory certification for exterior door assemblies being tested in accordance with ASTM C1363 and meet or exceed the following requirements:
    - a. Door Assembly Operable U-Factor and R-Value Ratings: U-Factor 0.35, R-Value 2.9, including insulated door, thermal-break frame and threshold.
  - 2. Air Infiltration (Exterior Openings): Independent testing laboratory certification for exterior door assemblies being tested in accordance with ASTM E283 to meet or exceed the following requirements:
    - a. Rate of leakage of the door assembly shall not exceed 0.30 cfm per square foot of static differential air pressure of 1.567 psf (equivalent to 25 mph wind velocity).
- F. Sound Transmission Class (STC) Rated Doors: Provide sound transmission class rated doors fabricated as sound-reducing types with testing according to ASTM E 90, and classifications according to ASTM E 413. Submit manufacturer's written results of STC ratings from testing performed by a qualified independent testing agency for sound resistant doors.
- G. Pre-Submittal Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Management and Coordination" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for installing hollow metal doors and frames and to verify installation of electrical knockout boxes and conduit at frames with electrified or access control hardware.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow metal work palletized, wrapped, or crated to provide protection during transit and Project-site storage. Do not use non-vented plastic.
  - 1. Provide additional protection to prevent damage to finish of factory-finished units.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.

- C. Store hollow metal work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch- high wood blocking. Do not store in a manner that traps excess humidity.
  - 1. Provide minimum 1/4-inch space between each stacked door to permit air circulation. Door and frames to be stacked in a vertical upright position.

#### 1.08 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

#### 1.09 COORDINATION

- A. Coordinate installation of anchorages for hollow metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.

#### 1.10 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
- B. Warranty includes installation and finishing that may be required due to repair or replacement of defective doors.

### PART 2 - PRODUCTS

#### 2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Amweld Building Products, LLC.
  - 2. Ceco Door Products; an Assa Abloy Group company.
  - 3. Curries Company; an Assa Abloy Group company.
  - 4. Republic Steel Products
  - 5. Steelcraft; an Ingersoll-Rand company.
  - 6. Stiles Hollow Metal
- B. Fire-Resistive Door Manufacturers: Subject to compliance with requirements, provide products by the following:
  - 1. SAFTIFIRST, Safety and Fire Technology, Inc., a division of O'Keefe's Inc. (888-653-3333).

#### 2.02 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Hot-Rolled Steel Sheet: ASTM A 1011/A 1011M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- C. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum G60 or A60 metallic coating.

- D. Frame Anchors: ASTM A 591/A 591M, Commercial Steel (CS), 40Zcoating designation; mill phosphatized.
  - 1. For anchors built into exterior walls, steel sheet complying with ASTM A 1008/A 1008M or ASTM A 1011/A 1011M, hot-dip galvanized according to ASTM A 153/A 153M, Class B.
- E. Inserts, Bolts, and Fasteners: Hot-dip galvanized according to ASTM A 153/A 153M.
- F. Powder-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hollow metal frames of type indicated.
- G. Grout: ASTM C 476, except with a maximum slump of 4 inches, as measured according to ASTM C 143/C 143M. Cement grout for all steel frames (door and relite) in concrete and masonry walls (see Division 04 Section "Unit Masonry"). Do not grout mullions or frames that are fully enclosed.
- H. Mineral-Fiber Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers manufactured from slag or rock wool with 6- to 12-lb/cu. ft. density; with maximum flame-spread and smoke-development indexes of 25 and 50, respectively; passing ASTM E 136 for combustion characteristics.
  - 1. Provide insulated door assembly with a minimum of .36 U.
- I. Glazing: Comply with requirements in Division 08 Section "Glazing."
- J. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities. Do not apply to fire-rated frames.
- K. Dissimilar Metals: provide isolation protection of dissimilar metals.

## 2.03 STANDARD HOLLOW METAL DOORS

- A. General: Provide 1-3/4 inch doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8.
- B. Exterior Doors: Face sheets fabricated of commercial quality hot-dipped zinc coated steel that complies with ASTM A 653/A 653M, Coating Designation A60. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
  - 1. Design: Flush panel.
  - 2. Core Construction: Manufacturer's standard kraft-paper honeycomb, polystyrene, polyurethane, mineral core, or vertical steel-stiffener core.
    - a. Polystyrene and Polyurethane (Insulated) Doors: Where indicated, provide doors fabricated as thermal-rated assemblies.
      - 1) Thermal-rated assemblies shall have a minimum R-value 11 or better.
    - b. Standard Vertical Steel-Stiffener Core: Minimum 22 gauge steel-stiffeners at 6 inches on-center construction attached by spot welds spaced not more than 5" on centers. Spaces between stiffeners filled with fiberglass insulation (minimum density 0.8#/cubic ft.).
    - c. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.
  - 3. Level/Model: Level 3 and Physical Performance Level A (Extra Heavy Duty), Minimum 16 gauge (0.0598-inch) thick steel, Model 2 (Fully welded, seamless face and edges).

4. Vertical Edges: Vertical edges to have the face sheets joined by a continuous weld extending the full height of the door. Welds are to be ground, filled and dressed smooth. Beveled Edge, 1/8 inch in 2 inches (3 mm in 50 mm).
5. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel to include a steel closure channel welded in place with the web of the channel flush with the face sheets of the door. Plastic or composite channel fillers are not acceptable.
6. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9" or minimum 14 gauge continuous channel with pierced holes, drilled and tapped.
7. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
8. Basis of Design:
  - a. CECO Door Products (C) - Steel-Stiffener: Medallion Series.

C. Interior Doors: Face sheets fabricated of commercial quality cold rolled steel that complies with ASTM A 1008/A 1008M. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:

1. Design: Flush panel.
2. Core Construction: Manufacturer's standard kraft-paper honeycomb, or one-piece polystyrene core, securely bonded to both faces.
  - a. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.
3. Level/Model: Level 3 and Physical Performance Level B (Heavy Duty), Minimum 0.042-inch thick steel, Model 2 (Fully welded, seamless face and edges).
4. Vertical Edges: Vertical edges to have the face sheets joined by a continuous weld extending the full height of the door. Welds are to be ground, filled and dressed smooth. Beveled Edge, 1/8 inch in 2 inches.
5. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel to include a steel closure channel welded in place with the web of the channel flush with the face sheets of the door. Plastic or composite channel fillers are not acceptable.
6. Hinge Reinforcement: Minimum 3/16 inch plate, 1-1/4 by 9 inches or minimum 0.067 continuous channel with pierced holes, drilled and tapped.
7. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
8. Basis of Design:
  - a. CECO Door Products (C) - Temperature Rise: Medallion 450 Series.

#### 2.04 ENERGY EFFICIENT HOLLOW METAL DOORS

- A. General: Provide 1-3/4 inch doors of design specified, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8 and ANSI/NAAMM HMMA 867.
- B. Exterior Doors: Face sheets fabricated of commercial quality hot-dipped zinc coated steel that complies with ASTM A924 A60. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model, ANSI/SDI A250.4 for physical performance level, and HMMA 867 for door construction.
  1. Design: Flush panel.
  2. Core Construction: Foamed in place polyurethane and steel stiffened laminated core with no stiffener face welds, in compliance with HMMA 867 "Laminated Core".

- a. Provide 0.0299 inch thick steel stiffeners at 6 inches on-center internally welded at 5 inches on center to integral core assembly, foamed in place polyurethane core chemically bonded to all interior surfaces. No stiffener face welding is permitted.
- b. Thermal properties to rate at a minimum R Factor of 11.01, per ASTM C518.
3. Level/Model: Level 2 and Physical Performance Level A (Extra Heavy Duty), Minimum 0.042 inch thick steel, Model 2 (Fully welded, seamless face and edges).
4. Vertical Edges: Vertical edges to be mechanically interlocked with hairline seam. Beveled Edge, 1/8 inch in 2 inches.
5. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel to include a steel closure channel welded in place with the web of the channel flush with the face sheets of the door. Plastic or composite channel fillers are not acceptable.
6. Hinge Reinforcement: Minimum 3/16 inch thick plate, 1-1/4 by 9 inches.
7. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
8. Basis of Design:
  - a. CECO Door Products (C) - Trio-E Series.

#### 2.05 SOUND RESISTANT DOORS

- A. Subject to the same compliance standards and requirements as standard hollow metal doors, provide manufacturer's standard sound resistant acoustic core tested in accordance with ASTM E 90, ASTM E 413, and ASTM E 1332 standards. Fabricate with minimum 16 gauge construction, 1-3/4 inch thickness, combined with standard flush frames designed for mid-range and high range sound attenuation from STC 39 through STC 52 applications. Furnish complete with perimeter sound seals, bottom seals, and threshold as required for specified STC rating.
  1. Basis of Design:
    - a. CECO Door Products (C) - Sound-Tech Series.

#### 2.06 STANDARD HOLLOW METAL FRAMES

- A. General: Comply with ANSI/SDI A250.8 and with details indicated for type and profile.
- B. Exterior Masonry Frames: Fabricated of hot-dipped zinc coated steel that complies with ASTM A 653/A 653M, Coating Designation A60.
  1. Fabricate frames with mitered or coped corners.
  2. Fabricate frames, with the exception of knock down types, with "closed and tight" miter seams continuously welded on face, finished smooth with no visible seam unless otherwise indicated.
  3. Frames for Level 3 Steel Doors (up to 48 inches in width): Minimum 0.067-inch thick steel sheet.
  4. Basis of Design:
    - a. CECO Door Products (C) - SQ/SU and SR Series.
- C. Interior Frames: Fabricated from cold-rolled steel sheet that complies with ASTM A 1008/A 1008M.
  1. Fabricate frames with mitered or coped corners.
  2. Fabricate frames, with the exception of slip-on drywall types, with "closed and tight" miter seams continuously welded on face, finished smooth with no visible seam unless otherwise indicated.
  3. Frames for Level 2 Steel Doors: Minimum 0.053-inch thick steel sheet.
  4. Frames for Wood Doors: Minimum 0.053-inch thick steel sheet.
  5. Frames for Borrowed Lights: Minimum 0.053-inch thick steel sheet.

6. Basis of Design:
  - a. Masonry: CECO Door Products (C) - SQ/SU and SR Series.
  - b. Drywall: CECO Door Products (C) - DU/DQ, DC, and DC Series.
7. Fire Rated Frames: Fabricate frames in accordance with NFPA 80, listed and labeled by a qualified testing agency, for fire-protection ratings indicated.
8. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 Table 4 with reinforcement plates from same material as frames.

## 2.07 ENERGY EFFICIENT HOLLOW METAL FRAMES

- A. Thermal Break Frames: Subject to the same compliance standards and requirements as standard hollow metal frames, provide where indicated thermally broken frame profiles available for use in both masonry and drywall construction. Fabricate from minimum 16 gauge galvanized steel, with positive 3/8" vinyl thermal break and integral vinyl weatherstripping. Thermal break frames available as knock down types only.
  1. Basis of Design:
    - a. CECO Door Products - Thermal Break SQT and SRT Series.
- B. Weatherstripped Frames: Subject to the same compliance standards and requirements as standard hollow metal frames, provide where indicated weatherstripped profiles with 1/8" integral kerf formed into the frame soffit able to receive manufacturer's listed gasket material. Available for use in both masonry and drywall construction, with fire rating up to 3 hours complying with NFPA 105, UL 1784, and ASTM E-283 Test criteria.
  1. Basis of Design:
    - a. CECO Door Products - Weatherstripped SQW and SRW Series.

## 2.08 FRAME ANCHORS

- A. Jamb Anchors:
  1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, not less than 0.042 inch thick, with corrugated or perforated straps not less than 2 inches wide by 10 inches long; or wire anchors not less than 0.177 inch thick.
  2. Stud-Wall Type: Designed to engage stud, welded to back of frames; not less than 0.042 inch thick.
  3. Postinstalled Expansion Type for In-Place Concrete or Masonry: Minimum 3/8-inch-diameter bolts with expansion shields or inserts. Provide pipe spacer from frame to wall, with throat reinforcement plate, welded to frame at each anchor location.
- B. Floor Anchors: Formed from same material as frames, not less than 0.042 inch thick, and as follows:
  1. Monolithic Concrete Slabs: Clip-type anchors, with two holes to receive fasteners.
  2. Separate Topping Concrete Slabs: Adjustable-type anchors with extension clips, allowing not less than 2-inch height adjustment. Terminate bottom of frames at finish floor surface.

## 2.09 HOLLOW METAL PANELS

- A. Provide hollow metal panels 1 inch thick of same materials, construction, and finish as specified for adjoining hollow metal work.

## 2.10 LOUVERS

- A. Metal Louvers: Door manufacturer's standard metal louvers unless otherwise indicated.



1. Blade Type: Vision proof inverted V or inverted Y.
  2. Metal and Finish: Galvanized steel, 0.040 inch thick, factory primed for paint finish with baked enamel or powder coated finish. Match pre-finished door paint color where applicable.
- B. Louvers for Fire Rated Doors: Metal louvers with fusible link and closing device, listed and labeled for use in doors with fire protection rating of 1-1/2 hours and less.
1. Manufacturers: Subject to compliance with requirements, provide door manufacturers standard louver to meet rating indicated.
  2. Metal and Finish: Galvanized steel, 0.040 inch thick, factory primed for paint finish with baked enamel or powder coated finish. Match pre-finished door paint color where applicable.
- C. Provide louvers for doors, where indicated, that comply with SDI 111C, with blades or baffles formed of 0.020-inch thick, cold-rolled hot dip galvanized steel sheet set into 0.032-inch thick steel frame by Anemostat Door Products, or approved.
1. Interior: Inverted Zee blade type.
  2. Exterior: Zee blade type.

## 2.11 LIGHT OPENINGS AND GLAZING

- A. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints at fabricators shop. Fixed and removable stops to allow multiple glazed lites each to be removed independently. Coordinate frame rabbet widths between fixed and removable stops with the type of glazing and installation indicated.
- B. Moldings for Glazed Lites in Doors and Loose Stops for Glazed Lites in Frames: Minimum 18 gauge (0.8 mm) thick, fabricated from same material as door face sheet in which they are installed.
- C. Fixed Frame Moldings: Formed integral with hollow metal frames, a minimum of 5/8 inch (16 mm) high unless otherwise indicated. Provide fixed frame moldings and stops on outside of exterior and on secure side of interior doors and frames
- D. Preformed Metal Frames for Light Openings: Manufacturer's standard frame formed of 0.048-inch-thick, cold rolled steel sheet; with baked enamel or powder coated finish; and approved for use in doors of fire protection rating indicated. Match pre-finished door paint color where applicable.
- E. Glazing: Comply with requirements in Division 08 Section "Glazing" and with the hollow metal door manufacturer's written instructions.
1. Factory Glazing: Factory install glazing in doors as indicated. Doors with factory installed glass to include all of the required glazing material.

## 2.12 ACCESSORIES

- A. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.
- B. Grout Guards: Formed from same material as frames, not less than 0.016 inch thick.

## 2.13 FABRICATION

- A. Fabricate hollow metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where

practical, fit and assemble units in manufacturer's plant. To ensure proper assembly at Project site, clearly identify work that cannot be permanently factory assembled before shipment.

- B. Tolerances: Fabricate hollow metal work to tolerances indicated in ANSI/NAAMM-HMMA 861 (Custom).
- C. Hollow Metal Doors:
1. Exterior Doors: Provide weep-hole openings in bottom of exterior doors to permit moisture to escape. Seal joints in top edges of doors against water penetration.
  2. Glazed Lites: Factory cut openings in doors.
  3. Astragals: Provide overlapping astragal on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch (19 mm) beyond edge of door on which astragal is mounted.
  4. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge strap for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware."
  5. Electrical Raceways: Provide hollow metal doors to receive electrified hardware with concealed wiring harness and standardized Molex™ plug connectors on both ends to accommodate up to twelve wires. Coordinate connectors on end of the wiring harness to plug directly into the electrified hardware and the through-wire transfer hardware or wiring harness specified in hardware sets in Division 08 Sections "Door Hardware" and "Access Control Hardware". Wire nut connections are not acceptable.
- D. Hollow Metal Frames: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
1. Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible.
  2. Sidelight and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
  3. Equal Rabbet Frames: Provide frames with equal rabbet dimensions unless glazing and removable stops require wider dimensions on glass side of frame.
  4. High Frequency Hinge Reinforcement: Provide high frequency hinge reinforcements at door openings 48-inches and wider with mortise butt type hinges at top hinge locations.
  5. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge straps for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".
  6. Provide countersunk, flat Phillips head exposed screws and bolts for exposed fasteners unless otherwise indicated.
  7. Mortar Guards: Weld guard boxes to frame at back of hardware mortises in frames at all hinges and strike preps regardless of grouting requirements.
  8. Electrical Thru-Wiring: Provide hollow metal frames receiving electrified hardware with concealed wiring harness and standardized Molex™ plug connectors on one end to accommodate up to twelve wires. Coordinate connectors on end of the wiring harness to plug directly into the electric through-wire transfer hardware or wiring harness specified in hardware sets in Division 08 Sections "Door Hardware" and "Access Control Hardware."
  9. Electrical Knock Out Boxes: Factory weld 18 gauge electrical knock out boxes to frame for electrical hardware preps; including but not limited to, electric through wire transfer hardware, electrical raceways and wiring harnesses, door position switches, electric strikes, magnetic locks, and jamb mounted card readers as specified in hardware sets in Division 08 Sections "Door Hardware" and "Access Control Hardware".
    - a. Provide electrical knock out boxes with a dual 1/2-inch and 3/4-inch knockouts.
    - b. Conduit to be coordinated and installed in the field (Division 26) from middle hinge box and strike box to door position box.

- c. Electrical knock out boxes to comply with NFPA requirements and fit electrical door hardware as specified in hardware sets in Division 08 Section "Door Hardware".
- d. Electrical knock out boxes for continuous hinges should be located in the center of the vertical dimension on the hinge jamb.
- 10. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
- 11. Jamb Anchors: Provide number and spacing of anchors as follows:
  - a. Masonry Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
    - 1) Two anchors per jamb up to 60 inches high.
    - 2) Three anchors per jamb from 60 to 90 inches high.
    - 3) Four anchors per jamb from 90 to 120 inches high.
    - 4) Four anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 120 inches high.
  - b. Stud-Wall Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
    - 1) Three anchors per jamb up to 60 inches high.
    - 2) Four anchors per jamb from 60 to 90 inches high.
    - 3) Five anchors per jamb from 90 to 96 inches high.
    - 4) Five anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 96 inches high.
    - 5) Two anchors per head for frames above 42 inches wide and mounted in metal-stud partitions.
  - c. Postinstalled Expansion Type: Locate anchors not more than 6 inches from top and bottom of frame. Space anchors not more than 26 inches o.c.
- 12. Door Silencers: Except on weather-stripped doors, drill stops to receive door silencers as follows. Keep holes clear during construction.
  - a. Single-Door Frames: Drill stop in strike jamb to receive three door silencers.
  - b. Double-Door Frames: Drill stop in head jamb to receive two door silencers.
- E. Fabricate concealed stiffeners, edge channels, and hardware reinforcement from either cold- or hot-rolled steel sheet.
- F. Hardware Preparation: Factory prepare hollow metal work to receive templated mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section "Door Hardware."
  - 1. Locate hardware as indicated on final Shop Drawings, or if not indicated, according to ANSI/NAAMM-HMMA 861.
  - 2. Reinforce doors and frames to receive nontemplated, mortised and surface-mounted door hardware.
  - 3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of hollow metal work for hardware.
  - 4. Coordinate locations of conduit and wiring boxes for electrical connections with Division 26 Sections.
- G. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints.
  - 1. Single Glazed Lites: Provide fixed stops and moldings welded on secure side of hollow metal work.
  - 2. Multiple Glazed Lites: Provide fixed and removable stops and moldings so that each glazed lite is capable of being removed independently.

3. Provide fixed frame moldings on outside of exterior and on secure side of interior doors and frames.
4. Provide loose stops and moldings on inside of hollow metal work.
5. Coordinate rabbet width between fixed and removable stops with type of glazing and type of installation indicated.

#### 2.14 STEEL FINISHES

- A. Preparation: Clean, treat and paint exposed surfaces of steel door and frame units, including galvanized surfaces. Clean steel surfaces of mill scale, rust, oil, grease, dirt and other foreign materials before application of paint.
- B. Prime Finish: Apply manufacturer's standard primer immediately after cleaning and pretreating.
  1. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with ANSI/SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.
  2. Primer for Fire Rated Doors: Tnemec Polyamide epoxy- Series 66 at 4 mils DFT at all fire-rated interior frame surfaces. Provide primer in different color than primer specified above. Do not apply asphaltic emulsion on fire rated doors.
  3. Apply asphaltic emulsion only on door frames to receive grout fill in masonry walls.

#### 2.15 PAINT COLOR AND GLOSS:

- A. As selected by Architect from manufacturer's full range. See Division 09 Sections "Exterior Painting" and "Interior Painting".

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for embedded and built-in anchors to verify actual locations before frame installation.
- C. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Remove welded-in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Prior to installation, adjust and securely brace welded hollow metal frames for squareness, alignment, twist, and plumbness to the following tolerances:
  1. Squareness: Plus or minus 1/16 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
  2. Alignment: Plus or minus 1/16 inch, measured at jambs on a horizontal line parallel to plane of wall.

3. Twist: Plus or minus 1/16 inch, measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
  4. Plumbness: Plus or minus 1/16 inch, measured at jambs on a perpendicular line from head to floor.
- C. Drill and tap doors and frames to receive nontemplated, mortised, and surface-mounted door hardware.

### 3.03 INSTALLATION

- A. General: Install hollow metal work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.
- B. Hollow Metal Frames: Install hollow metal frames of size and profile indicated. Comply with HMMA 840.
1. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete, remove temporary braces, leaving surfaces smooth and undamaged.
    - a. At fire-protection-rated openings, install frames according to NFPA 80.
    - b. Where frames are fabricated in sections because of shipping or handling limitations, field splice at approved locations by welding face joint continuously; grind, fill, dress, and make splice smooth, flush, and invisible on exposed faces.
    - c. Install frames with removable glazing stops located on secure side of opening.
    - d. Install door silencers in frames before grouting.
    - e. Remove temporary braces necessary for installation only after frames have been properly set and secured.
    - f. Check plumbness, squareness, and twist of frames as walls are constructed. Shim as necessary to comply with installation tolerances.
    - g. Field apply bituminous coating to backs of frames that are filled with grout. Apply approximately 1/8 inch thick over shop primer and allow to thoroughly dry before handling or installation. Do not apply to fire-rated door assemblies, use primer product specified in Part 2 "Steel Finishes" subparagraph above in lieu of asphaltic emulsion.
  2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with postinstalled expansion anchors.
    - a. Floor anchors may be set with powder-actuated fasteners instead of postinstalled expansion anchors if so indicated and approved on Shop Drawings.
  3. Metal-Stud Partitions: Solidly fill frame with Spray foam insulation, Specified in Division 07 Section "Thermal Insulation," behind frames.
  4. Solidly pack mineral-fiber insulation inside frames.
  5. Grouted Frames: Verify prior to proceeding with grouting if frames have not been treated with asphaltic emulsion in accordance with "Field apply bituminous..." subparagraph above under "Hollow Metal Frames" paragraph or at fire-rated door frames treatment with fire-rated epoxy primer.
  6. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with grout.
  7. Concrete Walls: Solidly fill space between frames and concrete with grout. Take precautions, including bracing frames, to ensure that frames are not deformed or damaged by grout forces.
  8. In-Place Concrete or Masonry Construction: Secure frames in place with postinstalled expansion anchors. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.

9. In-Place Gypsum Board Partitions: Secure frames in place with postinstalled expansion anchors through floor anchors at each jamb. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
  10. Ceiling Struts: Extend struts vertically from top of frame at each jamb to overhead structural supports or substrates above frame unless frame is anchored to masonry or to other structural support at each jamb. Bend top of struts to provide flush contact for securing to supporting construction. Provide adjustable wedged or bolted anchorage to frame jamb members.
  11. Installation Tolerances: Adjust hollow metal door frames for squareness, alignment, twist, and plumb to the following tolerances:
    - a. Squareness: Plus or minus 1/32 inch, measured at door rabbet on a line 90 degrees from jamb perpendicular to frame head.
    - b. Alignment: Plus or minus 1/32 inch, measured at jambs on a horizontal line parallel to plane of wall.
    - c. Twist: Plus or minus 1/32 inch measured at opposite face corners of jambs on parallel lines, and perpendicular to plane of wall.
    - d. Plumbness: Plus or minus 1/32 inch, measured at jambs at floor.
- C. Hollow Metal Doors: Fit hollow metal doors accurately in frames, within clearances specified below. Shim as necessary.
1. Non-Fire-Rated Standard Steel Doors:
    - a. Jambs and Head: 1/8 inch plus or minus 1/16 inch.
    - b. Between Edges of Pairs of Doors: 1/8 inch plus or minus 1/16 inch.
    - c. Between Bottom of Door and Top of Threshold: Maximum 1/4 inch.
    - d. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 1/2 inch.
  2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
  3. Smoke-Control Doors: Install doors according to NFPA 105.
- D. Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with hollow metal manufacturer's written instructions.
1. Secure stops with countersunk flat- or oval-head machine screws spaced uniformly not more than 9 inches o.c. and not more than 2 inches o.c. from each corner.

### 3.04 ADJUSTING AND CLEANING

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow metal work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from hollow metal work immediately after installation.
- C. Prime-Coat Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat and apply touchup of compatible air-drying, rust-inhibitive primer.
- D. Metallic-Coated Surfaces: Clean abraded areas and repair with galvanizing repair paint according to manufacturer's written instructions.

END OF SECTION 08 1113

## SECTION 08 3323 - OVERHEAD COILING DOORS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Service doors.
- B. Related Sections:
  - 1. Division 05 Section "Metal Fabrications" for miscellaneous steel supports.
  - 2. Division 08 Section "Door Hardware" for product requirements for cylinder core and keys.
  - 3. Division 13 Section "Metal Building Systems" for installation in pre-engineered metal buildings.
  - 4. Division 26 Sections for electrical service and connections for motor operators, controls, and limit switches; and for system disconnect switches.

#### 1.03 ACTION SUBMITTALS

- A. Product Data: For each type and size of overhead coiling door and accessory.
  - 1. Include construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.
  - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.
  - 1. Include plans, elevations, sections, and mounting details.
  - 2. Include details of equipment assemblies, and indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
  - 4. Include diagrams for power, signal, and control wiring.
- C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.
  - 1. Include similar Samples of accessories involving color selection.
- D. Samples for Verification: For each type of exposed finish on the following components, in manufacturer's standard sizes:
  - 1. Curtain slats.
  - 2. Bottom bar with sensor edge.
  - 3. Guides.
  - 4. Brackets.
  - 5. Hood.
  - 6. Locking device(s).
  - 7. Include similar Samples of accessories involving color selection.

1.04 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Seismic Qualification Certificates: For overhead coiling doors, accessories, and components, from manufacturer.
- C. Submit copy of DHI Fire and Egress Door Assembly Inspector (FDAI) certificate.
- D. Sample Warranty: For special warranty.

1.05 CLOSEOUT SUBMITTALS

- A. Special warranty.
- B. Maintenance Data: For overhead coiling doors to include in maintenance manuals.
- C. Record Documents: For fire-rated doors, list of door numbers and applicable room name and number to which door accesses.

1.06 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.
  - 1. Maintenance Proximity: Not more than two hours' normal travel time from Installer's place of business to Project site.

1.07 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of doors that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period: Two years from date of Substantial Completion.
- B. Maintenance: Submit for owner's consideration and acceptance of a maintenance service agreement for installed products.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Source Limitations: Obtain overhead coiling doors, fire-rated service door and coiling counter door from single source from single manufacturer.
  - 1. Obtain operators and controls from overhead coiling-door manufacturer.

2.02 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Door Assemblies: Complying with NFPA 80; listed and labeled by qualified testing agency, for fire-protection ratings indicated, based on testing at as close to neutral pressure as possible according to NFPA 252 or UL 10B.
- B. Accessibility Standard: Comply with applicable provisions in the USDOJ's "2010 ADA Standards for Accessible Design" and ICC A117.1.



- C. Seismic Performance: Overhead coiling doors shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
  - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
  - 2. Seismic Component Importance Factor: 1.25.
- D. Performance Requirements Submittal: For overhead coiling doors indicated to comply with performance requirements and design criteria, include structural analysis data.
  - 1. Detail fabrication and assembly of seismic restraints.
  - 2. Summary of forces and loads on walls and jambs.

## 2.03 OVERHEAD COILING DOORS

- A. Service Door: Overhead coiling door formed with curtain of interlocking metal slats.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Cornell; a CornellCookson company; Rolling Service Door Model ESD10 or a comparable product by one of the following:
    - a. Clopay Building Products.
    - b. Cookson; a CornellCookson company.
    - c. McKeon Door Company.
    - d. Overhead Door Corporation.
    - e. Wayne Dalton; a division of Overhead Door Corporation.

## 2.04 DOOR ASSEMBLY

- A. Curtain Slats:
  - 1. Galvanized Steel: No. 5F (prefinished with GalvaNex™ Coating System), Grade 40 steel, ASTM A 653 galvanized steel zinc coating. Gauge as required to meet performance requirements, but not less than 22 gauge.
  - 2. Finish: Powder coat.
    - a. Zirconium pre-treatment followed by baked-on polyester powder coat. minimum 2.5 mils (0.065 mm) cured film thickness; ASTM D-3363 pencil hardness: H or better.
      - 1) SpectraShield color as selected by Architect from manufacturer's full range.
- B. Endlocks: Alternate slats each secured with two ¼" (6.35 mm) rivets. Fabricate interlocking sections with high strength nylon – available to 21'5" width. Provide endlocks/windlocks as required to meet specified wind load.
- C. Bottom Bar:
  - 1. Extruded Aluminum (Standard to 21'4" opening width): Extruded aluminum alloy 6063-T5.
  - 2. Finish: Powder coat.
    - a. Zirconium pre-treatment followed by baked-on polyester powder coat. minimum 2.5 mils (0.065 mm) cured film thickness; ASTM D-3363 pencil hardness: H or better.
      - 1) SpectraShield color as selected by Architect from manufacturer's color range to match slats.
- D. Guides:
  - 1. Structural steel angles, 3/16 inch minimum thickness. Provide windlock bars as required, removable bellmouths, and bottom bar stoppers of same material.
  - 2. Finish: Powder coat.

- a. Zirconium pre-treatment followed by baked-on polyester powder coat. minimum 2.5 mils (0.065 mm) cured film thickness; ASTM D-3363 pencil hardness: H or better.
  - 1) SpectraShield color as selected by Architect from manufacturer's color range, to match slats.
- E. Counterbalance Shaft Assembly:
  - 1. Barrel: Steel pipe capable of supporting curtain load with maximum deflection of 0.03 inches per foot (2.5 mm per meter) of width.
  - 2. Spring Balance: Oil-tempered, heat-treated steel helical torsion spring assembly designed for proper balance of door to ensure that maximum effort to operate will not exceed 25 lbs. (110 N). Provide wheel for applying and adjusting spring torque
- F. Brackets:
  - 1. Fabricate from minimum 3/16 inch (5 mm) steel plate with permanently lubricated ball or roller bearings at rotating support points to support counterbalance shaft assembly and form end closures.
    - a. Finish: Powder coat.
      - 1) Zirconium pre-treatment followed by baked-on polyester powder coat. minimum 2.5 mils (0.065 mm) cured film thickness; ASTM D-3363 pencil hardness: H or better.
        - a) SpectraShield color as selected by Architect from manufacturer's color range, to match slats.
- G. Hood:
  - 1. Galvanized steel with reinforced top and bottom edges. Provide intermediate support brackets as required.
    - a. Finish: Powder coat.
      - 1) Zirconium pre-treatment followed by baked-on polyester powder coat. minimum 2.5 mils (0.065 mm) cured film thickness; ASTM D-3363 pencil hardness: H or better.
        - a) SpectraShield color as selected by Architect from manufacturer's color range, to match slats.
- H. Weatherstripping:
  - 1. Bottom Bar: Replaceable, bulb-style, compressible EDPM gasket extending into guides
  - 2. Guides: Vinyl strip sealing against fascia side of curtain
  - 3. Hood: Neoprene/rayon baffle to impede air flow above coil
  - 4. Lintel Seal: Nylon brush seal fitted at door header to impede air flow
- I. Rapid Response:
  - 1. Curtain Configuration: 3 feet of extra curtain material.
  - 2. Guide Configuration: 56" removable lower guide section for quick access to curtain for
  - 3. Repairs.
  - 4. Impactable Bottom Bar: 2 structural steel angles with flexible connecting members.

## 2.05 MATERIALS AND FINISHES

- A. Galvanized steel shall have GalvaNex Coating System with SpectraShield top coat.
  - 1. ASTM A 653 galvanized base coating treated with dual process rinsing agents in preparation for chemical bonding baked-on base coat and powder coat finish.

## 2.06 OPERATION

- A. Manual Push-Up: Provide lift handles on bottom bar and pole with hook
- B. Manual Crank Hoist: Provide crank hoist operator including crank gear box, steel crank drive shaft and geared reduction unit. Fabricate gear box to completely enclose operating mechanism and be oil-tight.
- C. Manual ControlGard Chain Hoist: Provide chain hoist operator with endless steel chain, chain pocket wheel and guard, geared reduction unit, and chain keeper secured to guide. Chain hoist to include integral brake mechanism that will immediately stop upward or downward travel and maintain the door in a stationary position when the hand chain is released by the user.
- D. Motor – Standard Use – Model MG (Industrial Duty Gear Head) Operator:
  - 1. The operator must not extend above or below the door coil when mounted front-of-coil.
  - 2. Rated for a maximum of 20 cycles per hour (not to be used for consecutive hours) cULus listed (to comply with UL requirements in The United States and Canada)
  - 3. Totally Enclosed Non Ventilated gear head operator(s) rated (1/3) (1/2) or (3/4) hp as recommended by door manufacturer for size and type of door, 480 Volts, 3 Phase.
  - 4. Provide complete with electric motor and factory pre-wired motor control terminals, maintenance-free solenoid actuated brake, and control station(s).
  - 5. Motor shall be high starting torque, industrial type, protected against overload with an auto-reset thermal sensing device.
  - 6. Primary speed reduction shall be heavy-duty, lubricated gears with mechanical braking to hold the door in any position.
  - 7. Operator shall be equipped with an emergency manual chain hoist assembly that safely cuts operator power when engaged. A disconnect chain shall not be required to engage or release the manual chain hoist. Or provide a disconnect cable for auxiliary push-up operation from smaller door.
  - 8. Operator drive and door-driven sprockets shall be sized for #50 roller chain.
  - 9. Provide an integral motor mounted interlock system to prevent damage to door and operator when mechanical door locking devices are provided.
  - 10. Operator shall be capable of driving the door at a speed of up to 9" per second or as recommended for door size.
  - 11. Fully adjustable, driven linear screw-type cam limit switch mechanism shall synchronize the operator with the door.
  - 12. The electrical contractor shall mount the control station(s) and supply the appropriate disconnect switch, all conduit and wiring per the motor operator wiring instructions.
- E. Control Stations:
  - 1. Surface mounted: "Open/Close/Stop" push buttons; NEMA 1 (standard)
  - 2. Surface mounted: "Open/Close" key switch with "Stop" push button; NEMA 3R
- F. Control Operation:
  - 1. Momentary Contact to Close: Fail-safe, UL325-2010 Compliant Entrapment Protection for Motor Operation.
    - a. SafetyGard UL325 Light Curtain with Dynamic Sequential Blanking: Provide monitored, non-contact light curtain consisting of a transmitter and a receiver to be mounted to the guide assembly of the door in the provided mounting channel, projecting a thru beam across the width of the door for the height of the light curtain (3ft or 6ft depending on opening size of the door). Interruption of beam before door fully closes shall cause door to immediately stop downward travel and reverse direction to the fully opened position

## 2.07 ACCESSORIES

- A. Locking: Recommended for smaller, 8x8 door.
  - 1. Padlockable slide bolt on coil or fascia side of bottom bar at each jamb extending into slots in guides. Provide interlock switches or motor mounted interlock switches.
  - 2. Other locking requirements as indicated or as directed by Architect.
- B. Rolling Door Protector (RDP)
  - 1. Protection against truck impacts at or near the head of a coiling door; a safety yellow metal barrier that can absorb impacts across the head of the door as follows:
    - a. Flexes to absorb the brunt of the impact.
    - b. Transfers impact force across its length.
    - c. Automatically returns to original position.
  - 2. Basis-of-Design Product: Subject to compliance with requirements, provide Cornell; a CornellCookson company; Rolling Door Protector (RDP) or comparable product by door manufacturer.

## 2.08 MATERIALS, GENERAL

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates areas and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Install overhead coiling doors, hoods, controls, and operators at the mounting locations indicated for each door.
- C. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- D. Securely and rigidly brace components suspended from structure. Secure guides to structural members only.
- E. Accessibility: Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.
- F. Fire-Rated Doors: Install according to NFPA 80.

- G. Coordinate installation of electrical service with Division 26 Electrical. Complete wiring from disconnect to unit components.
- H. Power-Operated Doors: Install according to UL 325.

### 3.03 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections and to furnish reports to Architect.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
  - 1. Test door release, closing, and alarm operations when activated by smoke detector or building's fire-alarm system. Test manual operation of closed door. Reset door-closing mechanism after successful test.
  - 2. Fire-Rated Door Inspections: Inspect each fire-rated door in accordance with NFPA 80, section 5.2.
- C. Repair or remove and replace installations where inspections indicate that they do not comply with specified requirements.
- D. Reinspect repaired or replaced installations to determine if replaced or repaired door assembly installations comply with specified requirements.
- E. Prepare and submit separate inspection report for each fire-rated door assembly indicating compliance with each item listed in NFPA 80 and NFPA 101.

### 3.04 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
  - 1. Complete installation and startup checks according to manufacturer's written instructions.
  - 2. After electrical circuitry has been energized, operate doors to confirm proper motor rotation and door performance.
  - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

### 3.05 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust seals to provide tight fit around entire perimeter.

### 3.06 CLEANING AND PROTECTION

- A. Clean curtain and components using non-abrasive materials and methods recommended by manufacturer.
- B. Protect installed products until completion of project.

3.07 DEMONSTRATION

- A. Engage a factory-authorized service representative to perform startup service.
  - 1. Perform installation and startup checks according to manufacturer's written instructions.
  - 2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling doors.

END OF SECTION 08 3323

SECTION 08 3613 - SECTIONAL DOORS

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Sectional-door assemblies.
- B. Related Requirements:
  - 1. Division 05 Section "Metal Fabrications" for miscellaneous steel supports.

1.03 ACTION SUBMITTALS

- A. Product Data: For each type and size of sectional door and accessory.
  - 1. Include construction details, material descriptions, dimensions of individual components, profile door sections, and finishes.
  - 2. For power-operated doors, include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
- B. Shop Drawings: For each installation and for components not dimensioned or detailed in manufacturer's product data.
  - 1. Include plans, elevations, sections, and mounting details.
  - 2. Include details of equipment assemblies. Indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
  - 4. Include diagrams for power, signal, and control wiring.
- C. Samples: For each exposed product and for each color and texture specified, in manufacturer's standard size.
- D. Samples for Initial Selection: For units with factory-applied finishes.
  - 1. Include Samples of accessories involving color selection.
- E. Samples for Verification: For each type of exposed finish and for each color and texture required on the following components, in manufacturer's standard sizes:
  - 1. Metal for door sections.
  - 2. Hardware.

1.04 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Sample Warranties: For manufacturer's warranty and finish warranty.

1.05 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sectional doors to include in maintenance manuals.

- B. Manufacturer's warranty.
- C. Finish warranty.

#### 1.06 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.
- B. Regulatory Requirements: Comply with provisions in the U.S. Department of Justice's "2010 ADA Standards for Accessible Design" and ICC A117.1 applicable to sectional doors.

#### 1.07 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of sectional doors that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including, but not limited to, excessive deflection.
    - b. Failure of components or operators before reaching required number of operation cycles.
    - c. Faulty operation of hardware.
    - d. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use; rust through.
    - e. Delamination of exterior or interior facing materials.
  - 2. Warranty Period: Two years from date of Substantial Completion.
- B. Finish Warranty: Manufacturer agrees to repair or replace components that show evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Warranty Period: 10 years from date of Substantial Completion.

### PART 2 PRODUCTS

#### 2.01 MANUFACTURERS, GENERAL

- A. Source Limitations: Obtain sectional doors from single source from single manufacturer.
  - 1. Obtain operators and controls from sectional door manufacturer.

#### 2.02 PERFORMANCE REQUIREMENTS

- A. General Performance: Provide sectional doors that comply with performance requirements specified without failure from defective manufacture, fabrication, installation, or other defects in construction.
- B. Structural Performance, Exterior Doors: Capable of withstanding the design wind loads.
  - 1. Design Wind Load: As indicated on Drawings.
  - 2. Testing: In accordance with ASTM E330/E330M or DASMA 108 for garage doors and complying with DASMA 108 acceptance criteria.
  - 3. Deflection Limits: Design sectional doors to withstand design wind loads without evidencing permanent deformation or disengagement of door components.
    - a. Deflection of door sections in horizontal position (open) shall not exceed 1/120 of door width.
    - b. Deflection of horizontal track assembly shall not exceed 1/240 of door height.



- C. Seismic Performance: Provide sectional doors that withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7.

## 2.03 SECTIONAL-DOOR ASSEMBLY <Insert drawing designation>

- A. Steel Sectional Door: Provide sectional door formed with hinged sections and fabricated so that finished door assembly is rigid and aligned with tight hairline joints; free of warp, twist, and deformation; and complies with requirements in DASMA 102.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Overhead Door Corporation; Heavy Duty 422 or a comparable product by one of the following:
  - 2. Clopay Building Products.
  - 3. Raynor Garage Doors.
  - 4. Wayne Dalton; a division of Overhead Door Corporation.
- B. Operation Cycles: Door components and operators capable of operating for not less than 10,000 operation cycles. One operation cycle is complete when door is opened from closed position to the open position and returned to closed position.
- C. Air Infiltration: Maximum rate of 0.4 cfm/sq. ft. (2.03 L/s per sq. m) when tested in accordance with ASTM E283 or DASMA 105.
- D. R-Value: 7.35 (1.29 K m<sup>2</sup>/W).
- E. Steel Door Sections: ASTM A653/A653M, zinc-coated (galvanized), cold-rolled, commercial steel sheet with zinc coating.
  - 1. Door-Section Thickness: 2 inches (51 mm).
  - 2. Section Faces:
    - a. Thermal-Break Construction: Provide sections with continuous thermal-break construction separating the exterior and interior faces of door.
    - b. Exterior Face: Fabricated from single sheets, not more than 24 inches (610 mm) high; with horizontal meeting edges rolled to continuous, interlocking, keyed, rabbeted, shiplap, or tongue-in-groove, weather- and pinch-resistant seals and reinforcing flange return.
      - 1) Steel Sheet Thickness: 20 gauge; 0.040-inch (1.02-mm) nominal coated thickness.
      - 2) Surface: Manufacturer's standard, ribbed.
    - c. Interior Face: Enclose insulation completely within steel exterior facing and interior facing material, with no exposed insulation. Provide the following interior-facing material:
      - 1) Zinc-Coated (Galvanized) 26 Gauge Minimum Steel Sheet: With minimum nominal coated thickness of 0.019 inch (0.48 mm).
  - 3. End Stiles: Enclose open ends of sections with channel end stiles formed from galvanized-steel sheet not less than 16 gauge, 0.064-inch (1.63-mm) nominal coated thickness and welded to door section.
  - 4. Intermediate Stiles: Provide intermediate stiles formed from not less than 16 gauge 0.064-inch- (1.63-mm-) thick galvanized-steel sheet, cut to door section profile, and welded in place. Space stiles not more than 48 inches (1219 mm) apart.
  - 5. Section Reinforcing: Horizontal and diagonal reinforcement as required to stiffen door and for wind loading. Provide galvanized-steel bars, struts, trusses, or strip steel, formed to depth and bolted or welded in place.
    - a. Bottom Section: Reinforce section with a continuous channel or angle conforming to bottom-section profile[ and allowing installation of astragal (weatherseal)].
    - b. Hardware Locations: Provide reinforcement for hardware attachment.

6. Thermal Insulation: Insulate interior of steel sections with door manufacturer's standard insulation of type indicated below:
  - a. Board Insulation: Polystyrene, secured to exterior face sheet.
  - b. Foamed-in-Place Insulation: Polyurethane, foamed in place to completely fill interior of section and pressure bonded to face sheets to prevent delamination under wind load.
  - c. Fire-Resistance Characteristics: Maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, in accordance with ASTM E84.
- F. Track: Manufacturer's standard, galvanized-steel, standard-lift track system. Provide complete system including brackets, bracing, and reinforcement to ensure rigid support of ball-bearing roller guides.
  1. Material: Galvanized steel, ASTM A653/A653M, minimum G60 (Z180) zinc coating.
  2. Size: As recommended in writing by manufacturer for door size, weight, track configuration and door clearances indicated on Drawings.
  3. Track Reinforcement and Supports: Provide galvanized-steel members to support track without sag, sway, and vibration during opening and closing of doors. Slot vertical sections of track spaced 2 inches (51 mm) apart for door-drop safety device.
    - a. Vertical Track: Incline vertical track to ensure weathertight closure at jambs.
    - b. Horizontal Track: Provide continuous reinforcing angle from curve in track to end of track, attached to track and supported at points by laterally braced attachments to overhead structural members. Retain "Removable Center Posts" Paragraph below for where multiple doors are installed in one opening.
- G. Weatherseals: Replaceable, adjustable, continuous, compressible weather-stripping gaskets of flexible vinyl, rubber, or neoprene fitted to bottom top and jambs of door. Bottom strips, including looped PVC weatherstrips and flexible PVC astragal weatherstrips.
- H. Hardware: Heavy-duty, corrosion-resistant hardware, with hot-dip galvanized, stainless steel, or other corrosion-resistant fasteners, to suit door type.
  1. Hinges: Heavy-duty, galvanized-steel hinges of not less than 0.079-inch (2.01-mm) nominal coated thickness at each end stile and at each intermediate stile, in accordance with manufacturer's written recommendations for door size.
    - a. Attach hinges to door sections through stiles and rails with bolts and lock nuts or lock washers and nuts. Use rivets or self-tapping fasteners where access to nuts is impossible.
    - b. Provide double-end hinges where required for doors more than 16 ft. (4.88 m) wide unless otherwise recommended by door manufacturer in writing.
  2. Rollers: Heavy-duty rollers with steel ball bearings in case-hardened steel races, mounted to suit slope of track. Extend roller shaft through both hinges where double hinges are required. Match roller-tire diameter to track width.
    - a. Roller-Tire Material: Manufacturer's standard.
  3. Push/Pull Handles: Equip each door with galvanized-steel lifting handles on each side of door, finished to match door.
  4. Refer to Division 08 Section "Door Hardware" for any additional requirements.
- I. Locking Device:
  1. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded deadbolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.
    - a. Lock Cylinders: Cylinders complying with Division 08 Section "Door Hardware."
    - b. Keying: Keyed to building keying system.
    - c. Keys: Three for each cylinder.
  2. Safety Interlock Switch: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

J. Counterbalance Mechanism:

1. Torsion Spring: Adjustable-tension torsion springs complying with requirements of DASMA 102 for number of operation cycles indicated, mounted on torsion shaft.
2. Cable Drums and Shaft for Doors: Cast-aluminum cable drums mounted on torsion shaft and grooved to receive door-lifting cables as door is raised.
  - a. Mount counterbalance mechanism with manufacturer's standard ball-bearing brackets at each end of torsion shaft.
  - b. Provide one additional midpoint bracket for shafts up to 16 ft. (4.88 m) long and two additional brackets at one-third points to support shafts more than 16 ft. (4.88 m) long unless closer spacing is recommended in writing by door manufacturer.
3. Cables: Galvanized-steel, multistrand, lifting cables with cable safety factor of at least [5 to 1] [7 to 1] <Insert requirements>.
4. Cable Safety Device: Include a spring-loaded steel or bronze cam mounted to bottom door roller assembly on each side and designed to automatically stop door if lifting cable breaks.
5. Bracket: Provide anchor support bracket as required to connect stationary end of spring to the wall and to level the shaft and prevent sag.
6. Bumper: Provide spring bumper at each horizontal track to cushion door at end of opening operation.
7. <Insert requirements>.

K. Manual Door Operator:

1. Push-Up Operation: Lift handles and pull rope for raising and lowering doors located on inside and outside of bottom section; with counterbalance mechanism designed so that required lift or pull for door operation does not exceed [25 lbf (111 N)] <Insert value>.

L. Electric Door Operator: Electric door operator assembly of size and capacity recommended by door manufacturer for door and operation cycles specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated brake, clutch, control stations, control devices, integral gearing for locking door, and accessories required for proper operation.

1. Comply with NFPA 70.
2. Control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6; with NFPA 70, Class 2 control circuit, maximum 24 V ac or dc.
3. Safety: Listed in accordance with UL 325 by a qualified testing agency for commercial or industrial use; moving parts of operator enclosed or guarded if exposed and mounted at 8 ft. (2.4 m) or lower] <Insert requirements>.
4. Usage Classification: [Heavy duty, 25 or more cycles per hour and more than 90 cycles per day] [Standard duty, up to 25 cycles per hour and up to 90 cycles per day] [Medium duty, up to 12 cycles per hour and up to 50 cycles per day] [Light duty, up to 10 cycles per hour] <Insert classification>.
5. Operator Type: [Manufacturer's standard for door requirements] [Trolley] [Jackshaft, center mounted] [Jackshaft, side mounted] [As indicated on Drawings] <Insert requirements>.
6. Motor: Reversible-type [ with controller (disconnect switch)] for [interior, clean, and dry] [exterior, dusty, wet, or humid] <Insert requirements> motor exposure. Use adjustable motor-mounting bases for belt-driven operators.
  - a. Motor Size: [As required to start, accelerate, and operate door in either direction from any position, at a speed not less than 8 in./sec. (203 mm/s) and not more than 12 in./sec. (305 mm/s), without exceeding nameplate ratings or service factor] [1/3 hp (246 W)] [1/2 hp (373 W)] [3/4 hp (559 W)] [1 hp (746 W)] [3 hp (2238 W)] <Insert requirements>.
  - b. Electrical Characteristics:
    - 1) Phase: [Single phase] [Polyphase].

- 2) Volts: [115] [208] [230] [460] <Insert value> V.
  7. Limit Switches: Equip motorized door with adjustable switches interlocked with motor controls and set to automatically stop door at fully opened and fully closed positions.
  8. Obstruction Detection: Automatic external entrapment protection consisting of automatic safety sensor capable of protecting full width of door opening. Activation of device immediately stops and reverses downward door travel.
    - a. Monitored Entrapment Protection: [Photoelectric sensor] [Electric sensor edge on bottom section] designed to interface with door-operator control circuit to detect damage to or disconnection of sensor and complying with requirements in UL 325.
    - b. Unmonitored Entrapment Protection: [Pneumatic sensor edge, black, located within weatherseal mounted to bottom bar] [Retro-reflective photo sensor] <Insert requirements>.
  9. Control Station: [Flush] [Surface] mounted, [three-position (open, close, and stop)] [two-position (open and close)] control.
    - a. Operation: [Push button] [Key] [Push button interior and key exterior] <Insert requirements>.
    - b. Interior-Mounted Unit: Full-guarded, surface-mounted, [heavy-duty type, with general-purpose NEMA ICS 6, Type 1] [standard-duty, weatherproof-type, NEMA ICS 6, Type 4] <Insert requirements> enclosure.
    - c. Exterior-Mounted Unit: Full-guarded, surface-mounted, [standard-duty, weatherproof type, NEMA ICS 6, Type 4] <Insert requirements> enclosure.
    - d. Features: Provide the following:
      - 1) Vehicle detection operation.
      - 2) Radio-control operation.
      - 3) Card-reader control.
      - 4) Photocell operation.
      - 5) Door-timer operation.
      - 6) Explosion- and dust-ignition-proof control wiring.
      - 7) Audible and visual signals that comply with regulatory requirements for accessibility.
      - 8) <Insert requirements>.
  10. Emergency Manual Operation: [Push-up] [Chain] type designed so required force for door operation does not exceed [25 lbf (111 N)] [35 lbf (155 N)] <Insert value>.
  11. Emergency Operation Disconnect Device: Hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.
  12. Motor Removal: Design operator so motor can be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.
- M. Metal Finish: Comply with NAAMM/NOMMA's "Metal Finishes Manual for Architectural and Metal Products (AMP 500-06)" for recommendations for applying and designating finishes.
1. Baked-Enamel, Baked-on Polyester or Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.
    - a. Color and Gloss: Manufacturer's standard white baked-on polyester, or as otherwise selected by Architect from manufacturer's full range.

### PART 3 EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 INSTALLATION

- A. Install sectional doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; in accordance with manufacturer's written instructions.
- B. Tracks:
  - 1. Fasten vertical track assembly to opening jambs and framing with fasteners spaced not more than 24 inches (610 mm) apart.
  - 2. Hang horizontal track assembly from structural overhead framing with angles or channel hangers attached to framing by welding or bolting, or both. Provide sway bracing, diagonal bracing, and reinforcement as required for rigid installation of track and door-operating equipment.
- C. Accessibility: Install sectional doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.
- D. Power-Operated Doors: Install automatic garage doors openers in accordance with UL 325.

#### 3.03 STARTUP SERVICES

- A. Engage a factory-authorized service representative to perform startup service.
  - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
  - 2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.

#### 3.04 ADJUSTING

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust doors and seals to provide weather-resistant fit around entire perimeter.
- D. Touchup Painting Galvanized Material: Immediately after welding galvanized materials, clean welds and abraded galvanized surfaces and repair galvanizing to comply with ASTM A780/A780M.

3.05 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain sectional doors.

END OF SECTION 08 3613

SECTION 08 4113 - ALUMINUM FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Exterior thermally-broken storefront framing, with project out windows.
  - 2. Interior non-thermally broken storefront framing.
- B. Related Sections:
  - 1. Division 07 Section "Joint Sealants" for system joint sealants.
  - 2. Division 08 Section "Glazing" for glazing.
  - 3. Division 08 Section "Door Hardware" for door hardware.

1.03 DEFINITIONS

- A. ADA/ABA Accessibility Guidelines: U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disability Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities."
- B. Definitions: For fenestration industry standard terminology and definitions refer to American Architectural Manufacturers Association (AAMA) - AAMA Glossary (AAMA AG).
- C. AAMA: American Architectural Manufacturers Association.
- D. AWS: American Welding Society.
- E. ASTM: American Society for Testing and Materials.
- F. BHMA: Builders Hardware Manufacturers Association.
- G. ICC: International Code Council.
- H. SSPC: The Society for Protective Coatings.
- I. UL: Underwriters Laboratories, Inc.

1.04 REFERENCE STANDARDS

- A. 2021 Oregon Energy Efficiency Specialty Code / Ashrae 90.1-2019: Fenestration prescriptive requirements, Table 5.5-5.
- B. American Society for Testing and Materials (ASTM).
  - 1. ASTM B 209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate.
  - 2. ASTM B 221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
  - 3. ASTM B 368 - Standard Method for Copper-Accelerated Acetic Acid-Salt Spray (Fog) Testing (CASS Test).

4. ASTM C 236 - Standard Test Method for Steady-State Thermal Performance of Building Assemblies by Means of a Guarded Hot Box.
  5. ASTM C 864 - Standard Specification for Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
  6. ASTM E 283 - Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.
  7. ASTM E 330 - Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference.
  8. ASTM E 331 - Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference.
  9. ASTM E 783 - Standard Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors.
  10. ASTM E 1105 - Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls, by Uniform or Cyclic Static Air Pressure Difference.
- C. American Architectural Manufacturers Association (AAMA):
1. AAMA 501 - Method of Test for Exterior Walls.
  2. AAMA 502 - Voluntary Specification for Field Testing of Newly Installed Fenestration Products.
  3. AAMA 503 - Voluntary Specifications for Field Testing of Storefront, Curtain Walls and Sloped Glazing Systems
  4. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum.
  5. AAMA 1503 - Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors, and Glazed Wall Sections.
  6. AAMA 2603 - Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels.
  7. AAMA 2604 - Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels.
  8. AAMA 2605 - Voluntary Specification, Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
  9. AAMA CW-10 - Care and Handling of Architectural Aluminum from Shop to Site.
- D. ANSI Z97.1 - American National Standard for Safety Glazing Materials used in Buildings - Safety Performance Specifications and Methods of Test.
- E. 16 CFR 1201 - Consumer Product Safety Commission Safety Standard for Architectural Glazing Materials - codified at Title 16, Part 1201 of the Code of Federal Regulations.

#### 1.05 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum-framed systems.
- B. Shop Drawings: For aluminum-framed systems. Include plans, elevations, sections, details, and attachments to other work.
1. Include details of provisions for system expansion and contraction and for drainage of moisture in the system to the exterior.
  2. Elevations at 1/4 inch scale.
  3. Detail sections of typical composite members.
  4. Anchors and reinforcement.
  5. Hardware mounting heights.



6. Glazing details.
  7. Miscellaneous cover, corner and closure pieces.
  8. Infill panels.
  9. Integral sunshade.
  10. Vented aluminum storefront windows.
  11. For entrance doors, coordinate with hardware schedule and indicate operating hardware types, functions, quantities, and locations.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Samples for Verification: For each type of exposed finish required, in manufacturer's standard sizes.
- E. Fabrication Sample: Of each vertical-to-horizontal intersection of aluminum-framed systems, made from 12-inch lengths of full-size components and showing details of the following:
1. Joinery, including concealed welds.
  2. Anchorage.
  3. Expansion provisions.
  4. Glazing.
  5. Flashing and drainage.
- F. Other Action Submittals:
1. Entrance Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.
- G. Delegated Design Submittal: For aluminum-framed systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer, licensed in jurisdiction of Project, responsible for their preparation.
1. Detail fabrication and assembly of aluminum-framed systems.
  2. Include design calculations.
- H. Qualification Data: For qualified Installer.
- I. Seismic Qualification Certificates: For aluminum-framed systems, accessories, and components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
- J. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for aluminum-framed systems, indicating compliance with performance requirements.
- K. Source quality-control reports.
- L. Quality-Control Program for Structural-Sealant-Glazed System: Include reports.
- M. Field quality-control reports.
- N. Maintenance Data: For aluminum-framed systems to include in maintenance manuals. Refer to documentation requirements in Division 01 Section "Contract Closeout."
- O. Warranties: Sample of special warranties. See documentation requirements in Division 01 Section "Close-out Submittals."

- P. Close-out Submittal: Maintenance Data: For aluminum-framed systems to include in maintenance manuals.

#### 1.06 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Testing Agency Qualifications: Qualified according to ASTM E 699 for testing indicated.
- C. Product Options: Information on Drawings and in Specifications establishes requirements for systems' aesthetic effects and performance characteristics. Aesthetic effects are indicated by dimensions, arrangements, alignment, and profiles of components and assemblies as they relate to sightlines, to one another, and to adjoining construction. Performance characteristics are indicated by criteria subject to verification by one or more methods including preconstruction testing, field testing, and in-service performance.
  - 1. Do not revise intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If revisions are proposed, submit comprehensive explanatory data to Architect for review.
- D. Accessible Entrances: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1.
- E. Source Limitations for Aluminum-Framed Systems: Obtain from single source from single manufacturer.
- F. Pre-installation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."
- G. Mockups: Build mockups to verify selections made under submittals above and to set quality standards for installation.
  - 1. Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
    - a. Build mockup of typical wall areas as shown on Drawings.
    - b. Field testing shall be performed on mockups according to requirements in "FIELD QUALITY CONTROL" article.
    - c. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.07 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of structural supports for aluminum-framed systems by field measurements before fabrication and indicate measurements on Shop Drawings.

## 1.08 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of aluminum-framed systems that do not comply with requirements or that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including, but not limited to, excessive deflection.
    - b. Noise or vibration caused by thermal movements.
    - c. Water leakage through fixed glazing and framing areas.
    - d. Failure of operating components.
  - 2. Warranty Period: 10 years from date of Substantial Completion.
- B. Special Finish Warranty, Anodized Finishes: Standard form in which manufacturer agrees to repair finishes or replace aluminum that shows evidence of deterioration of anodized finishes within specified warranty period.
  - 1. Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Delta E units when tested according to ASTM D 2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
    - c. Cracking, peeling, or chipping.
  - 2. Warranty Period: 10 years from date of Substantial Completion.

## 1.09 MAINTENANCE SERVICE

- A. Entrance Door Hardware:
  - 1. Maintenance Tools and Instructions: Furnish a complete set of specialized tools and maintenance instructions as needed for Owner's continued adjustment, maintenance, and removal and replacement of entrance door hardware.

## PART 2 - PRODUCTS

### 2.01 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Division 01 Section "Shop Drawings, Product Data, Samples," to design aluminum-framed entrances and storefronts.
- B. General Performance: Aluminum-framed systems shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:
  - 1. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
  - 2. Dimensional tolerances of building frame and other adjacent construction.
  - 3. Failure includes the following:
    - a. Deflection exceeding specified limits.
    - b. Thermal stresses transferring to building structure.
    - c. Framing members transferring stresses, including those caused by thermal and structural movements to glazing.
    - d. Glazing-to-glazing contact.
    - e. Noise or vibration created by wind and by thermal and structural movements.
    - f. Loosening or weakening of fasteners, attachments, and other components.
    - g. Sealant failure.
    - h. Failure of operating units.

- C. Design aluminum-framed systems, including comprehensive engineering analysis by a qualified Professional Engineer, licensed in the State of Oregon, using performance requirements and design criteria indicated.
- D. Structural Loads:
  - 1. Wind Loads: As indicated on Structural Drawings.
  - 2. Seismic Loads: As indicated on Structural Drawings.
- E. Deflection of Framing Members:
  - 1. Deflection Normal to Wall Plane: Limited to edge of glass in a direction perpendicular to glass plane shall not exceed  $L/175$  of the glass edge length for each individual glazing lite or an amount that restricts edge deflection of individual glazing lites to  $3/4$  inch, whichever is less.
  - 2. Deflection Parallel to Glazing Plane: Limited to  $L/360$  of clear span or  $1/8$  inch, whichever is smaller.
- F. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:
  - 1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
  - 2. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
  - 3. Test Durations: As required by design wind velocity, as but not fewer than 10 seconds.
- G. Story Drift: Provide aluminum-framed systems that accommodate design displacement of adjacent stories indicated.
  - 1. Design Displacement: As indicated on Structural Drawings.
  - 2. Test Performance: Meet criteria for passing, based on building occupancy type, when tested according to AAMA 501.4 at design displacement and 1.5 times design displacement.
- H. Air Infiltration: Provide aluminum-framed systems with maximum air leakage through fixed glazing and framing areas of 0.06 cfm/sq. ft. of fixed wall area when tested according to ASTM E 283 at a minimum static-air-pressure difference of 6.24 lbf/sq. ft.
- I. Water Penetration under Static Pressure: Provide aluminum-framed systems that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.
  - 1. Maximum Water Leakage: No uncontrolled water penetrating aluminum-framed systems or water appearing on systems' normally exposed interior surfaces from sources other than condensation. Water leakage does not include water controlled by flashing and gutters that is drained to exterior and water that cannot damage adjacent materials or finishes.
- J. Thermal Movements: Provide aluminum-framed systems that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.
- K. Condensation Resistance (CRF): When tested to AAMA Specification 1503, the condensation resistance factor shall not be less than:
  - 1. Glass to Center:

- a. low-e: 62 frame and 68 glass.
  - b. clear: 63 frame and 56 glass.
  2. Storefront Doors: Provide entrance doors having a condensation resistance factor shall not be less than 46 frame and 65 glass when tested according to AAMA 1503.
- L. Thermal Transmittance (U-factor): When tested to AAMA Specification 1503, the thermal transmittance (U-factor) shall not be more than:
1. Glass to Center:
    - a. low-e: 0.36 or better.
  2. Storefront Doors: Provide entrance doors having an average U-factor of not more than 0.60 when tested according to AAMA 1503 or NFRC 100.
  3. Operable Window: Provide entrance doors having an average U-factor of not more than 0.40 when tested according to AAMA 1503 or NFRC 100.
- M. Storefront Doors: All storefront doors both exterior and interior are to provide in excess of 50.1 percent glazed area. This is calculated area of storefront door framing members including all stiles, rails and glazing stops. Refer to "Submittals" article for requirements for storefront door submittal. Doors not complying with this performance requirement are not allowed.
- N. Sound Transmission Class (STC) and Outdoor-Indoor Transmission Class (OITC): When tested to AAMA Specification 1801 and in accordance with ASTM E1425 and ASTM E90, the STC and OITC Rating shall not be less than:
1. Glass to Exterior - 38 (STC) and 31 (OITC) when glazed with 1 inch thick insulating glass units (glazing assembly: 1/4 inch thick tempered glass - 1/2 inch air space - 1/4 inch thick tempered glass).

## 2.02 MANUFACTURERS

- A. Basis-of-Design Manufacturer for Storefront Systems: Subject to compliance with requirements, provide products specified below by Kawneer North America, an Arconic company, or comparable products by one of the following:
1. Arcadia, Inc.
  2. EFCO Corporation.
- B. Storefront Types:
1. Exterior Storefront:
    - a. Kawneer Trifab 451 T, Thermal Storefront Framing.
    - b. Dimensions: 2 inches by 4-1/2 inches.
  2. Interior Storefront:
    - a. Where 1/4 or 3/8 inch thick glazing is indicated: Kawneer Trifab 450; refer to Drawings for locations.
      - 1) Dimensions: 1-3/4 inches by 4-1/2 inches.
    - b. Where 1 inch glazing is indicated: Kawneer Trifab 451; refer to Drawings for locations.
      - 1) Dimensions: 2 inches by 4-1/2 inches.
- C. Storefront Window System: Manufacturer's standard units, complying with AAMA/WDMA/CSA 101/I.S.2/A440.
1. Kawneer OptiQ AA 4325 Series windows.
    - a. Window Type: Awning.
    - b. Minimum Performance Class: CW.
    - c. Minimum Performance Grade: PG80-AP.
    - d. Hardware: Manufacturer's standard; of aluminum, stainless steel, die-cast steel, malleable iron, or bronze; including the following:
      - 1) Cam-action sweep sash lock and keeper at meeting rails.

- 2) 4 bar hinge.
  - 3) Limit Devices: Designed to restrict sash opening; limit clear opening to 4 inches for ventilation; with custodial key release.
  - e. Insect Screens: Provide removable insect screen on each operable exterior sash, with screen frame finished to match window unit, complying with SMA 1004 or SMA 1201.
- D. Entrance Doors:
1. Storefront Entry Doors: Kawneer Insulpour 500T Wide Stile thermally broken doors within thermally broken door frames. Refer to Door Schedule on Drawings and Division 08 Section "Door Hardware" for hardware not specified herein.
    - a. Kawneer extrusion components consist of the following:
      - 1) Top Rail: 5 inches.
      - 2) Panic Mid-Rail: Provide only where indicated on Drawings; 4 7/16 inches.
      - 3) Bottom Rail: 10 inches.
      - 4) Vertical Stile: 5 inches.
      - 5) Glass Stop: As provided by manufacturer.
      - 6) Pull: Kawneer; CO-12/CP-11 push/pull set in finish selected by Architect.
  2. Refer to Drawings for elevations of doors.

## 2.03 MATERIALS

- A. Aluminum: Extruded aluminum shall be 6063-T6 alloy and temper.
1. Sheet and plate:
  2. Extruded bars, rods, profiles, and tubes:
  3. Extruded structural pipe and tube.
  4. Structural profiles.
- B. Steel Reinforcement: Manufacturer's standard zinc-rich, corrosion-resistant primer, complying with SSPC-PS Guide No. 12.00; applied immediately after surface preparation and pretreatment. Select surface preparation methods according to recommendations in SSPC-SP COM and prepare surfaces according to applicable SSPC standard.
1. Structural Shapes, Plates, and Bars: ASTM A 36/A 36M.
  2. Cold-Rolled Sheet and Strip: ASTM A 1008/A 1008M.
  3. Hot-Rolled Sheet and Strip: ASTM A 1011/A 1011M.

## 2.04 FRAMING SYSTEMS

- A. Framing Members: Manufacturer's standard extruded-aluminum framing members of thickness required and reinforced as required to support imposed loads.
1. Construction: Thermally improved.
  2. Glazing System: Retained mechanically with gaskets on four sides.
  3. Glazing Plane: As indicated.
- B. Formed Trim: Provide aluminum formed trim in profiles indicated.
1. Type: Extrusion wherever possible, otherwise fabricate from brake shaped aluminum plate.
  2. Finish: Match framing members.
  3. Material Thickness: Minimum 0.080 inch frame and 0.125 inch vent.
  4. Provide watertight visible joints with no visible fasteners.
- C. Compensation Channels: Provide compensation channels to match system material and finish where required by manufacturer or indicated in Drawings. Provide all components for compensation channel system including fasteners and attachment devices.

- D. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- E. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.
  - 1. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
  - 2. Reinforce members as required to receive fastener threads.
  - 3. Do not use exposed fasteners except for application of hardware. For application of hardware, use exposed fasteners with countersunk Phillips screw heads, finished to match framing system, or fabricated from stainless steel.
- F. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts, complying with ASTM A 123/A 123M or ASTM A 153/A 153M.
- G. Concealed Flashing: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials or Dead-soft, 0.018-inch-thick stainless steel, ASTM A 240/A 240M of type recommended by manufacturer.
- H. Framing System Gaskets and Sealants: Manufacturer's standard, recommended by manufacturer for joint type.
  - 1. Provide sealants for use inside of the weatherproofing system that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.05 GLAZING SYSTEMS

- A. Glazing: As specified in Division 08 Section "Glazing."
- B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, molded or extruded, of profile and hardness required to maintain watertight seal.
- C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.
  - 1. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; single-component neutral-curing formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and aluminum-framed-system manufacturers for this use.
    - a. Provide sealants for use inside of the weatherproofing system that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
    - b. Color: As selected by Architect.

## 2.06 ACCESSORY MATERIALS

- A. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Division 07 Section "Joint Sealants."
  - 1. Provide sealants for use inside of the weatherproofing system that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30-mil thickness per coat.
- C. HM Frame and Aluminum Frame Separation: Isolation, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer.

## 2.07 FABRICATION

- A. Form or extrude aluminum shapes before finishing.
- B. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- C. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:
  - 1. Profiles that are sharp, straight, and free of defects or deformations.
  - 2. Accurately fitted joints with ends coped or mitered.
  - 3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
  - 4. Physical and thermal isolation of glazing from framing members.
  - 5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
  - 6. Provisions for field replacement of glazing from exterior for vision glass and exterior for spandrel glazing or metal panels.
  - 7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- D. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- E. Storefront Framing: Fabricate components for assembly using shear-block system.
- F. Entrance Door Hardware Installation: Coordinate factory installed entrance door hardware to the greatest extent possible.

## 2.08 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. General:
  - 1. Comply with manufacturer's written instructions.
  - 2. Do not install damaged components.
  - 3. Fit joints to produce hairline joints free of burrs and distortion.
  - 4. Rigidly secure nonmovement joints.
  - 5. Install anchors with separators and isolators to prevent metal corrosion and electrolytic deterioration.
  - 6. Seal joints watertight unless otherwise indicated.



- B. Metal Protection:
  - 1. Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or applying sealant or tape, or by installing nonconductive spacers as recommended by manufacturer for this purpose.
  - 2. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Install components to drain water passing joints, condensation occurring within framing members, and moisture migrating within the system to exterior.
- D. Set continuous sill members and flashing in full sealant bed as specified in Division 07 Section "Joint Sealants" to produce weathertight installation.
- E. Install components plumb and true in alignment with established lines and grades, and without warp or rack.
- F. Install glazing as specified in Division 08 Section "Glazing."
- G. Install perimeter joint sealants as specified in Division 07 Section "Joint Sealants" to produce weathertight installation.

### 3.03 ERECTION TOLERANCES

- A. Install aluminum-framed systems to comply with the following maximum erection tolerances:
  - 1. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet; 1/4 inch over total length.
  - 2. Alignment:
    - a. Where surfaces about in line, limit offset from true alignment to 1/16 inch (1.5 mm).
    - b. Where surfaces meet at corners, limit offset from true alignment to 1/32 inch (0.8 mm).
- B. Diagonal Measurements: Limit difference between diagonal measurements to 1/8 inch (3 mm).

### 3.04 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified independent testing and inspecting agency to perform field tests and inspections.
- B. Testing Services: Testing and inspecting of representative areas to determine compliance of installed systems with specified requirements shall take place as follows and in successive phases as indicated on Drawings. Do not proceed with installation of the next area until test results for previously completed areas show compliance with requirements.
  - 1. Air Infiltration: Areas shall be tested for air leakage of 1.5 times the rate specified for laboratory testing under "Performance Requirements" Article, but not more than 0.09 cfm/sq. ft. of fixed wall area when tested according to ASTM E 783 at a minimum static-air-pressure difference of 6.24 lbf/sq. ft
  - 2. Water Spray Test: Before installation of interior finishes has begun, a minimum area of 75 feet by 1 story of aluminum-framed systems designated by Architect shall be tested according to AAMA 501.2 and shall not evidence water penetration.
- C. Repair or remove work if test results and inspections indicate that it does not comply with specified requirements.
- D. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

- E. Aluminum-framed assemblies will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

3.05 ADJUSTING

- A. Adjust operating entrance door hardware to function smoothly as recommended by manufacturer.
  - 1. For entrance doors accessible to people with disabilities, adjust closers to provide a 3-second closer sweep period for doors to move from a 70-degree open position to 3 inches from the latch, measured to the leading door edge.

END OF SECTION 08 4113

## SECTION 08 4513 - STRUCTURED-POLYCARBONATE-PANEL ASSEMBLIES

### PART 1 GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes aluminum-framed assemblies glazed with structured-polycarbonate panels as follows:
  - 1. Wall assemblies.
  - 2. Roof assemblies.
  - 3. Skylight assemblies.
- B. Related Sections:
  - 1. Division 07 Section "Standing Seam Metal Roof Panels."
  - 2. Division 13 Section "Metal Building Systems."

#### 1.03 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

#### 1.04 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum components of panel assemblies.
- B. Sustainable Design Submittals:
  - 1. Product Data: For sealants, indicating VOC content.
  - 2. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.
- C. Shop Drawings: For panel assemblies.
  - 1. Include plans, elevations, sections, details, and attachments to other work.
  - 2. Include details of provisions for assembly expansion and contraction and for draining moisture within the assembly to the exterior.
- D. Samples: In manufacturer's standard size.
  - 1. For each type of structured-polycarbonate panel.
  - 2. For each type of exposed finish for framing members.
- E. Fabrication Samples: Of each framing system intersection and adjacent panels, made from 12-inch (305-mm) lengths of full-size framing members and showing details of the following:
  - 1. Joinery.
  - 2. Anchorage.
  - 3. Expansion provisions.
  - 4. Structured-polycarbonate panels.
  - 5. Flashing and drainage.

- F. Delegated-Design Submittal: For panel assemblies indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.05 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified [Installer] [testing agency].
- B. Product Test Reports: For each structured-polycarbonate-panel assembly, for tests performed by a qualified testing agency.
- C. Evaluation Reports: For structured-polycarbonate-panel assemblies from ICC-ES.
- D. Field quality-control reports.
- E. Sample Warranties: For special warranties.

#### 1.06 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For panel assemblies to include in maintenance manuals.

#### 1.07 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.
- B. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
  - 1. Build mockup of typical panel assemblies as shown on Drawings.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.08 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of panel assemblies that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including, but not limited to, excessive deflection.
    - b. Deterioration of metals[, metal finishes,] and other materials beyond normal weathering.
    - c. Water leakage.
  - 2. Warranty Period: Five years from date of Substantial Completion.
- B. Manufacturer's Special Warranty: Manufacturer agrees to repair or replace structured-polycarbonate panels that exhibit defects in materials or workmanship within specified warranty period.
  - 1. Defects include, but are not limited to, the following:
    - a. Delamination.
    - b. Color changes exceeding requirements.
    - c. Losses in light transmission beyond 6 percent from original when measured according to ASTM D1003.

2. Warranty Period: 10 years from date of Substantial Completion.
- C. Special Aluminum-Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes fail within specified warranty period. Warranty does not include normal weathering.
1. Failures include, but are not limited to, checking, crazing, peeling, chalking, and fading of finishes.
  2. Warranty Period: 10 years from date of Substantial Completion.

## PART 2 PRODUCTS

### 2.01 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design structured-polycarbonate-panel assemblies.
- B. Structural Loads: As indicated on Drawings.
- C. Deflection Limits:
1. Vertical Panel Assemblies: Limited to 1/120 of clear span for each assembly component.
  2. Overhead Panel Assemblies: Limited to 1/120 of clear span for each assembly component.
- D. Structural-Test Performance: Panel assemblies tested according to ASTM E330, as follows:
1. When tested at positive and negative wind-load design pressures, assemblies do not show evidence of deflection exceeding specified deflection limits.
  2. When tested at 150 percent of positive and negative wind-load design pressures, assemblies, including anchorage, do not show evidence of material failures, structural distress, and permanent deformation of main framing members exceeding [0.2] <Insert number> percent of span.
  3. Test Durations: As required by design wind velocity, but not less than 10 seconds.
- E. Water Penetration under Static Pressure: Provide panel assemblies that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than [6.24 lbf/sq. ft. (300 Pa)] [10 lbf/sq. ft. (480 Pa)] [15 lbf/sq. ft. (720 Pa)] <Insert value>.
- F. Water Penetration under Dynamic Pressure: Provide panel assemblies that do not evidence water leakage through fixed glazing and framing areas when tested according to AAMA 501.1 under dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft..
- G. Thermal Movements: Allow for thermal movements from ambient- and surface-temperature changes. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F, material surfaces.

### 2.02 STRUCTURED-POLYCARBONATE-PANEL ASSEMBLIES

- A. Structured-Polycarbonate-Panel Assemblies: Translucent assemblies that are supported by aluminum framing and glazed with structured-polycarbonate panels.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - a. CO-EX Corp.
  - b. CPI Daylighting, Inc.
  - c. Duo-Gard Industries Inc.
  - d. Energy-Glazed Systems, Inc.
  - e. Gallina USA, LLC.
  - f. Major Industries, Inc.
  - g. Super Sky Products Inc.
  - h. Wasco - Part of VELUX Commercial.

## 2.03 STRUCTURED-POLYCARBONATE PANELS

- A. Structured-Polycarbonate Panels: Translucent, extruded-polycarbonate sheet with multiwall cellular cross section that provides isolated airspaces and that is coextruded with a UV-protective layer.
- B. Panel Thickness: Nominal [5/16 inch (8 mm)] [3/8 inch (10 mm)] [1/2 inch (12 mm)] [5/8 inch (16 mm)] [1 inch (25.4 mm)] <Insert thickness>.
- C. UV Resistance: [Not required] [On outer surface] [On both surfaces] [Coextruded into panel, not coated].
- D. Color: Transparent, colorless.
- E. Panel Performance:
  1. Plastic Self-Ignition Temperature: 650 deg F or more according to ASTM D1929.
  2. Smoke-Developed Index: 450 or less according to ASTM E84, or 75 or less according to ASTM D2843.
  3. Combustibility Classification: [Class CC1] [Class CC2] based on testing according to ASTM D635.
  4. Roof-Covering Classification: [Class A] [Class B] [Class C] according to ASTM E108 or UL 790.
  5. Interior Finish Classification: [Class A] [Class B] [Class C] based on testing according to ASTM E84.
  6. Color Change: Not more than 3.0 units Delta E, when measured according to ASTM D2244, after outdoor weathering compliant with procedures in ASTM D1435.
    - a. Outdoor Weathering Conditions: 60 months in Arizona or 120 months in a moderate North American climate.
  7. Impact Resistance: No failure at impact of [200 ft. x lbf (271 J)] according to freefalling-ball impact test using a 3-1/2-inch- (89-mm-) diameter, 6.3-lb (2.9-kg) ball.

## 2.04 ALUMINUM FRAMING SYSTEMS

- A. Components: Manufacturer's standard extruded-aluminum members of thickness required and reinforced as required to support imposed loads.
  1. Construction: Thermally broken, extruded aluminum.
- B. Aluminum: Alloy and temper recommended in writing by manufacturer for type of use and finish indicated.
  1. Sheet and Plate: ASTM B209 (ASTM B209M).
  2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B221 (ASTM B221M).
  3. Extruded Structural Pipe and Tubes: ASTM B429 (/B 429M).

4. Structural Profiles: ASTM B308 (/B 308M).
- C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning skylight components.
- D. Fasteners and Accessories: Manufacturer's standard, corrosion-resistant, nonstaining, and nonbleeding fasteners and accessories; compatible with adjacent materials.
  1. At closures, retaining caps, or battens, use ASTM A193, 300 series stainless-steel screws.
  2. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
  3. At movement joints, use slip-joint linings, spacers, and sleeves of material and type recommended in writing by manufacturer.
- E. Concealed Flashing: Corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.
- F. Exposed Flashing and Closures: Aluminum sheet not less than 0.050 inch thick, finished to match framing.
- G. Framing Gaskets: Manufacturer's standard gasket system with low-friction surface treatment designed specifically for retaining structured-polycarbonate panels.
- H. Frame-System Sealants: As recommended in writing by manufacturer or as otherwise specified in Division 07 Section "Joint Sealants."
  1. Verify sealant has a VOC content of 250 g/L or less.
- I. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

## 2.05 FABRICATION

- A. Fabricate aluminum components that, when assembled, have the following characteristics:
  1. Profiles that are sharp, straight, and free of defects or deformations.
  2. Accurately fitted joints with ends coped or mitered.
  3. Internal guttering systems or other means to drain water passing through joints and moisture migrating within assembly to exterior.
- B. Fabricate aluminum sill closures with weep holes and for installation as continuous component.
- C. Reinforce aluminum components as required to receive fastener threads.

## 2.06 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

## PART 3 EXECUTION

### 3.01 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. General: Comply with manufacturer's written instructions. Install Structured Polycarbonate Panel Assemblies including aluminum flashing, fasteners, hardware, gaskets, joint sealants, and glazing materials required for a complete, weathertight installation.
  - 1. Do not install damaged components.
  - 2. Fit joints between aluminum components to produce hairline joints free of burrs and distortion.
  - 3. Rigidly secure nonmovement joints.
  - 4. Install anchors with separators and isolators to prevent metal corrosion, electrolytic deterioration, and immobilization of moving joints.
  - 5. Seal joints watertight unless otherwise indicated.
- B. Metal Protection: Where aluminum components will contact dissimilar materials, protect against galvanic action by painting contact surfaces with corrosion-resistant coating or by installing nonconductive spacers as recommended in writing by manufacturer for this purpose.
- C. Install components plumb and true in alignment with established lines and elevations.
- D. Skylight Assemblies: Install continuous aluminum sill closures with weatherproof expansion joints and locked and sealed corners. Install components to drain water passing through joints and moisture migrating within assembly to exterior.
- E. Erection Tolerances: Install panel assemblies to comply with the following maximum tolerances:
  - 1. Alignment: Limit offset from true alignment to 1/32 inch where surfaces abut in line, edge to edge, at corners, or where a reveal or protruding element separates aligned surfaces by less than 3 inches; otherwise, limit offset to 1/8 inch.
  - 2. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet, but no greater than 1/2 inch over total length.
- F. Install sheet metal flashing as specified elsewhere in specifications.

### 3.03 FIELD QUALITY CONTROL

- A. Repair minor damages to metal finish or glazing in accordance with manufacturer's instructions. Remove and replace damaged components that cannot be successfully repaired as determined by Architect.
- B. Repair or remove work where test results and inspections indicate that it does not comply with specified requirements.
- C. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

END OF SECTION 08 4513



## SECTION 08 5113 - ALUMINUM WINDOWS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Aluminum windows for exterior locations.
  - 2. Factory glazing.
- B. Operating hardware.
- C. Related Sections:
  - 1. Division 07 Section "Fluid-Applied Water Membrane Air Barriers" for sealing frame to weather barrier installed on adjacent construction.
  - 2. Division 07 Section "Joint Sealants" for sealing joints between window frames and adjacent construction.
  - 3. Division 08 Section "Glazing."

#### 1.03 REFERENCE STANDARDS

- A. AAMA/WDMA/CSA 101/I.S.2/A440 - North American Fenestration Standard/Specification for windows, doors, and skylights; 2017.
- B. AAMA CW-10 - Care and Handling of Architectural Aluminum From Shop to Site; 2015.
- C. AAMA 502 - Voluntary Specification for Field Testing of Newly Installed Fenestration Products; 2012.
- D. AAMA 609 & 610 - Cleaning and Maintenance Guide for Architecturally Finished Aluminum (Combined Document); 2015.
- E. AAMA 611 - Voluntary Specification for Anodized Architectural Aluminum; 2014 (2015 Errata).
- F. AAMA 1503 - Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections; 2009.
- G. ASCE 7 - Minimum Design Loads and Associated Criteria for Buildings and Other Structures; Most Recent Edition Cited by Referring Code or Reference Standard.
- H. ASHRAE Std 90.1 I-P - Energy Standard for Buildings Except Low-Rise Residential Buildings; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- I. ASTM B209 - Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate; 2014.
- J. ASTM B221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes; 2014.

- K. ASTM E283 - Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen; 2004 (Reapproved 2012).
- L. ASTM E331 - Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference; 2000 (Reapproved 2016).
- M. ASTM E783 - Standard Test Method for Field Measurement of Air Leakage Through Installed Exterior Windows and Doors; 2002 (Reapproved 2018).
- N. ASTM E1105 - Standard Test Method for Field Determination of Water Penetration of Installed Exterior Windows, Skylights, Doors, and Curtain Walls, by Uniform or Cyclic Static Air Pressure Difference; 2015.

#### 1.04 ADMINISTRATIVE REQUIREMENTS

- A. Preinstallation Meeting: Convene at project site one week before starting work of this Section.

#### 1.05 SUBMITTALS

- A. Product Data: Provide component dimensions, information on glass and glazing, and internal drainage details.
- B. Shop Drawings: Indicate opening dimensions, elevations of different types, framed opening tolerances, method for achieving air and vapor barrier seal to adjacent construction, anchorage locations, window details and installation requirements.
- C. Samples: Submit two samples, 12 by 12 inch (300 by 300 mm) in size illustrating typical corner construction, accessories, and finishes.
- D. Grade Substantiation: Prior to submitting shop drawings or starting fabrication, submit one of the following showing compliance with specified grade:
  - 1. Evidence of AAMA Certification.
  - 2. Test report(s) by independent testing agency itemizing compliance and acceptable to authorities having jurisdiction.
- E. Test Reports: Prior to submitting shop drawings or starting fabrication, submit test report(s) by independent testing agency showing compliance with performance requirements in excess of those prescribed by specified grade.
- F. Manufacturer's Installation Instructions: Include complete preparation, installation, and cleaning requirements.
- G. Field Quality Control Submittals: Report of field testing for water penetration and air leakage.
- H. Manufacturer's Qualification Statement.
- I. Installer's Qualification Statement.
- J. Warranty: Submit manufacturer warranty and ensure that forms have been completed in Owner's name and registered with manufacturer.

#### 1.06 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section with minimum three years of documented experience.

- B. Installer Qualifications: Company specializing in performing work of type specified and with at least three years of documented experience.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of AAMA CW-10.
- B. Protect finished surfaces with wrapping paper or strippable coating during installation. Do not use adhesive papers or sprayed coatings that bond to substrate when exposed to sunlight or weather.

1.08 FIELD CONDITIONS

- A. Do not install sealants when ambient temperature is less than 40 degrees F (5 degrees C).
- B. Maintain this minimum temperature during and 24 hours after installation of sealants.

1.09 WARRANTY

- A. See Division 01 Section "Warranties and Bonds" for additional warranty requirements.
- B. Correct defective Work within a five year period after Date of Substantial Completion.
- C. Provide 10 year manufacturer warranty against failure of glass seal on insulating glass units, including interpane dusting or misting. Include provision for replacement of failed units.
- D. Provide 10 year manufacturer warranty against excessive degradation of exterior finish. Include provision for replacement of units with excessive fading, chalking, or flaking.

PART 2 PRODUCTS

2.01 BASIS OF DESIGN - CW PERFORMANCE CLASS WINDOWS

- A. Grade: AAMA/WDMA/CSA 101/I.S.2/A440 having Performance Class of CW, and Performance Grade 40.

2.02 MANUFACTURERS

- A. Basis of Design Product: Subject to compliance with requirements, provide Milgard Thermally Improved Aluminum Series Windows, [www.milgard.com](http://www.milgard.com) 1-800-645-4273, or comparable product by one of the following:
  1. Arcadia, Inc
  2. Kawneer.
  3. Quaker Windows and Doors.
  4. TRACO
  5. Wausau Window and Wall Systems

2.03 WINDOWS

- A. Aluminum Windows: Extruded aluminum frame and sash, factory fabricated, factory finished, with related flashings, and anchorage and attachment devices.
  1. Frame Depth: 2-1/4 inches (57.1 mm).

2. Provide units factory glazed.
3. Fabrication: Joints and corners flush, hairline, and weatherproof, accurately fitted and secured; prepared to receive anchors; fasteners and attachments concealed from view; reinforced as required for operating hardware and imposed loads.
4. Perimeter Clearance: Minimize space between framing members and adjacent construction while allowing expected movement.
5. Movement: Accommodate movement between window and perimeter framing and deflection of lintel, without damage to components or deterioration of seals.
6. System Internal Drainage: Drain to the exterior by means of a weep drainage network any water entering joints, condensation occurring in glazing channel, and migrating moisture occurring within system.
7. Thermal Movement: Design to accommodate thermal movement caused by 180 degrees F (82.2 degrees C) surface temperature without buckling stress on glass, joint seal failure, damaging loads on structural elements, damaging loads on fasteners, reduction in performance or other detrimental effects.

B. Fixed, Non-Operable Type:

1. Construction: Thermally broken.
2. Nailing fin: manufacturer's standard nailing fin.
3. Glazing: Insulating glass units; clear; low-e.
4. Exterior Finish: Class II color anodized.
5. Interior Finish: Class II color anodized.

C. Window Groups: For groups of windows use Double Jamb with Narrow Sightline in between.

D. Outswinging Casement Type:

1. Construction: Thermally broken.
2. Glazing: Single; clear; transparent.
3. Exterior Finish: Class I natural anodized.
4. Interior Finish: Class I natural anodized.

## 2.04 PERFORMANCE REQUIREMENTS

A. Grade: AAMA/WDMA/CSA 101/I.S.2/A440 requirements for specific window type:

1. Performance Class (PC): CW.
2. Performance Grade (PG): 40, with minimum design pressure (DP) of 40.10 psf (1920 Pa).

B. Member Deflection: Limit member deflection to 1/175 in any direction, with full recovery of glazing materials.

C. Water Leakage: No uncontrolled leakage on interior face when tested in accordance with ASTM E331 at differential pressure of 6 psf (287.28 Pa).

D. Air Leakage: Maximum of 0.1 cu ft/min sq ft (0.5 L/sec sq m) per unit area of outside frame dimension, with 6.27 psf (300 Pa) differential pressure when tested in accordance with ASTM E283.

E. Fenestration Assembly Thermal Transmittance (U-value): Comply with Oregon Energy Efficiency Specialty Code / Ashrae 90.1-2019: Fenestration prescriptive requirements, Table 5.5-5 as follows:

1. Fenestrations, Fixed: U-0.36 max, SHGC-0.38 max.
2. Fenestrations, Operable: U-0.45 max, SHGC-0.33 max.

## 2.05 COMPONENTS

- A. Frames: 1-1/4 inch wide by 2-1/4 inch deep profile, of 0.060 inch thick section; thermally broken with interior portion of frame insulated from exterior portion; flush glass stops of screw fastened type.
- B. Operable Sash Weatherstripping: Wool pile; permanently resilient, profiled to achieve effective weather seal.
- C. Fasteners: Stainless steel.
- D. Glazing Materials: As specified in Division 08 Section "Glazing."

## 2.06 MATERIALS

- A. Aluminum Members:
  - 1. Extruded aluminum prime billet 6063-T6 alloy for primary components, 6063-T6, or 6061-T6 for structural components, all in accordance with (ASTM B221).
- B. Structural Thermal Break Construction:
  - 1. Frame and sash members shall include a structural thermal barrier, applied in the manufacturer's facility, using concealed low-conductance poured-in-place polyurethane in a pre-treated cavity.
  - 2. After proper curing, the aluminum bridge section must be removed to provide a 1/2" minimum separation between interior and exterior metal surfaces.
  - 3. The thermal barrier cavity shall have a manufactured mechanical lock applied consisting of abrading or lancing of the extrusion cavity prior to application of poured-in-place polyurethane.
  - 4. Thermal Break Performance Requirements:
    - a. Shear strength: minimum 2,500 Lbf in accordance with (AAMA TIR-A8).
    - b. Flexural strength: minimum 19,000 psi in accordance with (AAMA D 790).
    - c. Thermal conductivity of barrier material: maximum 0.84 BTU-in/(hr-ft<sup>2</sup>-°F) in accordance with (ASTM C 518).
    - d. Systems employing non-structural thermal barriers, or barrier systems absent of a mechanical lock application are not acceptable.

## 2.07 HARDWARE

## 2.08 FINISHES

- A. Class I Natural Anodized Finish: AAMA 611 AA-M12C22A41 Clear anodic coating not less than 0.7 mils (0.018 mm) thick.
- B. Class II Color Anodized Finish: AAMA 611 AA-M12C22A34 Electrolytically deposited colored anodic coating not less than 0.4 mils (0.01 mm) thick.
- C. Finish Color: As selected by Architect from manufacturer's standard range.
- D. Apply one coat of bituminous coating to concealed aluminum and steel surfaces in contact with dissimilar materials.

### PART 3 EXECUTION

#### 3.01 EXAMINATION

- A. Verify that wall openings and adjoining air and vapor seal materials are ready to receive aluminum windows.

#### 3.02 INSTALLATION

- A. Install windows in accordance with manufacturer's instructions.
- B. Install window assembly in accordance with AAMA/WDMA/CSA 101/I.S.2/A440.
- C. Attach window frame and shims to perimeter opening to accommodate construction tolerances and other irregularities.
- D. Align window plumb and level, free of warp or twist. Maintain dimensional tolerances and alignment with adjacent work.
- E. Provide thermal isolation where components penetrate or disrupt building insulation. Pack fibrous insulation in shim spaces at perimeter of assembly to maintain continuity of thermal barrier.
- F. Install operating hardware not pre-installed by manufacturer.
- G. Install glass in accordance with requirements specified in Division 08 Section "Glazing."

#### 3.03 FIELD QUALITY CONTROL

- A. Provide services of aluminum window manufacturer's field representative to observe for proper installation of system and submit report.
- B. Provide field testing of installed aluminum windows by AAMA accredited independent laboratory in accordance with AAMA 502 and AAMA/WDMA/CSA 101/I.S.2/A440 during construction process and before installation of interior finishes.
  - 1. Perform tests on one individual window of each type in designated locations as directed by Architect.
  - 2. Field test for water penetration in accordance with ASTM E1105 using Procedure B - cyclic static air pressure difference; test pressure shall not be less than 4 psf (\_\_\_ Pa).
  - 3. Field test for air leakage in accordance with ASTM E783 with uniform static air pressure difference of 6.27 psf (300 Pa).
    - a. Maximum allowable rate of air leakage is 1.5 times specified rate of 0.10 cfm/sq ft (0.5 L/s sq m) as indicated in AAMA/WDMA/CSA 101/I.S.2/A440.
- C. Repair or replace fenestration components that have failed designated field testing, and retest to verify performance complies with specified requirements.

#### 3.04 ADJUSTING

- A. Adjust hardware for smooth operation and secure weathertight closure.

3.05 CLEANING

- A. Remove protective material from factory finished aluminum surfaces.
- B. Wash surfaces by method recommended and acceptable to window manufacturer; rinse and wipe surfaces clean.
- C. Upon completion of installation, thoroughly clean aluminum surfaces in accordance with AAMA 609 & 610.
- D. Remove excess glazing sealant by moderate use of mineral spirits or other solvent acceptable to sealant and window manufacturer.

END OF SECTION 08 5113

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

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SECTION 08 5680 - ALUMINUM PASS-THRU SLIDING SERVICE WINDOWS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This section includes:
  - 1. Aluminum, medium-duty commercial sliding service windows as indicated in drawings and in sections.
- B. Related Sections:
  - 1. Division 08 Section "Glazing."
  - 2. Division 09 Section "Non Structural Metal Framing."
  - 3. Division 09 Section "Gypsum Board."

1.03 COORDINATION

- A. Coordinate installation of anchorages for sliding service windows. Furnish setting drawings, templates, and directions for installing anchorages, including anchor bolts, and items with integral anchors, that are to be embedded in adjacent construction. Deliver such items to Project site in time for installation.

1.04 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.05 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, weights and finishes for window units.
- B. Shop drawings: For sliding service windows.
  - 1. Include plans, elevations, sections, and attachment details.
  - 2. Full-size section details of framing members, including reinforcement, and stiffeners.
  - 3. Hardware for sliding window units.
  - 4. Glazing details.
- C. Samples for Initial Selection: For frame members with factory-applied color finishes.
- D. Samples for Verification: For each type of exposed finish required, prepared on Samples of sizes indicated below:
  - 1. Framing: 12-inch-long sections of frame members.
- E. Cutaway Sample: Corner of sliding service window, made from 12-inch (305-mm) lengths of full-size components, and showing details of the following:
  - 1. Joinery.
  - 2. Anchorage.

3. Glazing.

- F. Certification: Provide printed data in sufficient detail to indicate compliance with the contract documents.

1.06 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Examination reports documenting inspections of substrates, areas, and conditions.
- C. Field quality-control reports documenting inspections of installed products.
1. Field quality-control certification signed by Contractor.
- D. Sample Warranty: For special warranty.

1.07 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer for installation and maintenance of units required for this Project.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. Deliver windows crated to provide protection during transit and job storage. Crate glazing separate from frames unless factory glazed.
- B. Inspect windows upon delivery for damage. Unless minor defects can be made to meet the Architect's specifications and satisfaction, damaged parts should be removed and replaced.
- C. Store windows at building site under cover in dry location on raised blocks to prevent incidental moisture damage.

1.09 PROJECT CONDITIONS

- A. Field measurements: Check opening by accurate field measurement before fabrication.
1. Show recorded measurements on shop drawings.
2. Coordinate fabrication schedule with construction progress to avoid delay of work.

1.10 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace security windows that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
- a. Structural failures including deflections exceeding 1/4 inch (6 mm).
- b. Excessive air leakage.
- c. Faulty operation of sliding window hardware.
- d. Deterioration of metals, metal finishes, and other materials beyond normal weathering and use.
- B. All material and workmanship shall be warranted against defects for a period of one (1) year from the original date of purchase.

## PART 2 - PRODUCTS

### 2.01 ACCEPTABLE MANUFACTURER'S

- A. Basis of Design: Subject to compliance with requirements, provide C.R. Laurence Co., Inc.; CRL DW1800A Satin Anodized DW Series Manual Deluxe Sliding Service Window without Screen or a comparable product.

### 2.02 PERFORMANCE REQUIREMENTS

- A. Fenestration Assembly Thermal Transmittance (U-value): Comply with Oregon Energy Efficiency Specialty Code / Ashrae 90.1-2019: Fenestration prescriptive requirements, Table 5.5-5 as follows:
  - 1. Fenestrations, Fixed: U-0.36 max, SHGC-0.38 max.
  - 2. Fenestrations, Operable: U-0.45 max, SHGC-0.33 max.
  - 3. Assembly: 1.10 Min.

### 2.03 MATERIALS

- A. Frames: Aluminum frame modules shall be constructed of 6063-T5 extruded aluminum. Poly-pile weather stripping and slide locks.
  - 1. Frame Size: see drawings for sizes.
  - 2. Window Hardware and Accessories:
    - a. Window glides on top-hung nylon slides.
    - b. Poly-pile weather stripping.
    - c. Slide locks.
  - 3. Finish: All aluminum to be clear anodized, Class I, 0.018 mm or thicker.
  - 4. Color and Gloss: Clear anodized.
- B. Glazing: Refer to Drawings and Division 08 Section "Glazing."
- C. Options:
  - 1. Keyed lock.

### 2.04 FABRICATION

- A. General: Fabricate sliding service windows to provide a complete system for assembly of components and anchorage of window units.
  - 1. Provide units that are reglazable from the interior side without dismantling the exterior side of framing.
  - 2. Prepare sliding service windows for field glazing unless preglazing at the factory is indicated.
- B. Framing: Miter or cope corners the full depth of framing; weld and dress smooth.
- C. Glazing Stops: Finish glazing stops to match window framing.
  - 1. Exterior Glazing Stops: Welded or integral to framing.
  - 2. Interior Glazing Stops: Removable, coordinated with glazing indicated.
- D. Metal Protection: Separate dissimilar metals to protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by manufacturer for this purpose.

- E. Factory-cut openings in glazing for speaking apertures (where occurs).
- F. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- G. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## 2.05 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.
- B. Color Anodic Finish: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
  - 1. Color: As selected by Architect from full range of industry colors and color densities.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of sliding service windows.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of sliding service windows.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. Install window in accordance with manufacturer's printed instructions and recommendations. Repair damaged units as directed or replace with new units.
- B. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing sliding service windows to in-place construction. Include threaded fasteners for inserts, security fasteners, and other connectors.
- C. Removable Glazing Stops and Trim: Fasten components with security fasteners.
- D. Fasteners: Install sliding service windows using fasteners recommended by manufacturer with head style appropriate for installation requirements, strength, and finish of adjacent materials.
- E. Metal Protection: Where dissimilar metals will contact each other, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended in writing by manufacturer for this purpose. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.

### 3.03 ADJUSTING

- A. Adjust horizontal-sliding, transom sliding service windows to provide a tight fit at contact points for smooth operation and a secure enclosure.
- B. Remove and replace defective work, including sliding service windows that are warped, bowed, or otherwise unacceptable.

3.04 CLEANING AND PROTECTION

- A. Clean frame and glazing surfaces after installation, complying with requirements contained in the manufacturer's instructions. Remove excess glazing sealant compounds, dirt or other substances. Take care to avoid damaging the finish.
  - 1. Lubricate sliding service window hardware.
- B. Clean glass of preglazed sliding service windows promptly after installation.
- C. Institute protective measures required throughout the remainder of the construction period to ensure that all the windows do not incur any damage or deterioration, other than normal weathering, at the time of acceptance.

3.05 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain sliding service windows.

END OF SECTION 08 5680

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Deschutes County Dept. of Solid Waste  
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SECTION 08 6200 - UNIT SKYLIGHTS

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Self-flashing unit skylights with integral curbs.
- B. Related Requirements:
  - 1. Division 08 Section "Structured-Polycarbonate-Panel Assemblies" for metal-framed skylights glazed with structured-polycarbonate panels.
  - 2. Division 13 Section "Metal Building Systems" for inclusion of skylights as part of pre-engineered metal building system.

1.03 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.04 ACTION SUBMITTALS

- A. Product Data: For each type of unit skylight.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for unit skylights.
  - 2. Motors: Show nameplate data, power requirements, ratings, characteristics, and mounting arrangements.
- B. Shop Drawings: For unit skylight work.
  - 1. Include plans, elevations, sections, details, and connections to supporting structure and other adjoining work.
  - 2. Manual Operators: Show locations, mounting, and details for installing operator components and controls.
  - 3. Motor Operators: Show locations and details for installing operator components, switches, and controls. Indicate motor size, electrical characteristics, drive arrangement, mounting, and grounding provisions.
    - a. Wiring Diagrams: For power, signal, and control wiring for electric motors of operable unit skylights.
  - 4. Multiple Units: Methods of connection and structural support for multiple units clustered together.
- C. Aluminum Finish Samples: For each type of exposed finish required, in a representative section of each unit skylight in manufacturer's standard size.
- D. Glazing Samples: For each color and finish of glazing indicated, 12 inches square and of same thickness indicated for the final Work.
- E. Product Schedule: For unit skylights. Use same designations indicated on Drawings.

1.05 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified manufacturer.
- B. Product Test Reports: For each type and size of unit skylight, for tests performed within the last four years by a qualified testing agency. Test results based on testing of smaller unit skylights than specified will not be accepted.
- C. Sample Warranty: For special warranty.

1.06 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For unit skylights to include in maintenance manuals.

1.07 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating unit skylights that meet or exceed performance requirements indicated and of documenting this performance by inclusion in lists and by labels, test reports, and calculations.
- B. Installer Qualifications: An installer acceptable to unit skylight manufacturer for installation of units required for this Project.

1.08 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of unit skylights that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Uncontrolled water leakage.
    - b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
    - c. Yellowing of acrylic glazing.
    - d. Breakage of polycarbonate glazing.
    - e. Deterioration of insulating-glass hermetic seal.
  - 2. Warranty Period: Five years from date of Substantial Completion.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Kingspan Light + Air, North America; Pre-Engineered Quadwall Skylights or a comparable product by one of the following:
  - 1. American Skylights, Inc.
  - 2. Auburn Skylights.
  - 3. Birdview Skylights.
  - 4. C/S Groups.
  - 5. CPI International.
  - 6. Dur-Red Products.
  - 7. Energy-Glazed Systems, Inc.
  - 8. Exarc Skylights, Inc.
  - 9. Fiore Skylights, Inc.



10. Fox Lite, Inc.
11. Kalwall Corporation.
12. Lane-Aire Manufacturing Corp.
13. Plasteco, Inc.
14. Plastic Engineering Company of Tulsa, Inc.
15. Skyline Sky-Lites, LLC.
16. Solar Industries, Inc.
17. Sunglo Skylight Products.
18. Sunoptics Skylights and Daylighting Systems; Acuity Brands International, Inc.
19. Velux America, LLC.
20. Velux Commercial (Wasco).
21. Wisconsin Solar Design Inc.

## 2.02 PERFORMANCE REQUIREMENTS

- A. Unit Skylight Standard: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 for definitions and minimum standards of performance, materials, components, accessories, and fabrication unless more stringent requirements are indicated.
  1. Performance Class and Grade: Class CW-PG 30 or better.
  2. Certification: AAMA-, WDMA-, or CSA-certified unit skylights with label attached to each.
- B. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum SHGC of 0.40 or in accordance with Oregon Structural Code, whichever is less.
- C. Outside-Inside Transmission Class (OITC): Rated for not less than 22 OITC when tested for laboratory sound transmission loss according to ASTM E90 and determined by ASTM E1332.

## 2.03 UNIT SKYLIGHTS

- A. General: Provide factory-assembled unit skylights that include glazing, extruded-aluminum glazing retainers, gaskets, and inner frames and that are capable of withstanding performance requirements indicated.
- B. Unit Shape and Size: As indicated on Drawings.
- C. Polycarbonate Glazing: Thermoformable, extruded monolithic sheets, UV resistant, burglar-resistance rated according to UL 972, and with average impact strength of 12 to 16 ft-lb/in. of width when tested according to ASTM D256, Test Method A (Izod).
  1. Single-Glazing Profile: Pyramid, 30-degree slope.
    - a. Thickness: Not less than thickness required to exceed performance requirements.
    - b. Color: As selected by Architect from full range of industry colors.
  2. Self-Ignition Temperature: 650 deg F (343 deg C) or more for plastic sheets in thickness indicated when tested according to ASTM D1929.
  3. Smoke-Production Characteristics: Smoke-developed index of 450 or less when tested according to ASTM E84, and smoke density of 75 or less when tested according to ASTM D2843
  4. Burning Characteristics: Tested according to ASTM D635. Class CC1, burning extent of 1 inch or less for nominal thickness of 0.060 inch or thickness indicated for use.
- D. Integral Curb: Extruded-aluminum profile, self-flashing type.
  1. Extruded-Aluminum Shapes: ASTM B221 (ASTM B221M), alloy and temper to suit structural and finish requirements but with not less than the strength and durability of Alloy 6063-T52.
  2. Height: As indicated.

3. Construction: Single wall.
4. Insulation: None.

- E. Condensation Control: Fabricate unit skylights with integral internal gutters and nonclogging weeps to collect and drain condensation to the exterior.

#### 2.04 ACCESSORY MATERIALS

- A. Fasteners: Same metal as metal being fastened, nonmagnetic stainless steel, or other noncorrosive metal as recommended by manufacturer. Finish exposed fasteners to match material being fastened.
  1. Where removal of exterior exposed fasteners might allow access to building, provide nonremovable fastener heads.
- B. Bituminous Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat.

#### 2.05 ALUMINUM FINISHES

- A. Clear Anodic Finish: AAMA 611, [AA-M12C22A41, Class I, 0.018 mm.

### PART 3 EXECUTION

#### 3.01 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 INSTALLATION

- A. Coordinate installation of unit skylight with installation of substrates, vapor retarders, roof insulation, roofing membrane, and flashing as required to ensure that each element of the Work performs properly and that combined elements are waterproof and weathertight.
- B. Comply with recommendations in AAMA 1607 and with manufacturer's written instructions for installing unit skylights.
- C. Install unit skylights level, plumb, and true to line, without distortion.
- D. Anchor unit skylights securely to supporting substrates.
- E. Where aluminum surfaces of unit skylights will contact another metal or corrosive substrates, such as preservative-treated wood, apply bituminous coating on concealed metal surfaces or provide other approved permanent separation recommended in writing by unit skylight manufacturer.

#### 3.03 CLEANING

- A. Clean exposed unit skylight surfaces according to manufacturer's written instructions. Touch up damaged metal coatings and finishes.

- B. Remove excess sealants, glazing materials, dirt, and other substances.
- C. Remove and replace glazing that has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect unit skylight surfaces from contact with contaminating substances resulting from construction operations.

END OF SECTION 08 6200

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
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## SECTION 08 8000 - GLAZING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
1. Glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:
    - a. Windows.
    - b. Doors.
    - c. Storefront.
    - d. Hollow metal doors and frames.
    - e. Insulating glass.
    - f. Safety glazing.
- B. Related Sections:
1. Division 08 Section "Hollow Metal Doors and Frames."
  2. Division 08 Section "Aluminum Framed Entrances and Storefronts."
  3. Division 08 Section "Aluminum Windows."

#### 1.03 REFERENCES

- A. Abbreviations and Acronyms:
1. FT: Fully Tempered.
  2. GANA: Glass Association of North America.
  3. HS: Heat-strengthened.
  4. IGCC: Insulating Glass Certification Council.
  5. IGMA: Insulating Glass Manufacturers Alliance.
  6. LBNL : Lawrence Berkeley National Laboratories.
  7. Low-E: Low emissivity.
  8. LSG : Light to Solar Gain.
  9. NFRC: National Fenestration Rating Council.
  10. SHGC: Solar Heat Gain Coefficient.
  11. SC: Shading Coefficient.
  12. VLT: Visible Light Transmittance.
- B. Reference Standards: This section does not require compliance with standards, but is merely a listing of those used. If compliance is required, statements will be included in the appropriate Section.
1. ASTM D 882 - Standard Test Method for Tensile Properties of Thin Plastic Sheeting.
  2. ASTM D 1004 - Standard Test Method for Tear Resistance (Graves Tear) of Plastic Film and Sheeting.
  3. ASTM C 1036 - Standard Specification for Flat Glass.
  4. ASTM C 1048 - Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass.

5. ASTM C 1376 - Standard Specification for Pyrolytic and Vacuum Deposition Coatings on Flat Glass.
6. ASTM E 546 - Standard Test Method for Frost/Dew Point of Sealed Insulating Glass Units.
7. ASTM E 576 - Standard Test Method for Frost/Dew Point of Sealed Insulating Glass Units in the Vertical Position.
8. ASTM E 1300 - Standard Practice for Determining Load Resistance of Glass in Buildings.
9. ASTM E 2190 - Standard Specification for Insulating Glass Unit Performance and Evaluation.
10. ANSI Z97.1 - Performance Specifications and Methods of Test for Safety Glazing Materials Used in Buildings.
11. BS EN 14179 - Glass in building - Heat-soaked thermally-toughened soda lime silicate safety glass.
12. CPSC 16 CFR 1201 - Safety Standard for Architectural Glazing Materials.

#### 1.04 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Fabricators: Firms that Fabricate glazing assemblies, including insulated glazing units. Fabricated insulated glazing units shall comply with ASTM E2188, E2189, and E2190. Approved manufacturers shall have certifications including:
  1. IGCC: Insulating Glass Certification Council.
  2. IGMA: Insulating Glass Manufacturers Alliance.
  3. SGCC: Safety Glazing Certification Council.
  4. Vitro Architectural Glass CFP: Certified Fabricator Program.
  5. Guardian Select SunGuard Fabricator.
- C. Deterioration of Coated Glass: Defects developing from normal use that are attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking and other indications of deterioration in metallic coating.
- D. Deterioration of Insulating Glass: Failure of the hermetic seal under normal use that is attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture or film on interior surfaces of glass.
- E. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.
- F. Interspace: Space between lites of an insulating-glass unit that contains dehydrated air or a specified gas.

#### 1.05 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
  1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
  2. Review temporary protection requirements for glazing during and after installation.

#### 1.06 ACTION SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.
- B. Glass Samples: For each type of glass product other than clear monolithic vision glass; 12 inches square.
  - 1. Coated glass.
  - 2. Fire-resistive glazing products.
  - 3. Fire-protective glazing products.
  - 4. Insulating glass.
- C. Glazing Accessory Samples: For gaskets, sealants, and colored spacers, in 12-inch lengths. Install sealant Samples between two strips of material representative in color of the adjoining framing system.
- D. Glazing Schedule: List glass types and thicknesses for each size opening and location. Use same designations indicated on Drawings.
- E. Delegated-Design Submittal: For glass indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.07 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For installers, manufacturers of insulating-glass units with sputter-coated, low-e coatings, glass testing agency, and sealant testing agency.
  - 1. Glass Fabrication Certifications.
  - 2. Glass Lamination Certifications.
- B. Product Certificates: For glass and glazing products, from manufacturer.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for coated glass, insulating glass, glazing sealants, and glazing gaskets.
  - 1. For glazing sealants, provide test reports based on testing current sealant formulations within previous 36-month period.
- D. Preconstruction adhesion and compatibility test report.
- E. Warranties: Sample of special warranties.

#### 1.08 QUALITY ASSURANCE

- A. Manufacturer's Qualifications: Fabrication processes, including low emissivity and reflective coatings, insulating, laminated, silk-screening and tempering shall be manufactured by a single manufacturer with a minimum of ten (10) years of fabrication experience and meet ANSI/ASQC 9002 1994. Qualified insulating-glass manufacturers shall have a location and equipment that is approved and certified by coated-glass manufacturer.
- B. Installer Qualifications: A qualified installer who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.
- C. Glass Testing Agency Qualifications: A qualified independent testing agency accredited according to the NFRC CAP 1 Certification Agency Program.

- D. Sealant Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
- E. Source Limitations: Obtain glass and glazing materials from one source for each product indicated. Coatings and finished assemblies, such as insulating units and laminated units, to be manufactured by the same fabricator in order to have a common source of warranty.
- F. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Install glazing in mockups specified in other Division 08 Sections to match glazing systems required for Project, including glazing methods.
  - 2. Scheduling: Notify Architect seven days in advance of dates and times when mockups will be available for viewing.
  - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.09 PRECONSTRUCTION TESTING

- A. Preconstruction Adhesion and Compatibility Testing: Test each glazing material type, tape sealant, gasket, glazing accessory, and glass-framing member for adhesion to and compatibility with elastomeric glazing sealants.
  - 1. Testing will not be required if data are submitted based on previous testing of current sealant products and glazing materials matching those submitted.
  - 2. Use ASTM C 1087 to determine whether priming and other specific joint-preparation techniques are required to obtain rapid, optimum adhesion of glazing sealants to glass, tape sealants, gaskets, and glazing channel substrates.
  - 3. Test no fewer than eight samples of each type of material, including joint substrates, shims, sealant backings, secondary seals, and miscellaneous materials.
  - 4. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
  - 5. For materials failing tests, submit sealant manufacturer's written instructions for corrective measures including the use of specially formulated primers.

#### 1.10 DELIVERY, STORAGE, AND HANDLING

- A. Storage and Handling Requirements:
  - 1. Protect glass from edge damage during handling. For insulating units exposed to substantial altitude changes, comply with insulating glass manufacturers written recommendations for venting and sealing to avoid hermetic seal ruptures.
  - 2. Protect glazing materials according to manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. Comply with insulating-glass manufacturer's written recommendations for venting and sealing units to avoid hermetic seal ruptures due to altitude change.

#### 1.11 FIELD CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.



1. Do not install glazing sealants when ambient and substrate temperature conditions are outside limits permitted by sealant manufacturer or below 40 deg F.

#### 1.12 WARRANTY

- A. Manufacturer's Special Warranty for Coated-Glass Products: Manufacturer's standard form in which coated-glass manufacturer agrees to replace coated-glass units that deteriorate within specified warranty period. Deterioration of coated glass is defined as defects developed from normal use that are not attributed to glass breakage or to maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in coating.
  1. Warranty Period: 10 years from date of manufacture.
- B. Manufacturer's Special Warranty on Insulating Glass: Manufacturer's standard form in which insulating-glass manufacturer agrees to replace insulating-glass units that deteriorate within specified warranty period. Deterioration of insulating glass is defined as failure of hermetic seal under normal use that is not attributed to glass breakage or to maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.
  1. Warranty Period: 10 years from date of manufacture.

### PART 2 - PRODUCTS

#### 2.01 MANUFACTURERS

- A. Acceptable Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  1. Bendheim.
  2. Cardinal Glass Industries.
  3. Guardian Glass.
  4. Hartung Glass.
  5. J.E. Berkowitz.
  6. Northwestern Industries, Inc.
  7. Oldcastle Building Envelope.
  8. Viracon, Inc.
  9. Vitro Architectural Glass.

#### 2.02 PERFORMANCE REQUIREMENTS

- A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design glazing.
- C. Structural Performance: Glazing shall withstand the following design loads within limits and under conditions indicated determined according to the IBC and ASTM E1300.
  1. Design Wind Pressures: As indicated on Drawings.
  2. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch, whichever is less.

3. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
- D. Safety Glazing: Where safety glazing is indicated, provide glazing that complies with 16 CFR 1201, Category II.
- E. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:
  1. For monolithic-glass lites, properties are based on units with lites 6 mm thick.
  2. For laminated-glass lites, properties are based on products of construction indicated.
  3. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
  4. U-Factors: Center-of-glazing values, according to NFRC 100 and based on LBL's WINDOW 5.2 computer program, expressed as Btu/sq. ft. x h x deg F.
  5. Solar Heat-Gain Coefficient and Visible Transmittance: Center-of-glazing values, according to NFRC 200 and based on LBL's WINDOW 5.2 computer program.
  6. Visible Reflectance: Center-of-glazing values, according to NFRC 300.
- F. 2021 Oregon Energy Efficiency Specialty Code / Ashrae 90.1-2019: Fenestration prescriptive requirements, Table 5.5-5 as follows:
  1. Fenestrations, Fixed: U-0.36 max, SHGC-0.38 max.
  2. Fenestrations, Operable: U-0.45 max, SHGC-0.33 max.
  3. Fenestrations, Entrance Doors: U-0.63 max, SHGC-0.33 max.
  4. Swinging Doors: U-0.37 max.

## 2.03 GLASS PRODUCTS, GENERAL

- A. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below unless more stringent requirements are indicated. See these publications for glazing terms not otherwise defined in this Section or in referenced standards.
  1. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
- B. Safety Glazing Labeling: Where safety glazing is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction or manufacturer. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- C. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of IGCC.
- D. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass lites in thicknesses as needed to comply with requirements indicated.
  1. Minimum Glass Thickness for Exterior Lites: 6.0 mm.
- E. Strength: Where annealed float glass is indicated, provide annealed float glass, heat-strengthened float glass, or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened float glass is indicated, provide heat-strengthened float glass or fully tempered float glass as needed to comply with "Performance Requirements" Article. Where fully tempered float glass is indicated, provide fully tempered float glass.

## 2.04 GLASS PRODUCTS

- A. Annealed Float Glass: ASTM C 1036, Type I (transparent flat glass), Quality-Q3, Class I (clear) unless otherwise indicated.
- B. Heat-Treated Float Glass: ASTM C 1048; Type I (transparent flat glass); Quality-Q3; Class I (clear) unless otherwise indicated; of kind and condition indicated.
  - 1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed unless otherwise indicated.
  - 2. Maximum peak to valley rollerwave 0.003 inch in the central area and 0.008 inch within 10.5 inches of the leading and trailing edge
  - 3. For clear or low-iron glass 1/4 to 3/8 inch thick without ceramic frit or ink, maximum plus or minus 100 mD (millidiopter) over 95 percent of the glass surface.
  - 4. Maximum bow and warp 1/32 inch per lineal foot.
  - 5. For uncoated glass, comply with requirements for Condition A.
  - 6. For coated vision glass, comply with requirements for Condition C (other coated glass).
  - 7. All tempered safety glass shall conform with ANSI Z97.1 and CPSC 16 CFR 1201.
  - 8. Provide heat soak testing for all fully tempered glass conforming to EN14179 which includes a 2 hour dwell at 290 deg C, plus or minus 10 deg C.
- C. Sputter-Coated Float Glass: ASTM C 1376, float glass with metallic-oxide or -nitride coating deposited by vacuum deposition process after manufacture and complying with other requirements specified.
- D. Insulating Glass Units, General: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, and complying with ASTM E 2190 and with requirements specified in this Article and in Part 2 Insulating-Glass Units Article.
  - 1. Provide Kind HS (heat-strengthened) float glass in place of annealed glass where needed to resist thermal stresses induced by differential shading of individual glass lites and to comply with glass design requirements specified in Part 1 Performance Requirements Article.
  - 2. Provide FT (fully tempered) glass lites where safety glass is indicated or required.
  - 3. Overall Unit Thickness and Thickness of Each Lite: Dimensions indicated for insulating glass units are nominal and the overall thicknesses of units are measured perpendicularly from outer surfaces of glass lites at unit's edge.
  - 4. Sealing System: Comply with requirements in Division 07 Section "Joint Sealants." Dual seal, with primary and secondary sealants of polyisobutylene and silicone.
  - 5. Spacer Specifications: Manufacturer's standard spacer material and construction complying with the following requirements:
    - a. Spacer Material: Aluminum with mill or clear anodic finish.
    - b. Desiccant: Molecular sieve or silica gel, or blend of both.
    - c. Corner Construction: Manufacturer's standard corner construction.

## 2.05 LOW-E COATINGS

- A. Low-e Coating: Vacuum deposition (sputter-coating) process.
- B. Basis-of-Design Product: Subject to compliance with requirements, provide Vitro Architectural Glass; Solarban 60, or comparable product by one of the following:
  - 1. Bendheim.
  - 2. Cardinal Glass Industries.
  - 3. Guardian Glass.
  - 4. J.E. Berkowitz.

5. Oldcastle Building Envelope.
6. Viracon, Inc.

## 2.06 GLAZING GASKETS

- A. Dense Compression Gaskets: Molded or extruded gaskets of profile and hardness required to maintain watertight seal, made from one of the following:
  1. Neoprene complying with ASTM C 864.
  2. EPDM complying with ASTM C 864.
- B. Soft Compression Gaskets: Extruded or molded, closed-cell, integral-skinned neoprene, EPDM, or, thermoplastic polyolefin rubber gaskets complying with ASTM C 509, Type II, black; of profile and hardness required to maintain watertight seal.
  1. Application: Use where soft compression gaskets will be compressed by inserting dense compression gaskets on opposite side of glazing or pressure applied by means of pressure-glazing stops on opposite side of glazing.
- C. Lock-Strip Gaskets: Neoprene extrusions in size and shape indicated, fabricated into frames with molded corner units and zipper lock-strips, complying with ASTM C 542, black.

## 2.07 GLAZING SEALANTS

- A. General:
  1. Compatibility: Provide glazing sealants that are compatible with one another and with other materials they will contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
  2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
  3. Sealants used inside the weatherproofing system, shall have a VOC content of not more than 250 g/L when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  4. Sealants used inside the weatherproofing system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Glazing Sealant: Neutral-curing silicone glazing sealant complying with ASTM C 920, Type S, Grade NS, Class 100/50, Use NT.
  1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 790.
    - b. GE Advanced Materials - Silicones; SilPruf LM SCS2700.
    - c. May National Associates, Inc.; Bondaflex Sil 290.
    - d. Pecora Corporation; 890.
    - e. Sika Corporation, Construction Products Division; SikaSil-C990.
    - f. Tremco Incorporated; Spectrem 1.
- C. Glazing Sealants for Fire-Rated Glazing Products: Products that are approved by testing agencies that listed and labeled fire-resistant glazing products with which they are used for applications and fire-protection ratings indicated.

## 2.08 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based, 100 percent solids elastomeric tape; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; and complying with ASTM C 1281 and AAMA 800 for products indicated below:
  - 1. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.
  - 2. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.
- B. Expanded Cellular Glazing Tapes: Closed-cell, PVC foam tapes; factory coated with adhesive on both surfaces; and complying with AAMA 800 for the following types:
  - 1. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
  - 2. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.

## 2.09 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks: 100% Silicone to prevent contamination with a Shore, Type A durometer hardness of 85, plus or minus 5.
- D. Glazing Channel and Stop Profiles: aluminum channels supplied by CR Laurence Co., In., Finishing and Fabrication.
  - 1. Glazing Channel Profile: Channel; aluminum; WU3BLSL: 1-inch high glazing channel; black powder coat finish.
  - 2. Glazing Stop Profile: Channel; aluminum; WU1DUSL: 1 1/2-inch high glazing channel; black powder coat finish.
- E. Spacers: Elastomeric blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- F. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- G. Cylindrical Glazing Sealant Backing: ASTM C 1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.
- H. Perimeter Insulation for Fire-Resistive Glazing: Product that is approved by testing agency that listed and labeled fire-resistant glazing product with which it is used for application and fire-protection rating indicated.

## 2.10 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.

- B. Clean-cut or flat-grind vertical edges of butt-glazed monolithic lites to produce square edges with slight chamfers at junctions of edges and faces.
- C. Grind smooth and polish exposed glass edges and corners.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine framing, glazing channels, and stops, with Installer present, for compliance with the following:
  - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
  - 2. Presence and functioning of weep systems.
  - 3. Minimum required face and edge clearances.
  - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.
- B. Examine glazing units to locate exterior and interior surfaces. Label or mark units as needed so that exterior and interior surfaces are readily identifiable. Do not use materials that will leave visible marks in the completed work.

#### 3.03 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Adjust glazing channel dimensions as required by Project conditions during installation to provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances.
- C. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
- D. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction testing.
- E. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- F. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- G. Provide spacers for glass lites where length plus width is larger than 50 inches.

1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
  2. Provide 1/8-inch minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- H. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- I. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.
- J. Set glass lites with proper orientation so that coatings face exterior or interior as specified.
- K. Where wedge-shaped gaskets are driven into one side of channel to pressurize sealant or gasket on opposite side, provide adequate anchorage so gasket cannot walk out when installation is subjected to movement.
- L. Square cut wedge-shaped gaskets at corners and install gaskets in a manner recommended by gasket manufacturer to prevent corners from pulling away; seal corner joints and butt joints with sealant recommended by gasket manufacturer.

#### 3.04 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Cover vertical framing joints by applying tapes to heads and sills first and then to jambs. Cover horizontal framing joints by applying tapes to jambs and then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until right before each glazing unit is installed.
- F. Apply heel bead of elastomeric sealant.
- G. Center glass lites in openings on setting blocks and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- H. Apply cap bead of elastomeric sealant over exposed edge of tape.

#### 3.05 GASKET GLAZING (DRY)

- A. Cut compression gaskets to lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.

- C. Installation with Drive-in Wedge Gaskets: Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Installation with Pressure-Glazing Stops: Center glass lites in openings on setting blocks and press firmly against soft compression gasket. Install dense compression gaskets and pressure-glazing stops, applying pressure uniformly to compression gaskets. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- E. Install gaskets so they protrude past face of glazing stops.

### 3.06 SEALANT GLAZING (WET)

- A. Install continuous spacers, or spacers combined with cylindrical sealant backing, between glass lites and glazing stops to maintain glass face clearances and to prevent sealant from extruding into glass channel and blocking weep systems until sealants cure. Secure spacers or spacers and backings in place and in position to control depth of installed sealant relative to edge clearance for optimum sealant performance.
- B. Force sealants into glazing channels to eliminate voids and to ensure complete wetting or bond of sealant to glass and channel surfaces.
- C. Tool exposed surfaces of sealants to provide a substantial wash away from glass.

### 3.07 LOCK-STRIP GASKET GLAZING

- A. Comply with ASTM C 716 and gasket manufacturer's written instructions. Provide supplementary wet seal and weep system unless otherwise indicated.

### 3.08 CLEANING AND PROTECTION

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended in writing by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains; remove as recommended in writing by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, or abraded or that is damaged from natural causes, accidents, and vandalism, during construction period.
- E. Wash glass on both exposed surfaces in each area of Project not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.



3.09 GLAZING SCHEDULE

- A. Provide the following glass types, as indicated in elevations on Drawings:
1. GL-1: Insulating glass unit (IGU) consisting of the following:
    - a. Outer Lite: Minimum 1/4 inch thick clear, fully tempered glass with low-e coating on No. 2 surface.
    - b. Airspace: Argon.
    - c. Inner Lite: Minimum 1/4 inch thick clear, fully tempered glass.
  2. GL-2: Monolithic tempered glass, minimum 1/4 inch thick.

END OF SECTION 08 8000

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 08 8300 - MIRRORS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes the following types of silvered flat glass mirrors:
  - 1. Annealed monolithic glass mirrors.
  - 2. Tempered glass mirrors qualifying as safety glazing.
  - 3. Laminated glass mirrors qualifying as safety glazing.
- B. Related Sections:
  - 1. Division 08 Section "Glazing" for glass with reflective coatings used for vision and spandrel lites.
  - 2. Division 10 Section "Toilet, Bath, and Laundry Accessories" for metal-framed mirrors.

#### 1.03 ACTION SUBMITTALS

- A. Shop Drawings: Include mirror elevations, edge details, mirror hardware, and attachment details.
- B. Samples: For each type of the following:
  - 1. Mirrors: 12 inches square, including edge treatment on two adjoining edges.
  - 2. Mirror Clips: Full size.
  - 3. Mirror Trim: 12 inches long.

#### 1.04 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of mirror and mirror mastic.
- B. Preconstruction Test Reports: From mirror manufacturer indicating that mirror mastic was tested for compatibility and adhesion with mirror backing and substrates on which mirrors are installed.
- C. Sample Warranty: For special warranty.

#### 1.05 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For mirrors to include in maintenance manuals.

#### 1.06 PRECONSTRUCTION TESTING

- A. Preconstruction Mirror Mastic Compatibility Test: Submit mirror mastic products to mirror manufacturer for testing to determine compatibility of mastic with mirror backing.
  - 1. Testing is not required if data are submitted based on previous testing of mirror mastic products and mirror backing matching those submitted.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Protect mirrors according to mirror manufacturer's written instructions and as needed to prevent damage to mirrors from moisture, condensation, temperature changes, direct exposure to sun, or other causes.
- B. Comply with mirror manufacturer's written instructions for shipping, storing, and handling mirrors as needed to prevent deterioration of silvering, damage to edges, and abrasion of glass surfaces and applied coatings. Store indoors.

1.08 FIELD CONDITIONS

- A. Environmental Limitations: Do not install mirrors until ambient temperature and humidity conditions are maintained at levels indicated for final occupancy.

1.09 WARRANTY

- A. Special Warranty: Manufacturer agrees to replace mirrors that deteriorate within specified warranty period. Deterioration of mirrors is defined as defects developed from normal use that are not attributed to mirror breakage or to maintaining and cleaning mirrors contrary to manufacturer's written instructions. Defects include discoloration, black spots, and clouding of the silver film.
  - 1. Warranty Period: Five years from date of manufacture.

PART 2 - PRODUCTS

2.01 SILVERED FLAT GLASS MIRRORS

- A. Mirrors, General: ASTM C 1503.
- B. Annealed Monolithic Glass Mirrors: Mirror Glazing Quality, clear.
  - 1. Nominal Thickness: 1/4 inch (6.0 mm).
- C. Tempered Glass Mirrors: Mirror Glazing Quality for blemish requirements and complying with ASTM C 1048 for Kind FT, Condition A, tempered float glass before silver coating is applied; clear.
  - 1. Nominal Thickness: 1/4 inch (6.0 mm).
- D. Laminated Mirrors: ASTM C 1172, Type II.
  - 1. Glass for Outer Lite: Annealed float glass, Mirror Glazing Quality, clear.
  - 2. Nominal Thickness for Outer Lite: 3.0 mm.
  - 3. Glass for Inner Lite: Annealed float glass; ASTM C 1036, Type I (transparent flat glass), Quality-Q3; Class 1 (clear).
  - 4. Nominal Thickness: 3.0 mm.
  - 5. Interlayer: Mirror manufacturer's standard 0.030-inch-thick, clear polyvinyl-butylral interlayer with a proven record of showing no tendency to delaminate from, or cause damage to, silver coating.
- E. Safety Glazing Products: For tempered and laminated mirrors, provide products that comply with 16 CFR 1201, Category II.

## 2.02 MISCELLANEOUS MATERIALS

- A. Sustainable Design Requirements:
  - 1. Adhesives shall have a VOC content of 70 g/L or less.
  - 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- B. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.
- C. Edge Sealer: Coating compatible with glass coating and approved by mirror manufacturer for use in protecting against silver deterioration at mirrored glass edges.
- D. Mirror Mastic: An adhesive setting compound, asbestos-free, produced specifically for setting mirrors and certified by both mirror and mastic manufacturer as compatible with glass coating and substrates on which mirrors will be installed.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - a. Franklin International.
    - b. Laurence, C. R. Co., Inc.
    - c. Liquid Nails Adhesive.
    - d. Macco Adhesives.
    - e. OSI Sealants; Henkel Corporation.
    - f. Palmer Products Corporation.
    - g. Pecora Corporation.
    - h. Royal Adhesives & Sealants.
    - i. Sommer & Maca Industries, Inc.

## 2.03 MIRROR HARDWARE

- A. Aluminum J-Channels: Aluminum extrusions with a return deep enough to produce a glazing channel to accommodate mirrors of thickness indicated and in lengths required to cover edges of mirrors in a single piece.
  - 1. Bottom and Side Trim: J-channels formed with front leg and back leg not less than 3/8 and 7/8 inch in height, respectively, and a thickness of not less than 0.04 inch.
    - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
      - 1) Andscot Company, Inc.
      - 2) Laurence, C. R. Co., Inc.
      - 3) Stylmark, Inc.
  - 2. Top Trim: J-channels formed with front leg and back leg not less than 5/8 and 1 inch in height, respectively, and a thickness of not less than 0.04 inch.
    - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
      - 1) Andscot Company, Inc.
      - 2) Laurence, C. R. Co., Inc.
      - 3) Stylmark, Inc.
  - 3. Finish: Clear bright anodized.

- B. Mirror Bottom Clips: Knape & Vogt 277, or approved.
- C. Mirror Top Clips: Knape & Vogt 278, or approved.
- D. Fasteners: Fabricated of same basic metal and alloy as fastened metal and matching it in finished color and texture where fasteners are exposed.
- E. Anchors and Inserts: Provide devices as required for mirror hardware installation. Provide toothed or lead-shield, expansion-bolt devices for drilled-in-place anchors. Provide galvanized anchors and inserts for applications on inside face of exterior walls and where indicated.

#### 2.04 FABRICATION

- A. Fabricate mirrors in the shop to greatest extent possible.
- B. Fabricate cutouts for notches and holes in mirrors without marring visible surfaces. Locate and size cutouts so they fit closely around penetrations in mirrors.
- C. Mirror Edge Treatment: Flat polished.
  - 1. Seal edges of mirrors with edge sealer after edge treatment to prevent chemical or atmospheric penetration of glass coating.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, over which mirrors are to be mounted, with Installer present, for compliance with installation tolerances, substrate preparation, and other conditions affecting performance of the Work.
- B. Verify compatibility with and suitability of substrates, including compatibility of existing finishes or primers with mirror mastic.
- C. Proceed with installation only after unsatisfactory conditions have been corrected and surfaces are dry.

#### 3.02 PREPARATION

- A. Comply with mastic manufacturer's written installation instructions for preparation of substrates, including coating substrates with mastic manufacturer's special bond coating where applicable.

#### 3.03 INSTALLATION

- A. General: Install mirrors to comply with mirror manufacturer's written instructions and with referenced GANA publications. Mount mirrors accurately in place in a manner that avoids distorting reflected images.
  - 1. GANA Publications: "Laminated Glazing Reference Manual," "Glazing Manual" and "Mirrors, Handle with Extreme Care: Tips for the Professional on the Care and Handling of Mirrors."
- B. Provide a minimum airspace of 1/8 inch between back of mirrors and mounting surface for air circulation between back of mirrors and face of mounting surface.

- C. Install mirrors with mastic and mirror hardware. Attach mirror hardware securely to mounting surfaces with mechanical fasteners installed with anchors or inserts as applicable. Install fasteners so heads do not impose point loads on backs of mirrors.
  - 1. Aluminum J-Channels: Provide setting blocks 1/8 inch thick by 4 inches long at quarter points. To prevent trapping water, provide, between setting blocks, two slotted weeps not less than 1/4 inch wide by 3/8 inch long at bottom channel.
  - 2. Mirror Clips: Place a felt or plastic pad between mirror and each clip to prevent spalling of mirror edges. Locate clips so they are symmetrically placed and evenly spaced.
  - 3. Install mastic as follows:
    - a. Apply barrier coat to mirror backing where approved in writing by manufacturers of mirrors and backing material.
    - b. Apply mastic to comply with mastic manufacturer's written instructions for coverage and to allow air circulation between back of mirrors and face of mounting surface.
    - c. After mastic is applied, align mirrors and press into place while maintaining a minimum airspace of 1/8 inch between back of mirrors and mounting surface.

#### 3.04 CLEANING AND PROTECTION

- A. Protect mirrors from breakage and contaminating substances resulting from construction operations.
- B. Do not permit edges of mirrors to be exposed to standing water.
- C. Maintain environmental conditions that prevent mirrors from being exposed to moisture from condensation or other sources for continuous periods of time.
- D. Clean exposed surface of mirrors not more than four days before date scheduled for inspections that establish date of Substantial Completion. Clean mirrors as recommended in writing by mirror manufacturer.

END OF SECTION 08 8300

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022



## SECTION 08 9000 - LOUVERS AND VENTS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Fixed, extruded-aluminum louvers.
  - 2. Extruded aluminum horizontal screen.
  - 3. Louver/damper.
  - 4. Sheet blank off panel.
- B. Related Sections:
  - 1. Division 08 Section "Hollow Metal Doors and Frames" for louvers in hollow-metal doors.
  - 2. Division 23 Sections for louvers that are a part of mechanical equipment.

#### 1.03 PERFORMANCE REQUIREMENTS

- A. Design louvers, including comprehensive engineering analysis by a qualified Professional Engineer, licensed in the state of Oregon, using structural and seismic performance requirements and design criteria indicated.
- B. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver blade rattle or flutter, or permanent damage to fasteners and anchors.
  - 1. Wind Loads: Determine loads based on pressures as indicated in the Structural Drawings and Notes.
- C. Seismic Performance: Louvers, including attachments to other construction, shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
  - 1. See Structural General Notes for design earthquake spectral response acceleration, short period (Sds) for Project, and Component Importance Factor.
- D. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.

#### 1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
  - 1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.
- C. Samples: For each type of metal finish required.

- D. Performance Requirements Submittal: For louvers indicated to comply with structural and seismic performance requirements and design criteria, including analysis data signed and sealed by a qualified Professional Engineer, licensed in the state of Oregon, responsible for their preparation.
- E. Product Test Reports: Based on tests performed according to AMCA 500-L.

#### 1.05 QUALITY ASSURANCE

- A. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to product installation including, but not limited to, the following:
  - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

### PART 2 - PRODUCTS

#### 2.01 MATERIALS

- A. Aluminum Extrusions: ASTM B 221, Alloy 6063-T5, T-52, or T6.
- B. Aluminum Sheet: ASTM B 209, Alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.
- C. Galvanized-Steel Sheet: ASTM A 653/A 653M, G60 zinc coating, mill phosphatized.
- D. Fasteners: Use types and sizes to suit unit installation conditions.
  - 1. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
  - 2. For fastening galvanized steel, use hot-dip-galvanized steel or 300 series stainless-steel fasteners.
  - 3. For fastening stainless steel, use 300 series stainless-steel fasteners.
  - 4. For color-finished louvers, use fasteners with heads that match color of louvers.
- E. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

#### 2.02 FABRICATION, GENERAL

- A. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
- B. Join frame members to each other and to fixed louver blades with fillet welds, threaded fasteners, or both, concealed from view, as standard with louver manufacturer unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.
- C. Provide sub-sills made of same material as louvers or extended sills for recessed louvers.

#### 2.03 FIXED, EXTRUDED-ALUMINUM LOUVERS

- A. Horizontal Storm-Resistant Louver:
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Construction Specialties, Inc., Model 7" Deep Storm Resistant Fixed Horizontal Louver Model RS-7705 or comparable product by one of the following:

- a. Air Balance Inc.; a Mestek company.
  - b. Air Flow Company, Inc.
  - c. Aiolite Company, LLC (The).
  - d. All-Lite Architectural Products.
  - e. American Warming and Ventilating, Inc.; a Mestek company.
  - f. Arrow United Industries; a division of Mestek, Inc.
  - g. Ruskin Company.
  - h. Greenheck Fan Corporation.
  - i. Industrial Louvers, Inc.
  - j. Reliable Products, Inc.
  - k. Ruskin Company; Tomkins PLC.
  - l. United Enertech Corp.
  - m. Or approved.
2. Louver Depth: See drawing for depths.
  3. Frame and Blade Nominal Thickness: Not less than 0.060 inch for blades and 0.080 inch or frames.
  4. Louver Performance Ratings:
    - a. Free Area: Not less than 8.0 sq. ft. for 48-inch-wide by 48-inch-high louver.
    - b. Air Performance: Intake Pressure drop at 900 fpm free area velocity 0.225 in. H<sub>2</sub>O. Exhaust pressure drop at 900 fpm free area velocity 0.194 in. H<sub>2</sub>O.
    - c. Wind-Driven Rain Performance: AMCA certified and licensed to bear the AMCA seal. The louver test was based on a 39.370" x 39.370" core area. Unit tested at a rainfall rate of 3.0 inches per hour and with a wind directed to the face of the louver at a velocity 29.1-mph.
  5. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

#### 2.04 LOUVER SCREENS

- A. General: Provide screen at each exterior louver.
- B. Louver Screen Frames: Same kind and form of metal as indicated for louver to which screens are attached.
- C. Louver Screening:
  1. Insect Screening: Stainless steel, 18-by-18 mesh, 0.009 inch wire.
  2. Bird Screening: Stainless steel, 1/2-inch-square mesh, 0.047-inchwire.

#### 2.05 SHEET BLANK OFF PANEL

- A. Provide manufacturer's standard insulated galvanized sheet metal blank off panel with painted finish on outboard (exposed exterior louver face) side. Insulation: Manufacturer's standard 2 inch thick board insulation with a minimum of R-4 per inch. Paint finish on "exterior" surface to match louver color. Wrap all edges and both surfaces of panel in sheet metal. Attach to interior face of louver. See Drawings for locations.

#### 2.06 ALUMINUM FINISHES

- A. High-Performance Organic Finish: 2-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  1. Color and Gloss: As selected by Architect from manufacturer's full range.

### PART 3 - EXECUTION

#### 3.01 INSTALLATION, GENERAL

- A. Locate and place louvers and vents level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
- C. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- D. Repair damaged finishes so no evidence remains of corrective work. Return items that cannot be refinished in the field to the factory and refinish entire unit or provide new units.
- E. Protect galvanized and nonferrous-metal surfaces that will be in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint.

#### 3.02 INSTALLATION OF FLEXIBLE FLASHING AT EXTERIOR LOUVERS DUCTWORK

- A. At louver and ductwork joints cover all duct and louver sill and plenums bottoms with peel and stick asphaltic "Flexible Flashing" as specified in Division 06 Section "Sheathing."
- B. Apply "flexible flashing" to the internal surfaces of the duct. Flashing to span the entire internal width of duct and return up the sides of the duct 3 inches vertically from bottom.
- C. Extend flexible flashing on bottom and sides 2'-6" towards building interior from joint of duct and louver.
- D. Flashing to lap over louver/duct joint. Make flashing from single sheet. No seams allowed in any direction.
- E. Coordinate this work with Division 23 Heating, Ventilation and Air Conditioning, and Division 06 Section "Sheathing" work.

END OF SECTION 08 9000

## SECTION 09 2216 - NON STRUCTURAL METAL FRAMING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Non-load-bearing steel framing members for the following applications:
    - a. Interior framing systems (e.g., supports for partition walls, framed soffits, furring).
    - b. Interior suspension systems (e.g., supports for ceilings, suspended soffits).
    - c. Grid suspension systems for gypsum board ceilings.
- B. Related Sections:
  - 1. Division 05 Section "Cold-Formed Metal Framing" for exterior and interior load-bearing and exterior non-load-bearing wall studs; floor joists; roof rafters and ceiling joists; and roof trusses.
  - 2. Division 07 Section "Thermal Insulation" for sound insulation.
  - 3. Division 09 Section "Gypsum Board" for installation of gypsum of gypsum board.

#### 1.03 SUBMITTALS

- A. Product Data: For each type of product indicated.

#### 1.04 QUALITY ASSURANCE

- A. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.
- B. Refer to Structural General Notes and Drawings for additional requirements.

### PART 2 - PRODUCTS

#### 2.01 NON-LOAD-BEARING STEEL FRAMING, GENERAL

- A. Recycled Content of Steel Products: Provide products with average recycled content of steel products such that postconsumer recycled content plus one-half of preconsumer recycled content is not less than 10 percent.
- B. Framing Members, General: Comply with ASTM C 754 for conditions indicated. Refer to Structural General Notes and drawings for additional requirements.
  - 1. Steel Sheet Components: Comply with ASTM C 645 requirements for metal, unless otherwise indicated.
  - 2. Protective Coating: ASTM A 653/A 653M, G60 hot-dip galvanized, unless otherwise indicated.

## 2.02 SUSPENSION SYSTEM COMPONENTS

- A. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- diameter wire, or double strand of 0.0475-inch-diameter wire.
- B. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.1046-inch diameter.
- C. Flat Hangers: Steel sheet, in size indicated on Drawings, minimum 1 by 3/16 inch by length indicated.
- D. Carrying Channels: Cold-rolled, commercial-steel sheet with a base-metal thickness of 54 mils and minimum 1/2-inch-wide flanges.
  - 1. Depth: 1-1/2 inch.
- E. Furring Channels (Furring Members):
  - 1. Cold-Rolled Channels: 54 mils bare-steel thickness, with minimum 1/2-inch-wide flanges, 3/4 inch deep.
  - 2. Steel Studs: ASTM C 645.
    - a. Minimum Base-Metal Thickness: 18 mils (25 gauge).
    - b. Depth: As indicated on Drawings.
  - 3. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch deep.
    - a. Minimum Base Metal Thickness: 18 mils (25 gauge).
  - 4. Resilient Furring Channels: 1/2-inch- deep members designed to reduce sound transmission.
    - a. Configuration: Asymmetrical.
- F. Ceiling Mounted TV and LCD brackets require coordination and additional suspended structure for the ceiling mounting of this equipment in suspended GWB ceilings. Coordinate with Division 11 Section "Audio-Visual Equipment".

## 2.03 STEEL FRAMING FOR FRAMED ASSEMBLIES

- A. Steel Studs and Runners: ASTM C 645.
  - 1. Minimum Base-Metal Thickness: 18 mils, 25 gauge.
  - 2. Depth: As indicated in Drawings.
  - 3. Interior Framing Limiting Heights: Assume 5 psf for interior partitions with GWB both sides for 16 inches oc is L/360.
    - a. 4 inch stud at 16 inches oc @ 18 mils, (25 gauge) thickness = 13'-4" max. Height
    - b. 4 inch stud at 16 inches oc @ 33 mils (20 gauge) thickness = 15'-11" max. Height
    - c. 6 inch stud at 16 inches oc @ 18 mils, (25 gauge) thickness = 17'-11" max. Height
    - d. 6 inch stud at 16 inches oc @ 33 mils (20 gauge) thickness = 21'- 4" max. Height.
    - e. Stud walls and ceiling hung walls that are over max. Height specified above are required to comply with requirements in Division 05 Section "Cold-Formed Metal Framing."
  - 4. Ceramic Tile stud walls: shall be provided with minimum 33 mils (20 gauge) thick studs.
  - 5. Exterior Framing: see structural drawings and general notes for additional design criteria.
  - 6. Framing at Door and Window Openings:
    - a. Any opening at 2'-8" width to 4'-0" width shall be framed with minimum 33 mils (20 gauge) thick studs; provide double 33 mils (20 gauge) thick jamb stud framing at heavy doors (300 lbs. max.) up to 4'-0" openings. Openings over 4'-0" wide and heavier than 300 lbs. provide stud design specifically to meet load criteria and Contractor is required to refer to Structural Drawings and General Notes.

- b. Openings which are fire rated are required to be minimum of 33 mils (20 gauge) thickness thick studs.
        - c. Structural Drawings and General Notes: If any of the above criteria is exceeded, refer to the Structural Drawings for other design requirements.
  7. Soffits for Mechanical Ducts: Qualified as 24 by 24 inch maximum for unbraced soffits; braced soffits exceeding the limitations of the Braced Soffit Design Maximum Dimensions shall reference Structural Drawings and General Notes and shall have the Contractor submit a design supported by calculations.
  8. Thickness: 18 mils, (25-gauge) unless otherwise required by Structural Drawings. Refer to Structural Drawings for additional structural requirements at high walls and suspended ceiling transitions; wall mounted equipment; support of overhead walkways; support of catwalks; overhead mechanical equipment and other wall supported items.
    - a. Depth: 2 inches where indicated.
    - b. Depth: 4 inches, unless otherwise indicated.
    - c. Depth: 6 inches where indicated.
- B. Slip-Type Head Joints: Where indicated, provide one of the following:
  1. Deflection Track: Steel sheet top runner manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and in width to accommodate depth of studs.
    - a. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
      - 1) Steel Network Inc. (The); VertiClip SLD or VertiTrack VTD Series.
      - 2) Superior Metal Trim; Superior Flex Track System (SFT).
      - 3) Or approved
- C. Deflection and Firestop Track: Intumescent strip factory-applied to track flanges expands when exposed to heat or flames to provide a perimeter joint seal.
  1. Products:
    - a. ClarkDietrich Building Systems; BlazeFrame Firestop Deflection Track: [www.clarkdietrich.com](http://www.clarkdietrich.com).
    - b. CEMCO; FAS Track 1000: [www.cemcosteel.com](http://www.cemcosteel.com).
- D. Firestop for Fluted Decking: A flat strap with two (2) strips for 1/2 inch to 1-1/4 inch intumescent installed continuous and parallel with the deck flutes. It provides firestopping within the flute void while eliminating mineral wool and providing continuous backing for wall framing.
  1. Basis of Design Products:
    - a. CEMCO; FAS Strap.
      - 1) Hot-dipped galvanized steel
      - 2) ASTM A 653
      - 3) ASTM A1003 Grade 33 Type H for 33 ksi yield strength steel for 20 gauge with a minimum G60 coating complying with ASTM A 924.
      - 4) Grade 50 Type H 50 ksi yield strength for 50 ksi yield strength for 16 gauge with a minimum G60 coating complying with ASTM A 924.
      - 5) UL listing for one and two hour head of wall fire rated wall assemblies.
- E. Flat Strap and Backing Plate: Steel sheet for blocking and bracing in length and width indicated.
  1. Minimum Base-Metal Thickness: 33 mils (20 gauge) thickness.
- F. Cold-Rolled Channel Bridging: 54 mils bare-steel thickness, with minimum 1/2-inch wide flanges.
  1. Depth: 1-1/2 inches or as indicated by Structural drawings and general Notes, whichever is more restrictive.
  2. Clip Angle: Not less than 1-1/2 by 1-1/2 inches 68 mils (14 gauge) thick, galvanized steel.

- G. Hat-Shaped, Rigid Furring Channels: ASTM C 645.
  - 1. Minimum Base Metal Thickness: 18 mils (25 gauge).
  - 2. Depth: 7/8 inch.
- H. Resilient Furring Channels: 1/2-inch-deep, steel sheet members designed to reduce sound transmission.
  - 1. Configuration: Asymmetrical.
  - 2. Minimum Base Metal Thickness: 18 mils (25 gauge).
- I. Cold-Rolled Furring Channels: 54 mils bare-steel thickness, with minimum 1/2-inch- wide flanges.
  - 1. Depth: As indicated on Drawings.
  - 2. Furring Brackets: Adjustable, corrugated-edge type of steel sheet with minimum bare-steel thickness of 33 mils (20 gauge).
  - 3. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch-diameter wire, or double strand of 0.0475-inch- diameter wire.
- J. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4 inches wall attachment flange of 7/8 inch minimum bare-metal thickness of 33 mils (20 gauge) thickness, and depth required to fit insulation thickness detailed.
- K. Metal Wall Backing: for fastener backing at wall locations to be clad with wainscot, decorative panels, veneer wall paneling, etc.
  - 1. Metal Backing Thickness: 33 mils (20 gauge) thickness by width required to provide fasten retention for wall paneling.
- L. Grid Suspension System for Gypsum Board Ceilings: ASTM C645, direct-hung system composed of main beams and cross-furring members that interlock.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - a. Armstrong World Industries, Inc.
    - b. CertainTeed Ceilings.
    - c. Rockfon (Rockwool International).
    - d. USG Corporation.

## 2.04 CEILING JOIST FRAMING

- A. Steel Ceiling Joists: Manufacturer's standard C-shaped steel sections, of web depths indicated, punched, with stiffened flanges, and as follows:
  - 1. Minimum Base-Metal Thickness: 33 mils, (20 gauge).
- B. Flange Width: 1-5/8 inches,, minimum.

## 2.05 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards.
  - 1. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.
- B. Isolation Strip at Exterior Walls: Provide one of the following:
  - 1. Asphalt-Saturated Organic Felt: ASTM D 226, Type I (No. 15 asphalt felt), nonperforated.
  - 2. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch thick, in width to suit steel stud size.



### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Suspended Assemblies: Coordinate installation of suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building structure have been installed to receive hangers at spacing required to support the Work and that hangers will develop their full strength.
  - 1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.

#### 3.03 INSTALLATION, GENERAL

- A. Installation Standard: ASTM C 754, except comply with framing sizes and spacing indicated.
  - 1. Gypsum Board Assemblies: Also comply with requirements in ASTM C 840 that apply to framing installation.
- B. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.
  - 1. Additional Blocking: Required at location(s) of equipment that is indicated on Contract Drawings as: Owner-furnished Owner-installed; Owner Furnished Contractor Installed; or (NIC) "Not in Contract." Contractor is responsible for coordination and installation of blocking/backing size, location, and installation of same for items listed below:
    - a. Toilet Accessories
    - b. Television brackets
    - c. Wall-mounted manual projection screens
    - d. Modular Casework
    - e. Music Instrument Storage
    - f. Multi-Media Board- OFOI
    - g. Menu bulletin boards
    - h. Pamphlet rack
    - i. Residential Equipment
    - j. Wall anchoring blocking for seismic anchors at filing systems and tall metal shelves
    - k. Lockers
  - 2. Thickness: 33 mils (20 gauge)
- C. Install bracing at terminations in assemblies.
- D. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.
- E. Isolation: Isolate steel framing from building structure to prevent transfer of loading imposed by structural movement, at locations as follows; where edges of suspended ceilings abut building structure horizontally at ceiling perimeters or penetration of structural elements, and where non-bearing partition and wall framing abuts overhead structure. Provide slip or cushioned type joints as detailed to attain lateral support and avoid axial loading

### 3.04 INSTALLING SUSPENSION SYSTEMS

- A. Install suspension system components in sizes and spacings indicated on Drawings, but not less than those required by referenced installation standards for assembly types and other assembly components indicated.
- B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.
- C. Suspend hangers from building structure as follows:
  - 1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.
    - a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
  - 2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.
    - a. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced installation standards.
  - 3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
  - 4. Flat Hangers: Secure to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices and fasteners that are secure and appropriate for structure and hanger, and in a manner that will not cause hangers to deteriorate or otherwise fail.
  - 5. Do not attach hangers to steel roof deck.
  - 6. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
  - 7. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
  - 8. Do not connect or suspend steel framing from ducts, pipes, or conduit.
- D. Fire-Resistance-Rated Assemblies: Wire tie furring channels to supports.
- E. Seismic Bracing: Sway-brace suspension systems with hangers used for support.
- F. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.
- G. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

### 3.05 JOIST INSTALLATION

- A. Install perimeter joist track sized to match joists. Align and securely anchor or fasten track to supporting structure at corners, ends, and spacing's indicated on Shop Drawings.
- B. Install joists bearing on supporting frame, level, straight, and plumb; adjust to final position, brace, and reinforce. Fasten joists to both flanges of joist track.
  - 1. Install joists over supporting frame with a minimum end bearing of 1-1/2 inches.

2. Reinforce ends and bearing points of joists with web stiffeners, end clips, joist hangers, steel clip angles, or steel-stud sections as indicated on Shop Drawings.
- C. Space joists not more than 2 inches from abutting walls, and as follows:
  1. Joist Spacing: 16 inches.
- D. Frame openings with built-up joist headers consisting of joist and joist track, nesting joists, or another combination of connected joists if indicated.
- E. Install joist reinforcement at interior supports with single, short length of joist section located directly over interior support, with lapped joists of equal length to joist reinforcement, or as indicated on Shop Drawings.
  1. Install web stiffeners to transfer axial loads of walls above.
- F. Install bridging at intervals indicated on Shop Drawings. Fasten bridging at each joist intersection as follows:
  1. Bridging: Joist-track solid blocking of width and thickness indicated, secured to joist webs.
  2. Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and joist-track solid blocking of width and thickness indicated. Fasten flat straps to bottom flange of joists and secure solid blocking to joist webs.
- G. Secure joists to load-bearing interior walls to prevent lateral movement of bottom flange.
- H. Install miscellaneous joist framing and connections, including web stiffeners, closure pieces, clip angles, continuous angles, hold-down angles, anchors, and fasteners, to provide a complete and stable joist-framing assembly.

### 3.06 INSTALLING FRAMED ASSEMBLIES

- A. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.
- B. Install studs so flanges within framing system point in same direction.
  1. Space studs as follows:
    - a. Single-Layer Application: 16 inches o.c., unless otherwise indicated.
    - b. Multilayer Application: 16 inches o.c., unless otherwise indicated.
    - c. Tile backing panels: 16 inches o.c., unless otherwise indicated.
- C. Install tracks (runners) at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings, except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts penetrating partitions above ceiling.
  1. Slip-Type Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.
  2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install runner track section (for cripple studs) at head and secure to jamb studs.
    - a. Install two studs at each jamb, unless otherwise indicated.
    - b. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch clearance from jamb stud to allow for installation of control joint in finished assembly.
    - c. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.
  3. Other Framed Openings: Frame openings other than door openings the same as required for door openings, unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.

4. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.
  5. Curved Partitions:
    - a. Bend track to uniform curve and locate straight lengths so they are tangent to arcs.
    - b. Begin and end each arc with a stud, and space intermediate studs equally along arcs. On straight lengths of not less than 2 studs at ends of arcs, place studs 6 inches o.c.
- D. Direct Furring:
1. Screw to wood framing.
  2. Attach to concrete or masonry with stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches o.c.
- E. Z-Furring Members:
1. Erect insulation (specified in Division 07 Section "Thermal Insulation") vertically and hold in place with Z-furring members spaced 24 inches o.c.
  2. Except at exterior corners, securely attach narrow flanges of furring members to wall with concrete stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches o.c.
  3. At exterior corners, attach wide flange of furring members to wall with short flange extending beyond corner; on adjacent wall surface, screw-attach short flange of furring channel to web of attached channel. At interior corners, space second member no more than 12 inches from corner and cut insulation to fit.
- F. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8 inch from the plane formed by faces of adjacent framing.
- 3.07 INSTALLING PERFORATED GYPSUM WALLBOARD ASSEMBLIES
- A. Comply with shop drawing or field markup requirements for framing installation. Do not proceed with installation until approved by Architect.
  - B. Comply with manufacturer's printed instructions for installation of framing members.

END OF SECTION 09 2216

SECTION 09 2900 - GYPSUM BOARD

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Interior gypsum board.
- B. Related Sections:
  - 1. Division 05 Section "Cold-Formed Metal Framing" for strapping and blocking.
  - 2. Division 07 Section "Thermal Insulation" for insulation installed in assemblies that incorporate gypsum board.
  - 3. Division 07 Section "Joint Sealants" for joint sealers.
  - 4. Division 09 Section "Non Structural Metal Framing" for strapping and blocking.
  - 5. Division 09 Section "Interior Painting" for primers applied to gypsum board surfaces.

1.03 REFERENCE STANDARDS

- A. ASTM International (ASTM)
  - 1. ASTM C 473 - Standard Test Methods for Physical Testing of Gypsum Panel Products
  - 2. ASTM C 475 - Standard Specification for Joint Compound and Joint Tape for Finishing
  - 3. ASTM C 514 - Standard Specifications for Nails for the Application of Gypsum Board
  - 4. ASTM C 840 - Standard Specification for Application and Finishing of Gypsum Board
  - 5. ASTM C 919 - Standard Practice for Use of Sealants in Acoustical Applications
  - 6. ASTM C 1002 - Standard Specification for Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
  - 7. ASTM C 1280 - Standard Specification for Application of Gypsum Sheathing
  - 8. ASTM C 1325 - Standard Specification for Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units
  - 9. ASTM C 1396 - Standard Specification for Gypsum Board
  - 10. ASTM C 1629 - Standard Classification for Abuse Resistant Nondecorated Interior Gypsum Panel Products and Fiber reinforced Cement Panels
  - 11. ASTM D 3273 - Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber
  - 12. ASTM E 72 - Standard Test Methods of Conducting Strength Tests of Panels for Building Construction
  - 13. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials
  - 14. ASTM E 90 - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements
  - 15. ASTM E 96 - Standard Test Methods for Water Vapor Transmission of Materials
  - 16. ASTM E 119 - Standard Test Methods for Fire Tests of Building Construction and Materials
  - 17. ASTM E 695-03 - Standard Test Method of Measuring Relative Resistance of Wall, Floor, and Roof Construction to Impact Loading

- B. Gypsum Association (GA)
  - 1. GA-214 - Recommended Levels of Gypsum Board Finish
  - 2. GA-216 - Application and Finishing of Gypsum Panel Products
  - 3. GA-231 - Assessing Water Damage to Gypsum Board
  - 4. GA-238 - Guidelines for the Prevention of Mold Growth on Gypsum Board
  - 5. GA-253 - Application of Gypsum Sheathing
  - 6. GA-801 - Handling and Storage of Gypsum Panel Products: A Guide For Distributors, Retailers, and Contractors
- C. The Gypsum Construction Handbook by USG - latest edition.

#### 1.04 SUBMITTALS

- A. Product Data: Submit manufacturer's current technical literature for each component.
- B. Samples: For the following products:
  - 1. Board: Submit sample of each panel product specified, 4 inches x 6 inches.
  - 2. Trim Accessories: Full-size Sample in 12-inch long length for each trim accessory indicated.
- C. Design Data, Test Reports: Provide manufacturer test reports indicating product compliance with indicated requirements.
- D. Manufacturer Instructions: Provide manufacturer's written installation instructions.
- E. Closeout Submittals: Refer to Division 01 Section "Contract Closeout."

#### 1.05 QUALITY ASSURANCE

- A. Single-Source Responsibility: Obtain gypsum board products from a single manufacturer, or from manufacturers recommended by the prime manufacturer of gypsum board.
- B. Pre-Installation Conference: Schedule meeting, no less than ten (10) days prior to installation of gypsum board; with Owner, Contractor, insulation firestopping /sealant / acoustical/ plaster / drywall installers, mechanical and electrical contractors, and Architect / Acoustical Consultant in attendance.
- C. Agenda: Review details of acoustically rated assemblies, such as wall interfacing, expansion joint locations, sealant work, firestopping, sound insulation envelopes, and mechanical / electrical penetrations.
- D. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.
- E. Mockups: Before beginning gypsum board installation, install mockups of at least 100 sq. ft. in surface area to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Install mockups for the following:
    - a. Each level of gypsum board finish indicated for use in exposed locations including.
      - 1) One wall area with Level Four finish.
  - 2. Apply or install final decoration indicated, including painting and wallcoverings, on exposed surfaces for review of mockups.
  - 3. Simulate finished lighting conditions for review of mockups.

4. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
5. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

F. Test any products from non-USA countries to verify that products do not contain asbestos. Submit documentation.

#### 1.06 DELIVERY, STORAGE AND HANDLING

A. Store materials inside under cover and keep them dry and protected against damage from weather, condensation, direct sunlight, construction traffic and other causes in accordance with GA-238 and manufacturer recommendations. Stack product flat to prevent sagging. In addition, follow guidelines found in GA-801.

#### 1.07 PROJECT CONDITIONS

A. Environmental Limitations: Comply with ASTM C 840 requirements, GA-216 requirements, or gypsum board manufacturer's written recommendations, whichever are more stringent.

B. Do not install interior products intended to stay dry until installation areas are enclosed and conditioned. Products with exposure warranties can be installed per manufacturer recommendations.

C. Do not install panels that are wet, those that are moisture damaged, and those that are mold damaged.

1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

### PART 2 - PRODUCTS

#### 2.01 PANELS, GENERAL

A. Recycled Content: Provide gypsum panel products with recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content constitutes a minimum of 20% percent by weight.

B. Size: Provide in maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

#### 2.02 INTERIOR GYPSUM BOARD

A. General: Complying with ASTM C36/C36M-03e1 withdrawn 2005 replaced by ASTM C 1396/C 1396M, as applicable to type of gypsum board indicated and whichever is more stringent.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. USG Corporation.
  - b. CertainTeed Gypsum, Inc.
  - c. G-P Gypsum.
  - d. National Gypsum Company.
  - e. PABCO® Gypsum, a division of PABCO® building products.

- B. Type X Panel Physical Characteristics:
  - 1. Core: Type X Gypsum Core.
  - 2. Thickness: 5/8 inch.
  - 3. Long Edges: Tapered.
  - 4. Panel complies with Type X requirements of ASTM C 1396.
- C. Type C Panel Physical Characteristics:
  - 1. Core: Type C Gypsum Core.
  - 2. Thickness: .5/8 inch.
  - 3. Long Edges: Tapered.
  - 4. Panel complies with Type X requirements of ASTM C 1396.
- D. Ceiling Type Panel Physical Characteristics: Manufactured to have more sag resistance than regular-type gypsum board.
  - 1. Thickness: 1/2 inch.
  - 2. Long Edges: Tapered.
- E. Moisture- and Mold-Resistant Type Panel Physical Characteristics: With moisture- and mold-resistant core and surfaces when tested in accordance with ASTM D 3273. For use in wet locations and on inside surface of exterior walls.
  - 1. Core: 5/8 inch, Type X.
  - 2. Long Edges: Tapered.
  - 3. Panel complies with requirements of ASTM C 1396.
  - 4. Mold/Mildew Resistance: 10 when tested in accordance with ASTM D 3273.
  - 5. Humidified Deflection: 10/8 inch (31.6mm) when tested in accordance with ASTM C 473.
  - 6. Water Absorption: <5% by weight when tested in accordance with ASTM C 473.

## 2.03 TRIM ACCESSORIES

- A. Interior Trim: ASTM C 1047.
  - 1. Material: Galvanized or aluminum-coated steel sheet or rolled zinc.
  - 2. Shapes:
    - a. Corner bead.
    - b. Bullnose bead.
    - c. LC-Bead: J-shaped; exposed long flange receives joint compound.
    - d. L-Bead: L-shaped; exposed long flange receives joint compound.
    - e. U-Bead: J-shaped; exposed short flange does not receive joint compound.
    - f. Expansion (control) joint.
    - g. Curved-Edge Corner-bead: With notched or flexible flanges.
- B. Aluminum Trim: Extruded accessories of profiles and dimensions indicated.
  - 1. Basis of Design: Fry Reglet Corp.,
    - a. "Z" Reveal Molding; Fry # DRMZ-625-25.
    - b. "F" Reveal Molding; Fry # FDM-625-50.
  - 2. Other Compatible manufacturer:.
    - a. Gordon, Inc.
    - b. Pittcon Industries.
  - 3. Aluminum: Alloy and temper with not less than the strength and durability properties of ASTM B 221, Alloy 6063-T5.
  - 4. Finish: Corrosion-resistant primer compatible with joint compound and finish materials specified.



## 2.04 JOINT TREATMENT MATERIALS

- A. General: Comply with ASTM C 475/C 475M.
- B. Joint Tape:
  - 1. Interior Gypsum Wallboard: Paper.
  - 2. Glass-Mat Gypsum Sheathing Board: 10-by-10 glass mesh.
  - 3. Tile Backing Panels: As recommended by panel manufacturer.
- C. Joint Compound for Interior Gypsum Wallboard: For each coat use formulation that is compatible with other compounds applied on previous or for successive coats. Light Weight joint compounds are not allowed.
  - 1. Prefilling: At open joints, rounded or beveled panel edges, and damaged surface areas, use setting-type taping compound.
  - 2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use setting-type taping compound.
    - a. Use setting-type compound for installing paper-faced metal trim accessories.
  - 3. Fill Coat: For second coat, use setting-type, sandable topping compound.
  - 4. Finish Coat: For third coat, use setting-type, sandable topping or drying-type, all-purpose compound.
  - 5. Moisture-Resistant Gypsum Board: Use setting-type taping compound and setting-type, sandable topping compound.

## 2.05 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards and manufacturer's written recommendations.
- B. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate.
  - 1. Use adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Steel Drill Screws: ASTM C 1002, unless otherwise indicated.
  - 1. Use screws complying with ASTM C 954 for fastening panels to wood and steel members from 0.033 to 0.112 inch thick.
  - 2. For fastening cementitious backer units, use screws of type and size recommended by panel manufacturer.
- D. Sound Attenuation Blankets: ASTM C 665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.
  - 1. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of assembly.
  - 2. Recycled Content: Provide blankets with recycled content such that postconsumer recycled content plus one-half of preconsumer recycled content constitutes a minimum of 10 percent by weight.
- E. Vapor Retarder: As specified in Division 07 Section "Thermal Insulation."

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames and framing, for compliance with requirements and other conditions affecting performance.
- B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 APPLYING AND FINISHING PANELS, GENERAL

- A. Comply with ASTM C 840.
- B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.
- C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch of open space between panels. Do not force into place.
- D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.
- E. Form control and expansion joints with space between edges of adjoining gypsum panels.
- F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.
  - 1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. in area.
  - 2. Fit gypsum panels around ducts, pipes, and conduits.
  - 3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch-wide joints to install sealant.
- G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments, except floors. Provide 1/4- to 1/2-inch-wide spaces at these locations, and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.
- I. Install sound attenuation blankets before installing gypsum panels, unless blankets are readily installed after panels have been installed on one side.

#### 3.03 APPLYING INTERIOR GYPSUM BOARD

- A. Install interior gypsum board in the following locations:
  - 1. Type X: At all locations unless otherwise indicated.

2. Ceiling Type: Ceiling surfaces.
3. Moisture- and Mold-Resistant Type: All inside surfaces of exterior walls- Typical
4. Moisture Resistant Type: Install behind FRP and at exposed wall areas of restrooms and kitchens.

B. Single-Layer Application:

1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing, unless otherwise indicated.
2. On partitions/walls, apply gypsum panels vertically (parallel to framing) or horizontally (perpendicular to framing), unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.
  - a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
  - b. At stairwells and other high walls, install panels horizontally, unless otherwise indicated or required by fire-resistance-rated assembly.
3. On Z-furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
4. Fastening Methods: Apply gypsum panels to supports with steel drill screws.

C. Multilayer Application:

1. On ceilings, apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to framing members and offset face-layer joints 1 framing member, 16 inches minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.
2. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
3. On Z-furring members, apply base layer vertically (parallel to framing) and face layer either vertically (parallel to framing) or horizontally (perpendicular to framing) with vertical joints offset at least one furring member. Locate edge joints of base layer over furring members.
4. Fastening Methods: Fasten base layers and face layers separately to supports with screws.

### 3.04 INSTALLING TRIM ACCESSORIES

- A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.
- B. Control Joints: Install control joints according to ASTM C 840 and in specific locations approved by Architect for visual effect.
- C. Interior Trim: Install in the following locations:
  1. Cornerbead: Use at outside corners.
  2. Bullnose Bead: Use where indicated.
  3. LC-Bead: Use at exposed panel edges.
  4. L-Bead: Use where indicated.
  5. Curved-Edge Cornerbead: Use at curved openings.
- D. Aluminum Trim: Install in locations indicated on Drawings.

### 3.05 FINISHING GYPSUM BOARD

- A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.
- B. Prefill open joints, rounded or beveled edges, and damaged surface areas.
- C. Apply joint tape over gypsum board joints, except those with trim having flanges not intended for tape.
- D. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C 840:
  - 1. Level 4: At all panel surfaces that will be exposed to public view and at all concealed locations such as behind casework, chalkboards, whiteboards, tackboards and markerboards.
  - 2. Level 3: In accordance with referenced standard and as follows:
    - a. Partial Finishing: Omit third coat and sanding on drywall work in attics, interstitial spaces, and elsewhere as approved by Architect. The two-coat system applied to these areas is required to be smooth and uniform.

### 3.06 PROTECTION

- A. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.
- B. Remove and replace panels that are wet, moisture damaged, and mold damaged.
  - 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
  - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 09 2900

SECTION 09 3000 - TILING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Porcelain tile.
  - 2. Grout.
  - 3. Waterproof membrane.
  - 4. Crack isolation membrane.
  - 5. Tile backing panels.
  - 6. Metal Edge Strips.
- B. Related Sections:
  - 1. Division 03 Section "Cast-in-Place Concrete" for monolithic slab finishes specified for tile substrates.
  - 2. Division 07 Section "Joint Sealants" for sealing of expansion, contraction, control, and isolation joints in tile surfaces.
  - 3. Division 09 Section "Gypsum Board."
  - 4. Division 09 Section "Vapor Control for Flooring" for subfloor preparation to receive finish flooring.

1.03 DEFINITIONS

- A. General: Definitions in the ANSI A108 series of tile installation standards and in ANSI A137.1 apply to Work of this Section unless otherwise specified.
- B. ANSI A108 Series: ANSI A108.01, ANSI A108.02, ANSI A108.1A, ANSI A108.1B, ANSI A108.1C, ANSI A108.4, ANSI A108.5, ANSI A108.6, ANSI A108.9, ANSI A108.10, ANSI A108.11, ANSI A108.13, ANSI A108.14, ANSI A108.15, ANSI A108.16, and ANSI A108.17, which are contained in "American National Standard Specifications for Installation of Ceramic Tile."
- C. Module Size: Actual tile size plus joint width indicated.
- D. Face Size: Actual tile size, excluding spacer lugs.
- E. TCNA - Tile Council of North America; "TCNA Handbook for Ceramic, Glass, and Stone Tile Installation."

1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show locations of each type of tile and tile pattern. Show widths, details, and locations of expansion, contraction, control, and isolation joints in tile substrates and finished tile surfaces.

- C. Samples for Initial Selection: For each type of tile and grout indicated. Include Samples of accessories involving color selection.
- D. Samples for Verification:
  - 1. Full-size units of each type and composition of tile and for each color and finish required. For ceramic mosaic tile in color blend patterns, provide full sheets of each color blend.
  - 2. Assembled samples mounted on a rigid panel, with grouted joints, for each type and composition of tile and for each color and finish required. Make samples at least 12 inches square, but not fewer than 4 tiles. Use grout of type and in color or colors approved for completed Work.
  - 3. Full-size units of each type of trim and accessory for each color and finish required.
  - 4. Metal edge strips in 6-inch lengths.
- E. Qualification Data: For qualified Installer.
- F. Master Grade Certificates: For each shipment, type, and composition of tile, signed by tile manufacturer and Installer.
- G. Product Certificates: For each type of product, signed by product manufacturer.
- H. Product Test Reports: For tile-setting and -grouting products and certified porcelain tile.

#### 1.05 QUALITY ASSURANCE

- A. Installer's qualifications:
  - 1. Manufacturer's approval of trained installer for Manufacturer's warranty period specified.
  - 2. Certified Member of TCAA-Trowel of Excellence Program- Demonstrating a track record of a minimum of five similar size tile projects over the past five years.
- B. Source Limitations for Tile: Obtain tile of each type and color or finish from one source or producer.
  - 1. Obtain tile of each type and color or finish from same production run and of consistent quality in appearance and physical properties for each contiguous area.
- C. Source Limitations for Setting and Grouting Materials: In order to protect the warranty, obtain ingredients of a uniform quality for each mortar, adhesive, and grout component from one manufacturer and each aggregate from one source or producer.
- D. Source Limitations for Other Products: Obtain each of the following products specified in this Section from a single manufacturer for each product:
  - 1. Waterproof membrane.
  - 2. Crack isolation membrane.
  - 3. Joint sealants.
  - 4. Cementitious backer units.
- E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Build mockup of each type of floor tile installation.
  - 2. Build mockup of each type of wall tile installation.
  - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements in ANSI A137.1 for labeling tile packages.
- B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.
- D. Store liquid materials in unopened containers and protected from freezing.
- E. Handle tile that has temporary protective coating on exposed surfaces to prevent coated surfaces from contacting backs or edges of other units. If coating does contact bonding surfaces of tile, remove coating from bonding surfaces before setting tile.

1.07 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

1.08 EXTRA MATERIALS

- A. Furnish extra materials that match and are from same production runs as products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Tile and Trim Units: Furnish 10 full-size units of each tile and cove base specified.
  - 2. Grout: Furnish quantity of grout equal to 3 percent of amount installed for each type, composition, and color indicated.

1.09 WARRANTY

- A. Installation Systems Warranty: Provide setting mortar, waterproofing, anti-fracture membrane and grout materials from the same manufacturer in order to provide a warranty below.
  - 1. Warranty Period: Lifetime by Manufacturer of setting, fracture isolation and waterproofing materials.
  - 2. Special Warranty: by installer against defective or poor workmanship for five years from Substantial Completion.

PART 2 - PRODUCTS

2.01 PRODUCTS, GENERAL

- A. ANSI Ceramic Tile Standard: Provide tile that complies with ANSI A137.1 for types, compositions, and other characteristics indicated.
  - 1. Provide tile complying with Standard grade requirements unless otherwise indicated.
- B. ANSI Standards for Tile Installation Materials: Provide materials complying with ANSI A108.02, ANSI standards referenced in other Part 2 articles, ANSI standards referenced by TCNA installation methods specified in tile installation schedules, and other requirements specified.

- C. Factory Blending: For tile exhibiting color variations within ranges, blend tile in factory and package so tile units taken from one package show same range in colors as those taken from other packages and match approved Samples.
- D. Mounting: For factory-mounted tile, provide back- or edge-mounted tile assemblies as standard with manufacturer unless otherwise indicated.
  - 1. Where tile is indicated for installation in wet areas, do not use back- or edge-mounted tile assemblies unless tile manufacturer specifies in writing that this type of mounting is suitable for installation indicated and has a record of successful in-service performance.
- E. Factory-Applied Temporary Protective Coating: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by precoating with continuous film of petroleum paraffin wax, applied hot. Do not coat unexposed tile surfaces.

## 2.02 TILE PRODUCTS

- A. Tile Type (CT1): Colorbody Porcelain Floor and Wall Tile.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide DalTile; Portfolio or comparable product by one of the following:
    - a. American Olean.
    - b. Florida Tile Inc.
    - c. Mosa USA Inc.
    - d. United Tile.
  - 2. Composition: Porcelain/ceramic.
  - 3. Size: 12 x 24 inches.
  - 4. Thickness: 3/8 inch.
  - 5. Face: Plain with cushion edges.
  - 6. Finish: Matte.
  - 7. Tile Pattern and Color:
    - a. Pattern: See Drawings for Tile Pattern.
    - b. Color: Iron Grey PF06, or as otherwise indicated in Finish Schedule on Drawings.
  - 8. Grout Joint: 3/16 inch floor joints, 1/8 inch wall joints.
  - 9. Grout Color: As noted in Finish Schedule on Drawings.
- B. Tile Type (CTB1): Cove Tile Base.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide DalTile; Portfolio or comparable product by one of the following:
    - a. American Olean.
    - b. Florida Tile Inc.
    - c. Mosa USA Inc.
    - d. United Tile.
  - 2. Composition: Porcelain.
  - 3. Size: 6 x 12 inch.
  - 4. Thickness: 5/16 inch.
  - 5. Face: Plain with cushion edges.
  - 6. Finish: Matte.
  - 7. Tile Pattern and Color:
    - a. Pattern: See Drawings for Tile Pattern.
    - b. Color: Iron Grey PF06, to match floor and wall tile, or as otherwise noted in Finish Schedule on Drawings.
  - 8. Grout Joint: 3/16 inch floor joints, 1/8 inch wall joints.
  - 9. Grout Color: As noted in Finish Schedule on Drawings.



## 2.03 METAL EDGE STRIPS

- A. Approved Manufacturers:
1. Basis of Design: Schluter Systems, L.P., 194 Pleasant Ridge Road, Plattsburgh, NY 12901-5841. Tel.: (800) 472-4588. Fax: (800) 477-9783.
  2. Other pre-approved manufacturers meeting the specified requirements.
- B. Wall tile Wainscot Cap:
1. Schluter®-RONDEC-DB: profile with symmetrically rounded 3/8" wide, 17/32" tall exposed surface, integrated trapezoid-perforated anchoring leg, and integrated grout joint spacer. Comparable products from Schiene or Trendline at non-corner condition.
    - a. Corners: Provide with matching outside corners.
    - b. Material and Finish: AE - Satin Anodized Aluminum.
  2. Schluter®-SCHIENE or Schluter®-TRENDLINE at non-corner condition as indicated.
- C. Floor transition:
1. Schluter®-RENO-U: Description: profile with sloped exposed surface, 5/16" tall leading edge, as indicated or as required, integrated trapezoid-perforated anchoring leg, and integrated grout joint spacer.
    - a. Material and Finish: EB - Brushed Stainless Steel Type 304 = V2A.
    - b. Height as required.
  2. Schluter®-SCHIENE: Description: profile with sloped exposed surface, 5/16" tall leading edge as indicated or as required, integrated trapezoid-perforated anchoring leg, and integrated grout joint spacer.
    - a. Material and Finish: EB - Brushed Stainless Steel Type 304 = V2A.
    - b. Height as required.
  3. See Floor Finish Details for metal edge strip transitions between floor areas of varying materials.
  4. Material, finish, and color to be selected by Architect from manufacturer's standard range.
  5. ADA Compliant.

## 2.04 TILE BACKING PANELS

- A. Cementitious Backer Units: ANSI A118.9 or ASTM C 1325, in maximum lengths available to minimize end-to-end butt joints.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Custom Building Products; Wonderboard Backerboard.
    - b. USG Corporation; DUROCK Cement Board.
    - c. Or Approved.
  2. Thickness: 1/2 inch.
- B. Glass-Mat Tile Backerboard:
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. USG Corporation; DUROCK Glass-Mat Tile Backerboard.
    - b. Or Approved.
  2. Thickness: 5/8 inch.

## 2.05 WATERPROOFING AND CRACK ISOLATION

- A. Fluid-Applied Waterproofing Membrane (WM): Specifically designed for bonding to cementitious substrate under thick mortar bed or thin-set tile; complying with ANSI A118.10; use where waterproofing is indicated on concrete substrates.

1. Crack Resistance: No failure at 1/16 inch gap, minimum; comply with ANSI A118.12.
  2. Fluid or Trowel Applied Type:
    - a. Material: Synthetic rubber or Acrylic.
    - b. Thickness: 25 mils, minimum, dry film thickness.
    - c. Products:
      - 1) ARDEX Engineered Cements; ARDEX 8+9 or Ardex S1K one component waterproofing and crack isolation membrane: [www.ardexamericas.com/#sle](http://www.ardexamericas.com/#sle).
      - 2) Custom Building Products; RedGard Crack Prevention and Waterproofing Membrane: [www.custombuildingproducts.com](http://www.custombuildingproducts.com).
      - 3) LATICRETE International, Inc; LATICRETE HYDRO BAN: [www.laticrete.com/#sle](http://www.laticrete.com/#sle).
- B. Crack Isolation Membrane (CIM) Uncoupling Mat: Corrugated Polyethylene: Corrugated polyethylene with dovetail-shaped corrugations and with anchoring webbing on the underside; 3/16-inch nominal thickness.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. ARDEX Americas; ARDEX UI 740 FLEXBONE Uncoupling Membrane.
    - b. Schluter Systems L.P; DITRA.

## 2.06 SETTING MATERIALS

- A. Latex-Portland Cement Mortar (Thin Set): ANSI A118.4
1. Basis-of-Design Product: Subject to compliance with requirements, provide Custom Building Products; MegaFlex Crack Prevention Mortar or comparable product by one of the following:
    - a. Ardex Americas.
    - b. Laticrete International, Inc.
    - c. Or Approved.
  2. Provide prepackaged, dry-mortar mix containing dry, redispersible, vinyl acetate or acrylic additive to which only water must be added at Project site.
  3. For wall applications, provide mortar that complies with requirements for nonsagging mortar in addition to the other requirements in ANSI A118.4.
    - a. Basis-of-Design Product: Subject to compliance with requirements, provide Custom Building Products; MegaLite Rapid Set Crack Prevention Mortar or comparable product by one of the following:
      - b. Ardex Americas.
      - c. Laticrete International, Inc.
      - d. Or approved.
- B. Portland cement Mortar (Thickset) Installation Materials: ANSI A108.02.
1. Cleavage Membrane: Asphalt felt, ASTM D 226, Type I (No. 15); or polyethylene sheeting, ASTM D 4397, 6.0 mils thick.
  2. Reinforcing Wire Fabric: Galvanized, welded wire fabric, 2 by 2 inches by 0.062-inch diameter; comply with ASTM A 185 and ASTM A 82 except for minimum wire size.
  3. Expanded Metal Lath: Diamond-mesh lath complying with ASTM C 847.
    - a. Base Metal and Finish for Interior Applications: Uncoated or zinc-coated (galvanized) steel sheet, with uncoated steel sheet painted after fabrication into lath.
    - b. Base Metal and Finish for Exterior Applications: Zinc-coated (galvanized) steel sheet.
    - c. Configuration over Studs and Furring: Flat.
    - d. Configuration over Solid Surfaces: Self furring.
    - e. Weight: 2.5 lb/sq. yd.

4. Latex Additive: Manufacturer's standard acrylic resin water emulsion, serving as replacement for part or all of gaging water, of type specifically recommended by latex-additive manufacturer for use with field-mixed portland cement and aggregate mortar bed.

## 2.07 GROUT MATERIALS

- A. Water-Cleanable Epoxy Grout: ANSI A118.3 and ISO 13007 RG.
  1. Basis-of-Design Product: Subject to compliance with requirements, provide Custom Building Products; CEG-Lite 100% Solids Commercial Epoxy Grout, or comparable product by one of the following:
    - a. Ardex Americas.
    - b. Custom Building Products.
    - c. Laticrete International, Inc.
    - d. Mapei Corporation.

## 2.08 ELASTOMERIC SEALANTS

- A. General: Provide sealants, primers, backer rods, and other sealant accessories that comply with the following requirements and with the applicable requirements in Division 07 Section "Joint Sealants."
  1. Use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  2. Use primers, backer rods, and sealant accessories recommended by sealant manufacturer.
- B. Colors: Provide colors of exposed sealants to match colors of grout in tile adjoining sealed joints unless otherwise indicated.
- C. One-Part, Mildew-Resistant Silicone Sealant: ASTM C 920; Type S; Grade NS; Class 25; Uses NT, G, A, and, as applicable to nonporous joint substrates indicated, O; formulated with fungicide, intended for sealing interior ceramic tile joints and other nonporous substrates that are subject to in-service exposures of high humidity and extreme temperatures.

## 2.09 MISCELLANEOUS MATERIALS

- A. Trowelable Underlayments and Patching Compounds: Latex-modified, portland cement-based formulation provided or approved by manufacturer of tile-setting materials for installations indicated.
- B. Temporary Protective Coating: Product indicated below that is formulated to protect exposed surfaces of tile against adherence of mortar and grout; compatible with tile, mortar, and grout products; and easily removable after grouting is completed without damaging grout or tile.
  1. Grout release in form of manufacturer's standard proprietary liquid coating that is specially formulated and recommended for use as temporary protective coating for tile.
- C. Tile Cleaner: A neutral cleaner capable of removing soil and residue without harming tile and grout surfaces, specifically approved for materials and installations indicated by tile and grout manufacturers.
  1. Basis-of-Design Product: Subject to compliance with requirements, provide Custom Building Products; TileLab Grout & Tile Cleaner for ceramic, or Tile Lab Marble & Stone Ph Neutral Cleaner or AquaMix Grout & Tile Cleaner for natural stone, or comparable product by one of the following:
  2. Or approved.

- D. Grout Sealer: Manufacturer's silicone product for sealing grout joints and that does not change color or appearance of grout.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide Custom Building Products; Surfaceguard Penetrating Sealer or AquaMix Sealer's Choice Gold, or comparable product by one of the following:
    - a. Bonsal American; an Oldcastle company; Grout Sealer.
    - b. TEC; a subsidiary of H. B. Fuller Company; TA-256 Penetrating Silicone Grout Sealer.
    - c. Or approved.

## 2.10 MIXING MORTARS AND GROUT

- A. Mix mortars and grouts to comply with referenced standards and mortar and grout manufacturers' written instructions.
- B. Add materials, water, and additives in accurate proportions.
- C. Obtain and use type of mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures to produce mortars and grouts of uniform quality with optimum performance characteristics for installations indicated.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of installed tile.
  - 1. Verify that substrates for setting tile are firm, dry, clean, free of coatings that are incompatible with tile-setting materials including curing compounds and other substances that contain soap, wax, oil, or silicone; and comply with flatness tolerances required by ANSI A108.01 for installations indicated.
  - 2. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed.
  - 3. Verify that joints and cracks in tile substrates are coordinated with tile joint locations; if not coordinated, adjust joint locations in consultation with Architect.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. Remove coatings, including curing compounds and other substances that contain soap, wax, oil, or silicone, that are incompatible with tile-setting materials.
- B. Fill cracks, holes, and depressions in concrete substrates for tile floors installed with thin-set mortar with trowelable leveling and patching compound specifically recommended by tile-setting material manufacturer.
- C. Blending: For tile exhibiting color variations, verify that tile has been factory blended and packaged so tile units taken from one package show same range of colors as those taken from other packages and match approved Samples. If not factory blended, either return to manufacturer or blend tiles at Project site before installing.

- D. Field-Applied Temporary Protective Coating: If indicated under tile type or needed to prevent grout from staining or adhering to exposed tile surfaces, pre-coat them with continuous film of temporary protective coating, taking care not to coat unexposed tile surfaces.
- E. Do not "overwhip" the adhesive mix. Use a mixer that is less than 200 RPM.

### 3.03 TILE INSTALLATION

- A. Comply with TCNA's "Handbook for Ceramic Tile Installation" for TCNA installation methods specified in tile installation schedules. Comply with parts of the ANSI A108 Series "Specifications for Installation of Ceramic Tile" that are referenced in TCNA installation methods, specified in tile installation schedules, and apply to types of setting and grouting materials used.
  - 1. For the following installations, follow procedures in the ANSI A108 Series of tile installation standards for providing 95 percent mortar coverage:
    - a. Tile floors in wet areas.
    - b. Tile floors composed of tiles 8 by 8 inches or larger.
- B. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions unless otherwise indicated. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.
- C. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.
- D. Jointing Pattern: Lay tile in grid pattern unless otherwise indicated. Lay out tile work and center tile fields in both directions in each space or on each wall area. Lay out tile work to minimize the use of pieces that are less than half of a tile. Provide uniform joint widths unless otherwise indicated.
  - 1. For tile mounted in sheets, make joints between tile sheets same width as joints within tile sheets so joints between sheets are not apparent in finished work.
  - 2. Where adjoining tiles on floor, base, walls, or trim are specified or indicated to be same size, align joints.
  - 3. Where tiles are specified or indicated to be whole integer multiples of adjoining tiles on floor, base, walls, or trim, align joints unless otherwise indicated.
- E. Joint Widths: Unless otherwise indicated, install tile with the following joint widths:
  - 1. Ceramic Mosaic Tile: 1/8 inch.
  - 2. Glazed Wall Tile: 1/8 inch.
- F. Lay out tile wainscots to dimensions indicated or to next full tile beyond dimensions indicated.
- G. Expansion Joints: Provide expansion joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated by Reference Standards. Form joints during installation of setting materials, mortar beds, and tile. Do not saw-cut joints after installing tiles.
  - 1. Where joints occur in concrete substrates, locate joints in tile surfaces directly above them.
  - 2. Prepare joints and apply sealants to comply with requirements in Division 07 Section "Joint Sealants."
- H. Grout Sealer: Apply grout sealer to grout joints in tile floors according to grout-sealer manufacturer's written instructions. As soon as grout sealer has penetrated grout joints, remove excess sealer and sealer from tile faces by wiping with soft cloth.

### 3.04 TILE BACKING PANEL INSTALLATION

- A. Install cementitious backer units and treat joints according to ANSI A108.11 and manufacturer's written instructions for type of application indicated.
- B. Use latex-portland cement mortar for bonding material unless otherwise directed in manufacturer's written instructions.
- C. Fasten to stud partitions per manufacturer's recommendations. Fasten only with corrosion resistant screws. Install to framing with long dimension parallel to framing. Center end or edge joints on framing and plates. Fit edges closely, but not forced together. Fasten boards to framing with 1-5/8 inch screws, Type "S" spaced 6 inches on center. Space fasteners at least 3/8 inch from edge of board.
- D. If necessary, provide additional blocking to permit proper attachment.
- E. Apply 2 inch glass fiber tape over joints and corners; embed with tile-setting mortar. (Note- Some backerboard manufacturers do not require the use of 2 inch fiber tape where units are joined on floor installations. Refer to the manufacturers' technical data sheet for the joint treatment recommendations.

### 3.05 CLEANING AND PROTECTING

- A. Cleaning: On completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.
  - 1. Remove latex-Portland cement grout residue from tile as soon as possible.
  - 2. Clean grout smears and haze from tile according to tile and grout manufacturer's written instructions but no sooner than 10 days after installation. Use only cleaners recommended by tile and grout manufacturers and only after determining that cleaners are safe to use by testing on samples of tile and other surfaces to be cleaned. Protect metal surfaces and plumbing fixtures from effects of cleaning. Flush surfaces with clean water before and after cleaning.
  - 3. Remove temporary protective coating by method recommended by coating manufacturer and that is acceptable to tile and grout manufacturer. Trap and remove coating to prevent drain clogging.
- B. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear. If recommended by tile manufacturer, apply coat of neutral protective cleaner to completed tile walls and floors.
- C. Prohibit foot and wheel traffic from tiled floors for at least seven days after grouting is completed.
- D. Before final inspection, remove protective coverings and rinse neutral protective cleaner from tile surfaces.

### 3.06 INTERIOR TILE INSTALLATION SCHEDULE

- A. Floor Tile Installation: Thin-set mortar on crack isolation/waterproof membrane; TCNA F128.
  - 1. Thin-Set Mortar: Latex-portland cement mortar.
  - 2. Tile Type: Porcelain/ceramic tile.
  - 3. Waterproofing and crack prevention uncoupling membrane.
  - 4. Grout: Epoxy grout.
- B. Wall Tile Installation: Wood or metal studs (min. 20 ga.) and cement backer board; TCNA W244C.

1. Bond Coat Mortar for Wet-Set Method: Latex-portland cement mortar.
2. Tile Type: Porcelain/ceramic tile.
3. Grout: Epoxy grout.

END OF SECTION 09 3000

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022



## SECTION 09 5113 - ACOUSTICAL PANEL CEILINGS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Acoustical Ceiling Tiles for panel ceiling systems.
  - 2. Metal Suspension Systems.
  - 3. Wire hangers, main runners and cross tees.
  - 4. Metal Edge Mouldings.
- B. Related Sections:
  - 1. Division 09 Section "Non-Structural Metal Framing" for apparatus support assembly.
  - 2. Division 21 "Fire Suppression" Sections for sprinkler heads penetrating ceiling assemblies.
  - 3. Division 23 "Heating, Ventilating & Air Conditioning" Sections for HVAC registers penetrating ceiling assemblies.
  - 4. Division 26 "Electrical" Sections for electrical fixtures penetrating ceiling assemblies.
- C. Products furnished, but not installed under this Section, include anchors, clips, and other ceiling attachment devices to be cast in concrete at ceilings.

#### 1.03 DEFINITIONS

- A. CAC: Ceiling Attenuation Class.
- B. LR: Light Reflectance coefficient.
- C. NRC: Noise Reduction Coefficient.

#### 1.04 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
  - 1. Ceiling suspension system members and or .
  - 2. Method of attaching hangers to building structure.
    - a. Furnish layouts for cast-in-place anchors, clips, and other ceiling attachment devices whose installation is specified in other Sections.
  - 3. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
  - 4. Minimum Drawing Scale: 1/4 inch = 1 foot.
- C. Samples for Initial Selection: For components with factory-applied color finishes.
- D. Samples for Verification: For each component indicated and for each exposed finish required, prepared on Samples of size indicated below.

1. Acoustical Panel: Set of 6-inch- square Samples of each type, color, pattern, and texture.
2. Exposed Suspension System Members, Moldings, and Trim: Set of 12-inch- long Samples of each type, finish, and color.

- E. Delegated-Design Submittal: For seismic restraints for ceiling systems.
1. Include design calculations for seismic restraints including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.05 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For acoustical testing agency.
- B. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each acoustical panel ceiling.
- C. Maintenance Data: For finishes to include in maintenance manuals.

#### 1.06 QUALITY ASSURANCE

- A. Acoustical Testing Agency Qualifications: An independent testing laboratory, or an NVLAP-accredited laboratory, with the experience and capability to conduct the testing indicated. NVLAP-accredited laboratories must document accreditation, based on a "Certificate of Accreditation" and a "Scope of Accreditation" listing the test methods specified.
- B. Source Limitations:
1. Acoustical Ceiling Panel: Obtain each type through one source from a single manufacturer.
  2. Suspension System: Obtain each type through one source from a single manufacturer.
- C. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

#### 1.07 DELIVERY, STORAGE, AND HANDLING

- A. Deliver acoustical panels, suspension system components, and accessories to Project site in original, unopened packages and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.
- B. Before installing acoustical panels, permit them to reach room temperature and a stabilized moisture content.
- C. Handle acoustical panels carefully to avoid chipping edges or damaging units in any way.

#### 1.08 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install acoustical panel ceilings until work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.

#### 1.09 COORDINATION

- A. Coordinate layout and installation of acoustical panels and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

## 1.10 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Acoustical Ceiling Panels: Provide 5 full-size panels.
  - 2. Suspension System Components: Quantity of each exposed component equal to 2.0 percent of quantity installed.

## PART 2 - PRODUCTS

### 2.01 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Division 01 Section "Quality Requirements," to design seismic restraints for ceiling systems.
- B. Design and installation is required to comply with ASTM E580 as modified by ASCE 13.5.6.2.2(a-c). Suspended ceilings installed per NWCB TB 401 are an approved method.
- C. Seismic Performance: Comply to current code requirements and local jurisdictional codes for this project location. Below are design requirements for ceiling system support and seismic restraint calculations and details. The design criteria are as follows:
  - 1. IBC Seismic Design Category: Meet the requirements of the IBC code providing a Heavy-Duty Grid (min. 16 lbs./ft.) with a minimum perimeter edge angle flange width of 2 inches and installed within the following standards:
    - a. Standard for Ceiling Suspension Systems Requiring Seismic Restraint: Comply with ASTM E 580.
    - b. CISCA's Guidelines for Systems Requiring Seismic Restraint: Comply with CISCA's "Guidelines for Seismic Restraint of Direct-Hung Suspended Ceiling Assemblies--Seismic Zones 3 & 4."
    - c. ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 9, "Earthquake Loads."
- D. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - 1. Flame-Spread Index: Class A according to ASTM E 1264.
  - 2. Smoke-Developed Index: 50 or less.

### 2.02 ACOUSTICAL PANELS AND TILES

- A. Acoustical Panel Standard: Provide manufacturer's standard panels of configuration indicated that comply with ASTM E 1264 classifications as designated by types, patterns, acoustical ratings, and light reflectance, unless otherwise indicated.
  - 1. Mounting Method for Measuring NRC: Type E-400; plenum mounting in which face of test specimen is 15-3/4 inches away from test surface per ASTM E 795.
- B. Acoustical Panel Colors and Patterns: Match appearance characteristics indicated for each product type.
  - 1. Where appearance characteristics of acoustical panels are indicated by referencing pattern designations in ASTM E 1264 and not manufacturers' proprietary product designations, provide products selected by Architect from each manufacturer's full range that comply with requirements indicated for type, pattern, color, light reflectance, acoustical performance, edge detail, and size.

- C. Broad Spectrum Antimicrobial Fungicide and Bactericide Treatment: Provide acoustical panels treated with manufacturer's standard antimicrobial formulation that inhibits fungus, mold, mildew, and gram-positive and gram-negative bacteria and showing no mold, mildew, or bacterial growth when tested according to ASTM D 3273 and evaluated according to ASTM D 3274 or ASTM G 21.

#### 2.03 ACOUSTICAL PANELS AND TILES FOR ACOUSTICAL CEILINGS (ACT)

- A. Mineral Fiber and Fiberglass Ceiling Tiles: Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Armstrong World Industries, Inc.
  - 2. Chicago Metallic Corporation.
  - 3. CertainTeed Ceilings.
  - 4. USG Interiors, Inc.
- B. Classification: Provide panels complying with ASTM E 1264 for type, form, and pattern as follows:
- C. Basis-of-Design Panel Types: Subject to compliance with requirements, provide the following, or comparable products by one of the available manufacturers.
  - 1. Type ACT1: Armstrong World Industries; Ultima, item #1913.
    - a. Classification (ASTM E1264): Type IV, Form 2, Pattern E.
    - b. Size: 24 inch by 48 inch by 3/4 inch.
    - c. Profile: Square Lay-in 15/16 inch.
    - d. Material: Wet-formed mineral fiber, fine textured panel. Contains a broad-spectrum antimicrobial additive on the face and back of the panel that provides resistance against the growth of mold and mildew. Includes sag-resistance performance.
    - e. Recycled Content: Greater than 50 percent.
    - f. VOC: Third party (GREENGUARD Gold) certified for low-emitting performance, meets California Department of Public Health's (CDPH) Standard Method v1.1 - 2010 (CA Section 01350).
    - g. Fire Performance: Class A (UL).
    - h. Sound Absorption (NRC): 0.75.
    - i. Sound Blocking (CAC): 35 minimum.
    - j. Articulation Class (AC): 170.
    - k. Color: Flat White.
    - l. Light Reflectance (LR): 90%.
    - m. Grid: Armstrong World Industries; PRELUDE XL 15/16" Exposed Tee.
- D. Antimicrobial Treatment: Broad spectrum fungicide and bactericide based.

#### 2.04 EXPOSED TEE GRID SYSTEM

- A. Exposed Tee Grid System: Armstrong or approved; Prelude XL 15/16-inch, heavy-duty class.
  - 1. Metal Grid Colors: As indicated in Finish Schedule on Drawings.

#### 2.05 FLOATING CEILING EDGE

- A. Floating Ceiling Edge: Match Grid with 2 inch high trim at perimeter of grid system, with accessory T-bar connection clips in ceiling areas using Uptight Clips, or approved equal.
  - 1. Refer to Drawings for edge condition details.

## 2.06 METAL SUSPENSION SYSTEMS, GENERAL

- A. Metal Suspension System Standard: Provide manufacturer's standard direct-hung metal suspension systems of types, structural classifications, and finishes indicated that comply with applicable requirements in ASTM C 635.
- B. Finishes and Colors, General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Provide manufacturer's standard pure white (off-white not acceptable) factory-applied matte finish for type of system indicated. For other applications and unless otherwise noted.
- C. Attachment Devices: Size for five times the design load indicated in ASTM C 635, Table 1, "Direct Hung," unless otherwise indicated. Comply with seismic design requirements.
- D. Wire Hangers, Braces, and Ties: Provide wires complying with the following requirements:
  - 1. Zinc-Coated, Carbon-Steel Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper.
  - 2. Size: Select wire diameter so its stress at 3 times hanger design load (ASTM C 635, Table 1, "Direct Hung") will be less than yield stress of wire, but provide not less than 0.135-inch- diameter wire.
- E. Hanger Rods: Mild steel, zinc coated or protected with rust-inhibitive paint.
- F. Angle Hangers: Angles with legs not less than 7/8 inch wide; formed with 0.04-inch- thick, galvanized steel sheet complying with ASTM A 653/A 653M, G90 coating designation; with bolted connections and 5/16-inch- diameter bolts.
- G. Seismic Stabilizer Bars: Manufacturer's standard perimeter stabilizers designed to accommodate seismic forces.
- H. Seismic Struts: Manufacturer's standard compression struts designed to accommodate seismic forces.
- I. Seismic Clips: Manufacturer's standard seismic clips designed and spaced to secure acoustical panels in-place.
- J. Hold-Down Clips: Where indicated, provide manufacturer's standard hold-down clips spaced 24 inches o.c. on all cross tees.

## 2.07 METAL SUSPENSION SYSTEM FOR ACOUSTICAL PANEL CEILING (MSS)

- A. Basis-of-Design Products: Subject to compliance with requirements, provide Armstrong; Prelude XL 15/16" Exposed Tee in white, or comparable products by one of the following:
  - 1. Chicago Metallic Corporation.
  - 2. CertainTeed Ceilings.
  - 3. USG Interiors, Inc.
- B. Wide-Face, Capped, Double-Web, Steel Suspension System: Main and cross runners roll formed from cold-rolled steel sheet, prepainted, electrolytically zinc coated, or hot-dip galvanized according to ASTM A 653/A 653M, not less than G30 coating designation, with prefinished 15/16-inch- wide metal caps on flanges.
  - 1. Structural Classification: Heavy-duty system.
  - 2. End Condition of Cross Runners: Override (stepped) or butt-edge type.
  - 3. Face Design: Flat, flush.
  - 4. Cap Material: Steel cold-rolled sheet.

5. Cap Finish: Provide manufacturer's pure white (off-white not acceptable) matte finish for exposed type of system indicated, unless otherwise required.

## 2.08 METAL EDGE MOLDINGS AND TRIM (MEM)

- A. Basis-of-Design Products: Subject to compliance with requirements, provide Armstrong; AXIOM Classic in white, or comparable products by one of the following:
  1. CertainTeed Ceilings.
  2. Chicago Metallic Corporation.
  3. Fry Reglet Corporation.
  4. USG Interiors, Inc.
- B. Extruded Aluminum Perimeter Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that comply with seismic design requirements; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension system runners.
  1. Provide manufacturer's standard edge moldings that fit acoustical panel edge details and suspension systems indicated and that match width and configuration of exposed runners, unless otherwise indicated.
  2. For lay-in panels with reveal edge details, provide stepped edge molding that forms reveal of same depth and width as that formed between edge of panel and flange at exposed suspension member.
  3. Standard Baked-Enamel Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; organic coating: as specified below). Apply baked enamel complying with paint manufacturer's written instructions for cleaning, conversion coating, and painting.
    - a. Organic Coating: Thermosetting, primer/topcoat system with a minimum dry film thickness of 0.8 to 1.2 mils.
- C. Penetration Escutcheon and Trim:
  1. Provide penetration escutcheon(s) for penetration(s) of acoustical panel ceiling panels. Use penetrating material/assembly manufacturer's standard escutcheon if escutcheon covers penetration hole at perimeter of penetration. Where escutcheon is not provided by penetrating material/assembly manufacturer provide material matching perimeter trim for the exposed dimension and in same color/finish as trim. Where penetration occurs in field of panel provide components allowing for non-visible support of escutcheon that allows removal and reinstallation as required. Provide escutcheons sized for penetrations in compliance with seismic regulations, if not otherwise indicated in Contract Documents.
  2. Provide perimeter trim of acoustical panel ceiling panels where penetrated in panel field or at edges. Use ceiling panels manufacturer's specified trim in color and finish, matching in exposed dimension except those requiring oversized dimension(s). Where penetration occurs in field of panel provide components for non-visible support of trim that allows removal and reinstallation as required. Provide perimeter trim in compliance with seismic regulations, if not otherwise indicated in Contract Documents.

## 2.09 ACOUSTICAL SEALANT

- A. Products: Subject to compliance with requirements, provide one of the following:
  1. Acoustical Sealant for Exposed and Concealed Joints:
    - a. Pecora Corporation, AC-20 FTR Acoustical and Insulation Sealant.
    - b. USG Corporation, SHEETROCK Acoustical Sealant.
    - c. Or Approved
  2. Acoustical Sealant for Concealed Joints:
    - a. Pecora Corporation; BA-98.

- b. Tremco, Inc.; Tremco Acoustical Sealant.
  - c. USG Corporation.
- B. Acoustical Sealant for Exposed and Concealed Joints: Manufacturer's standard nonsag, paintable, nonstaining latex sealant, with a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24), complying with ASTM C 834 and effective in reducing airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.
- C. Acoustical Sealant for Concealed Joints: Manufacturer's standard nondrying, nonhardening, nonskinning, nonstaining, gunnable, synthetic-rubber sealant, with a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24), recommended for sealing interior concealed joints to reduce airborne sound transmission.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, including structural framing to which acoustical panel ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements for installation tolerances and other conditions affecting performance of acoustical panel ceilings.
1. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders, and comply with layout shown on reflected ceiling plans.

#### 3.03 INSTALLATION

- A. General: Install acoustical panel ceilings to comply with ASTM C 636 and seismic design requirements indicated, per manufacturer's written instructions and CISCA's "Ceiling Systems Handbook."
- B. Suspend ceiling hangers from building's structural members and as follows:
1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
  2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
  3. Splay hangers only where required and to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
  4. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
  5. Secure wire hangers to ceiling suspension members and to supports above with a minimum of four tight turns. Connect hangers directly either to structures or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
  6. Secure flat, angle, channel, and rod hangers to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices that are secure and appropriate for both structure to which hangers are attached and type of hanger involved.

- Install hangers in a manner that will not cause them to deteriorate or fail due to age, corrosion, or elevated temperatures.
7. Do not support ceilings directly from roof deck.
  8. When wood framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
  9. Space hangers not more than 48 inches o.c. along each member supported directly from hangers, unless otherwise indicated; provide hangers not more than 6 inches from ends of each member.
  10. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards and publications.
- C. Secure bracing wires to ceiling suspension members and to supports with a minimum of four tight turns. Suspend bracing from building's structural members as required for hangers, without attaching to roof deck.
- D. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical panels.
1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
  2. Screw attach moldings to substrate at intervals not more than 16 inches o.c. and not more than 3 inches from ends, leveling with ceiling suspension system to a tolerance of 1/8 inch in 12 feet. Miter corners accurately and connect securely.
  3. Do not use exposed fasteners, including pop rivets, on moldings and trim.
- E. Install penetration escutcheons and trim where acoustical ceiling panels are penetrated. No exposed unfinished edges allowed.
- F. Install suspension system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.
- G. Install acoustical panels with undamaged edges and fit accurately into suspension system runners and edge moldings. Scribe and cut panels at borders and penetrations to provide a neat, precise fit.
1. Arrange directionally patterned acoustical panels as follows:
    - a. As indicated on reflected ceiling plans.
  2. For square-edged panels, install panels with edges fully hidden from view by flanges of suspension system runners and moldings.
  3. For reveal-edged panels on suspension system runners, install panels with bottom of reveal in firm contact with top surface of runner flanges.
  4. For reveal-edged panels on suspension system members with box-shaped flanges, install panels with reveal surfaces in firm contact with suspension system surfaces and panel faces flush with bottom face of runners.
  5. Paint cut edges of panel remaining exposed after installation; match color of exposed panel surfaces using coating recommended in writing for this purpose by acoustical panel manufacturer.
  6. Install hold-down clips in areas indicated, in areas required by authorities having jurisdiction; space as recommended by panel manufacturer's written instructions, unless otherwise indicated.

### 3.04 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform the following special inspections and prepare reports:
1. Suspended ceiling system.
  2. Hangers, anchors and fasteners.



3.05 CLEANING

- A. Clean exposed surfaces of acoustical panel ceilings, including trim, edge moldings, and suspension system members. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION 09 5113

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 09 6513 - RESILIENT BASE AND ACCESSORIES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Resilient base.
- B. Related Sections:
  - 1. Division 09 Section "Gypsum Board."
  - 2. Division 10 Section "Wall and Door Protection" for corner guard mounting height placement requirements.

#### 1.03 REFERENCE STANDARDS

- A. ASTM F1861 - Standard Specification for Resilient Wall Base; 2008 (Reapproved 2012).
- B. ASTM E84 (NFPA 255), Standard Test Method for Surface Burning Characteristics of Building Materials, Class A.
- C. ASTM E648 (NFPA 253), Standard Test Method for Critical Radiant Flux, Class 1,  $>0.45 \text{ W/cm}^2$ .
- D. ASTM E662 (NFPA 258), Standard Test Method for Smoke Density, Passes,  $<450$ .

#### 1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Initial Selection: For each type of product indicated.
- C. Samples for Verification: For each type of product indicated, in manufacturer's standard-size Samples but not less than 12 inches long, of each resilient product color, texture, and pattern required.
- D. Product Schedule: For resilient products. Use same designations indicated on Drawings.

#### 1.05 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.
  - 1. Critical Radiant Flux Classification: Class I, not less than  $0.45 \text{ W/sq. cm}$ .

#### 1.06 DELIVERY, STORAGE, AND HANDLING

- A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than  $50 \text{ deg F}$  for more than  $90 \text{ deg F}$ .

#### 1.07 PROJECT CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F or more than 95 deg F, in spaces to receive resilient products during the following time periods:
  - 1. 48 hours before installation.
  - 2. During installation.
  - 3. 48 hours after installation.
- B. Until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F or more than 95 deg F.
- C. Install resilient products after other finishing operations, including painting, have been completed.

#### 1.08 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Furnish not less than 10 linear feet for every 500 linear feet or fraction thereof, of each type, color, pattern, and size of resilient product installed.

### PART 2 - PRODUCTS

#### 2.01 RESILIENT BASE

- A. Basis of Design Manufacturers: Subject to compliance with requirements, provide Johnsonite/Tarkett Group, Traditional, or comparable product by one of the following:
  - 1. Armstrong World Industries, Inc.
  - 2. Burke Mercer Flooring Products; Division of Burke Industries, Inc.
  - 3. Flexco, Inc.
  - 4. Roppe Corporation, USA.
- B. Resilient Base: ASTM F1861, Type TS rubber, vulcanized thermoset; top set Style B, Cove.
  - 1. Height: 4 inch, and as indicated on drawings.
  - 2. Thickness: 0.125 inch thick.
  - 3. Finish: Satin.
  - 4. Length: Roll.
  - 5. Colors: As indicated on Drawings in Finish Schedule.

#### 2.02 ACCESSORIES

- A. Primers, Adhesives, and Seam Sealer: Waterproof; types recommended by flooring manufacturer.
  - 1. VOC Limits: less than 50 grams/Liter.
- B. Filler for Coved Base: Plastic.

#### 2.03 INSTALLATION MATERIALS

- A. Adhesives: Water-resistant type recommended by manufacturer to suit resilient products and substrate conditions indicated.

1. Use adhesives that comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
  - a. Cove Base Adhesives: Not more than 50 g/L.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.
- B. Do not install resilient products until they are same temperature as the space where they are to be installed.
  1. Move resilient products and installation materials into spaces where they will be installed at least 48 hours in advance of installation.
- C. Sweep and vacuum clean substrates to be covered by resilient products immediately before installation.

#### 3.03 INSTALLATION OF RESILIENT BASE

- A. Comply with manufacturer's written instructions for installing resilient base.
- B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.
- C. Install resilient base in lengths as long as practicable without gaps at seams and with tops of adjacent pieces aligned.
- D. Fit joints tightly and make vertical. Maintain minimum dimension of 18 inches between joints.
- E. Miter internal corners. At external corners, use premolded units. At exposed ends, use premolded units.
- F. Preformed Corners: Install preformed corners before installing straight pieces.
- G. Scribe and fit to door frames and other interruptions.

#### 3.04 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protection of resilient products.
- B. Perform the following operations immediately after completing resilient product installation:
  1. Remove adhesive and other blemishes from exposed surfaces.

- C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.

END OF SECTION 09 6513

SECTION 09 9113 - EXTERIOR PAINTING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Surface preparation and the application of paint systems on the following exterior substrates:
    - a. Metal downspout boots.
    - b. Hollow metal doors and frames.
    - c. Steel.
- B. Related Sections:
1. Division 05 Section "Structural Steel."
  2. Division 05 Section "Metal Fabrications" for shop priming of metal downspout boots with zinc-rich primer.
  3. Division 08 Section "Hollow Metal Doors and Frames" for factory priming hollow metal doors and frames with primers specified in this Section.
  4. Division 09 Section "Interior Painting" for surface preparation and the application of paint systems on interior substrates.
  5. Division 13 Section "Metal Building System" for structural steel.

1.03 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
- B. Samples for Initial Selection: For each type of topcoat product.
- C. Samples for Verification: For each type of paint system and each color and gloss of topcoat.
1. Submit Samples on rigid backing, 8 inches square.
  2. Step coats on Samples to show each coat required for system.
  3. Label each coat of each Sample.
  4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
  2. VOC content.

1.04 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Paint: Provide 1-extra-gallon of paint for each material and color applied.

#### 1.05 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each paint system indicated and each color and finish selected to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Architect will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.
    - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft.
    - b. Other Items: Architect will designate items or areas required.
  - 2. Final approval of color selections will be based on mockups.
    - a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Architect at no added cost to Owner.
  - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.06 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
  - 1. Maintain containers in clean condition, free of foreign materials and residue.
  - 2. Remove rags and waste from storage areas daily.

#### 1.07 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

#### 1.08 WARRANTY

- A. Warranty Period: two years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.01 MANUFACTURERS

- A. Basis-of-Design Products: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
  - 1. Behr Paint Company.
  - 2. Benjamin Moore & Co.
  - 3. Kelly-Moore Paint Company.
  - 4. Miller Paint Co.
  - 5. PPG Paints.
  - 6. Rodda Paint Co.
  - 7. Sherwin-Williams Company (The).
  - 8. Tnemec.



## 2.02 PAINT, GENERAL

- A. Material Compatibility:
  - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. VOC Content: Provide materials that comply with VOC limits of authorities having jurisdiction.
- C. Colors: As indicated or as selected by Architect.

## 2.03 SOURCE QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure:
  - 1. Owner will engage the services of a qualified testing agency to sample paint materials. Contractor will be notified in advance and may be present when samples are taken. If paint materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.
  - 2. Testing agency will perform tests for compliance with product requirements.
  - 3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- C. Proceed with coating application only after unsatisfactory conditions have been corrected.
  - 1. Application of coating indicates acceptance of surfaces and conditions.

### 3.02 PREPARATION

- A. Comply with manufacturer's written instructions applicable to substrates and paint systems indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
  - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection.

- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
  - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.
- D. Steel Substrates: Remove rust, loose mill scale, and shop primer if any. Clean using methods recommended in writing by paint manufacturer.
  - 1. SSPC-SP 2, "Hand Tool Cleaning."
  - 2. SSPC-SP 3, "Power Tool Cleaning."
  - 3. SSPC-SP 7/NACE No. 4, "Brush-off Blast Cleaning."
  - 4. SSPC-SP 11, "Power Tool Cleaning to Bare Metal."
- E. Shop-Primed Steel Substrates: Clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with the same material as used for shop priming to comply with SSPC-PA 1 for touching up shop-primed surfaces.
- F. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

### 3.03 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
  - 1. Use applicators and techniques suited for paint and substrate indicated.
  - 2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.
  - 3. Paint both sides and edges of exterior doors and entire exposed surface of exterior door frames.
  - 4. Paint entire exposed surface of window frames and sashes.
  - 5. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
  - 6. Primers specified in painting schedules may be omitted on items that are factory primed or factory finished if acceptable to topcoat manufacturers.
- B. Tint undercoats same color as topcoat, but tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. Unless otherwise approved by the Architect, apply a minimum of four coats of paint where deep or bright colors are used to achieve satisfactory results.
- D. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- E. Sand and dust between each coat to provide an anchor for next coat, and to remove defects visible from a distance up to 39 inches.
- F. Do not apply finishes on surfaces that are not sufficiently dry. Unless manufacturer's directions state otherwise, each coat shall be sufficiently dry and hard before a following coat is applied.
- G. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

### 3.04 FIELD QUALITY CONTROL

- A. Dry Film Thickness Testing: Owner will engage the services of a qualified testing and inspecting agency to inspect and test paint for dry film thickness.
1. Contractor shall touch up and restore painted surfaces damaged by testing.
  2. If test results show that dry film thickness of applied paint does not comply with paint manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry film thickness that complies with paint manufacturer's written recommendations.
- B. Painted exterior and interior surfaces shall be considered to lack uniformity and soundness if any of the following defects are found by the Architect:
1. Brush/roller marks, streaks, laps, runs, sags, drips, heavy stippling, hiding or shadowing by inefficient application methods, skipped or missed areas, and foreign materials in paint coatings.
  2. Evidence of poor coverage at rivet heads, plate edges, lap joints, crevices, pockets, corners and re-entrant angles.
  3. Damage due to touching before paint is sufficiently dry or any other contributory cause.
  4. Damage due to application on moist surfaces or caused by inadequate protection from the weather.
  5. Damage and/or contamination of paint due to blown contaminants (dust, spray paint, etc.).
- C. Painted surfaces shall be considered unacceptable if any of the following are evident under natural lighting source for exterior surfaces and final lighting source (including daylight) for interior surfaces:
1. Visible defects are evident on vertical surfaces when viewed at normal viewing angles from a distance of not less than 39 inches.
  2. Visible defects are evident on horizontal surfaces when viewed at normal viewing angles from a distance of not less than 39 inches.
  3. Visible defects are evident on ceiling, soffit and other overhead surfaces when viewed at normal viewing angles.
  4. When the final coat on any surface exhibits a lack of uniformity of color, sheen, texture, and hiding across full surface area.
- D. Painted surfaces rejected by the inspector shall be made good at the expense of the Contractor. Small affected areas may be touched up; large affected areas or areas without sufficient dry film thickness of paint shall be repainted. Runs, sags of damaged paint shall be removed by scraper or by sanding prior to application of paint.

### 3.05 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.06 EXTERIOR PAINTING SCHEDULE

- A. Exposed Steel Substrates: (High Traffic: doors, frames); provide the following, except where high-performance coating system is indicated:
  - 1. Alkyd System: MPI EXT 5.1T
    - a. Prime Coat: Primer, H.B. Self-priming Epoxy.
    - b. Intermediate Coat: Polyurethane.
    - c. Topcoat: Polyurethane.
    - d. Sheen: Gloss Level 5 or as otherwise selected by Architect.
  
- B. Galvanized-Metal Substrates: (High Traffic)
  - 1. MPI EXT 5.1G - High contact (doors, frames, bollards).
    - a. Galvanized-Metal Substrates: High Contact/High Traffic areas Premium Grade; Low VOC Acrylic Polyurethane Pigmented.
    - b. Prime Coat: pre-treatment Vinyl wash metal primer. Max. VOC : 420g/L
    - c. Intermediate Coat: Universal Primer matching topcoat. Max. VOC: 100g/L.
    - d. Topcoat(s): Acrylic polyurethane. VOC Max. 100 g/L.
    - e. Sheen: Gloss Level 5 or as otherwise selected by Architect.

END OF SECTION 09 9113

SECTION 09 9123 - INTERIOR PAINTING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
1. Surface preparation and the application of paint systems on the following interior substrates:
    - a. Hollow metal doors and frames.
    - b. Gypsum board.
- B. Related Sections:
1. Division 09 Section "Exterior Painting" for surface preparation and the application of paint systems on exterior substrates.

1.03 DEFINITIONS

- A. Gloss Levels:
1. Gloss Level 1: Not more than 5 units at 60 degrees and 10 units at 85 degrees, according to ASTM D 523.
  2. Gloss Level 2: Not more than 10 units at 60 degrees and 10 to 35 units at 85 degrees, according to ASTM D 523.
  3. Gloss Level 3: 10 to 25 units at 60 degrees and 10 to 35 units at 85 degrees, according to ASTM D 523.
  4. Gloss Level 4: 20 to 35 units at 60 degrees and not less than 35 units at 85 degrees, according to ASTM D 523.
  5. Gloss Level 5: 35 to 70 units at 60 degrees, according to ASTM D 523.
  6. Gloss Level 6: 70 to 85 units at 60 degrees, according to ASTM D 523.
  7. Gloss Level 7: More than 85 units at 60 degrees, according to ASTM D 523.

1.04 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
- B. Samples for Initial Selection: For each type of topcoat product.
- C. Samples for Verification: For each type of paint system and in each color and gloss of topcoat.
1. Submit Samples on rigid backing, 8 inches square.
  2. Label each coat of each Sample.
  3. Label each Sample for location and application area.
  4. Submit samples of dry erase coating over each substrate indicated to receive it.
- D. Product List: For each product indicated, include the following:
1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.

1.05 CLOSEOUT SUBMITTALS

- A. Coating Maintenance Manual: Provide coating maintenance manual including area summary with finish schedule, area detail designating location where each product/color/finish was used, product data pages, material safety data sheets, care and cleaning instructions, touch-up procedures, and color samples of each color and finish used.

1.06 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Paint: Provide 1-extra-gallon of paint for each material and color applied.

1.07 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each paint system indicated and each color and finish selected to verify preliminary selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Architect will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.
    - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft.
    - b. Other Items: Architect will designate items or areas required.
  - 2. Final approval of color selections will be based on mockups.
    - a. If preliminary color selections are not approved, apply additional mockups of additional colors selected by Architect at no added cost to Owner.
  - 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. Delivery and Handling: Deliver products to Project site in an undamaged condition in manufacturer's original sealed containers, complete with labels and instructions for handling, storing, unpacking, protecting, and installing. Packaging shall bear the manufacturer's label with the following information:
  - 1. Product name and type (description).
  - 2. Batch date.
  - 3. Color number.
  - 4. VOC content.
  - 5. Environmental handling requirements.
  - 6. Surface preparation requirements.
  - 7. Application instructions.
- B. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
  - 1. Maintain containers in clean condition, free of foreign materials and residue.
  - 2. Remove rags and waste from storage areas daily.

## 1.09 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

## PART 2 - PRODUCTS

### 2.01 MANUFACTURERS

- A. Basis-of-Design Products: Subject to compliance with requirements, provide specified products, or comparable products by one of the following:
  - 1. Behr Paint Company.
  - 2. Benjamin Moore.
  - 3. Kelly-Moore Paints.
  - 4. PPG Paints.
  - 5. Rodda Paint Co.
  - 6. Sherwin-Williams Company (The).
- B. Comparable Products: Comparable products of approved manufacturers will be considered in accordance with Division 01 Section "Product Requirements," and the following:
  - 1. Products are approved by manufacturer in writing for application specified.
  - 2. Products meet performance, specified properties and physical characteristics of basis of design product including published ratio of solids by volume, plus or minus two percent.
- C. Source Limitations: Obtain paint materials from single source from single listed manufacturer.
  - 1. Manufacturer's designations listed on a separate color schedule are for color reference only and do not indicate prior approval.

### 2.02 PAINT, GENERAL

- A. VOC Content: For field applications that are inside the weatherproofing system, paints and coatings shall provide materials that comply with VOC limits of authorities having jurisdiction and for interior paints and coatings applied at Project site, the following VOC limits exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
  - 1. Flat Paints and Coatings: 50 g/L.
  - 2. Nonflat Paints and Coatings: 150 g/L.
  - 3. Primers, Sealers, and Undercoaters: 200 g/L.
- B. Material Compatibility:
  - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- C. Colors: Refer to Finish Schedule on Drawings.
  - 1. If not indicated on Finish Schedule, provide colors selected by Architect from manufacturer's full range.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers. Where acceptability of substrate conditions is in question, apply samples and perform in-situ testing to verify compatibility, adhesion, and film integrity of new paint application.
  - 1. Report, in writing, conditions that may affect application, appearance, or performance of paint.
- B. Substrate Conditions:
  - 1. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
    - a. Gypsum Board: 12 percent.
  - 2. Gypsum Board Substrates: Verify that finishing compound is sanded smooth.
- C. Proceed with coating application only after unsatisfactory conditions have been corrected; application of coating indicates acceptance of surfaces and conditions.
  - 1. Application of coating indicates acceptance of surfaces and conditions.

#### 3.02 PREPARATION

- A. Comply with manufacturer's written instructions, applicable to substrates indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
  - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
  - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
  - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.
- D. Gypsum Board Substrates: Do not begin paint application until finishing compound is dry and sanded smooth.

#### 3.03 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
  - 1. Use applicators and techniques suited for paint and substrate indicated.
  - 2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
  - 3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
  - 4. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.



5. Primers specified in painting schedules may be omitted on items that are factory primed or factory finished if acceptable to topcoat manufacturers.
  6. Apply paints and primers to achieve the recommended wet and dry film thickness published on the manufacture's Product Data Sheets.
- B. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- C. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

### 3.04 FIELD QUALITY CONTROL

- A. Dry Film Thickness Testing: Owner may engage the services of a qualified testing and inspecting agency to inspect and test paint for dry film thickness.
1. Contractor shall touch up and restore painted surfaces damaged by testing.
  2. If test results show that dry film thickness of applied paint does not comply with paint manufacturer's written recommendations, Contractor shall pay for testing and apply additional coats as needed to provide dry film thickness that complies with paint manufacturer's written recommendations.
  3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.
- B. Painted exterior and interior surfaces shall be considered to lack uniformity and soundness if any of the following defects are found by the Architect:
1. Brush/roller marks, streaks, laps, runs, sags, drips, heavy stippling, hiding or shadowing by inefficient application methods, skipped or missed areas, and foreign materials in paint coatings.
  2. Evidence of poor coverage at rivet heads, plate edges, lap joints, crevices, pockets, corners and re-entrant angles.
  3. Damage due to touching before paint is sufficiently dry or any other contributory cause.
  4. Damage due to application on moist surfaces or caused by inadequate protection from the weather.
  5. Damage and/or contamination of paint due to blown contaminants (dust, spray paint, and similar contaminants).
- C. Painted surfaces shall be considered unacceptable if any of the following are evident under natural lighting source for exterior surfaces and final lighting source (including daylight) for interior surfaces:
1. Visible defects are evident on vertical surfaces when viewed at normal viewing angles from a distance of not less than 39 inches.
  2. Visible defects are evident on horizontal surfaces when viewed at normal viewing angles from a distance of not less than 39 inches.
  3. Visible defects are evident on ceiling, soffit and other overhead surfaces when viewed at normal viewing angles.
  4. When the final coat on any surface exhibits a lack of uniformity of color, sheen, texture, and hiding across full surface area.
- D. Painted surfaces rejected by the inspector shall be made good at the expense of the Contractor. Small affected areas may be touched up; large affected areas or areas without sufficient dry

film thickness of paint shall be repainted. Runs, sags of damaged paint shall be removed by scraper or by sanding prior to application of paint.

### 3.05 CLEANING AND PROTECTION

- A. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- B. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- C. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

### 3.06 INTERIOR PAINTING SCHEDULE

- A. Metal Substrates (Aluminum, Steel, Galvanized Steel):
  - 1. Heavy Duty, High Contact Areas - Waterbased/Single Component Urethane or Epoxy Modified Latex System: Including, but not limited to, hollow metal doors and frames.
    - a. Prime Coat:
      - 1) S-W Pro Industrial Pro-Cryl Universal Primer, B66-310 Series, at 5.0 to 10 mils wet, 2.0 to 4.0 mils dry.
    - b. Intermediate Coat: Water-based Single Component Urethane or Epoxy Modified Latex, interior, matching topcoat.
    - c. Topcoat: Water-based Single Component Urethane or Epoxy Modified Latex, semi-gloss, interior:
      - 1) S-W Pro Industrial Waterbased Alkyd Urethane Semi-Gloss, B53-1150 Series, at 4.0 mils wet, 1.4 mils dry, per coat.
- B. Gypsum Board Substrates:
  - 1. Latex System:
    - a. Prime Coat: Primer, latex, interior:
      - 1) S-W ProMar 200 Zero VOC Latex Primer, B28W2600, at 4.0 mils wet, 1.0 mils dry.
    - b. Intermediate Coat: Latex, interior, matching topcoat.
    - c. Topcoat: Best Commercial Grade Latex, interior, flat:
      - 1) S-W ProMar 200 Zero VOC Latex Flat, B30-2600 Series, at 4.0 mils wet, 1.6 mils dry, per coat.
    - d. Topcoat: Best Commercial Grade Latex, interior, eggshell:
      - 1) S-W ProMar 200 Zero VOC Latex Eg-Shel, B20-2600 Series, at 4.0 mils wet, 1.7 mils dry, per coat.
    - e. Topcoat: Best Commercial Grade Latex, interior, semi-gloss:
      - 1) S-W ProMar 200 Zero VOC Latex Semi-Gloss, B31-2600 Series, at 4.0 mils wet, 1.6 mils dry, per coat.
  - 2. Water-Based Light Industrial Coating System:
    - a. Prime Coat: Primer sealer, latex, interior:
      - 1) S-W ProMar 200 Zero VOC Latex Primer, B28W2600, at 4.0 mils wet, 1.0 mils dry.
    - b. Intermediate Coat: Light industrial coating, interior, water based, matching topcoat.

- c. Topcoat: Light industrial Epoxy Modified Acrylic coating, interior, water based, semi-gloss:
  - 1) S-W Pro Industrial Pre-Catalyzed Waterbased Epoxy, K46-151 Series, at 4.0 mils wet, 1.5 mils dry, per coat.

END OF SECTION 09 9123

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 10 2600 - WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Surface-mounted stainless steel corner guards.
- B. Related Sections:
  - 1. Division 08 Section "Door Hardware" for protective trim units including door guard, kick and protection plates.
  - 2. Division 09 Section "Non Structural Metal Framing" for metal backing support.
  - 3. Division 09 Section "Resilient Base and Accessories" for coordination and height installation requirements of corner protection.

1.03 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, impact strength, and fire-test-response characteristics, dimensions of individual components and profiles, and finishes for each corner protection unit.
- B. Shop Drawings: For each corner protection unit showing locations and extent. Include sections, details, and attachments to other work.
- C. Samples for Initial Selection: For each type of corner protection unit indicated.
- D. Maintenance Data: For each corner protection unit to include in maintenance manuals.
- E. Warranty: Sample of special warranty.

1.04 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer.
- B. Source Limitations: Obtain corner protection units from single source from single manufacturer.
- C. Product Options: Drawings indicate size, profiles, and dimensional requirements of corner protection units and are based on the specific system indicated. Refer to Division 01 Section "Quality Requirements."
  - 1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Store corner protection units in original undamaged packages and containers inside well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.

1. Store corner protection components for a minimum of 72 hours at room temperature of 70 deg F.

#### 1.06 PROJECT CONDITIONS

- A. Field Measurements: Verify actual locations of corners, columns, and other construction contiguous with impact-resistant corner-protection units by field measurements before fabrication and indicate measurements on Shop Drawings.

#### 1.07 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace door and wall protection components that fail in materials or workmanship within specified warranty period.
  1. Failures include, but are not limited to, the following:
    - a. Structural failures including detachment of components from each other or from the substrates, delamination, and permanent deformation beyond normal use.
    - b. Deterioration of metals, metal finishes, plastics, and other materials beyond normal use.
  2. Warranty Period: Five years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.01 MATERIALS

- A. Stainless-Steel Sheet: ASTM A 240/A 240M.
- B. Corner Guard Fasteners: Aluminum, nonmagnetic stainless-steel, or other noncorrosive metal screws, bolts, and other fasteners compatible with items being fastened. Use security-type fasteners where exposed to view.
  1. Aluminum Extrusions: Alloy and temper recommended by manufacturer for type of use and finish indicated, but with not less than strength and durability properties specified in ASTM B 221 for Alloy 6063-T5.
- C. Fasteners: Aluminum, nonmagnetic stainless-steel, or other noncorrosive metal screws, bolts, and other fasteners compatible with items being fastened. Use security-type fasteners where exposed to view.
- D. Adhesives: As recommended by protection product manufacturer.
  1. Adhesives shall have a VOC content of 70 g/L or less.
  2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

#### 2.02 MANUFACTURED UNITS

- A. General:
  1. Source Limitations: Obtain corner guards from single source from single manufacturer.
- B. Corner Guards:
  1. Approved Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. Inpro Corporation (IPC).
  - b. Construction Specialties, Inc.
  - c. Babcock-Davis.
  - d. JL Industries, Inc.; a division of the Activar Construction Products Group.
  - e. Korogard Wall Protection Systems; a division of koroseal Interior Products, LLC.
  - f. Nystrom, Inc.
  - g. Pawling Corporation.
2. Stainless Steel Corner Guards: Fabricated as one piece from formed or extruded metal with formed edges; with 90- or 135-degree turn to match wall condition.
- a. Basis of Design Manufacturer:
    - 1) IPC Door and Wall Protection Systems, InPro Corporation, PO Box 406 Muskego, WI 53150 (800-222-5556).
  - b. Basis of Design Product:
    - 1) Stainless Steel Corner Guard.
      - a) Model: IPC #181128H-304, 1-1/2 by 1-1/2 by 96 inches, 1/8 inch radius, screw-on.
      - b) 304 Stainless Steel, 16 gauge; NSF approved.
      - c) Height: As required for installation from top wall base as, to a minimum of 4 feet, as indicated on Drawings.
      - d) Color and Texture: No. #4 satin.
    - 2) Wing Size: Nominal 1-1/2 by 1-1/2 inches.
    - 3) Corner Radius: Minimum 1/8 inch.
    - 4) Mounting: Flat-head, countersunk screws through factory-drilled mounting holes.
    - 5) Provide matching filler piece between corner guards on end walls.

## 2.03 FABRICATION

- A. Fabricate corner protection units to comply with requirements indicated for design, dimensions, and member sizes, including thicknesses of components.
- B. Fabricate components with tight seams and joints with exposed edges rolled. Provide surfaces free of wrinkles, chips, dents, uneven coloration, and other imperfections. Fabricate members and fittings to produce flush, smooth, and rigid hairline joints.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates and corner areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
- B. Examine wall to which corner protection will be attached for blocking, grounds, and other solid backing that have been installed in the locations required for secure attachment of support fasteners.
  1. For corner protection units attached with adhesive, verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 PREPARATION

- A. Complete finishing operations, including painting, before installing impact-resistant corner protection system components.
- B. Before installation, clean substrate to remove dust, debris, and loose particles.

3.03 INSTALLATION, GENERAL

- A. General: Install corner protection unit's level, plumb, and true to line without distortions. Do not use materials with chips, cracks, voids, stains, or other defects that might be visible in the finished Work.
  - 1. Install corner protection units in locations and at mounting heights indicated on Drawings.

3.04 CORNER GUARDS INSTALLATION

- A. Installation Quality: Install corner guards according to manufacturer's written instructions, level, plumb, and true to line without distortions. Do not use materials with chips, cracks, voids, stains, or other defects that might be visible in the finished Work.
- B. Install corner guards from top of finish flooring to underside of ceiling unless otherwise indicated on Drawings.
- C. Adhesive: Field applied heavy duty adhesive.
- D. Fasteners: Pre-drilled beveled holes and phillips head screws.
- E. Accessories: Provide splices, mounting hardware, anchors, trim, joint moldings, and other accessories required for a complete installation.
  - 1. Provide anchoring devices and suitable locations to withstand imposed loads.
  - 2. Adjust end and top caps as required to ensure tight seams.

3.05 CLEANING

- A. Remove excess adhesive using methods and materials recommended in writing by manufacturer.

END OF SECTION 10 2600



## SECTION 10 2800 - TOILET, BATH, AND LAUNDRY ACCESSORIES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Public-use washroom accessories.
  - 2. Underlavatory guards.
  - 3. Custodial accessories.
- B. Related Sections:
  - 1. Division 09 Section "Non Structural Framing" for backing, blocking and attachment of accessories to framing.

#### 1.03 DEFINITIONS

- A. Owner-Furnished Contractor Installed Material: OFCI.
- B. Owner-Furnished Owner Installed Material: OFOI.

#### 1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.
  - 1. Identify locations using room designations indicated.
  - 2. Identify products using designations indicated.
- C. Maintenance data.
- D. Warranty: Sample of special warranty.

#### 1.05 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

#### 1.06 WARRANTY

- A. Special Mirror Warranty: Manufacturer's standard form in which manufacturer agrees to replace mirrors that develop visible silver spoilage defects and that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period: 15 years from date of Substantial Completion.
- B. Warranty Toilet Accessories: 2 years from the Date for Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 GENERAL

- A. Basis of Design Product selection is provided with other Manufacturers, with the stipulation that Manufacturers' other than Basis of Design are required to provide a Comparable product as specified in Division 01 Section "Materials and Equipment."
1. Definition: Comparable Product that is demonstrated and approved through submittal process, or where indicated as a product substitution, to have the indicated qualities related to type, function, dimension, in-service performance, physical properties, appearance, and other characteristics that equal or exceed those of specified product.

### 2.02 PUBLIC-USE WASHROOM ACCESSORIES

- A. Basis-of-Design Products: Bobrick Washroom Equipment, Inc., or comparable product by one of the following:
1. American Specialties, Inc.
  2. Bradley Corporation.
  3. GAMCO Specialty Accessories; a division of Bobrick Washroom Equipment, Inc.
  4. Georgia Pacific.
- B. Toilet Tissue (Roll) Dispenser: OFOI
- C. Paper Towel Roll Dispenser: OFOI
- D. Waste Receptacle: OFOI
- E. Liquid-Soap Dispenser: OFOI
- F. Grab Bar:
1. Basis-of-Design Product: ADA/ANSI compliant Bobrick Concealed Mounting with flange cover.
  2. Mounting: Flanges with concealed fasteners.
  3. Material: Stainless steel, 0.05 inch thick.
    - a. Finish: Smooth, No. 4 finish (satin) on ends and slip-resistant texture in grip area.
  4. Outside Diameter: 1-1/2 inches.
  5. Configuration and Length: As indicated on Drawings.
- G. Seat-Cover Dispenser: OFOI
- H. Mirror Unit:
1. Basis-of-Design Product: Bobrick - Tempered Glass units; B-1658 series.
  2. Frame: Stainless-steel channel B-1658.
    - a. Corners: Mitered and mechanically interlocked.
  3. Hangers: Produce rigid, tamper- and theft-resistant installation, using method indicated below.
    - a. One-piece, galvanized-steel, wall-hanger device with spring-action locking mechanism to hold mirror unit in position with no exposed screws or bolts.
    - b. Wall bracket of galvanized steel, equipped with concealed locking devices requiring a special tool to remove.
  4. Size: As indicated on Drawings.
- I. Vendor Type Sanitary Napkin: OFOI

- J. Sanitary-Napkin Disposal Unit: OFOI

## 2.03 UNDERLAVATORY GUARDS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Plumberex Specialty Products, Inc.
  - 2. Truebro by IPS Corporation.
- B. Underlavatory Guard:
  - 1. Description: Insulating pipe covering for supply and drain piping assemblies that prevent direct contact with and burns from piping; allow service access without removing coverings.
  - 2. Material and Finish: Antimicrobial, molded plastic, white.

## 2.04 CUSTODIAL ACCESSORIES

- A. Basis-of-Design Product: All listed Products are Basis of Design as Bobrick Products, unless indicated otherwise. Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. American Specialties, Inc.
  - 2. Bobrick Washroom Equipment, Inc.
  - 3. Bradley Corporation.
  - 4. GAMCO Specialty Accessories; a division of Bobrick Washroom Equipment, Inc.
- B. Utility Shelf and Mop Holder:
  - 1. Basis-of-Design Product: Bobrick B-224
  - 2. Description: With exposed edges turned down not less than 1/2 inch and supported by two triangular brackets welded to shelf underside. For anti-slip mop/broom holders with spring-loaded cam.
  - 3. Length: 36 inches.
  - 4. Material and Finish: Not less than nominal 18 gauge stainless steel, No. 4 finish (satin).
- C. Mop and Broom Holder (no shelf):
  - 1. Basis-of-Design Product: Bobrick B-223.
  - 2. Description: Unit with Anti-slip mop/broom cam-type holders.
  - 3. Length: provide 36 inch length unless otherwise indicated in Drawings.
  - 4. Mop/Broom Holders: Three, spring-loaded, rubber hat, cam type.
  - 5. Material and Finish: Stainless steel, No. 4 finish (satin).
- D. Paper Towel (Roll) Dispenser: OFOI
- E. Liquid-Soap Dispenser: OFOI
- F. Utility Shelf:
  - 1. Basis-of-Design Product: Bobrick B-295.
  - 2. Description: Stainless steel shelf, 6 inches wide, 18-gauge, type 304 stainless steel, satin finish. 3/4 inch return edge; front edge is hemmed for safety. Brackets are 16-gauge.
  - 3. Length: As indicated on Drawings.
- G. Utility Hooks:
  - 1. Basis-of-Design Product: Bobrick B-232.

2. Description: Hook Strip, Type 304 stainless steel, satin finish. Hooks 1 inch wide, 6 1/2 high; project 2 1/4 inches from wall. Mounting strip is 4 inches high and has 1/4 inch return.
3. Length: As indicated on Drawings.

#### 2.05 FABRICATION

- A. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of six keys to Owner's representative.

### PART 3 - EXECUTION

#### 3.01 INSTALLATION

- A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
- B. Grab Bars: Install to withstand a downward load of at least 250 lbf when tested according to ASTM F 446.

END OF SECTION 10 2800

SECTION 10 4413 - FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Fire protection cabinets for the following:
    - a. Portable fire extinguishers.
- B. Related Sections:
  - 1. Division 10 Section "Signage" for directional signage to out-of-sight fire extinguishers and cabinets.
  - 2. Division 10 Section "Fire Extinguishers."

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for fire protection cabinets.
  - 1. Fire Protection Cabinets: Include roughing-in dimensions, details showing mounting methods, relationships of box and trim to surrounding construction, door hardware, and cabinet type, trim style, and panel style.
  - 2. Show location of knockouts for hose valves.
- B. Shop Drawings: For fire protection cabinets. Include plans, elevations, sections, details, and attachments to other work.
- C. Maintenance Data: For fire protection cabinets to include in maintenance manuals.

1.04 QUALITY ASSURANCE

- A. Fire-Rated, Fire Protection Cabinets: Listed and labeled to comply with requirements in ASTM E 814 for fire-resistance rating of walls where they are installed.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review methods and procedures related to fire protection cabinets including, but not limited to, the following:
    - a. Schedules and coordination requirements.

1.05 COORDINATION

- A. Coordinate size of fire protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.
- B. Coordinate sizes and locations of fire protection cabinets with wall depths.

## PART 2 - PRODUCTS

### 2.01 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B.
- B. Tempered Break Glass: ASTM C 1048, Kind FT, Condition A, Type I, Quality q3, 1.5 mm thick.

### 2.02 FIRE PROTECTION CABINET

- A. Cabinet Type: Suitable for fire extinguisher.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. J. L. Industries, Inc., a division of Activar Construction Products Group;
    - b. Kidde Residential and Commercial Division, Subsidiary of Kidde plc.
    - c. Larsen's Manufacturing Company.
    - d. Watrous Division, American Specialties, Inc.
- B. Cabinet Construction: Nonrated and 1-hour fire rated.
  - 1. Fire-Rated Cabinets: Construct fire-rated cabinets with double walls fabricated from 0.0428-inch- thick, cold-rolled steel sheet lined with minimum 5/8-inch-thick, fire-barrier material. Provide factory-drilled mounting holes.
- C. Cabinet Material: Steel sheet.
- D. Semirecessed Cabinet: Cabinet box partially recessed in walls of sufficient depth to suit style of trim indicated; with one-piece combination trim and perimeter door frame overlapping surrounding wall surface with exposed trim face and wall return at outer edge (backbend). Provide where walls are of insufficient depth for recessed cabinets but are of sufficient depth to accommodate semirecessed cabinet installation.
  - 1. Rolled-Edge Trim: 2-1/2-inch backbend depth.
- E. Surface-Mounted Cabinet: Cabinet box fully exposed and mounted directly on wall with no trim. Provide where walls are of insufficient depth for semirecessed cabinet installation.
- F. Cabinet Trim Material: Steel sheet.
- G. Door Material: Steel sheet.
- H. Door Style: Vertical duo panel with frame.
- I. Door Glazing: Tempered break glass or Acrylic sheet.
  - 1. Acrylic Sheet Color: Clear transparent acrylic sheet.
- J. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.
  - 1. Provide projecting lever handle with cam-action latch.
  - 2. Provide continuous hinge, of same material and finish as trim, permitting door to open 180 degrees.
- K. Accessories:
  - 1. Mounting Bracket: Manufacturer's standard steel, designed to secure fire extinguisher to fire protection cabinet, of sizes required for types and capacities of fire extinguishers indicated, with plated or baked-enamel finish.

2. Break-Glass Strike: Manufacturer's standard metal strike, complete with chain and mounting clip, secured to cabinet.
3. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as directed by Architect.
  - a. Identify fire extinguisher in fire protection cabinet with the words "FIRE EXTINGUISHER."
    - 1) Location: Applied to cabinet door.
    - 2) Application Process: Decals.
    - 3) Lettering Color: Red.
    - 4) Orientation: Vertical.

L. Finishes:

1. Manufacturer's standard baked-enamel paint for the following:
  - a. Exterior of cabinet door, and trim except for those surfaces indicated to receive another finish.
  - b. Interior of cabinet and door.
2. Steel: Baked enamel or powder coat.

2.03 FABRICATION

- A. Fire Protection Cabinets: Provide manufacturer's standard box (tub) with trim, frame, door, and hardware to suit cabinet type, trim style, and door style indicated.
  1. Weld joints and grind smooth.
  2. Provide factory-drilled mounting holes.
- B. Cabinet Doors: Fabricate doors according to manufacturer's standards, from materials indicated and coordinated with cabinet types and trim styles selected.
  1. Fabricate door frames with tubular stiles and rails and hollow-metal design, minimum 1/2 inch thick.
  2. Miter and weld perimeter door frames.
- C. Cabinet Trim: Fabricate cabinet trim in one piece with corners mitered, welded, and ground smooth.

2.04 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces of fire protection cabinets from damage by applying a strippable, temporary protective covering before shipping.
- C. Finish fire protection cabinets after assembly.
- D. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.05 STEEL FINISHES

- A. Surface Preparation: Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning".
- B. Baked-Enamel or Powder-Coat Finish: Immediately after cleaning and pretreating, apply manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting

topcoat. Comply with coating manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils.

1. Color and Gloss: As selected by Architect from manufacturer's full range.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine walls and partitions for suitable framing depth and blocking where semirecessed cabinets will be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Prepare recesses for semi-recessed fire protection cabinets as required by type and size of cabinet and trim style.

#### 3.03 INSTALLATION

- A. General: Install fire protection cabinets in locations and at mounting heights indicated or, if not indicated, at heights indicated below, or at heights acceptable to authorities having jurisdiction.
- B. Fire Protection Cabinets: Fasten cabinets to structure, square and plumb.
  1. Provide inside latch and lock for break-glass panels.
  2. Fasten mounting brackets to inside surface of fire protection cabinets, square and plumb.
- C. Identification: Apply decals at locations indicated.

#### 3.04 ADJUSTING AND CLEANING

- A. Remove temporary protective coverings and strippable films, if any, as fire protection cabinets are installed unless otherwise indicated in manufacturers written installation instructions.
- B. Adjust fire protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.
- C. On completion of fire protection cabinet installation, clean interior and exterior surfaces as recommended by manufacturer.
- D. Touch up marred finishes, or replace fire protection cabinets that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by fire protection cabinet and mounting bracket manufacturers.
- E. Replace fire protection cabinets that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 10 4413



## SECTION 10 4416 - FIRE EXTINGUISHERS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes portable, hand-carried fire extinguishers and mounting brackets for fire extinguishers.
- B. Related Sections:
  - 1. Division 10 Section "Fire Extinguisher Cabinets."
  - 2. Division 21 Sections for Wet and Dry Fire Sprinkler systems.

#### 1.03 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.
- B. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.
- C. Warranty: Sample of special warranty.

#### 1.04 QUALITY ASSURANCE

- A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."
- B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.
  - 1. Provide fire extinguishers approved, listed, and labeled by FMG.
- C. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review methods and procedures related to fire extinguishers including, but not limited to, the following:
    - a. Schedules and coordination requirements.

#### 1.05 COORDINATION

- A. Coordinate type and capacity of fire extinguishers with fire protection cabinets to ensure fit and function.

#### 1.06 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Failure of hydrostatic test according to NFPA 10.

- b. Faulty operation of valves or release levers.
2. Warranty Period: Six years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

- A. Fire Extinguishers: Type, size, and capacity for each fire protection cabinet and mounting bracket indicated.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Amerex Corporation.
    - b. Ansul Incorporated; Tyco International Ltd.
    - c. Badger Fire Protection; a Kidde company.
    - d. J. L. Industries, Inc.; a division of Activar Construction Products Group.
    - e. Kidde Residential and Commercial Division; Subsidiary of Kidde plc.
    - f. Larsen's Manufacturing Company.
  2. Handles and Levers: Manufacturer's standard.
  3. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B and bar coding for documenting fire extinguisher location, inspections, maintenance, and recharging.
- B. Type A: Multipurpose Dry-Chemical Type in Steel Container: UL-rated 3-A: 40-B: C, 5-lb nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.
- C. Type B: Class-K Wet Chemical Type in Stainless Steel Container: UL-rated 2-A: K, 20-lb nominal capacity, with potassium bicarbonate-based wet chemical in stainless steel container.
- D. Type C: Clean-Agent Type in Steel Container: UL-rated 5-B: C, 4.75-lb nominal capacity, with HFC blend agent and inert material in enameled-steel container; with pressure-indicating gage.

### 2.02 MOUNTING BRACKETS

- A. Mounting Brackets: Manufacturer's standard galvanized steel, designed to secure fire extinguisher to wall or structure, of sizes required for types and capacities of fire extinguishers indicated, with plated or black baked-enamel finish.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Amerex Corporation.
    - b. Ansul Incorporated; Tyco International Ltd.
    - c. Badger Fire Protection; a Kidde company.
    - d. J. L. Industries, Inc.; a division of Activar Construction Products Group.
    - e. Larsen's Manufacturing Company.
- B. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by Architect.
  1. Identify bracket-mounted fire extinguishers with the words "FIRE EXTINGUISHER" in red letter decals applied to mounting surface.
    - a. Orientation: Vertical.

### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Examine fire extinguishers for proper charging and tagging.
  - 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.02 INSTALLATION

- A. Locations: Because drawings do not distinguish type/location of extinguisher allow the following locations determine the type and location of extinguisher as per the Reference Plan sheet room locations:
  - 1. Type A: Rooms 000; 003; 004; 201.
  - 2. Type B: Rooms 105
  - 3. Type C: Rooms 106A; 132; 146.
- B. General: Install fire extinguishers and mounting brackets in locations indicated on plan and in compliance with requirements of authorities having jurisdiction.
  - 1. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

END OF SECTION 10 4416

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 10 5113 - METAL LOCKERS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes heavy duty knock-down lockers.
- B. Related Sections:
  - 1. Division 09 Section "Non Structural Metal Framing" for blocking concealed within other construction before installation.

#### 1.03 REFERENCES

- A. ADAAG - Americans with Disabilities Act, Accessibility Guidelines.

#### 1.04 SUBMITTALS

- A. Submit under provisions of Division 01 Section "Submittal Procedures."
- B. Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.
- C. Shop Drawings: Show the following:
  - 1. Dimensioned drawings including plans, elevations, and sections to show locker locations and interfaces with adjacent substrates.
  - 2. Details of assembly, erection, anchorage and clearance requirements.
- D. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and finishes.

#### 1.05 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.
- B. Protect locker finish and adjacent surfaces from damage.

#### 1.06 WARRANTY

- A. Period: warranty for 3 years from the Date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Penco Products, Inc., 1820 Stonehenge Drive, Greenville, NC 27858 (800-562-1000; PencoProducts.com).
  2. DeBourgh Manufacturing Company; 27505 Otero Avenue, La Junta, CO 81050 (800-328-8829; DeBourgh.com).
  3. List Industries, Superior Lockers, 401 Jim Moran Blvd., Deerfield Beach, FL 33442 (800-776-1342; www.listindustries.com)
  4. Republic Storage Products, LLC, 3743 Boettler Oaks Dr. Suite A, Uniontown, OH 44685 (800-477-1255, republicstorage.com).
- B. Requests for substitutions will be considered in accordance with provisions of Division 01 Section "Substitution Procedures."
- C. Provide only metal lockers fabricated in the United States by a single domestic manufacturer.

### 2.02 MATERIALS

- A. Steel: Prime grade mild cold-rolled sheet steel free from surface imperfection, capable of taking a high-grade enamel finish and in compliance with ASTM A1008.
- B. Steel: Sheet steel components shall be fabricated using zinc-coated steel free from surface imperfection, capable of taking a high-grade enamel finish and in compliance with ASTM A879.
- C. Hooks: Zinc plated forged steel, ball ends.
- D. Bolts and Nuts: Zinc plated truss fin head bolts and hex nuts.

### 2.03 HEAVY DUTY LOCKERS

- A. Heavy Duty Lockers: All locker body components made of cold rolled steel specially formed for added strength and rigidity and to ensure tight joints at fastening points.
1. Lockers with Doors: Penco Knocked Down lockers.
- B. Locker Body: Knock-Down Lockers.
1. Sides, Bottoms, Tops, and Shelves:
    - a. 16 gauge steel.
  2. Backs: Solid 18 gauge steel.
    - a. Groups to 48 inches wide: One-piece back.
    - b. Groups over 48 inches wide: Two-piece back.
  3. Doors:
    - a. 14 gauge steel.
    - b. Standard louver door.
  4. Sides: Vertical frames and sides.
    - a. Intermediate vertical side frames: Frame channel securely welded to locker side.
    - b. No Ventilation: Solid Sides.
  5. Tops: Notched and formed sheet; one continuous flat top for each group of lockers.
  6. Bottoms: Notched and formed sheet; one continuous bottom for each group of lockers, suitable for anchoring to bases.

7. Shelves: Flanged four sides with additional return flange on front edge to increase strength.
8. Door frames, 16 gauge formed in a channel shape with continuous vertical door strikes.

C. Locker Doors: One piece sheet steel.

1. Multi-Point Latch Doors: Full channel formation of adequate depth to fully conceal lock bar on lock side, channel formation on hinge side, right angle formations across top and bottom, with holes for attaching number plates.
2. Doors over 30 inches High: Provide with 3 inch wide 20 gauge full height reinforcing pan welded to inside face of door at 6 inch centers.
3. Provide holes for attaching number plates.
4. Ventilation for locker doors: Provide louvered doors in manufacturer's standard louver pattern.

D. Hinges:

1. Continuous Hinges: Continuous piano hinge for the full height of the door.

E. Base: 14 gage steel, 2 flanged outward at top for support of lockers, flanged inward at bottom for anchoring to floor.

1. Finish: To match lockers.

## 2.04 DOOR HANDLES AND LATCHING

A. 1 and 2 Tier Lockers:

1. Multi-point latching with recessed handles:
  - a. Recess finger-lift control handle in door.
  - b. Pocket: 22 gauge brushed stainless steel securely fastened to door with two tabs and a positive tamper-resistant decorative fastener. Pocket depth sufficient to prevent a combination padlock, built-in combination lock, or key lock from protruding beyond door face.
  - c. Provide lock hole cover plate for use with padlocks.
  - d. Attach 14 gauge formed steel lifting piece to latching channel with one concealed retaining lug and one rivet, assuring a positive two-point connection.
  - e. Handle Finger Lift: Molded, sound-deadening, attached with rivet; padlock eye for use with 9/32 inch (7.1 mm) diameter padlock shackle.
  - f. Latch Clip: Glass-filled nylon engaging the door frame and holding the door shut.
    - 1) Doors 20 inches (0.508 m) to 48 inches (1.22 m) high: Two points.
  - g. Locking Device: Positive, automatic type, whereby locker may be locked when open, then closed without unlocking.
  - h. Firmly secure one rubber silencer in frame at each latch hook.

## 2.05 INTERIOR EQUIPMENT

A. ADA-Compliant Lockers (Recessed Handles with Multi-Point Latch):

1. Single Tier Lockers: Hat shelf at maximum 48 inches off the floor for unobstructed forward and side reach.
2. Locker Compartment Bottom: Minimum of 15 inches off the floor, or an extra shelf placed 15 inches (381 mm) off the floor for unobstructed forward and side reach.
3. Handicapped symbol attached to door.
4. Hooks and rods as specified for other lockers.

B. Lockers:

1. Hat Shelf: Located approximately 9 inches below top of locker, in lockers 30 inches tall or taller.

2. Hooks: Two single-prong wall hooks and one double-prong ceiling hook.
  - a. Chrome hooks; no paint.

## 2.06 ACCESSORIES

- A. Number Plates: Provide each locker with a polished aluminum number plate, 2-1/4 inches wide by 1 inch high, with black numerals not less than 3/8 inch high; 4-digit number will be assigned by Owner; attach to face of door with two aluminum rivets.
- B. Continuous Sloped Hoods: 18 gauge steel, slope rise equal to 1/3 of the locker depth (18.5 degrees), plus a 1 inch (25 mm) vertical rise at front.
  1. Supplied in 72 inch (1829 mm) lengths only.
  2. Slip joints without visible fasteners at splice locations.
  3. Provide necessary end closures.
  4. Finish to match lockers.
  5. Provide sloped hoods where indicated on drawings.
- C. Finished End Panels: Minimum 16 gauge steel formed to match locker depth and height, 1 inch (25 mm) edge dimension; finish to match lockers and install with concealed fasteners.
- D. Front Fillers: 20 gauge steel formed in an angle shape, with 20 gauge slip joint angles formed in an angle shape with double bend on one leg forming a pocket to provide adjustable mating with angle filler.
  1. Attachment by means of concealed fasteners.
  2. Finish to match lockers.
- E. Recess Trim: 18 gauge steel, 3 inch face dimension.
  1. Vertical and/or horizontal as required.
  2. Standard lengths as long as practical.
  3. Attach to lockers with concealed clips.
  4. Provide necessary finish caps and splices.
  5. Finish to match lockers.

## 2.07 FABRICATION

- A. Fabricate lockers square, rigid, without warp, with metal faces flat and free of distortion.
- B. Welded Lockers: Pre-assemble lockers by welding into one piece structures in groupings most practical for job requirements, welds free of burrs; maximum width of group to be 54 inches (1.371 m); no bolts, nuts, or rivets allowed in assembly of main locker groups.
- C. Finish: Enamel powder coat paint finish electrostatically applied and properly cured to manufacturer's specifications for optimum performance. Finishes containing volatile organic compounds and subject to out-gassing are not acceptable. Locker exterior and interior shall be painted the same color.
  1. Powder Coat - Dry Thickness: 1 to 1.2 mils.
  2. Powder Coat Plus - Dry Thickness: 2 to 2.2 mils.
  3. Color: Custom color to match AEP Span Cool Sierra Tan, as noted in Finish Schedule on Drawings.



### PART 3 - EXECUTION

#### 3.01 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrates are the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

#### 3.02 INSTALLATION

- A. Install metal lockers and accessories at locations shown in accordance with manufacturer's instructions.
- B. Install lockers plumb, level, and square.
- C. Anchor lockers to floor or base and wall at 48 inches or less, as recommended by the manufacturer.
- D. Bolt adjoining locker units together to provide rigid installation.
- E. Install sloping tops and metal fillers using concealed fasteners. Provide flush hairline joints against adjacent surfaces.
- F. Install front bases between legs without overlap or exposed fasteners. Provide end bases on exposed ends.
- G. Install benches by fastening bench tops to pedestals and securely anchoring to the floor using appropriate anchors for the floor material.

#### 3.03 ADJUSTING AND CLEANING

- A. Adjust doors and latches to operate without binding. Verify that latches are operating satisfactorily.
- B. Touch-up with factory-supplied paint and repair or replace damaged products before substantial completion.

#### 3.04 PROTECTION

- A. Protect installed products until completion of project.

END OF SECTION 10 5113

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 10 7500 - GROUND-SET FLAGPOLES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Ground-set flagpoles made from aluminum.
- B. Related Requirements:
  - 1. Division 03 Section "Cast-In-Place Concrete" for concrete foundation.
- C. Owner-Furnished Material: Two (2) 6' x 10' Flags.

#### 1.03 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, operating characteristics, fittings, accessories, and finishes for flagpoles.
- B. Shop Drawings: For flagpoles.
  - 1. Include plans, elevations, and attachment details. Show general arrangement, jointing, fittings, accessories, grounding, anchoring, and support.
  - 2. Include section, and details of foundation system.
- C. Samples for Verification: For each type of exposed finish, in manufacturer's standard sizes.
- D. Delegated-Design Submittal: For flagpole assemblies indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- E. Qualification Data: For qualified professional engineer.

#### 1.04 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flagpoles to include in operation and maintenance manuals.

#### 1.05 DELIVERY, STORAGE, AND HANDLING

- A. Spiral wrap flagpoles with heavy paper and enclose in a hard fiber tube or other protective container.

## PART 2 - PRODUCTS

### 2.01 MANUFACTURERS

- A. Source Limitations: Obtain flagpoles as complete units, including fittings, accessories, bases, and anchorage devices, from single source from single manufacturer.

### 2.02 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer to design flagpole assemblies.
- B. Seismic Performance: Flagpole assemblies shall withstand the effects of earthquake motions determined according to ASCE 7-10.
- C. Structural Performance: Flagpole assemblies, including anchorages and supports, shall withstand design loads indicated within limits and under conditions indicated.
  - 1. Wind Loads: Determine according to NAAMM FP 1001. See Structural General Notes for wind load criteria.
  - 2. Base flagpole design on 2 flags, 3' x 5'.

### 2.03 ALUMINUM FLAGPOLES

- A. Aluminum Flagpoles: Cone tapered with minimum 7 inch minimum diameter butt. Flagpoles shall be fabricated from seamless extruded tubing complying with ASTM B 241/B 241M, Alloy 6063, with a minimum wall thickness of 0.188 inches.
  - 1. Approved Manufacturers:
    - a. Basis of Design: American Flagpole; a Kearney-National Inc. company.
  - 2. Other pre-approved manufacturers meeting the specified requirements, including but not limited to, the following:
    - a. Acme/Lingo Flagpoles LLC.
    - b. Baartol Company.
    - c. Concord Industries, Inc.
    - d. Eder Flag Manufacturing Company, Inc.
    - e. Ewing Flagpoles.
    - f. Morgan-Francis Flagpoles and Accessories.
    - g. Pole-Tech Company Inc.
    - h. U.S. Flag & Flagpole Supply, LP.
- B. Exposed Height: 40 feet.
- C. Construct flagpoles in one piece if possible. If more than one piece is necessary, comply with the following:
  - 1. Fabricate shop and field joints without using fasteners, screw collars, or lead caulking.
  - 2. Provide flush hairline joints using self-aligning, snug-fitting, internal sleeves.
- D. ACCEPTABLE FOUNDATIONS
  - 1. Metal Foundation Tube: Manufacturer's standard corrugated-steel foundation tube, 0.060-inch wall thickness with 3/16-inch steel bottom plate and support plate; 3/4-inch-diameter, steel ground spike; and steel centering wedges welded together. Galvanize foundation tube after assembly. Furnish loose hardwood wedges at top of foundation tube for plumbing pole.
    - a. Flashing Collar: Same material and finish as flagpole.

2. Sleeve for Aluminum Flagpole: Fiberglass or PVC pipe foundation sleeve, made to fit flagpole, for casting into concrete foundation.
  - a. Flashing Collar: Same material and finish as flagpole.
3. Cast-Metal Shoe Base: Made from aluminum with same finish and color as flagpoles (fine directional, mechanical satin polish with anodized clear finish natural aluminum color) for anchor-bolt mounting; furnish with anchor bolts.
  - a. Furnish ground spike.

#### 2.04 FITTINGS

- A. Internal Halyard, Winch System: Internal revolving winch. Manually operated winch with control stop device and removable handle, stainless steel, internal ball-bearing, non-fouling, single concealed revolving truck assembly with plastic-coated counterweight and sling. Stainless-steel cable halyard. Furnish flush access door secured with cylinder lock. Finish truck assembly to match flagpole.
  1. Halyard Flag Snaps: Stainless-steel swivel snap hooks with neoprene or vinyl covers. Furnish as necessary to accommodate required flags.

#### 2.05 MISCELLANEOUS MATERIALS

- A. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107/C 1107M.
- B. Drainage Material: Crushed stone, or crushed or uncrushed gravel; coarse aggregate.
- C. Sand: ASTM C 33/C 33M, fine aggregate.
- D. Elastomeric Joint Sealant: Single-component neutral-curing silicone joint sealant complying with requirements in Section 07 92 00 "Joint Sealants."
- E. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187/D 1187M.

#### 2.06 ALUMINUM FINISHES

- A. Natural Satin Finish Aluminum: AA-M32, fine, directional, mechanical medium satin polish; buff complying with AA-M20; with Clear Anodic Finish: AAMA 611.

### PART 3 - EXECUTION

#### 3.01 PREPARATION (AS APPROPRIATE FOR SELECTED FOUNDATION TYPE)

- A. Prepare uncoated metal flagpoles that are set in foundation tubes by painting below-grade portions with a heavy coat of bituminous paint.
- B. Foundation Excavation: Excavate to neat clean lines in undisturbed soil. Remove loose soil and foreign matter from excavation and moisten earth before placing concrete. Place and compact drainage material at excavation bottom.
- C. Provide forms where required due to unstable soil conditions and for perimeter of flagpole base at grade. Secure and brace forms to prevent displacement during concreting.
- D. Foundation Tube: Place foundation tube, center, and brace to prevent displacement during concreting. Place concrete. Plumb and level foundation tube and allow concrete to cure.
- E. Sleeves: Locate and secure sleeves in forms by bracing to reinforcement and forms.

- F. Anchor Bolts: Locate and secure anchor bolts in forms with templates and by tying to reinforcement.
- G. Place concrete, as specified in Division 03 Section "Cast-in-Place Concrete." Compact concrete in place by using vibrators. Moist-cure exposed concrete for no fewer than seven days or use nonstaining curing compound.
- H. Trowel exposed concrete surfaces to a smooth, dense finish, free of trowel marks, and uniform in texture and appearance. Provide positive slope for water runoff to perimeter of concrete base.

### 3.02 FLAGPOLE INSTALLATION

- A. General: Install flagpoles where indicated and according to manufacturer's written instructions.
- B. Foundation Tube: Place flagpole in tube, seated on bottom plate between steel centering wedges, and install hardwood wedges to secure flagpole in place. Place and compact sand in foundation tube and remove hardwood wedges. Seal top of foundation tube with a 2-inch layer of elastomeric joint sealant and cover with flashing collar.
- C. Baseplate: Cast anchor bolts in concrete foundation. Install baseplate on washers placed over leveling nuts on anchor bolts and adjust until flagpole is plumb. After flagpole is plumb, tighten retaining nuts and fill space under baseplate solidly with nonshrink, nonmetallic grout. Finish exposed grout surfaces smooth and slope 45 degrees away from edges of baseplate.

END OF SECTION 10 7500

## SECTION 11 2429 - FACILITY FALL PROTECTION

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Supplying and installation of fall arrest roof systems and equipment for:
    - a. Standing seam roof top anchor.
- B. Related Sections:
  - 1. Division 07 Section "Standing Seam Metal Roof Panels" for attachment to standing seams.

#### 1.03 REFERENCES

- A. General: Work of this Section to conform to:
  - 1. OSHA: Occupational Safety & Health Administration (US Department of Labor; OSHA 1926.500, SubPart M (Fall Protection).
  - 2. Oregon Occupational Safety and Health Division's (Oregon OSHA) Standards; fall protection systems criteria and practices.
  - 3. ASTM A 123: (Standard Specification for Zinc Coating - Hot Dip Galvanizing - of Iron and Steel Products).
  - 4. ASTM Z 325: (Bolts, Nuts, and Washers).
  - 5. American Welding Society: AWS D1.1/D1.1M (Structural Welding Code - Aluminum welding).
  - 6. American Welding Society: AWS D1.2/D1.2M (Structural Welding Code - Steel welding)

#### 1.04 SYSTEM PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Division 01 Section "Quality Requirements," to design fall protection systems.
- B. Design fall arrest systems to withstand loads calculated in accordance with the requirements of Oregon OSHA.
- C. Design Requirements:
  - 1. Manufacturer to carry liability insurance for products and completed operations in the to protect against product/system failure.
  - 2. Maintenance free design.
  - 3. Materials and sizing options, and thickness.
  - 4. Printed installation instructions.

#### 1.05 SUBMITTALS

- A. Manufacturer's descriptive literature for each product, including cross-sections and other details.

- B. Manufacturer's printed installation instructions.
- C. Copy of manufacturer's current liability insurance certificate.
- D. Shop Drawings and Samples: In accordance with Division 01 Section "Shop Drawings, Product Data, Samples," submit shop drawings to show anchor layout indicating location and spacing of anchors, including dimensions, detail drawings of attachment to roof seams, design details, and similar data.
- E. Delegated-Design Submittal: For fall protection systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- F. Maintenance Submittal: Upon completion of Project, provide Owner with Log Book for mandatory annual inspection.
- G. Record Drawings: Upon completion of Project, provide Owner with Drawing(s) showing layout of fall arrest anchor system.

#### 1.06 QUALITY ASSURANCE

- A. Fall Arrests and Anchors: Manufacturer to have minimum five (5) years documented experience in the design and fabrication of fall protection systems.
- B. Installer Qualifications: Provide qualified technicians with a minimum of 2 years of experience with similar installations for the erection, assembly and installation of the fall arrest anchor system.
- C. Compliance: Comply with all requirements of:
  - 1. ICC: International Building Code.
  - 2. Oregon OSHA.
  - 3. Oregon Structural Specialty Code.
- D. Preinstallation Conference: Conduct conference at Project site.

#### 1.07 SPECIAL WARRANTY

- A. Warranty products and installation for (5) five years from the date of Substantial Completion of the Work, to be free of leaks, condensation and defects in materials and/or manufacture.

### PART 2 - PRODUCTS

#### 2.01 MANUFACTURER

- A. Basis of Design Manufacturer: Subject to compliance with requirements, provide Guardian Fall Protection Inc., (6305 South 231st Street Kent, WA, phone 800-466-6385, contact: Julie Shoffner or Charlie Garcia), Guardian fall protection system, or comparable products by one of the following:
  - 1. Atlas Anchor Systems.
  - 2. Fall Protection Distributors.
  - 3. Honeywell.
  - 4. Pro-Bel Enterprises, Ltd.
  - 5. RoofTop Anchors.
  - 6. S-5!



7. Super Anchor Systems.
8. Thaler Metal Industries.
9. 3M.

## 2.02 ROOF ANCHORS AND CABLE SYSTEM COMPONENTS

- A. Fall Arrest Systems: Provide fall arrest roof anchors attached to standing seam metal roof, at locations shown on Shop Drawings.
  1. Basis-of-Design Product: Subject to compliance with requirements, provide Guardian Fall Protection: Permanent Adjustable Standing Seam Roof Anchor or comparable product by one of the manufacturers above.
    - a. Part #: 53221.
    - b. Material: Aluminum and stainless steel.
    - c. Worker capacity: 130-420 lbs. (including all equipment).
    - d. Compliant with all OSHA 1910, 1926 Subpart M, ANSI Z359.1-2007, and ANSI A10.32-2012 regulations.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Report to the Contractor in writing, defects of work prepared by other trades and other unsatisfactory site conditions. Verify site dimensions. Commencement of work will imply acceptance of prepared work.

### 3.02 PREPARATION

- A. In the event of structural deficiencies, loose roofing, corrosion or deterioration, ensure that a structural engineer has assessed and approved all surfaces upon which the work of this Section depends. Institute repairs and/or reinforcement where necessary.

### 3.03 INSTALLATION

- A. General Anchor Installation:
  1. Install anchors or equipment in accordance with manufacturer's printed instructions, Shop Drawings and as specified.
  2. Ensure anchors or equipment is installed under the direct supervision of a Professional Engineer and Roofing Consultant.
  3. Where necessary, provide protection against deterioration due to contact of dissimilar materials.

### 3.04 FIELD QUALITY CONTROL

- A. Comply with the requirements of Division 01 Section "Quality Requirements."
- B. All anchor work may be inspected by a qualified testing agency, Structural Engineer and Roof Installer upon completion of work.

3.05 ADJUSTING AND FINAL INSPECTION

- A. Verification: Verify that all manufactured units have been installed in accordance with specifications and details and will function as intended. Adjust any items where necessary to ensure proper operation.
- B. Provide: Necessary documentation certifying system is acceptable for service (Engineer's Certificate of Acceptance).

3.06 CLEANING

- A. Clean: Manufactured units using materials and methods approved by manufacturer. Do not use cleaners or techniques which could impair performance of the roofing system.

3.07 OWNER TRAINING

- A. An Owner Training program shall be provided for all employees who will be using the safety anchor fall protection system, to ensure that the purpose, function, and proper use of fall protection is understood by the Owner and that the knowledge and skills required for safe application and usage are acquired by the Owner. At minimum the program shall include, but not be limited to:
  - 1. A description of fall hazards at this location.
  - 2. Evaluation of methods to eliminate fall hazards.
  - 3. Procedures for using fall prevention and fall arrest systems.
  - 4. Fall arrest equipment limitations.
  - 5. Evaluation of total fall distance during fall arrest.
  - 6. Inspection and storage procedures for fall arrest equipment.

END OF SECTION 11 2429

SECTION 11 3100 - RESIDENTIAL APPLIANCES AND EQUIPMENT

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes Appliances:
  - 1. Microwave Oven.
  - 2. Refrigerator/Freezer.
  - 3. Dishwasher (ADA-Compliant).
- B. Related Sections:
  - 1. Division 06 Section "Manufactured Wood Casework" for cabinetry to receive residential appliances.
  - 2. Division 22 Section "Domestic Water Piping" for water distribution piping connections to residential appliances.
  - 3. Division 22 Section "Sanitary Waste and Vent Piping" for drainage and vent piping connections to residential appliances.
  - 4. Division 22 Section "Plumbing Fixtures" for kitchen sinks, waste disposers, and instant hot-water dispensers.
  - 5. Division 23 for appliance venting.
  - 6. Division 26 Section "Low-Voltage Electrical Power Conductors and Cables" for services and connections to residential appliances.
  - 7. Division 26 Section "Electrical Power Conductors and Cables" for services and connections to residential appliances and equipment.

1.03 DEFINITIONS

- A. OFCI: Owner Furnished Contractor Installed.
- B. OFOI: Owner Furnished Owner Installed.
- C. NIC: Not in Contract.

1.04 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, dimensions, furnished accessories, and finishes for each appliance.
- B. Product Schedule: For appliances. Use same designations indicated on Drawings.
- C. Qualification Data: For qualified Manufacturer.
- D. Product Certificates: For each type of appliance, from manufacturer.
- E. Operation and Maintenance Data: For each residential appliance to include in operation and maintenance manuals.
- F. Warranties: Sample of special warranties.

#### 1.05 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer for installation and maintenance of units required for this Project.
- B. Source Limitations: Obtain residential appliances from single source and each type of residential appliance from single manufacturer.
- C. Regulatory Requirements: Comply with the following:
  - 1. NFPA: Provide electrical appliances listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
  - 2. ANSI: Provide gas-burning appliances that comply with ANSI Z21 Series standards.
- D. Accessibility: Where residential appliances are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC/ANSI A117.1.
- E. Preinstallation Conference: Conduct conference at Project site.
- F. Energy Star: all appliances shall be "Energy Star" rated.

#### 1.06 WARRANTY

- A. Special Warranties: Manufacturer's standard form in which manufacturer agrees to repair or replace residential appliances or components that fail in materials or workmanship within specified warranty period.

### PART 2 - PRODUCTS

#### 2.01 MICROWAVE OVENS (OFCI)

- A. Type: Free-standing microwave.
  - 1. Power supply: 120v, single phase, 15 Amp.

#### 2.02 REFRIGERATOR/FREEZERS (OFCI)

- A. Type 1: Freestanding side by side refrigerator/freezer combination: OFOI
  - 1. Basis-of-Design Product: Whirlpool 18 cu. Ft. Refrigerator, Model #W8TXEWFVQ with optional ice maker. Energy Star rated.
  - 2. Power supply: 120v, single phase, 15 Amp.
- B. Type 2: Under-counter refrigerator/freezer combination.
  - 1. Basis-of-Design Product:
  - 2. Power supply: 120v, single phase, 15 Amp.

#### 2.03 DISHWASHER (ADA-COMPLIANT) (OFCI)

- A. Type: Built-in Undercounter dishwasher.
  - 1. Basis-of-Design Product: Whirlpool GU3100XTVS Energy Star rated
  - 2. Power supply: 120v, single phase, 15 Amp.

## 2.04 GENERAL FINISH REQUIREMENTS

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances, power connections, and other conditions affecting installation and performance of residential appliances.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before appliance installation.
- C. Examine walls, ceilings, and floors for suitable conditions where appliances will be installed.
- D. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION, GENERAL

- A. General: Comply with manufacturer's written instructions.
- B. Built-in Equipment: Securely anchor units to supporting cabinets or countertops with concealed fasteners. Verify that clearances are adequate for proper functioning and that rough openings are completely concealed.
- C. Freestanding Equipment: Place units in final locations after finishes have been completed in each area. Verify that clearances are adequate to properly operate equipment.
- D. Range Anti-Tip Device: Install at each range according to manufacturer's written instructions.
- E. Utilities: See Divisions 22 and 26 for plumbing and electrical requirements.

### 3.03 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
  - 1. Perform visual, mechanical, and electrical inspection and testing for each appliance according to manufacturers' written recommendations. Certify compliance with each manufacturer's appliance-performance parameters.
  - 2. Leak Test: After installation, test for leaks. Repair leaks and retest until no leaks exist.

3. Operational Test: After installation, start units to confirm proper operation.
  4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and components.
- C. An appliance will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.04 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain residential appliances.

END OF SECTION 11 3100

## SECTION 12 2413 - ROLLER WINDOW SHADES

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Manually operated roller shades with single rollers.
- B. Related Sections:
  - 1. Division 07 Section "Joint Sealants" for sealing the perimeters of installation accessories for light-blocking shades with a sealant.
  - 2. Division 09 Section "Non-Structural Metal Framing" for metal blocking and grounds for mounting roller shades and accessories.

#### 1.03 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include styles, material descriptions, construction details, dimensions of individual components and profiles, features, finishes, and operating instructions for roller shades.
- B. Shop Drawings: Show fabrication and installation details for roller shades, including shadeband materials, their orientation to rollers, and their seam and batten locations.
  - 1. Manually Operated Shades.
- C. Samples for Initial Selection: For each type and color of shadeband material.
  - 1. Include Samples of accessories involving color selection.
- D. Samples for Verification: For each type of roller shade.
  - 1. Shadeband Material: Not less than 10 inches square in colors indicated. Mark inside face of material if applicable.
  - 2. Roller Shade: Full-size operating unit, not less than 16 inches wide by 36 inches long for each type of roller shade indicated.
  - 3. Installation Accessories: Full-size unit, not less than 10 inches long.
- E. Roller-Shade Schedule: Use same designations indicated on Drawings.

#### 1.04 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Product Certificates: For each type of shadeband material, signed by product manufacturer.
- C. Product Test Reports: For each type of shadeband material, for tests performed by a qualified testing agency.

#### 1.05 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roller shades to include in maintenance manuals.

1.06 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
  - 1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roller shades in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

1.08 FIELD CONDITIONS

- A. Environmental Limitations: Do not install roller shades until construction and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Field Measurements: Where roller shades are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
- C. Coordination of Electrical Rough-In Locations: In sufficient time prior to installation, provide on-site coordination of electrical services to electrically operated shade locations. Verify that layout is provided prior to beginning installation.

1.09 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of roller shades that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period: Two (2) years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Basis of Design Manufacturer: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include provide Lutron, Style: Avila, or comparable product from the following:
  - 1. BTX Window Automation, Inc.
  - 2. Draper Inc.
  - 3. Hunter Douglas Company.
  - 4. Mecho Systems.
  - 5. Silent Gliss USA, Inc.



- B. Source Limitations: Obtain roller shades from single source from single manufacturer.

## 2.02 MANUALLY OPERATED SHADES WITH SINGLE ROLLERS

- A. Chain-and-Clutch Operating Mechanisms: With continuous-loop bead chain and clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.
  - 1. Bead Chains: Stainless steel.
    - a. Loop Length: Full length of roller shade.
    - b. Limit Stops: Provide upper and lower ball stops.
    - c. Chain-Retainer Type: Chain tensioner, jamb mounted.
  - 2. Spring Lift-Assist Mechanisms: Manufacturer's standard for balancing roller-shade weight and lifting heavy roller shades.
    - a. Provide for shade bands that weigh more than 10 lb. or for shades as recommended by manufacturer, whichever criteria are more stringent.
- B. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
  - 1. Roller Drive-End Location: Right side of inside face of shade and left side of inside face of shade. Verify with Architect and building conditions.
  - 2. Direction of Shadeband Roll: Regular, from back of roller.
  - 3. Shadeband-to-Roller Attachment: Manufacturer's standard method.
- C. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- D. Roller-Coupling Assemblies: Coordinated with operating mechanism and designed to join up to three inline rollers into a multiband shade that is operated by one roller drive-end assembly.
- E. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
  - 1. Color and Finish: As selected by Architect from manufacturer's full range.
- F. Installation Accessories:
  - 1. End Minimum Light Gap Between Shades: 1-1/2 inches, unless otherwise indicated.
  - 2. Recessed Shade Pocket: Rectangular, extruded-aluminum enclosure designed for recessed ceiling/soffit installation; with front, top, and back formed as one piece, end plates, and removable bottom closure panel. Pocket shall fully enclose shade pocket on all sides.
    - a. Height: Manufacturer's standard height required to enclose roller and shadeband when shade is fully open, but not less than height indicated on Drawings.
  - 3. Installation Accessories Color and Finish: As selected from manufacturer's full range.

## 2.03 SHADEBAND MATERIALS

- A. Shadeband Material Flame-Resistance Rating: Comply with NFPA 701. Testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- B. Light-Filtering Fabric: Woven fabric, stain and fade resistant.
  - 1. Source: Roller-shade manufacturer.
  - 2. Type: 100% PVC free.
  - 3. Orientation on Shadeband: Up the bolt.
  - 4. Openness Factor: 3 percent maximum.

5. Color: As indicated in Finish Schedule in Drawings.

## 2.04 ROLLER-SHADE FABRICATION

- A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1, including requirements for flexible, chain-loop devices; lead content of components; and warning labels.
- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F:
  1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4 inch per side or 1/2-inch total, plus or minus 1/8 inch  
Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4 inch plus or minus 1/8 inch
  2. Outside of Jamb Installation: Width and length as indicated, with terminations between shades of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.
- C. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible except as follows:
  1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams at uniform spacings along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.
  2. Railroaded Materials: Railroad material where material roll width is less than the required width of shadeband and where indicated. Provide battens and seams as required by railroaded material to produce shadebands with full roll-width panel(s) plus, if required, one partial roll-width panel located at top of shadeband.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 ROLLER-SHADE INSTALLATION

- A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions.
  1. Opaque Shadebands: Located so shadeband is not closer than 2 inches to interior face of glass. Allow clearances for window operation hardware.
- B. Edges and Finish: All edge seams and end cuts shall be tailor for opening, any uneven or out of plumb seams or edges will be cause for rejection.

### 3.03 ADJUSTING

- A. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.

3.04 CLEANING AND PROTECTION

- A. Clean roller-shade surfaces after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer that ensure that roller shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

END OF SECTION 12 2413

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 12 3200 - MANUFACTURED WOOD CASEWORK

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Plastic-laminate-faced wood cabinets.
  - 2. Utility-space framing at backs of base cabinets.
  - 3. Solid surface countertops.
- B. Related Sections:
  - 1. Section 06 Section "Rough Carpentry" for wood blocking.
  - 2. Section 06 Section "Non Structural Metal Framing" for metal blocking for anchoring manufactured wood casework.

#### 1.03 REFERENCE STANDARDS

- A. AWI (AWS) - Architectural Woodwork Standards.
- B. AWI (QCP) - Quality Certification Program; current edition at [www.awiqcp.org](http://www.awiqcp.org).
- C. AWMAC/WI (NAAWS) - North American Architectural Woodwork Standards, U.S. Version 3.0.
- D. BHMA A156.9 - American National Standard for Cabinet Hardware.
- E. HPVA HP-1 - American National Standard for Hardwood and Decorative Plywood.
- F. NEMA LD 3 - High-Pressure Decorative Laminates.
- G. WI (CCP) <<http://www.woodworkinstitute.com/services/certified-compliance-program/>> - Certified Compliance Program (CCP); current edition at [www.woodworkinstitute.com](http://www.woodworkinstitute.com).
- H. WI (MCP) - Monitored Compliance Program (MCP); current edition at [www.woodworkinstitute.com](http://www.woodworkinstitute.com).

#### 1.04 DEFINITIONS

- A. Definitions in the AWI/WI's "Architectural Woodwork Standards" apply to the Work of this Section.

#### 1.05 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
- B. Keying Conference: Conduct conference at Project site. Incorporate keying conference decisions into final keying requirements.

1.06 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that casework can be supported and installed as indicated.

1.07 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work. Show fabrication details, including types and locations of hardware. Show installation details, including field joints and filler panels. Indicate manufacturer's catalog numbers for casework, if applicable.
- C. Samples for Initial Selection: For cabinet finishes and for each type of top material indicated.
  - 1. CFC Combination Core.
  - 2. Plastic Laminate: Three (3) Samples, 12 inch square, for each type of finish and edging.
  - 3. Hardware: One (1) Sample of each type and finish.
  - 4. Filler: One (1) Sample of recessed filler for scribing to walls.
- D. Samples for Verification: 8-by-10-inch Samples for each type of finish, including top material and the following:
  - 1. Section of countertop showing top, front edge, and backsplash construction.
- E. Keying Schedule: Cabinet door and drawer locks are to be keyed to the building door key of the room in which they are located.

1.08 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For casework manufacturer and Installer.
- B. Sample Warranty: For special warranty.

1.09 CLOSEOUT SUBMITTALS

- A. Quality Standard Compliance Certificates: AWI's Quality Certification Program or WI's Certified Compliance Program certificates.

1.10 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate products similar to those required for this Project and whose products have a record of successful in-service performance. Shop is a certified participant in AWI's Quality Certification Program; or certified participant in WI's Certified Compliance Program (AMC - Accredited Millwork Companies); or a non-certified shop that is able to fabricate to WI's Certified Compliance Program requirements per the NAAWS.
- B. Installer Qualifications: Certified participant in AWI's Quality Certification Program; or a certified participant of WI's Certified Compliance Program; or a non-certified installer that is able to install to WI's Certified Compliance Program requirements per the NAAWS.
- C. Product Designations: Drawings indicate sizes, configurations, and finish material of manufactured wood casework by referencing designated North American Architectural

Woodwork Standards Cabinet Design Series (CDS) numbers or similar custom fabricated casework including noting of sizes for both standard and custom sizes. Other casework of similar sizes and door and drawer configurations, of same finish material, and complying with the Specifications may be considered. Refer to Division 01 Section "Product Requirements."

#### 1.11 DELIVERY, STORAGE, AND HANDLING

- A. Deliver manufactured wood casework only after painting, utility roughing-in, and similar operations that could damage, soil, or deteriorate casework have been completed in installation areas. If casework must be stored in other than installation areas, store only in areas where environmental conditions meet requirements specified in "Project Conditions" Article.
- B. Keep finished surfaces covered with polyethylene film or other protective covering during handling and installation.

#### 1.12 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install manufactured wood casework until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above ceilings is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions acceptable based upon referenced standards at occupancy levels during the remainder of the construction period.
  - 1. Maintain temperature between 60 and 90 deg F and relative humidity between 25 and 55 percent during the remainder of the construction period.
- B. Field Measurements: Verify actual dimensions of construction contiguous with manufactured laminate casework by field measurements before fabrication.

#### 1.13 COORDINATION

- A. Coordinate layout and installation of framing and reinforcements in walls and partitions for support of manufactured laminate casework.

#### 1.14 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of manufactured wood casework that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Delamination of components or other failures of glue bond.
    - b. Warping of components.
    - c. Failure of operating hardware.
    - d. Deterioration of finishes.
  - 2. Warranty Period: Five years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.01 CASEWORK FABRICATORS

- A. Available Fabricators: Subject to compliance with requirements, fabricators of manufactured wood casework that may be incorporated into the Work include, but are not limited to the following:
  - 1. Plastic-Laminate-Faced Manufactured Casework:

- a. Advanced Custom Cabinets (Coeur d'Alene, ID).
- b. Cascade Casework (Lebanon, OR).
- c. Central Cabinet Systems (Tacoma, WA).
- d. Genothen (Tumwater, WA).
- e. Interior Wood Products (Olympia, WA).

- B. Source Limitations: Obtain manufactured laminate casework, countertops, and architectural woodwork from single source from single manufacturer.

## 2.02 GENERAL REQUIREMENTS FOR CASEWORK

- A. Quality Standard: Unless otherwise indicated, comply with the AWI/AWMAC/WI's "Architectural Woodwork Standards" for grades of casework indicated for construction, finishes, installation, and other requirements.
1. Grade: Premium.

## 2.03 MATERIALS, GENERAL

- A. Low-Emitting Materials: Provide manufactured wood casework, including countertops, made with adhesives and composite wood products containing no urea formaldehyde.
- B. Maximum Moisture Content for Lumber: 7 percent for hardwood and 12 percent for softwood.
- C. Hardwood Plywood: HPVA HP-1.
- D. Softwood Plywood: DOC PS 1.
- E. MDF: Medium-density fiberboard, ANSI A208.2, Grade 130, fire-rated, unless otherwise indicated; provide moisture-resistant product at wet locations.
- F. CFC Combination core: Veneer core consisting of Western softwood inner core, with outer plies on both faces consisting of medium density fiberboard (MDF) resulting in a smooth laminating surface with minimal telegraphing. 5-ply for 1/2 inch thickness, 7-ply for 3/4 inch thickness, and 9-ply for 1 inch thickness.
1. Basis of Design Product: Roseburg SkyPly Combination Fiber Core CFC Veneer Core panels with no added urea-formaldehyde, or comparable product.
- G. Particle Board: ANSI A208.1, Grade M-2.
- H. Plastic Laminate: High-pressure decorative laminate complying with NEMA LD 3.
1. Manufacturers: Subject to compliance with requirements, provide products indicated in Finish Schedule on Drawings, or comparable products by one of the following:
    - a. Formica Corporation.
    - b. Nevamar Company, LLC; Decorative Products Div.
    - c. Pionite, Panolam Surface Systems.
    - d. Wilsonart International.
  2. Products:
    - a. Plastic Laminate (PL):
      - 1) Cabinet Faces: As indicated in Finish Schedule on Drawings.
      - 2) Countertops: As indicated in Finish Schedule on Drawings.
- I. Thermoset Decorative Panels: High-density Particleboard or MDF finished with thermally fused, melamine-impregnated decorative paper and complying with requirements of NEMA LD 3, Grade VGL, for Test Methods 3.3, 3.4, 3.6, 3.8, and 3.10.



1. Edgebanding for Thermoset Decorative Panels: 3mm thick PVC edgebanding matching thermoset decorative panels.

J. Edgebanding for Plastic Laminate:

1. 1mm PVC banding, machine applied.
2. 3mm PVC banding, machine applied and machine profiled to 1/8 inch radius.
3. Edgebanding locations:
  - a. Cabinet bodies with Door/Drawer face: 3mm PVC.
  - b. Cabinet bodies where open compartment: 3mm PVC.
  - c. Cabinet shelves with Door face: 1mm PVC on front edge only.
  - d. Cabinet shelves where open compartment: 3mm PVC on front edge only.
  - e. Cabinet Door/Drawer faces: 3mm PVC.
  - f. Countertop, not Including Backsplash: 3mm PVC.
4. PVC Color: Edgebanding to match color of selected plastic laminate. Select from the Vendor Stock PVC Program, including over 230 pattern, woodgrain and solid colors matched to Wilsonart, Panolam and Formica laminates.

## 2.04 CABINET MATERIALS

A. Exposed Cabinet Materials:

1. Plastic Laminate:
  - a. Countertop Surfaces: Grade HGS.
  - b. Exposed Casework Surfaces: Grade VGS.
2. Unless otherwise indicated, provide specified edge-banding on all exposed edges.

B. Semi-exposed Cabinet Materials:

1. Plastic Laminate: Grade VGS.
  - a. Provide plastic laminate for interior faces of doors and drawer fronts and where indicated.
2. Thermoset Decorative Panels: Provide thermoset decorative panels for semi-exposed surfaces unless otherwise indicated.
3. Unless otherwise indicated, provide specified edge-banding on all semi-exposed edges.

C. Concealed Cabinet Materials: Balanced construction of all laminated panels is mandatory. Unfinished core stock surfaces, even on concealed surfaces, is not permitted.

## 2.05 DESIGN, COLOR, AND FINISH

A. Design; provide manufactured laminate casework of the following design:

1. Reveal overlay with wire pulls. Provide base, wall, and full height units with drawer fronts, doors, and fixed panels overlaying and partially concealing cabinet body, unless otherwise indicated.

B. Plastic-Laminate Colors, Patterns, and Finishes: As noted in Finish Schedule on Drawings.

C. PVC Edgebanding Color: Color to match selected plastic laminates.

## 2.06 CABINET FABRICATION

A. Plastic-Laminate-Faced Cabinet Construction: As required by referenced quality standard, but not less than the following:

1. Bottoms and Ends of Cabinets, and Tops of Wall Cabinets and Tall Cabinets: 3/4-inch high-density particleboard, plastic-laminate faced on exposed surfaces, thermoset decorative panels on semi-exposed surfaces.

- a. Cabinet Bases: Factory assembled and factory attached to each individual cabinet. Cabinet sides extending to the floor will not be accepted. Fabricate from solid Marine Grade plywood, 3/4-inch thick.
  2. Tops and bottoms shall be glued and doweled to cabinet sides and internal cabinet components such as fixed horizontals, rails and verticals. Minimum 6 dowels each joint for 24 inch deep cabinets and a minimum of 4 dowels each joint for 12 inch deep cabinets. Mechanical or metal hardware fasteners joining cabinet top and bottom panels to the sides will not be accepted.
  3. Shelves: 1 inch thick combination core plywood core, plastic-laminate faced on exposed surfaces, thermoset decorative panels on semi-exposed surfaces.
  4. Backs of Cabinets: 1/4 inch thick medium density fiberboard panel fully captured by the cabinet top, bottom and side panels. Finish to match cabinet interior. 3/4 inch x 4 inch particleboard rails shall be placed behind the back panel at the top and bottom, and doweled to the sides utilizing 10mm hardwood fluted dowels. A third intermediate rail shall be included on all cabinets taller than 56 inches. Utilize hot melt glue to further secure back and increase overall strength. Plastic-laminate faced on exposed surfaces, thermoset decorative panels on semi-exposed surfaces.
  5. Drawer Fronts: 3/4-inch high-density particleboard or MDF cores, plastic-laminate faced.
  6. Drawer Sides and Backs: 1/2-inch solid-wood or veneer core hardwood plywood, with glued dovetail or multiple-dowel joints.
  7. Drawer Bottoms: 1/4-inch hardwood plywood glued and dadoed into front, back, and sides of drawers. Use 1/2-inch material for drawers more than 30 inches wide.
  8. Doors: 3/4-inch high-density particleboard or MDF cores, plastic-laminate faced.
  9. Cabinet Sub-Tops: Base units, except sink base units: Full sub-top glued and doweled to cabinet sides. Mechanical or metal hardware fasteners joining cabinet sub-top panel to the sides will not be accepted.
    - a. Sink base units are provided with open top and a stretcher at the front, attached to the sides. Back to be split removable access panel.
  10. Fasteners: Do not use exposed fasteners except where unavoidable. Match finish of metal fastener to surrounding material, unless otherwise indicated. Provide Phillips flat-head machine screws for exposed fasteners, unless otherwise indicated.
  11. Adhesives: Rigid PVA glue line, of adhesives designed for laminate applications. Spray on adhesives will not be allowed.
- B. Filler Strips: Provide as needed to close spaces between cabinets and walls, ceilings, and indicated equipment. Fabricate from same material and with same finish as cabinets.
1. Cabinet top and bottom corner filler: same as cabinet construction. Close off the top and bottom of casework intersecting corners (inside and outside corners).
- C. Adjustable Vertical Dividers: Provide vertical dividers for manufactured casework where indicated in Drawings.
1. Provide 1/4 inch thick plywood, inserted into slots in casework. Sand smooth all edges. Provide 1/4 inch thick dividers as specified to a maximum height of 18 inches.
  2. Provide 1/2 inch thick combination core plywood with melamine overlay on both sides and .018 inch PVC edgebanding on exposed edges. Provide 1/2 inch thick dividers as specified to a maximum height of 30 inches.
  3. Provide 3/4 inch thick high-density particleboard with melamine overlay on both sides and .018 inch PVC edgebanding on exposed edges. Provide 3/4 thick inch dividers as specified to a maximum height of 36 inches.
- D. Fixed Vertical Dividers: Provide 3/4" high-density particleboard panels doweled to cabinet components.

## 2.07 CASEWORK HARDWARE AND ACCESSORIES

- A. Hardware, General: Unless otherwise indicated, provide manufacturer's standard satin-finish, commercial-quality, heavy-duty hardware.
- B. Frameless Concealed Hinges (European Type): ANSI/BHMA A156.9, Type B01602. Provide two hinges for doors less than 48 inches (1220 mm) high, and provide three hinges for doors more than 48 inches (1220 mm) high.
  - 1. Degrees of Opening: 170 degrees.
- C. Wire Pulls: Solid aluminum, stainless steel or chrome-plated brass wire pulls, fastened from back with two screws.
- D. Door Catches: Zinc-plated, dual, self-aligning, permanent magnet catch. Provide 2 catches on doors more than 48 inches high. Pull force shall not exceed 5 lb. per Americans with Disability Act (ADA).
- E. Drawer Slides: BHMA A156.9, Type B05051/B05052/B05053.
  - 1. Heavy Duty (Grade 1HD-100 and Grade 1HD-200): Side mounted; full-extension type; zinc-plated, steel ball-bearing slides.
  - 2. Box Drawer Slides: Grade 1HD-100.
  - 3. File Drawer Slides: 1HD - 150 lb. rated, full extension for all file drawers.
  - 4. Pencil Drawer Slides: Grade 1.
- F. Drawer Stops: Provide BBW No. W06, Glynn Johnson No. 22, Ives No. 21, or Quality No. 1337B resilient bumpers so drawer stop is achieved by contact of two (2) bumpers in backside of each drawer front with face of cabinet frame.
- G. Drawer and Door Locks: Lockbody without cylinder for Schlage 6-pin cylinder (Factory registered Schlage system), complying with ANSI BHMA A156.11, Grade 1.
  - 1. Olympus Lock, Inc. Contact Adam Nelson (206-972-1497).
    - a. Finish: 626.
    - b. Drawer Locks: Olympus 800LC.
    - c. Doors Locks: Olympus 700LC.
    - d. Cam type locks are not acceptable.
  - 2. Provide locks where indicated on Drawings.
  - 3. Keying: Cabinet door and drawer locks are to be keyed to the Building Door key of the room in which they are located.
- H. Adjustable Shelf Clips: PX Industries, Allen Fields Co., Heavy Duty # 55536 clear (W.I.C. rated 500 lbs.) clips with double pin or approved; with four (4) per shelf (up to 36 inch wide), suitable for 32mm pin spacing and 3/4 inch or 1 inch shelf thickness.

## 2.08 COUNTERTOPS

- A. Countertops, General: Provide smooth, clean exposed tops and edges in uniform plane free of defects. Provide front and end overhang of 1-1/2 inch over base cabinets.
- B. Solid Surface Material: Homogeneous-filled plastic resin complying with ISFA 2-01.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide LX Hausys, Ltd.; HIMACS or a comparable product by one of the following:
    - a. Avonite Surfaces; a Brand of Aristech Surfaces LLC.
    - b. DuPont; DuPont de Nemours, Inc.
    - c. Formica Corporation.

d. Wilsonart LLC.

- C. Type: Provide Standard type unless Special Purpose type is indicated.
- D. Colors and Patterns: As indicated in Finish Schedule on Drawings.
- E. Fabricate countertops according to solid surface material manufacturer's written instructions and to the AWI/AWMAC/WI's "Architectural Woodwork Standards."
  - 1. Grade: Premium.
- F. Configuration: As indicated.
- G. Countertops: 1/4-inch-thick, solid surface material laminated to high density particleboard with exposed edges built up with 3/4-inch-thick, solid surface material.
- H. Backsplashes: 1/2-inch-thick, solid surface material.
- I. Fabricate tops with shop-applied edges. Comply with solid surface material manufacturer's written instructions for adhesives, sealers, fabrication, and finishing.
- J. Joints: Fabricate countertops without joints, where possible, or in sections for joining in field, with joints at locations indicated on shop drawings.

2.09 SERVICE FITTINGS

- A. See sections in Divisions 22, 23 and 26 for service fittings and connections to plumbing, HVAC and electrical services required for casework installation.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances, location of framing and reinforcements, and other conditions affecting performance of manufactured wood casework.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 CASEWORK INSTALLATION

- A. Install level, plumb, and true; shim as required, using concealed shims. Where manufactured wood casework abuts other finished work, apply filler strips and scribe for accurate fit, with fasteners concealed where practical.
  - 1. Fasten casework to adjacent units and to masonry, framing, blocking, or reinforcements in walls and partitions to comply with the AWI/AWMAC/WI's "Architectural Woodwork Standards."
- B. Base Cabinets: Set cabinets straight, level, and plumb. Adjust subtops within 1/16 inch of a single plane. Fasten cabinets to masonry or framing, wood blocking, or reinforcements in walls and partitions with fasteners spaced 24 inches o.c. Bolt adjacent cabinets together with joints flush, tight, and uniform. Align similar adjoining doors and drawers to a tolerance of 1/16 inch.
  - 1. Where base cabinets are not installed adjacent to walls, fasten to floor at toe space with fasteners spaced 16 inches o.c. Secure sides of cabinets to floor, where they do not adjoin other cabinets, with not less than two fasteners.

- C. Wall Cabinets: Hang cabinets straight, level, and plumb. Adjust fronts and bottoms within 1/16 inch of a single plane. Fasten cabinets to hanging strips, masonry, or framing, blocking, or reinforcements in walls or partitions. Align similar adjoining doors to a tolerance of 1/16 inch.
  - 1. Fasten through back, near top and bottom, at ends, and not more than 16 inches o.c.
  - 2. Use No. 10 wafer-head screws sized for 1-inch penetration at wood hanging strips.
  - 3. Use No. 10 wafer-head screws sized for 1-inch penetration into wood framing or blocking at wood-framed partitions.
- D. Install hardware uniformly and precisely. Set hinges snug and flat in mortises unless otherwise indicated. Adjust and align hardware so moving parts operate freely and contact points meet accurately. Allow for final adjustment after installation.
- E. Adjust casework and hardware so doors and drawers operate smoothly without warp or bind. Lubricate operating hardware as recommended by manufacturer.

### 3.03 INSTALLATION OF TOPS

- A. Field Jointing: Where possible make in the same manner as shop jointing, using dowels, splines, adhesives, and fasteners recommended by manufacturer. Prepare edges to be joined in shop so Project-site processing of top and edge surfaces is not required. Locate field joints where shown on Shop Drawings.
  - 1. Secure field joints in plastic-laminate countertops with concealed clamping devices located within 6 inches of front and back edges and at intervals not exceeding 24 inches. Tighten according to manufacturer's written instructions to exert a constant, heavy-clamping pressure at joints.
- B. Secure tops to cabinets with Z- or L-type fasteners or equivalent, using two or more fasteners at each front, end, and back.
- C. Abut top and edge surfaces in one true plane, with internal supports placed to prevent deflection.
- D. Secure backsplashes and end splashes to tops with concealed metal brackets at 16 inches o.c. and walls with adhesive.
- E. Seal junctures of tops, splashes, and walls with mildew-resistant silicone sealant or another permanently elastic sealing compound recommended by countertop material manufacturer.

### 3.04 CLEANING AND PROTECTING

- A. Repair or remove and replace defective work as directed on completion of installation.
- B. Clean finished surfaces, touch up as required, and remove or refinish damaged or soiled areas to match original factory finish, as approved by Architect.
- C. Protection: Provide 6-mil plastic or other suitable water-resistant covering over countertop surfaces. Tape to underside of countertop at a minimum of 48 inches o.c. Remove protection at Substantial Completion.

END OF SECTION 12 3200

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

## SECTION 12 4813 - ENTRANCE MATS

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section includes:
  - 1. Surface Mounted Entrance Mats.
- B. Related Sections:
  - 1. Division 03 Section "Cast-in-Place Concrete" for concrete slab substrate.
  - 2. Division 09 Section "Resilient Base and Accessories" for resilient wall base and accessories installed with carpet.

#### 1.03 QUALITY ASSURANCE

- A. Furnish entrance floor mats and accessories by one manufacturer for entire project.
- B. Accessibility Requirements: Provide installed floor mats that comply with Section 4.5 in the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)." Sections 302 and 303 in ICC A117.1.
- C. Comply with manufacturer's instructions and recommendations for preparation of substrate, installation of anchors, and application of entrance floor mats.
- D. Field Measurements: Take field measurements prior to preparation of shop drawings and fabrication to ensure proper fitting of work.
- E. Inserts and Anchorages: Furnish anchoring devices, which must be set in concrete, for installation of units. Provide setting drawings, templates, instructions and directions for installation.

#### 1.04 REFERENCES

- A. American Society for Testing and Materials (ASTM)
  - 1. ASTM E648 Radiant Panel, Critical Radiant Flux.
  - 2. ASTM E662 Smoke Density, Flaming Mode.
  - 3. Surface Flammability Passes CPSC FF 1-70.
  - 4. CRI Green Label Plus Standards.

#### 1.05 SUBMITTALS

- A. Product Data: Submit manufacturer's specifications and installation instructions, and recommendation and techniques, for each type of floor mat. Include proper installation method for each type of floor mat substrate required for
- B. Shop Drawings: Submit shop drawings for all items specified, showing all pertinent construction features. Show the following:

1. Items penetrating floor mats and frames.
2. Divisions between mat sections.
3. Perimeter floor moldings.
4. Custom Graphics: Scale drawing indicating colors.

- C. Samples: Submit samples (4 by 6 inch size) of each floor mat selected to be furnished for Project. Architect's/Owner's review of samples will be for design, color, and finish only. Compliance with other requirements is exclusive responsibility of Contractor.

#### 1.06 INFORMATIONAL SUBMITTALS

- A. Maintenance Data: Submit the following for inclusion in maintenance manuals:
1. Submit manufacturer's specified product printed instructions for cleaning and maintenance.
  2. Recommendations for vacuuming and spot removal.
  3. Submit scheduled maintenance recommendations.

#### 1.07 WARRANTY

- A. Special Warranty for entry mat carpeting: Manufacturer's standard form in which manufacturer agrees to repair or replace components of carpet installation that fail in materials or workmanship within specified warranty period.
- B. Warranty does not include deterioration or failure of carpet due to unusual traffic, failure of substrate, vandalism, or abuse.
1. Failures include, but are not limited to, more than 15 percent loss of face fiber, edge raveling, snags, runs, loss of tuft bind strength, excess static discharge, Watermarking, i.e., permanent pile reveal excluding "shading" or "tracking" which is defined as a gradual change in appearance from edge to middle caused by repeated traffic, and often referred to as traffic lanes, and delamination.
  2. Warranty Period: 15 years from date of Substantial Completion.
- C. Special Warranty: In addition to manufacturer's warranty, subcontractor shall guarantee installation against stretching, wrinkling, or other areas of improper workmanship for period of 2 years. If defects are found in carpet resultant from improper installation, subcontractor agrees to repair or replace defective area at his/her expense.

### PART 2 - PRODUCTS

#### 2.01 ENTRY MATTING SYSTEMS

- A. Surface Mounted Mats:
1. Basis of Design Manufacturer: Provide entrance floor mats as manufactured by following:
    - a. Tandus Flooring; Assertive Rib #04838.
    - b. Or approved.
      - 1) Roll Size: Width 6'-0":
      - 2) Construction: Textured Loop.
      - 3) Color: As indicated in Drawings in Finish Schedule.
      - 4) Type of Pile: TDX Nylon.
      - 5) Fiber Composition: 100 percent solution-dyed Nylon.
      - 6) Face Weight: 27 oz. per sq. yd.
      - 7) Pile Height: 0.105 inch.
      - 8) Stitches per inch: 9/inch.



- 9) Soil resistance: Permanent stain resistance.
- 10) Fire Resistance Test.
- c. b. Adhesive: Type recommended and approved by mat manufacturer for interior or exterior wet, high traffic areas.

## 2.02 FABRICATION

- A. Floor Mats: Shop fabricate units to greatest extent possible in sizes indicated. Unless otherwise indicated, provide single unit for each mat installation; do not exceed manufacturer's recommended maximum sizes for units that are removed for maintenance and cleaning. Where joints in mats are necessary, space symmetrically and away from normal traffic lanes. Miter corner joints in framing elements with hairline joints or provide prefabricated corner units without joints.

## PART 3 - EXECUTION

### 3.01 INSPECTION

- A. Installer must examine substrates and conditions under which floor matting is to be installed and notify Contractor in writing of conditions detrimental to proper and timely completion of work. Do not proceed with work until unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. Install fully adhered surface-type fully adhered entrance mats at locations shown, complying with manufacturer's instructions. Coordinate top of mat surfaces with doors that swing across mats to provide under door clearance.

### 3.03 PROTECTIONS

- A. Installation: Install floor mats when Project is within thirty (30) days of Substantial Completion, when no further heavy wheeled construction traffic will occur and wet soiling type operations, including painting and decorating, are complete within areas of floor matting.

END OF SECTION 12 4813

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 13 3419 - METAL BUILDING SYSTEMS (OFCI)

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Structural-steel framing.
  - 2. Metal roof panels.
  - 3. Metal wall panels.
  - 4. Metal soffit panels.
  - 5. Thermal insulation.
  - 6. Personnel doors and frames.
  - 7. Translucent panels.
  - 8. Skylights.
  - 9. Accessories.
    - a. Roof snow guards.
- B. Related Requirements:
  - 1. Division 08 Section "Overhead Coiling Doors" for coiling vehicular doors in metal building systems.
  - 2. Division 08 Section "Structured-Polycarbonate-Panel Assemblies."
  - 3. Division 08 Section "Aluminum Windows."
  - 4. Division 08 Section "Unit Skylights" to be provided as part of the metal building system.
  - 5. Division 08 Section "Glazing."

1.03 DEFINITIONS

- A. Terminology Standard: See MBMA's "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in standards referenced by this Section.
- B. OFCI: Owner Furnished Contractor Installed.

1.04 COORDINATION

- A. Coordinate sizes and locations of concrete foundations and casting of anchor-rod inserts into foundation walls and footings. Anchor rod installation, concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- B. Coordinate metal panel assemblies with rain drainage work, flashing, trim, and construction of supports and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

1.05 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

## 1.06 ACTION SUBMITTALS

- A. Product Data: For each type of metal building system component.
1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
    - a. Metal roof panels.
    - b. Metal wall panels.
    - c. Metal soffit panels.
    - d. Thermal insulation and vapor-retarder facings.
    - e. Translucent roof panels.
- B. Sustainable Design Submittals:
1. Product Test Reports: For roof materials, documentation indicating that roof materials comply with Solar Reflectance Index requirements.
  2. Product Data: For recycled content, indicating postconsumer and preconsumer recycled content and cost.
- C. Shop Drawings: Indicate components by others. Include full building plan, elevations, sections, details and the following:
1. Anchor-Rod Plans: Submit anchor-rod plans and templates before foundation work begins. Include location, diameter, and minimum required projection of anchor rods required to attach metal building to foundation. Indicate column reactions at each location.
  2. Structural-Framing Drawings: Show complete fabrication of primary and secondary framing; include provisions for openings. Indicate welds and bolted connections, distinguishing between shop and field applications. Include transverse cross-sections.
    - a. Show provisions for attaching roof curbs, service walkways, platforms and pipe racks.
  3. Metal Roof and Wall Panel Layout Drawings: Show layouts of panels including methods of support. Include details of edge conditions, joints, panel profiles, corners, anchorages, clip spacing, trim, flashings, closures, and special details. Distinguish between factory- and field-assembled work; show locations of exposed fasteners.
    - a. Show roof-mounted items including roof hatches, equipment supports, pipe supports and penetrations, lighting fixtures, skylights and items mounted on roof curbs.
    - b. Show wall-mounted items including personnel doors, vehicular doors, windows, louvers, and lighting fixtures.
    - c. Show translucent panels.
  4. Accessory Drawings: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches:
    - a. Flashing and trim.
    - b. Gutters.
    - c. Downspouts.
- D. Samples for Initial Selection: For units with factory-applied finishes, from manufacturer's full range of standard colors.
- E. Delegated-Design Submittal: For metal building systems.
1. Include analysis data indicating compliance with performance requirements and design data signed and sealed by the qualified professional engineer responsible for their preparation.
  2. Provide Oregon PE stamped and signed drawings and calculations for submittal.

#### 1.07 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For erector and manufacturer.
- B. Welding certificates.
- C. Letter of Design Certification: Signed and sealed by a qualified professional engineer. Include the following:
  - 1. Name and location of Project.
  - 2. Order number.
  - 3. Name of manufacturer.
  - 4. Name of Contractor.
  - 5. Building dimensions including width, length, height, and roof slope.
  - 6. Indicate compliance with AISC standards for hot-rolled steel and AISI standards for cold-rolled steel, including edition dates of each standard.
  - 7. Governing building code and year of edition.
  - 8. Design Loads: Include dead load, roof live load, collateral loads, roof snow load, deflection, wind loads/speeds and exposure, seismic design category or effective peak velocity-related acceleration/peak acceleration, and auxiliary loads (cranes).
  - 9. Load Combinations: Indicate that loads were applied acting simultaneously with concentrated loads, according to governing building code.
  - 10. Building-Use Category: Indicate category of building use and its effect on load importance factors.
- D. Material Test Reports: For each of the following products:
  - 1. Structural steel including chemical and physical properties.
  - 2. Bolts, nuts, and washers including mechanical properties and chemical analysis.
  - 3. Tension-control, high-strength, bolt-nut-washer assemblies.
  - 4. Shop primers.
  - 5. Nonshrink grout.

#### 1.08 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer.
  - 1. Accreditation: Manufacturer's facility accredited according to the International Accreditation Service's AC472, "Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems."
  - 2. Engineering Responsibility: Preparation of comprehensive engineering analysis and Shop Drawings by a professional engineer who is legally qualified to practice in jurisdiction where Project is located.
- B. Erector Qualifications: An experienced erector who specializes in erecting and installing work similar in material, design, and extent to that indicated for this Project and who is acceptable to manufacturer.
- C. Welding Qualifications: Qualify procedures and personnel according to the following:
  - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
  - 2. AWS D1.3, "Structural Welding Code - Sheet Steel."

#### 1.09 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.

- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Protect foam-plastic insulation as follows:
  - 1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
  - 2. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.
  - 3. Complete installation and concealment of foam-plastic materials as rapidly as possible in each area of construction.

#### 1.10 FIELD CONDITIONS

- A. Weather Limitations: Proceed with panel installation only when weather conditions permit metal panels to be installed according to manufacturers' written instructions and warranty requirements.

#### 1.11 WARRANTY

- A. Special Warranty on Metal Panel Finishes: Manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  - 2. Finish Warranty Period: 20 years from date of Substantial Completion.
- B. Special Weathertightness Warranty for Standing-Seam Metal Roof Panels: Manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that leak or otherwise fail to remain weathertight within specified warranty period.
  - 1. Warranty Period: 20 years from date of Substantial Completion.

### PART 2 PRODUCTS

#### 2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - 1. Allied Buildings, [www.alliedbuildings.com](http://www.alliedbuildings.com)
  - 2. Armstrong Steel Buildings, [www.armstrongsteelbuildings.com](http://www.armstrongsteelbuildings.com)
  - 3. Butler Manufacturing Company; a division of BlueScope Buildings North America, Inc.
  - 4. CHG Building Systems, [www.chgbuildingsystems.com](http://www.chgbuildingsystems.com)
  - 5. Heritage Building Systems, [www.heritagebuildings.com](http://www.heritagebuildings.com)
  - 6. Nucor Corporation, Nucor Buildings Group, [www.nucorbuildingsystems.com](http://www.nucorbuildingsystems.com)
  - 7. Pacific Building Systems, [www.pbsbuildings.com](http://www.pbsbuildings.com)
  - 8. Varco Pruden, [www.vp.com](http://www.vp.com)

- B. Source Limitations: Obtain metal building system components, including primary and secondary framing and metal panel assemblies, from single source from single manufacturer.

## 2.02 SYSTEM DESCRIPTION

- A. Provide a complete, integrated set of mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior.
- B. Primary-Frame Type:
  - 1. Rigid Clear Span: Solid-member, structural-framing system without interior columns.
  - 2. Truss-Frame Clear Span: Truss-member, structural-framing system without interior columns.
- C. End-Wall Framing: Manufacturer's standard, for buildings not required to be expandable, consisting of primary frame, capable of supporting one-half of a bay design load, and end-wall columns.
- D. Secondary-Frame Type: Manufacturer's standard purlins and joists and exterior-framed (bypass) girts.
- E. Eave Height: Manufacturer's standard height, as indicated by nominal height on Drawings.
- F. Bay Spacing: As indicated on Drawings.
- G. Roof Slope: As indicated on Drawings.
- H. Roof System: Standing-seam, vertical-rib, metal roof panels.
- I. Exterior Wall System: Lap-seam metal wall panels.

## 2.03 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer to design metal building system, using performance requirements and design criteria indicated.
- B. Structural Performance: Metal building systems shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to procedures in MBMA's "Metal Building Systems Manual."
  - 1. Design Loads: As indicated on Drawings, and in accordance to AHJ requirements.
  - 2. Deflection and Drift Limits: Design metal building system assemblies to withstand serviceability design loads without exceeding deflections and drift limits recommended in AISC Steel Design Guide No. 3 "Serviceability Design Considerations for Steel Buildings."
  - 3. Deflection and Drift Limits: No greater than the following:
    - a. Purlins and Rafters: Vertical deflection of 1/240 of the span.
    - b. Girts: Horizontal deflection of 1/180 of the span.
    - c. Metal Roof Panels: Vertical deflection of 1/180 of the span.
    - d. Metal Wall Panels: Horizontal deflection of 1/180 of the span.
    - e. Design secondary-framing system to accommodate deflection of primary framing and construction tolerances, and to maintain clearances at openings.
    - f. Lateral Drift: Maximum of 1/200 of the building height.
- C. Seismic Performance: Metal building system shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
- E. Structural Performance for Metal Roof and Wall Panels: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E1592:
  - 1. Wind Loads: As indicated on Drawings.
- F. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
  - 1. Uplift Rating: UL 90.

## 2.04 STRUCTURAL-STEEL FRAMING

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings."
- C. Bolted Connections: Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
- D. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.
- E. Primary Framing: Manufacturer's standard primary-framing system, designed to withstand required loads and specified requirements. Primary framing includes transverse and lean-to frames; rafters, rake, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing.
  - 1. General: Provide frames with attachment plates, bearing plates, and splice members. Factory drill for field-bolted assembly. Provide frame span and spacing indicated.
  - 2. Rigid Clear-Span Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Interior columns are not permitted.
  - 3. Frame Configuration: As indicated on Drawings.
  - 4. Exterior Column: Tapered.
  - 5. Rafter: Tapered.
- F. End-Wall Framing: Manufacturer's standard primary end-wall framing fabricated for field-bolted assembly to comply with the following:
  - 1. End-Wall and Corner Columns: I-shaped sections fabricated from structural-steel shapes; shop-welded, built-up steel plates; or C-shaped, cold-formed, structural-steel sheet.
- G. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating, to comply with the following:
  - 1. Purlins: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; minimum 2-1/2-inch-wide flanges.
    - a. Depth: As needed to comply with system performance requirements.
  - 2. Purlins: Steel joists of depths indicated on Drawings.



3. Girts: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees from flange, with minimum 2-1/2-inch-wide flanges.
    - a. Depth: As required to comply with system performance requirements.
  4. Eave Struts: Unequal-flange, C-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; to provide adequate backup for metal panels.
  5. Flange Bracing: Minimum 2-by-2-by-1/8-inch structural-steel angles or 1-inch-diameter, cold-formed structural tubing to stiffen primary-frame flanges.
  6. Sag Bracing: Minimum 1-by-1-by-1/8-inch structural-steel angles.
  7. Base or Sill Angles: Manufacturer's standard base angle, minimum 3-by-2-inch, fabricated from zinc-coated (galvanized) steel sheet.
  8. Purlin and Girt Clips: Manufacturer's standard clips fabricated from steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.
  9. Framing for Openings: Channel shapes; fabricated from cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings and head, jamb, and sill of other openings.
  10. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.
- H. Bracing: Provide adjustable wind bracing using any method as follows:
1. Rods: ASTM A36/A36M; ASTM A572/A572M, Grade 50; or ASTM A529/A529M, Grade 50; minimum 1/2-inch-diameter steel; threaded full length or threaded a minimum of 6 inches at each end.
  2. Cable: ASTM A475, minimum 1/4-inch-diameter, extra-high-strength grade, Class B, zinc-coated, seven-strand steel; with threaded end anchors.
  3. Rigid Portal Frames: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.
- I. Anchor Rods: Headed anchor rods as indicated in Anchor Rod Plan for attachment of metal building to foundation.
- J. Materials:
1. W-Shapes: ASTM A992/A992M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
  2. Channels, Angles, M-Shapes, and S-Shapes: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
  3. Plate and Bar: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
  4. Structural-Steel Sheet: Hot-rolled, ASTM A1011/A1011M, Structural Steel (SS), Grades 30 through 55, or High-Strength Low-Alloy Steel (HSLAS) or High-Strength Low-Alloy Steel with Improved Formability (HSLAS-F), Grades 45 through 70; or cold-rolled, ASTM A1008/A1008M, Structural Steel (SS), Grades 25 through 80, or HSLAS, Grades 45 through 70.
  5. Metallic-Coated Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80, or HSLAS or HSLAS-F, Grades 50 through 80 (340 through 550); with G60 (Z180) coating designation; mill phosphatized.
  6. Metallic-Coated Steel Sheet Prepainted with Coil Coating: Steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80, or HSLAS or HSLAS-F, Grades 50 through 80; with G90 coating designation.
    - b. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A792/A792M, SS, Grade 50 or 80; with Class AZ50 coating.

7. Steel Joists: Manufactured according to "Standard Specifications for Open Web Steel Joists, K-Series," in SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders"; with steel-angle, top- and bottom-chord members, and end- and top-chord arrangements as indicated on Drawings and required for secondary framing.
  8. High-Strength Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A490, Type 1, heavy-hex steel structural bolts or Grade F2280 tension-control, bolt-nut-washer assemblies with splined ends; ASTM A563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.
  9. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F3125/F3125M, Grade F1852, Type 1, heavy-hex head assemblies consisting of steel structural bolts with splined ends; ASTM A563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1 hardened carbon-steel washers.
    - a. Finish: Mechanically deposited zinc coating, ASTM B695, Class 50.
  10. Unheaded Anchor Rods: ASTM F1554, Grade 36 .
    - a. Configuration: Straight.
    - b. Nuts: ASTM A563 heavy-hex carbon steel.
    - c. Plate Washers: ASTM A36/A36M carbon steel.
    - d. Washers: ASTM F436 hardened carbon steel.
    - e. Finish: Hot-dip zinc coating, ASTM F2329, Class C.
  11. Headed Anchor Rods: ASTM F1554, Grade 36.
    - a. Configuration: Straight.
    - b. Nuts: ASTM A563 heavy-hex carbon steel.
    - c. Plate Washers: ASTM A36/A36M carbon steel.
    - d. Washers: ASTM F436 hardened carbon steel.
    - e. Finish: Hot-dip zinc coating, ASTM F2329, Class C.
- K. Finish: Factory primed and painted with one factory applied silicone-modified polyester topcoat, Duracoat DC5000 or comparable, standard gloss white color, over primer approved by topcoat manufacturer. Apply specified primer immediately after cleaning and pretreating.
1. Clean and prepare in accordance with SSPC-SP2.
  2. Coat with manufacturer's standard primer. Apply primer to primary and secondary framing to a minimum dry film thickness of 1 mil.
    - a. Prime secondary framing formed from uncoated steel sheet to a minimum dry film thickness of 0.5 mil on each side.

## 2.05 METAL ROOF PANELS

- A. Standing-Seam, Vertical-Rib, Metal Roof Panels: Formed with vertical ribs at panel edges and intermediate stiffening ribs symmetrically spaced between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels.
1. Preformed Metal Standing Seam Roofing System: Panels with mechanically seamed 2" high rib.
    - a. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, VR16 II-360 or comparable product by one of the following:
      - 1) AEP Span, A BlueScope Steel Company.
      - 2) CENTRIA Architectural Systems.
      - 3) Morin - A Kingspan Group Company.
      - 4) PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
      - 5) Taylor Metal Products.
  2. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 24 gauge nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.

- a. Exterior Finish: PVDF (polyvinylidene fluoride) two-coat fluoropolymer resin coating system.
- b. Color: As selected by Architect from manufacturer's full range.
3. Joint Type: Mechanically seamed.
4. Panel Coverage: 16 inches.
5. Panel Height: 2 inches.

B. Finishes:

1. Exposed Coil-Coated Finish:
  - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

2.06 METAL WALL PANELS

A. Exposed-Fastener, Lap-Seam Metal Wall Panels: Factory-formed metal panels designed to be field assembled by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps. Include accessories required for weathertight installation.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, Nucor Classic Wall or comparable product by one of the following:
  - a. AEP Span, A BlueScope Steel Company.
  - b. CENTRIA Architectural Systems.
  - c. Morin - A Kingspan Group Company.
  - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
  - e. Taylor Metal Products.
2. Metallic-Coated Steel Sheet: Zinc-coated (galvanized) steel sheet complying with ASTM A653/A653M, G90 coating designation, or aluminum-zinc alloy-coated steel sheet complying with ASTM A792/A792M, Class AZ50 coating designation; structural quality. Preprimed by the coil-coating process to comply with ASTM A755/A755M.
  - a. Nominal Thickness: 26 gauge.
3. Exterior Finish: PVDF (polyvinylidene fluoride) two-coat fluoropolymer resin coating system.
  - a. Color: As selected by Architect from manufacturer's full range.

B. Metal Liner Panels: Formed with raised, trapezoidal major ribs and intermediate stiffening ribs symmetrically spaced between major ribs; designed to be installed by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps.

1. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, Nucor Classic Wall Liner Panel or comparable product by one of the following:
  - a. AEP Span, A BlueScope Steel Company.
  - b. CENTRIA Architectural Systems.
  - c. Morin - A Kingspan Group Company.
  - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
  - e. Taylor Metal Products.

2. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 24 gauge, 0.024-inch (0.61-mm) nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
  - a. Exterior Finish: Siliconized polyester.
  - b. Color: As selected by Architect from manufacturer's full range.
3. Major-Rib Spacing: 12 inches (305 mm) o.c.
4. Panel Coverage: 36 inches (914 mm).
5. Panel Height: 1.25 inches (32 mm).

C. Finishes:

1. Exposed Coil-Coated Finish:
  - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - b. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a minimum dry film thickness of 0.2 mil (0.005 mm) for primer and 0.8 mil (0.02 mm) for topcoat.
2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

## 2.07 METAL SOFFIT PANELS

- A. General: Provide factory-formed metal soffit panels designed to be installed by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports in side laps. Include accessories required for weathertight installation.
- B. Tapered-Rib-Profile, Metal Soffit Panels: Formed with raised, trapezoidal major ribs and intermediate stiffening ribs symmetrically spaced between major ribs; designed to be installed by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps.
  1. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, Nucor Classic Wall or comparable product by one of the following:
    - a. AEP Span, A BlueScope Steel Company.
    - b. CENTRIA Architectural Systems.
    - c. Morin - A Kingspan Group Company.
    - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
    - e. Taylor Metal Products.
  2. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 26 gauge, 0.018-inch (0.46-mm) nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Exterior Finish: Two-coat fluoropolymer.
    - b. Color: As selected by Architect from manufacturer's full range.
  3. Major-Rib Spacing: 12 inches (305 mm) o.c.
    - a. Align ribs with siding panels.
  4. Panel Coverage: 36 inches (914 mm).
  5. Panel Height: 1.25 inches (32 mm).

## 2.08 THERMAL INSULATION

- A. Basis of Design Product: Subject to compliance with requirements, provide Simple Saver System, double layer system; as manufactured by Thermal Design, Inc.

- B. Roof Metal Building Insulation: ASTM C 991, Type I, ASTM E 84, glass-fiber-blanket insulation; with a thermal resistance and thickness as follows:
  - 1. R-36; 11-1/2 inches, 8 inches plus 3-1/2 inches (two layers).
- C. Wall Metal Building Insulation: ASTM C 991, Type I, ASTM E 136 and ASTM E 84, glass-fiber-blanket insulation; with a thermal resistance and thickness as follows:
  - 1. R-19; 8 inches.
- D. Straps: For securing insulation between supports, 100 KSI minimum yield tempered, high-tensile-strength steel. Not less than 0.020-inch-thick by 1 inch by continuous length. Galvanized, primed and painted to match insulation facing.
- E. Vapor-Barrier Liner Fabric: ASTM C 1136, with permeance not greater than 0.02 perm when tested according to ASTM E 96.
  - 1. Composition: Woven, reinforced, high-density polyethylene yarns coated on both sides with continuous white polyethylene coatings.
- F. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

## 2.09 DOORS AND FRAMES

- A. Related Requirements:
  - 1. Swinging Personnel Doors and Frames: As specified in Division 08 Section "Hollow Metal Doors and Frames."
  - 2. Overhead Doors: As specified in Division 08 Section "Overhead Coiling Doors."
  - 3. Door Hardware: To be coordinated with Owner (NIC).
- B. Swinging Personnel Doors and Frames: Metal building system manufacturer's standard doors and frames; prepared and reinforced at strike and at hinges to receive factory- and field-applied hardware according to BHMA A156 Series.
  - 1. Exterior Hollow Metal Doors: Provide all exterior doors as part of PEMB package, including doors located in walls with metal siding and concrete masonry.
    - a. General: Zinc-Iron Alloy-Coated galvanized steel, ASTM A 653, Class A60. Close tops of doors to eliminate moisture penetration.
      - 1) Thickness: 16 gage.
      - 2) Performance: Level A (Heavy Duty), Full Flush.
      - 3) Door Level: 3, high impact, high frequency of use.
      - 4) Thickness: 1-3/4 inches.
      - 5) Thermal Performance:
    - b. Internal construction:
      - 1) Insulation: ASTM C 591; Foamed in place polyurethane foam, not greater than one-half (1/2) of an inch void in any one direction, U-value of 0.11 minimum.
      - 2) Vertical Stiffeners: Minimum 20-gauge stiffeners.
    - c. Glazing: At locations indicated in Door Schedule.
      - 1) 5/8-inch factory installed, tempered gas-filled insulated glazing, sealed trim with factory weatherproof gasket.
      - 2) Thermal performance: SHGC .37, U-Factor .25 BTU/hr\*FT<sup>2</sup>, Shading Coefficient (SC) .42.
      - 3) Fire Rating: Supply door units bearing Manufacturer labels for fire ratings indicated in Door Schedule.
      - 4) Glazing color: Clear.
    - d. Hardware reinforcements:

- 1) Hinge reinforcements for full mortise hinges minimum 7 gage, galvanized.
  - 2) Lock reinforcements: minimum sixteen 16 gauge, galvanized.
  - 3) Closer reinforcements: minimum 14 gauge, galvanized.
  - 4) Reinforce top and bottom of doors with 14 gauge, galvanized metal welded to both panels.
    - a) Fire rated doors: Supply door units bearing Manufacturer labels for fire ratings indicated in Door Schedule.
    - b) Accessories: Provide one-way, peep-holes as indicated in Door Schedule.
2. Hollow Metal Frames:
- a. Exterior frames:
    - 1) Basis of Design: CecoDoor 'Series SQW'.
    - 2) Thickness: 16 gage.
    - 3) Fabricate frames with mitered or coped corners.
    - 4) Fabricate frames as a full profile welded unless otherwise indicated.
    - 5) Provide foam filled compression weather stripping in kerf pocket.
    - 6) Size: 5-1/2".
  - b. Frame Anchors.
    - 1) Masonry: 'T' jamb anchors for grout-filled frames anchored to concrete masonry units.
    - 2) Metal stud framing: 'Z' tab-anchors for metal stud framed openings.
3. Finish: Factory finished multi-coat system color as indicated on finish schedule.
- a. Primer: Factory primer suitable for application of exterior-grade urethane topcoats meeting ANSI A224.1 "Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces."
  - b. Topcoat: Two component high solid urethane.
    - 1) Basis of Design Product: 'PPG Spectracron 360 Series 2K HS' Exterior Grade Urethane.
    - 2) Sheen: High Gloss.
    - 3) Hardener: Use finish manufacturer recommended catalyzed exterior hardener.
    - 4) Hardness: Pencil H-2H.
    - 5) Application: Factory spray applied for smooth, blemish free finish.
    - 6) Dry film build: 1.5-2.5 mils.
    - 7) Gloss: 15-25@60-degree angle per ASTM D523
    - 8) Humidity Resistance: No rust, blisters or delamination per ASTM D2247.
    - 9) Salt Spray Resistance: <3-5 mm creepage; no blisters or delamination per ASTM D2247 with 500-1000 hour life.
- C. ELECTRIFIED DOORS AND FRAMES
1. General: Provide pre-wired electrified doors and frames at locations indicated on Door Schedule.
  2. Door and Frame materials: See Section 2.08 Doors and Frames for materials.
  3. Doors: All doors required for the application of electronic locks, remote monitoring, which require the door to have wires through the door shall be provided.
    - a. Wiring: 22-gauge multi-strand wire using internal door conduit.
    - b. Junction Box Location and Type: Junction boxes at middle hinge reinforcement to accommodate electric hinge and a junction box at the strike location to accommodate an electric strike.
  4. Frames:
    - a. Provide all hollow metal frames receiving electrified hardware through-frame wiring harness and concealed plug connectors on each end to accommodate up to twelve wires.

- b. Coordinate connectors on each end of the wiring harness to plug directly into the electrified hardware and the electric hinge.

## 2.10 TRANSLUCENT PANELS

- A. Translucent Single Panel Standing Seam Cladding System: Polycarbonate panel with cell extrusion; complying with ASTM E330, Grade 1 (weather resistant); smooth finish on both sides.
  1. Basis-of-Design Product: Subject to compliance with requirements, provide Kingspan Light + Air, Pentaglas or a comparable product.
  2. Wall Panel Weight: Not less than .53 lb/sq. ft.
  3. Thickness: 16 mm.
  4. Width: 24 inches nominal.
  5. Metal Edge: Fabricate full length of each side of panel with metal edge for seaming into standing-seam roof panel joint.
  6. Color: As selected by Architect from manufacturer's full range.
  7. Cellular configuration: multi-cell extruded polycarbonate, maximum of 0.18-inches diameter per cell.
  8. Panel width: No panel shall exceed two-feet zero inches (2'-0") nominal width.
  9. Panel interlock: Panels shall interlock with manufacturer supplied "U" shape battens. Battens shall be capable of installation oriented towards the building exterior allowing flush mounting against building interior structure.
  10. Heat welding or gluing of the system is not acceptable.
  11. Material: Panels shall be manufactured from polycarbonate resin with a manufacturer applied permanent ultraviolet protective layer. Post-applied coatings or films of dissimilar materials are not acceptable.
  12. Exposed Ends: Panels shall be factory sealed at the sill.
- B. Performance:
  1. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
    - a. Flame-Spread Index: 25 or less, class A rating.
    - b. Smoke-Developed Index: 450 or less.
    - c. U-Factor: NFRC 100 0.43 to 0.38 center of glass.
    - d. Water Penetration ASTM E331, Air Infiltration ASTM E283.
    - e. Panels shall be impact resistant of no less than 350 Ft-Lbs.

## 2.11 SKYLIGHTS

- A. See Division 08 Section "Unit Skylights."

## 2.12 ACCESSORIES

- A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes. Comply with indicated profiles and with dimensional and structural requirements.
  1. Form exposed sheet metal accessories that are without excessive oil-canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
- B. Roof Panel Accessories: Provide components required for a complete metal roof panel assembly including copings, fasciae, corner units, ridge closures, clips, sealants, gaskets, fillers,

- closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
1. Closures: Provide closures at eaves and ridges, fabricated of same material as metal roof panels.
  2. Clips: Manufacturer's standard, formed from stainless-steel sheet, designed to withstand negative-load requirements.
  3. Cleats: Manufacturer's standard, mechanically seamed cleats formed from stainless-steel sheet or nylon-coated aluminum sheet.
  4. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  5. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
  6. Thermal Spacer Blocks: Where metal panels attach directly to purlins, provide thermal spacer blocks of thickness required to provide 1-inch standoff; fabricated from extruded polystyrene.
- C. Roof Snow Guards: Complete snow retention system with standing seam rib mounted clamps and 2-piece horizontal pole snow-retention assembly manufactured out of aluminum, stainless steel, or roofing color-match PVDF coated material. Subject to compliance with requirements, basis of design products that may be incorporated in the Work include the following:
1. Ace Clamp – 'A2 N Three-Rail Heavy Duty Snow Guard System' with double lock install. [www.aceclamp.com](http://www.aceclamp.com).
  2. Alpine Snow Guards – '2000 T-2K' – [www.alpinesnowguards.com](http://www.alpinesnowguards.com).
  3. S-5 – 'DualGuard' – [www.s-5.com](http://www.s-5.com).
  4. Or Approved Equal.
- D. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including copings, fasciae, mullions, sills, corner units, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal wall panels unless otherwise indicated.
1. Closures: Provide closures at eaves and rakes, fabricated of same material as metal wall panels.
  2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- E. Flashing and Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating; finished to match adjacent metal panels.
1. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers.
  2. Opening Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating. Trim head and jamb of door openings, and head, jamb, and sill of other openings.
- F. Gutters: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating; finished to match roof fascia and rake trim. Match profile of gable trim, complete with end pieces, outlet tubes, and



other special pieces as required. Fabricate in minimum 20-foot-long sections, sized according to SMACNA's "Architectural Sheet Metal Manual."

1. Gutter Supports: Fabricated from same material and finish as gutters.
  2. Strainers: Bronze, copper, or aluminum wire ball type at outlets.
- G. Downspouts: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating; finished to match metal wall panels. Fabricate in minimum 10-foot-long sections, complete with formed elbows and offsets.
1. Mounting Straps: Fabricated from same material and finish as gutters.
- H. Roof Curbs: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.048-inch nominal uncoated steel thickness prepainted with coil coating; finished to match metal roof panels; with welded top box and bottom skirt, and integral full-length cricket; capable of withstanding loads of size and height indicated.
1. Curb Subframing: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.060-inch nominal uncoated steel thickness, angle-C-, or Z-shaped metallic-coated steel sheet.
  2. Insulation: 1-inch-thick, rigid type.
- I. Pipe Flashing: Premolded, EPDM pipe collar with flexible aluminum ring bonded to base.
- J. Materials:
1. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide fasteners with heads matching color of materials being fastened by means of plastic caps or factory-applied coating. Only supply products suitable for installation application as approved by roofing and siding manufacturer.
    - a. Clips for Concealed Fastener Metal Roof Panels: Seamed standard clips mounted to bearing plates approved by metal roofing manufacturer for installation and warranty of roof system. Provide protection against galvanic action at dissimilar materials.
    - b. Fasteners for Metal Roof Panels: Self-drilling, self tapping, zinc-alloy-steel hex washer head, coated for protection against corrosion, with EPDM washer under heads of fasteners bearing on weather side of metal panels.
    - c. Fasteners for Metal Wall Panels: Color matched to wall panels, self-drilling, self tapping, zinc-alloy-steel hex washer head, with EPDM sealing washers bearing on weather side of metal panels.
    - d. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head. Screws must be coated for protection against corrosion.
    - e. Blind Fasteners: High-strength aluminum or stainless-steel rivets.
  2. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
  3. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time, minimum compressive strength of 5,000 psi at column bases.
  4. Metal Panel Sealants:
    - a. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene-compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape of manufacturer's standard size.
    - b. Joint Sealant: ASTM C920; one part elastomeric polyurethane or polysulfide; of type, grade, class, and use classifications required to seal joints in metal panels

and remain weathertight; and as recommended by metal building system manufacturer.

## 2.13 FABRICATION

- A. General: Design components and field connections required for erection to permit easy assembly.
  - 1. Mark each piece and part of the assembly to correspond with previously prepared erection drawings, diagrams, and instruction manuals.
  - 2. Fabricate structural framing to produce clean, smooth cuts and bends. Punch holes of proper size, shape, and location. Members shall be free of cracks, tears, and ruptures.
- B. Tolerances: Comply with MBMA's "Metal Building Systems Manual" for fabrication and erection tolerances.
- C. Primary Framing: Shop fabricate framing components to indicated size and section, with baseplates, bearing plates, stiffeners, and other items required for erection welded into place. Cut, form, punch, drill, and weld framing for bolted field assembly.
  - 1. Make shop connections by welding or by using high-strength bolts.
  - 2. Join flanges to webs of built-up members by a continuous, submerged arc-welding process.
  - 3. Brace compression flange of primary framing with steel angles or cold-formed structural tubing between frame web and purlin web or girt web, so flange compressive strength is within allowable limits for any combination of loadings.
  - 4. Weld clips to frames for attaching secondary framing if applicable, or punch for bolts.
  - 5. Shop Priming: Prepare surfaces for shop priming according to SSPC-SP 2. Shop prime primary framing with specified primer after fabrication.
- D. Secondary Framing: Shop fabricate framing components to indicated size and section by roll forming or break forming, with baseplates, bearing plates, stiffeners, and other plates required for erection welded into place. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.
  - 1. Make shop connections by welding or by using non-high-strength bolts.
  - 2. Shop Priming: Prepare uncoated surfaces for shop priming according to SSPC-SP 2. Shop prime uncoated secondary framing with specified primer after fabrication.
- E. Metal Panels: Fabricate and finish metal panels at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
  - 1. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of metal panel.

## 2.14 SOURCE QUALITY CONTROL

- A. Special Inspection: Owner will engage a qualified special inspector to perform source quality control inspections and to submit reports.
  - 1. Accredited Manufacturers: Special inspections will not be required if fabrication is performed by an IAS AC472-accredited manufacturer approved by authorities having jurisdiction to perform such Work without special inspection.
    - a. After fabrication, submit copy of certificate of compliance to authorities having jurisdiction, certifying that Work was performed according to Contract requirements.

### PART 3 EXECUTION

#### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with erector present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Before erection proceeds, survey elevations and locations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments to receive structural framing, with erector present, for compliance with requirements and metal building system manufacturer's tolerances.
  - 1. Engage land surveyor to perform surveying.
- C. Proceed with erection only after unsatisfactory conditions have been corrected.

#### 3.02 PREPARATION

- A. Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition.
- B. Provide temporary shores, guys, braces, and other supports during erection to keep structural framing secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural framing, connections, and bracing are in place unless otherwise indicated.

#### 3.03 ERECTION OF STRUCTURAL FRAMING

- A. Erect metal building system according to manufacturer's written instructions and drawings.
- B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.
- C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.
- D. Base and Bearing Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
  - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
  - 2. Tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
  - 3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- E. Align and adjust structural framing before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with framing. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
  - 1. Level and plumb individual members of structure.
  - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure will be completed and in service.
- F. Primary Framing and End Walls: Erect framing level, plumb, rigid, secure, and true to line. Level baseplates to a true even plane with full bearing to supporting structures, set with double-nutted

anchor bolts. Use grout to obtain uniform bearing and to maintain a level base-line elevation. Moist-cure grout for not less than seven days after placement.

1. Make field connections using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt type and joint type specified.
    - a. Joint Type: Snug tightened or pretensioned as required by manufacturer.
  - G. Secondary Framing: Erect framing level, plumb, rigid, secure, and true to line. Field bolt secondary framing to clips attached to primary framing.
    1. Provide rake or gable purlins with tight-fitting closure channels and fasciae.
    2. Locate and space wall girts to suit openings such as doors and windows.
    3. Provide supplemental framing at entire perimeter of openings, including doors, windows, louvers, ventilators, and other penetrations of roof and walls.
  - H. Steel Joists and Joist Girders: Install joists, girders, and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders," joist manufacturer's written instructions, and requirements in this Section.
    1. Before installation, splice joists delivered to Project site in more than one piece.
    2. Space, adjust, and align joists accurately in location before permanently fastening.
    3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
    4. Joist Installation: Bolt joists to supporting steel framework using carbon-steel bolts unless otherwise indicated.
    5. Joist Installation: Bolt joists to supporting steel framework using high-strength structural bolts unless otherwise indicated. Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for high-strength structural bolt installation and tightening requirements.
    6. Joist Installation: Weld joist seats to supporting steel framework.
    7. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.
  - I. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.
    1. Tighten rod and cable bracing to avoid sag.
    2. Locate interior end-bay bracing only where indicated.
  - J. Framing for Openings: Provide shapes of proper design and size to reinforce openings and to carry loads and vibrations imposed, including equipment furnished under mechanical and electrical work. Securely attach to structural framing.
  - K. Erection Tolerances: Maintain erection tolerances of structural framing within AISC 303.
- 3.04 METAL PANEL INSTALLATION, GENERAL
- A. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
  - B. On-Site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate according to equipment manufacturer's written instructions and to comply with details shown.

- C. Examination: Examine primary and secondary framing to verify that structural-panel support members and anchorages have been installed within alignment tolerances required by manufacturer.
  - 1. Examine roughing-in for components and systems penetrating metal panels, to verify actual locations of penetrations relative to seams before metal panel installation.
- D. General: Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
  - 1. Field cut metal panels as required for doors, windows, and other openings. Cut openings as small as possible, neatly to size required, and without damage to adjacent metal panel finishes.
    - a. Field cutting of metal panels by torch is not permitted unless approved in writing by manufacturer.
  - 2. Install metal panels perpendicular to structural supports unless otherwise indicated.
  - 3. Flash and seal metal panels with weather closures at perimeter of openings and similar elements. Fasten with self-tapping screws.
  - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
  - 5. Locate metal panel splices over structural supports with end laps in alignment.
  - 6. Lap metal flashing over metal panels to allow moisture to run over and off the material.
- E. Lap-Seam Metal Panels: Install screw fasteners using power tools with controlled torque adjusted to compress EPDM washers tightly without damage to washers, screw threads, or metal panels. Install screws in predrilled holes.
  - 1. Arrange and nest side-lap joints so prevailing winds blow over, not into, lapped joints. Lap ribbed or fluted sheets one full rib corrugation. Apply metal panels and associated items for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.
- F. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal roof panel manufacturer.
- G. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal panel assemblies. Provide types of gaskets, fillers, and sealants indicated; or, if not indicated, provide types recommended by metal panel manufacturer.
  - 1. Seal metal panel end laps with double beads of tape or sealant the full width of panel. Seal side joints where recommended by metal panel manufacturer.
  - 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."

### 3.05 METAL ROOF PANEL INSTALLATION

- A. General: Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.
  - 1. Install ridge[ and hip] caps as metal roof panel work proceeds.
  - 2. Flash and seal metal roof panels with weather closures at eaves and rakes. Fasten with self-tapping screws.
- B. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint, at location and spacing and with fasteners recommended by manufacturer.
  - 1. Install clips to supports with self-drilling or self-tapping fasteners.

2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
  3. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.
  4. Seamed Joint: Crimp standing seams with manufacturer-approved motorized seamer tool so that clip, metal roof panel, and factory-applied sealant are completely engaged.
  5. Rigidly fasten eave end of metal roof panels and allow ridge end free movement for thermal expansion and contraction. Pre-drill panels for fasteners.
  6. Provide metal closures at peaks rake edges and each side of ridge caps.
- C. Metal Fascia Panels: Align bottom of metal panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws. Flash and seal metal panels with weather closures where fasciae meet soffits, along lower panel edges, and at perimeter of all openings.
- D. Metal Roof Panel Installation Tolerances: Shim and align metal roof panels within installed tolerance of 1/4 inch in 20 feet on slope and location lines and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

### 3.06 METAL WALL PANEL INSTALLATION

- A. General: Install metal wall panels in orientation, sizes, and locations indicated on Drawings. Install panels perpendicular to girts, extending full height of building, unless otherwise indicated. Anchor metal wall panels and other components of the Work securely in place, with provisions for thermal and structural movement.
1. Unless otherwise indicated, begin metal panel installation at corners with center of rib lined up with line of framing.
  2. Shim or otherwise plumb substrates receiving metal wall panels.
  3. When two rows of metal panels are required, lap panels 4 inches minimum.
  4. When building height requires two rows of metal panels at gable ends, align lap of gable panels over metal wall panels at eave height.
  5. Rigidly fasten base end of metal wall panels and allow eave end free movement for thermal expansion and contraction. Pre-drill panels.
  6. Flash and seal metal wall panels with weather closures at eaves and rakes, and at perimeter of all openings. Fasten with self-tapping screws.
  7. Install screw fasteners in predrilled holes.
  8. Install flashing and trim as metal wall panel work proceeds.
  9. Apply elastomeric sealant continuously between metal base channel (sill angle) and concrete, and elsewhere as indicated on Drawings; if not indicated, as necessary for waterproofing.
  10. Align bottom of metal wall panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws.
  11. Provide weatherproof escutcheons for pipe and conduit penetrating exterior walls.
- B. Metal Wall Panels: Install metal wall panels on exterior side of girts. Attach metal wall panels to supports with fasteners as recommended by manufacturer.
- C. Installation Tolerances: Shim and align metal wall panels within installed tolerance of 1/4 inch in 20 feet, noncumulative; level, plumb, and on location lines; and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

### 3.07 TRANSLUCENT PANEL INSTALLATION

- A. Translucent Panels: Attach translucent panels to structural framing with fasteners according to manufacturer's written instructions. Install panels perpendicular to supports unless otherwise

indicated. Anchor translucent panels securely in place, with provisions for thermal and structural movement.

1. Installs must be performed by installers certified by panel manufacturer.
2. Use only recommended fasteners, screws, etc., level, straight, etc. to allow movement.
  - a. Allow for expansion and contraction of 1/4" for each 10' of panel.
3. Install the panel with the UV protection facing the sun. An arrow on the side of the glazing should point outward.
4. Panel end must be fixed into the proper framing without excessive stresses, deformation or twisting.
5. Remove the protective film from glazing immediately upon installation to avoid melting the film to the panel.

### 3.08 METAL SOFFIT PANEL INSTALLATION

- A. Provide metal soffit panels the full width of soffits. Install panels perpendicular to support framing.
- B. Flash and seal metal soffit panels with weather closures where panels meet walls and at perimeter of all openings.

### 3.09 THERMAL INSULATION INSTALLATION

- A. General: Install insulation concurrently with metal panel installation, in thickness indicated to cover entire surface, according to manufacturer's written instructions.
  1. Set vapor-retarder-faced units with vapor retarder toward warm side of construction unless otherwise indicated. Do not obstruct ventilation spaces except for firestopping.
  2. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to the surrounding construction to ensure airtight installation.
  3. Install factory-laminated, vapor-retarder-faced blankets straight and true in one-piece lengths, with both sets of facing tabs sealed, to provide a complete vapor retarder.
  4. Install blankets straight and true in one-piece lengths. Install vapor retarder over insulation, with both sets of facing tabs sealed, to provide a complete vapor retarder.
- B. Blanket Roof Insulation: Comply with the following installation method:
  1. Over-Framing Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Hold in place by metal roof panels fastened to secondary framing.
  2. Between-Purlin Installation: Extend insulation and vapor retarder between purlins. Carry vapor-retarder-facing tabs up and over purlin, overlapping adjoining facing of next insulation course and maintaining continuity of retarder. Hold in place with bands and crossbands below insulation.
  3. Over-Purlin-with-Spacer-Block Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Install layer of filler insulation over first layer to fill space formed by metal roof panel standoffs. Hold in place by panels fastened to standoffs.
    - a. Thermal Spacer Blocks: Where metal roof panels attach directly to purlins, install thermal spacer blocks.
  4. Two-Layers-between-Purlin-with-Spacer-Block Installation: Extend insulation and vapor retarder between purlins. Carry vapor-retarder-facing tabs up and over purlin, overlapping adjoining facing of next insulation course and maintaining continuity of retarder. Install layer of filler insulation over first layer to fill space between purlins formed by thermal spacer blocks. Hold in place with bands and crossbands below insulation.
    - a. Thermal Spacer Blocks: Where metal roof panels attach directly to purlins, install thermal spacer blocks.

5. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.
- C. Blanket Wall Insulation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Hold in place by metal wall panels fastened to secondary framing.
1. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.
  2. Sound-Absorption Insulation: Where sound-absorption requirement is indicated for metal liner panels, cover insulation with polyethylene film and provide inserts of wire mesh to form acoustical spacer grid.

### 3.10 DOOR AND FRAME INSTALLATION

- A. General: Install doors and frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturers' written instructions. Coordinate installation with wall flashings and other components. Seal perimeter of each door frame with elastomeric sealant used for metal wall panels.
- B. Personnel Doors and Frames: Install doors and frames according to NAAMM-HMMA 840. Fit non-fire-rated doors accurately in their respective frames, with the following clearances:
1. Between Doors and Frames at Jambs and Head: 1/8 inch.
  2. Between Edges of Pairs of Doors: 1/8 inch.
  3. At Door Sills with Threshold: 3/8 inch.
  4. At Door Sills without Threshold: 3/4 inch.
  5. At fire-rated openings, install frames according to, and doors with clearances specified in, NFPA 80.
- C. Field Glazing: Comply with installation requirements in Section 088000 "Glazing."
- D. Door Hardware:
1. Install surface-mounted items after finishes have been completed at heights indicated in DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
  2. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
  3. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
  4. Set thresholds for exterior doors in full bed of sealant complying with requirements for concealed mastics specified in Section 079200 "Joint Sealants."

### 3.11 SKYLIGHT INSTALLATION

- A. See Division 08 Section "Unit Skylights."

### 3.12 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
  2. Install components for a complete metal wall panel assembly, including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.



3. Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by manufacturer.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
    1. Install exposed flashing and trim that is without excessive oil-canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
    2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet (3 m) with no joints allowed within 24 inches (600 mm) of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with mastic sealant (concealed within joints).
  - C. Gutters: Join sections with riveted-and-soldered or lapped-and-sealed joints. Attach gutters to eave with gutter hangers spaced as required for gutter size, but not more than 36 inches (914 mm) o.c. using manufacturer's standard fasteners. Provide end closures and seal watertight with sealant. Provide for thermal expansion.
  - D. Downspouts: Join sections with 1-1/2-inch (38-mm) telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch (25 mm) away from walls; locate fasteners at top and bottom and at approximately 60 inches (1524 mm) o.c. in between.
    1. Provide elbows at base of downspouts to direct water away from building.
    2. Tie downspouts to underground drainage system indicated.
  - E. Roof Curbs: Install curbs at locations indicated on Drawings. Install flashing around bases where they meet metal roof panels.
  - F. Pipe Flashing: Form flashing around pipe penetration and metal roof panels. Fasten and seal to panel as recommended by manufacturer.
- 3.13 FIELD QUALITY CONTROL
- A. Special Inspections: Owner will engage a qualified special inspector to perform field quality control special inspections and to submit reports.
  - B. Product will be considered defective if it does not pass tests and inspections.
  - C. Prepare test and inspection reports.
- 3.14 ADJUSTING
- A. Doors: After completing installation, test and adjust doors to operate easily, free of warp, twist, or distortion.
  - B. Door Hardware: Adjust and check each operating item of door hardware and each door to ensure proper operation and function of every unit. Replace units that cannot be adjusted to operate as intended.

- C. Windows: Adjust operating sashes and ventilators, screens, hardware, and accessories for a tight fit at contact points and at weather stripping to ensure smooth operation and weathertight closure. Lubricate hardware and moving parts.

### 3.15 CLEANING AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A780/A780M and manufacturer's written instructions.
- B. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- C. Touchup Painting: After erection, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted structural framing[, bearing plates,] and accessories.
  - 1. Clean and prepare surfaces by SSPC-SP 2, "Hand Tool Cleaning," or by SSPC-SP 3, "Power Tool Cleaning."
  - 2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- D. Touchup Painting: Cleaning and touchup painting are specified in Division 09 Section "Exterior Painting" and Division 09 Section "Interior Painting."
- E. Metal Panels: Remove temporary protective coverings and strippable films, if any, as metal panels are installed. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
  - 1. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.
- F. Doors and Frames: Immediately after installation, sand rusted or damaged areas of prime coat until smooth and apply touchup of compatible air-drying primer.
  - 1. Immediately before final inspection, remove protective wrappings from doors and frames.
- G. Windows: Clean metal surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances. Clean factory-glazed glass immediately after installing windows.

### 3.16 FINISH SCHEDULE

- A. General: Finish color selection to be made by Project Representative from approved manufacturer's standard range in color noted below. Finish coating system is indicated within product information.
- B. Finish Schedule:
  - 1. 

<u>MATERIAL OR COMPONENT</u>	<u>COLOR</u>
Roof Panels:	To be selected by Architect.
Wall Panel, Type 1	
Wall Panel, Type 1A	
Wall Panel, Type 2	
Soffit:	To be selected by Architect.
Trim and Fascia:	Match color of adjacent panel surface.
Louvers, Vents, Wall Accessories, and Roof Accessories	Match color of adjacent panel surface.
Metal Doors & Frames Exposed to Exterior, finish all sides.	Match siding color:

Primary Structural Steel  
Steel Less Than 16-Gauge Thickness      No color, hot dipped galvanized.

END OF SECTION 13 3419

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022

SECTION 13 3420 - METAL BUILDING SYSTEM FOR FIRE PUMP BUILDING

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
  - 1. Structural-steel framing.
  - 2. Metal roof panels.
  - 3. Metal wall panels.
  - 4. Thermal insulation.
  - 5. Personnel doors and frames.
  - 6. Accessories:
    - a. Roof snow guards.
- B. Related Requirements:
  - 1. Division 03 Section "Cast-in-Place Concrete" for concrete footings and slab on grade.
  - 2. Division 07 Section "Roof Accessories" for snow guards attached to roof panel standing seams.
  - 3. Division 08 Section "Hollow Metal Doors and Frames" for doors in metal building systems.
  - 4. Division 08 Section "Sectional Doors" for overhead sectional doors in metal building systems.
  - 5. Division 08 Section "Louvers and Vents."

1.03 DEFINITIONS

- A. Terminology Standard: See MBMA's "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in standards referenced by this Section.

1.04 COORDINATION

- A. Coordinate with local authorities to obtain building permits in conformance with local codes, ordinances and the 2019 Oregon Structural Specialty Code (OSSC).
- B. Coordinate sizes and locations of concrete foundations, slab-on-grade and casting of anchor-rod inserts into foundation walls and footings. Anchor rod installation, concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."

1.05 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.06 ACTION SUBMITTALS

- A. Product Data: For each type of metal building system component.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
    - a. Metal roof panels.
    - b. Metal wall panels.
    - c. Thermal insulation and vapor-retarder facings.
    - d. Roof ridge vents.
    - e. Louvers.
  - B. Sustainable Design Submittals:
    1. Product Test Reports: For roof materials, documentation indicating that roof materials comply with Solar Reflectance Index requirements.
    2. Product Data: For recycled content, indicating postconsumer and preconsumer recycled content and cost.
  - C. Shop Drawings: Indicate components by others. Include full building plan, elevations, sections, details and the following:
    1. Anchor-Rod Plans: Submit anchor-rod plans and templates before foundation work begins. Include location, diameter, and minimum required projection of anchor rods required to attach metal building to foundation. Indicate column reactions at each location.
    2. Structural-Framing Drawings: Show complete fabrication of primary and secondary framing; include provisions for openings. Indicate welds and bolted connections, distinguishing between shop and field applications. Include transverse cross-sections.
      - a. Show provisions for attaching roof curbs, service walkways, platforms and pipe racks.
    3. Metal Roof and Wall Panel Layout Drawings: Show layouts of panels including methods of support. Include details of edge conditions, joints, panel profiles, corners, anchorages, clip spacing, trim, flashings, closures, and special details. Distinguish between factory- and field-assembled work; show locations of exposed fasteners.
      - a. Show roof-mounted items including roof hatches, equipment supports, pipe supports and penetrations, lighting fixtures, skylights and items mounted on roof curbs.
      - b. Show wall-mounted items including personnel doors, vehicular doors, windows, louvers, and lighting fixtures.
      - c. Show translucent panels.
    4. Accessory Drawings: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches:
      - a. Flashing and trim.
      - b. Gutters.
      - c. Downspouts.
  - D. Samples for Initial Selection: For units with factory-applied finishes, from manufacturer's full range of standard colors.
  - E. Delegated-Design Submittal: For metal building systems.
    1. Include analysis data indicating compliance with performance requirements and design data signed and sealed by the qualified professional engineer responsible for their preparation.
    2. Provide Oregon PE stamped and signed drawings and calculations for submittal.
- 1.07 INFORMATIONAL SUBMITTALS
- A. Qualification Data: For erector and manufacturer.
  - B. Welding certificates.

- C. Letter of Design Certification: Signed and sealed by a qualified professional engineer. Include the following:
1. Name and location of Project.
  2. Order number.
  3. Name of manufacturer.
  4. Name of Contractor.
  5. Building dimensions including width, length, height, and roof slope.
  6. Indicate compliance with AISC standards for hot-rolled steel and AISI standards for cold-rolled steel, including edition dates of each standard.
  7. Governing building code and year of edition.
  8. Design Loads: Include dead load, roof live load, collateral loads, roof snow load, deflection, wind loads/speeds and exposure, seismic design category or effective peak velocity-related acceleration/peak acceleration, and auxiliary loads (cranes).
  9. Load Combinations: Indicate that loads were applied acting simultaneously with concentrated loads, according to governing building code.
  10. Building-Use Category: Indicate category of building use and its effect on load importance factors.
- D. Material Test Reports: For each of the following products:
1. Structural steel including chemical and physical properties.
  2. Bolts, nuts, and washers including mechanical properties and chemical analysis.
  3. Tension-control, high-strength, bolt-nut-washer assemblies.
  4. Shop primers.
  5. Nonshrink grout.

#### 1.08 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer.
1. Accreditation: Manufacturer's facility accredited according to the International Accreditation Service's AC472, "Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems."
  2. Engineering Responsibility: Preparation of comprehensive engineering analysis and Shop Drawings by a professional engineer who is legally qualified to practice in jurisdiction where Project is located.
- B. Erector Qualifications: An experienced erector who specializes in erecting and installing work similar in material, design, and extent to that indicated for this Project and who is acceptable to manufacturer.
- C. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
  2. AWS D1.3, "Structural Welding Code - Sheet Steel."

#### 1.09 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.
- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of

water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.

- D. Protect foam-plastic insulation as follows:
1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
  2. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.
  3. Complete installation and concealment of foam-plastic materials as rapidly as possible in each area of construction.

#### 1.10 FIELD CONDITIONS

- A. Weather Limitations: Proceed with panel installation only when weather conditions permit metal panels to be installed according to manufacturers' written instructions and warranty requirements.

#### 1.11 WARRANTY

- A. Special Warranty on Metal Panel Finishes: Manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  2. Finish Warranty Period: 20 years from date of Substantial Completion.
- B. Special Weathertightness Warranty for Standing-Seam Metal Roof Panels: Manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that leak or otherwise fail to remain weathertight within specified warranty period.
1. Warranty Period: 20 years from date of Substantial Completion.

### PART 2 PRODUCTS

#### 2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Allied Buildings, [www.alliedbuildings.com](http://www.alliedbuildings.com)
  2. Armstrong Steel Buildings, [www.armstrongsteelbuildings.com](http://www.armstrongsteelbuildings.com)
  3. Butler Manufacturing Company; a division of BlueScope Buildings North America, Inc.
  4. CHG Building Systems, [www.chgbuildingsystems.com](http://www.chgbuildingsystems.com)
  5. Heritage Building Systems, [www.heritagebuildings.com](http://www.heritagebuildings.com)
  6. Nucor Corporation, Nucor Buildings Group, [www.nucorbuildingsystems.com](http://www.nucorbuildingsystems.com)
  7. Pacific Building Systems, [www.pbsbuildings.com](http://www.pbsbuildings.com)
  8. Varco Pruden, [www.vp.com](http://www.vp.com)
- B. Source Limitations: Obtain metal building system components, including primary and secondary framing and metal panel assemblies, from single source from single manufacturer.



## 2.02 SYSTEM DESCRIPTION

- A. Provide a complete, integrated set of mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior.
- B. Foundation and cast-in-place concrete slab. Coordinate openings for fire suppression system penetrations (designed by others).
- C. Primary-Frame Type:
  - 1. Rigid Clear Span: Solid-member, structural-framing system without interior columns.
  - 2. Truss-Frame Clear Span: Truss-member, structural-framing system without interior columns.
- D. End-Wall Framing: Manufacturer's standard, for buildings not required to be expandable, consisting of primary frame, capable of supporting one-half of a bay design load, and end-wall columns.
- E. Secondary-Frame Type: Manufacturer's standard purlins and joists and exterior-framed (bypass) girts.
- F. Eave Height: 10'-0" to eave.
- G. Bay Spacing: Manufacturer's standard.
- H. Roof Slope: 3:12 from eave to ridge.
- I. Roof System: Standing-seam, vertical-rib, metal roof panels.
  - 1. Provide continuous ridge vent, color to match roof panels.
- J. Exterior Wall System: Lap-seam metal wall panels.
- K. Doors and Louvers:
  - 1. Overhead sectional door, 12' wide by 14' high, insulated with keyed lock.
    - a. Provide per Division 08 Section "Sectional Doors."
  - 2. Personnel doors: (2) 3' by 8' insulated, deadbolt with removable core and handleset with free exit, electrified strike to allow owner keycard access. Grade 1 Commercial brushed stainless steel hardware. Emergency exit strike not required.
  - 3. Unit louvers above personnel door openings, 40% free area with mesh insect screen, finished to match door frame, 36"x 18" nominal opening.
  - 4. Provide Knox Box for fire department.
- L. Trim: 6" trim.
- M. Drip line trim over personnel doors.
- N. Gutters & downspouts: None.
- O. Accessories: Snow guards, cleats mounted to standing seam roofing.

## 2.03 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer to design metal building system, using performance requirements and design criteria indicated.

- B. Structural Performance: Metal building systems shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to procedures in MBMA's "Metal Building Systems Manual."
  - 1. Design Loads: As indicated on Drawings, and in accordance to AHJ requirements.
  - 2. Deflection and Drift Limits: Design metal building system assemblies to withstand serviceability design loads without exceeding deflections and drift limits recommended in AISC Steel Design Guide No. 3 "Serviceability Design Considerations for Steel Buildings."
  - 3. Deflection and Drift Limits: No greater than the following:
    - a. Purlins and Rafters: Vertical deflection of 1/240 of the span.
    - b. Girts: Horizontal deflection of 1/180 of the span.
    - c. Metal Roof Panels: Vertical deflection of 1/180 of the span.
    - d. Metal Wall Panels: Horizontal deflection of 1/180 of the span.
    - e. Design secondary-framing system to accommodate deflection of primary framing and construction tolerances, and to maintain clearances at openings.
    - f. Lateral Drift: Maximum of 1/200 of the building height.
- C. Seismic Performance: Metal building system shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
- E. Structural Performance for Metal Roof and Wall Panels: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E1592:
  - 1. Wind Loads: As indicated on Drawings.
- F. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
  - 1. Uplift Rating: UL 90.

#### 2.04 STRUCTURAL-STEEL FRAMING

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 25 percent.
- B. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings."
- C. Bolted Connections: Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
- D. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.
- E. Primary Framing: Manufacturer's standard primary-framing system, designed to withstand required loads and specified requirements. Primary framing includes transverse and lean-to frames; rafters, rake, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing.
  - 1. General: Provide frames with attachment plates, bearing plates, and splice members. Factory drill for field-bolted assembly. Provide frame span and spacing indicated.
  - 2. Rigid Clear-Span Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Interior columns are not permitted.
  - 3. Frame Configuration: As indicated on Drawings.

4. Exterior Column: Tapered.
  5. Rafter: Tapered.
- F. End-Wall Framing: Manufacturer's standard primary end-wall framing fabricated for field-bolted assembly to comply with the following:
1. End-Wall and Corner Columns: I-shaped sections fabricated from structural-steel shapes; shop-welded, built-up steel plates; or C-shaped, cold-formed, structural-steel sheet.
- G. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating, to comply with the following:
1. Purlins: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; minimum 2-1/2-inch-wide flanges.
    - a. Depth: As needed to comply with system performance requirements.
  2. Purlins: Steel joists of depths indicated on Drawings.
  3. Girts: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees from flange, with minimum 2-1/2-inch-wide flanges.
    - a. Depth: As required to comply with system performance requirements.
  4. Eave Struts: Unequal-flange, C-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; to provide adequate backup for metal panels.
  5. Flange Bracing: Minimum 2-by-2-by-1/8-inch structural-steel angles or 1-inch-diameter, cold-formed structural tubing to stiffen primary-frame flanges.
  6. Sag Bracing: Minimum 1-by-1-by-1/8-inch structural-steel angles.
  7. Base or Sill Angles: Manufacturer's standard base angle, minimum 3-by-2-inch, fabricated from zinc-coated (galvanized) steel sheet.
  8. Purlin and Girt Clips: Manufacturer's standard clips fabricated from steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.
  9. Framing for Openings: Channel shapes; fabricated from cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings and head, jamb, and sill of other openings.
  10. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.
- H. Bracing: Provide adjustable wind bracing using any method as follows:
1. Rods: ASTM A36/A36M; ASTM A572/A572M, Grade 50; or ASTM A529/A529M, Grade 50; minimum 1/2-inch-diameter steel; threaded full length or threaded a minimum of 6 inches at each end.
  2. Cable: ASTM A475, minimum 1/4-inch-diameter, extra-high-strength grade, Class B, zinc-coated, seven-strand steel; with threaded end anchors.
  3. Rigid Portal Frames: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.
- I. Anchor Rods: Headed anchor rods as indicated in Anchor Rod Plan for attachment of metal building to foundation.
- J. Materials:
1. W-Shapes: ASTM A992/A992M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
  2. Channels, Angles, M-Shapes, and S-Shapes: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.

3. Plate and Bar: ASTM A36/A36M; ASTM A572/A572M, Grade 50 or 55; or ASTM A529/A529M, Grade 50 or 55.
  4. Structural-Steel Sheet: Hot-rolled, ASTM A1011/A1011M, Structural Steel (SS), Grades 30 through 55, or High-Strength Low-Alloy Steel (HSLAS) or High-Strength Low-Alloy Steel with Improved Formability (HSLAS-F), Grades 45 through 70; or cold-rolled, ASTM A1008/A1008M, Structural Steel (SS), Grades 25 through 80, or HSLAS, Grades 45 through 70.
  5. Metallic-Coated Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80, or HSLAS or HSLAS-F, Grades 50 through 80 (340 through 550); with G60 (Z180) coating designation; mill phosphatized.
  6. Metallic-Coated Steel Sheet Prepainted with Coil Coating: Steel sheet, metallic coated by the hot-dip process and prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, SS, Grades 33 through 80, or HSLAS or HSLAS-F, Grades 50 through 80; with G90 coating designation.
    - b. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A792/A792M, SS, Grade 50 or 80; with Class AZ50 coating.
  7. Steel Joists: Manufactured according to "Standard Specifications for Open Web Steel Joists, K-Series," in SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders"; with steel-angle, top- and bottom-chord members, and end- and top-chord arrangements as indicated on Drawings and required for secondary framing.
  8. High-Strength Bolts, Nuts, and Washers: ASTM F3125/F3125M, Grade A490, Type 1, heavy-hex steel structural bolts or Grade F2280 tension-control, bolt-nut-washer assemblies with splined ends; ASTM A563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1, hardened carbon-steel washers; all with plain finish.
  9. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F3125/F3125M, Grade F1852, Type 1, heavy-hex head assemblies consisting of steel structural bolts with splined ends; ASTM A563, Grade DH, heavy-hex carbon-steel nuts; and ASTM F436/F436M, Type 1 hardened carbon-steel washers.
    - a. Finish: Mechanically deposited zinc coating, ASTM B695, Class 50.
  10. Unheaded Anchor Rods: ASTM F1554, Grade 36 .
    - a. Configuration: Straight.
    - b. Nuts: ASTM A563 heavy-hex carbon steel.
    - c. Plate Washers: ASTM A36/A36M carbon steel.
    - d. Washers: ASTM F436 hardened carbon steel.
    - e. Finish: Hot-dip zinc coating, ASTM F2329, Class C.
  11. Headed Anchor Rods: ASTM F1554, Grade 36.
    - a. Configuration: Straight.
    - b. Nuts: ASTM A563 heavy-hex carbon steel.
    - c. Plate Washers: ASTM A36/A36M carbon steel.
    - d. Washers: ASTM F436 hardened carbon steel.
    - e. Finish: Hot-dip zinc coating, ASTM F2329, Class C.
- K. Finish: Factory primed and painted with one factory applied silicone-modified polyester topcoat, Duracoat DC5000 or comparable, standard gloss white color, over primer approved by topcoat manufacturer. Apply specified primer immediately after cleaning and pretreating.
1. Clean and prepare in accordance with SSPC-SP2.
  2. Coat with manufacturer's standard primer. Apply primer to primary and secondary framing to a minimum dry film thickness of 1 mil.
    - a. Prime secondary framing formed from uncoated steel sheet to a minimum dry film thickness of 0.5 mil on each side.

## 2.05 METAL ROOF PANELS

- A. Standing-Seam, Vertical-Rib, Metal Roof Panels: Formed with vertical ribs at panel edges and intermediate stiffening ribs symmetrically spaced between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels.
1. Preformed Metal Standing Seam Roofing System: Panels with mechanically seamed 2" high rib.
    - a. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, VR16 II-360 or comparable product by one of the following:
      - 1) AEP Span, A BlueScope Steel Company.
      - 2) CENTRIA Architectural Systems.
      - 3) Morin - A Kingspan Group Company.
      - 4) PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
      - 5) Talyor Metal Products.
  2. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 24 gauge nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
    - a. Exterior Finish: PVDF (polyvinylidene fluoride) two-coat fluoropolymer resin coating system.
    - b. Color: As selected by Architect from manufacturer's full range.
  3. Joint Type: Mechanically seamed.
  4. Panel Coverage: 16 inches.
  5. Panel Height: 2 inches.
- B. Finishes:
1. Exposed Coil-Coated Finish:
    - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

## 2.06 METAL WALL PANELS

- A. Exposed-Fastener, Tapered-Rib, Metal Wall Panels: Formed with raised, trapezoidal major ribs and intermediate stiffening ribs symmetrically spaced between major ribs; designed to be installed by lapping side edges of adjacent panels and mechanically attaching panels to supports using exposed fasteners in side laps.
1. Basis-of-Design Product: Subject to compliance with requirements, provide Nucor Building Systems, A Nucor Company, Nucor Classic Wall or comparable product by one of the following:
    - a. AEP Span, A BlueScope Steel Company.
    - b. CENTRIA Architectural Systems.
    - c. Morin - A Kingspan Group Company.
    - d. PAC-CLAD; Petersen Aluminum Corporation; a Carlisle company.
    - e. Talyor Metal Products.

2. Material: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 26 gauge, 0.018-inch (0.46-mm) nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A755/A755M.
  - a. Exterior Finish: Two-coat fluoropolymer PVDF paint system.
  - b. Color: As selected by Architect from manufacturer's full range.
3. Major-Rib Spacing: 12 inches (305 mm) o.c.
4. Panel Coverage: 36 inches (914 mm).
5. Panel Height: 1.25 inches (32 mm).

B. Finishes:

1. Exposed Coil-Coated Finish:
  - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil.

2.07 THERMAL INSULATION

- A. Basis of Design Product: Subject to compliance with requirements, provide Simple Saver System, double layer system; as manufactured by Thermal Design, Inc.
- B. Roof Metal Building Insulation: ASTM C 991, Type I, ASTM E 84, glass-fiber-blanket insulation; with a thermal resistance and thickness as follows:
  1. R-36; 11-1/2 inches, 8 inches plus 3-1/2 inches (two layers).
- C. Wall Metal Building Insulation: ASTM C 991, Type I, ASTM E 136 and ASTM E 84, glass-fiber-blanket insulation; with a thermal resistance and thickness as follows:
  1. R-19; 8 inches.
- D. Straps: For securing insulation between supports, 100 KSI minimum yield tempered, high-tensile-strength steel. Not less than 0.020-inch-thick by 1 inch by continuous length. Galvanized, primed and painted to match insulation facing.
- E. Vapor-Barrier Liner Fabric: ASTM C 1136, with permeance not greater than 0.02 perm when tested according to ASTM E 96.
  1. Composition: Woven, reinforced, high-density polyethylene yarns coated on both sides with continuous white polyethylene coatings.
- F. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

2.08 DOORS AND FRAMES

- A. Related Requirements:
  1. Swinging Personnel Doors and Frames: As specified in Division 08 Section "Hollow Metal Doors and Frames."
  2. Overhead Doors: As specified in Division 08 Section "Overhead Coiling Doors."
  3. Door Hardware: To be coordinated with Owner (NIC).
- B. Swinging Personnel Doors and Frames: Metal building system manufacturer's standard doors and frames; prepared and reinforced at strike and at hinges to receive factory- and field-applied hardware according to BHMA A156 Series.

1. Exterior Hollow Metal Doors: Provide all exterior doors as part of PEMB package, including doors located in walls with metal siding and concrete masonry.
  - a. General: Zinc-Iron Alloy-Coated galvanized steel, ASTM A 653, Class A60. Close tops of doors to eliminate moisture penetration.
    - 1) Thickness: 16 gage.
    - 2) Performance: Level A (Heavy Duty), Full Flush.
    - 3) Door Level: 3, high impact, high frequency of use.
    - 4) Thickness: 1-3/4 inches.
    - 5) Thermal Performance:
  - b. Internal construction:
    - 1) Insulation: ASTM C 591; Foamed in place polyurethane foam, not greater than one-half (1/2) of an inch void in any one direction, U-value of 0.11 minimum.
    - 2) Vertical Stiffeners: Minimum 20-gauge stiffeners.
  - c. Glazing: At locations indicated in Door Schedule.
    - 1) 5/8-inch factory installed, tempered gas-filled insulated glazing, sealed trim with factory weatherproof gasket.
    - 2) Thermal performance: SHGC .37, U-Factor .25 BTU/hr\*FT<sup>2</sup>, Shading Coefficient (SC) .42.
    - 3) Fire Rating: Supply door units bearing Manufacturer labels for fire ratings indicated in Door Schedule.
    - 4) Glazing color: Clear.
  - d. Hardware reinforcements:
    - 1) Hinge reinforcements for full mortise hinges minimum 7 gage, galvanized.
    - 2) Lock reinforcements: minimum sixteen 16 gauge, galvanized.
    - 3) Closer reinforcements: minimum 14 gauge, galvanized.
    - 4) Reinforce top and bottom of doors with 14 gauge, galvanized metal welded to both panels.
      - a) Fire rated doors: Supply door units bearing Manufacturer labels for fire ratings indicated in Door Schedule.
      - b) Accessories: Provide one-way, peep-holes as indicated in Door Schedule.
2. Hollow Metal Frames:
  - a. Exterior frames:
    - 1) Basis of Design: CecoDoor 'Series SQW'.
    - 2) Thickness: 16 gage.
    - 3) Fabricate frames with mitered or coped corners.
    - 4) Fabricate frames as a full profile welded unless otherwise indicated.
    - 5) Provide foam filled compression weather stripping in kerf pocket.
    - 6) Size: 5-1/2".
  - b. Frame Anchors.
    - 1) Masonry: 'T' jamb anchors for grout-filled frames anchored to concrete masonry units.
    - 2) Metal stud framing: 'Z' tab-anchors for metal stud framed openings.
3. Finish: Factory finished multi-coat system color as indicated on finish schedule.
  - a. Primer: Factory primer suitable for application of exterior-grade urethane topcoats meeting ANSI A224.1 "Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces."
  - b. Topcoat: Two component high solid urethane.
    - 1) Basis of Design Product: 'PPG Spectracron 360 Series 2K HS' Exterior Grade Urethane.
    - 2) Sheen: High Gloss.

- 3) Hardener: Use finish manufacturer recommended catalyzed exterior hardener.
- 4) Hardness: Pencil H-2H.
- 5) Application: Factory spray applied for smooth, blemish free finish.
- 6) Dry film build: 1.5-2.5 mils.
- 7) Gloss: 15-25@60-degree angle per ASTM D523
- 8) Humidity Resistance: No rust, blisters or delamination per ASTM D2247.
- 9) Salt Spray Resistance: <3-5 mm creepage; no blisters or delamination per ASTM D2247 with 500-1000 hour life.

C. ELECTRIFIED DOORS AND FRAMES

1. General: Provide pre-wired electrified doors and frames at locations indicated on Door Schedule.
2. Door and Frame materials: See Section 2.08 Doors and Frames for materials.
3. Doors: All doors required for the application of electronic locks, remote monitoring, which require the door to have wires through the door shall be provided.
  - a. Wiring: 22-gauge multi-strand wire using internal door conduit.
  - b. Junction Box Location and Type: Junction boxes at middle hinge reinforcement to accommodate electric hinge and a junction box at the strike location to accommodate an electric strike.
4. Frames:
  - a. Provide all hollow metal frames receiving electrified hardware through-frame wiring harness and concealed plug connectors on each end to accommodate up to twelve wires.
  - b. Coordinate connectors on each end of the wiring harness to plug directly into the electrified hardware and the electric hinge.

2.09 ACCESSORIES

- A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes. Comply with indicated profiles and with dimensional and structural requirements.
  1. Form exposed sheet metal accessories that are without excessive oil-canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
- B. Roof Panel Accessories: Provide components required for a complete metal roof panel assembly including copings, fasciae, corner units, ridge closures, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
  1. Closures: Provide closures at eaves and ridges, fabricated of same material as metal roof panels.
  2. Clips: Manufacturer's standard, formed from stainless-steel sheet, designed to withstand negative-load requirements.
  3. Cleats: Manufacturer's standard, mechanically seamed cleats formed from stainless-steel sheet or nylon-coated aluminum sheet.
  4. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  5. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.



6. Thermal Spacer Blocks: Where metal panels attach directly to purlins, provide thermal spacer blocks of thickness required to provide 1-inch standoff; fabricated from extruded polystyrene.
- C. Roof Snow Guards: Complete snow retention system with standing seam rib mounted clamps and 2-piece horizontal pole snow-retention assembly manufactured out of aluminum, stainless steel, or roofing color-match PVDF coated material. Subject to compliance with requirements, basis of design products that may be incorporated in the Work include the following:
1. Ace Clamp – ‘A2 N Three-Rail Heavy Duty Snow Guard System’ with double lock install. [www.aceclamp.com](http://www.aceclamp.com).
  2. Alpine Snow Guards – ‘2000 T-2K’ – [www.alpinesnowguards.com](http://www.alpinesnowguards.com).
  3. S-5 – ‘DualGuard’ – [www.s-5.com](http://www.s-5.com).
  4. Or Approved Equal.
- D. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including copings, fasciae, mullions, sills, corner units, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal wall panels unless otherwise indicated.
1. Closures: Provide closures at eaves and rakes, fabricated of same material as metal wall panels.
  2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch-thick, flexible closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- E. Flashing and Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating; finished to match adjacent metal panels.
1. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers.
  2. Opening Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating. Trim head and jamb of door openings, and head, jamb, and sill of other openings.
- F. Gutters: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating; finished to match roof fascia and rake trim. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 20-foot-long sections, sized according to SMACNA's "Architectural Sheet Metal Manual."
1. Gutter Supports: Fabricated from same material and finish as gutters.
  2. Strainers: Bronze, copper, or aluminum wire ball type at outlets.
- G. Downspouts: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 22 gauge, 0.025-inch nominal uncoated steel thickness, prepainted with coil coating; finished to match metal wall panels. Fabricate in minimum 10-foot-long sections, complete with formed elbows and offsets.
1. Mounting Straps: Fabricated from same material and finish as gutters.
- H. Roof Curbs: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.048-inch nominal uncoated steel thickness prepainted with coil coating; finished to match metal roof panels; with welded top box and bottom skirt, and integral full-length cricket; capable of withstanding loads of size and height indicated.

1. Curb Subframing: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.060-inch nominal uncoated steel thickness, angle-C-, or Z-shaped metallic-coated steel sheet.
  2. Insulation: 1-inch-thick, rigid type.
- I. Pipe Flashing: Premolded, EPDM pipe collar with flexible aluminum ring bonded to base.
- J. Materials:
1. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide fasteners with heads matching color of materials being fastened by means of plastic caps or factory-applied coating. Only supply products suitable for installation application as approved by roofing and siding manufacturer.
    - a. Clips for Concealed Fastener Metal Roof Panels: Seamed standard clips mounted to bearing plates approved by metal roofing manufacturer for installation and warranty of roof system. Provide protection against galvanic action at dissimilar materials.
    - b. Fasteners for Metal Roof Panels: Self-drilling, self tapping, zinc-alloy-steel hex washer head, coated for protection against corrosion, with EPDM washer under heads of fasteners bearing on weather side of metal panels.
    - c. Fasteners for Metal Wall Panels: Color matched to wall panels, self-drilling, self tapping, zinc-alloy-steel hex washer head, with EPDM sealing washers bearing on weather side of metal panels.
    - d. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head. Screws must be coated for protection against corrosion.
    - e. Blind Fasteners: High-strength aluminum or stainless-steel rivets.
  2. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
  3. Nonmetallic, Shrinkage-Resistant Grout: ASTM C1107/C1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time, minimum compressive strength of 5,000 psi at column bases.
  4. Metal Panel Sealants:
    - a. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene-compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape of manufacturer's standard size.
    - b. Joint Sealant: ASTM C920; one part elastomeric polyurethane or polysulfide; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended by metal building system manufacturer.

## 2.10 FABRICATION

- A. General: Design components and field connections required for erection to permit easy assembly.
1. Mark each piece and part of the assembly to correspond with previously prepared erection drawings, diagrams, and instruction manuals.
  2. Fabricate structural framing to produce clean, smooth cuts and bends. Punch holes of proper size, shape, and location. Members shall be free of cracks, tears, and ruptures.
- B. Tolerances: Comply with MBMA's "Metal Building Systems Manual" for fabrication and erection tolerances.

- C. Primary Framing: Shop fabricate framing components to indicated size and section, with baseplates, bearing plates, stiffeners, and other items required for erection welded into place. Cut, form, punch, drill, and weld framing for bolted field assembly.
  - 1. Make shop connections by welding or by using high-strength bolts.
  - 2. Join flanges to webs of built-up members by a continuous, submerged arc-welding process.
  - 3. Brace compression flange of primary framing with steel angles or cold-formed structural tubing between frame web and purlin web or girt web, so flange compressive strength is within allowable limits for any combination of loadings.
  - 4. Weld clips to frames for attaching secondary framing if applicable, or punch for bolts.
  - 5. Shop Priming: Prepare surfaces for shop priming according to SSPC-SP 2. Shop prime primary framing with specified primer after fabrication.
  
- D. Secondary Framing: Shop fabricate framing components to indicated size and section by roll forming or break forming, with baseplates, bearing plates, stiffeners, and other plates required for erection welded into place. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.
  - 1. Make shop connections by welding or by using non-high-strength bolts.
  - 2. Shop Priming: Prepare uncoated surfaces for shop priming according to SSPC-SP 2. Shop prime uncoated secondary framing with specified primer after fabrication.
  
- E. Metal Panels: Fabricate and finish metal panels at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
  - 1. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of metal panel.

## 2.11 SOURCE QUALITY CONTROL

- A. Special Inspection: Owner will engage a qualified special inspector to perform source quality control inspections and to submit reports.
  - 1. Accredited Manufacturers: Special inspections will not be required if fabrication is performed by an IAS AC472-accredited manufacturer approved by authorities having jurisdiction to perform such Work without special inspection.
    - a. After fabrication, submit copy of certificate of compliance to authorities having jurisdiction, certifying that Work was performed according to Contract requirements.

## PART 3 EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with erector present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
  
- B. Before erection proceeds, survey elevations and locations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments to receive structural framing, with erector present, for compliance with requirements and metal building system manufacturer's tolerances.
  - 1. Engage land surveyor to perform surveying.
  
- C. Proceed with erection only after unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition.
- B. Provide temporary shores, guys, braces, and other supports during erection to keep structural framing secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural framing, connections, and bracing are in place unless otherwise indicated.

### 3.03 ERECTION OF STRUCTURAL FRAMING

- A. Erect metal building system according to manufacturer's written instructions and drawings.
- B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.
- C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.
- D. Base and Bearing Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
  - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
  - 2. Tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
  - 3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- E. Align and adjust structural framing before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with framing. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
  - 1. Level and plumb individual members of structure.
  - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure will be completed and in service.
- F. Primary Framing and End Walls: Erect framing level, plumb, rigid, secure, and true to line. Level baseplates to a true even plane with full bearing to supporting structures, set with double-nutted anchor bolts. Use grout to obtain uniform bearing and to maintain a level base-line elevation. Moist-cure grout for not less than seven days after placement.
  - 1. Make field connections using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt type and joint type specified.
    - a. Joint Type: Snug tightened or pretensioned as required by manufacturer.
- G. Secondary Framing: Erect framing level, plumb, rigid, secure, and true to line. Field bolt secondary framing to clips attached to primary framing.
  - 1. Provide rake or gable purlins with tight-fitting closure channels and fasciae.
  - 2. Locate and space wall girts to suit openings such as doors and windows.
  - 3. Provide supplemental framing at entire perimeter of openings, including doors, windows, louvers, ventilators, and other penetrations of roof and walls.
- H. Steel Joists and Joist Girders: Install joists[, girders,] and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Standard Specifications and

Load Tables for Steel Joists and Joist Girders," joist manufacturer's written instructions, and requirements in this Section.

1. Before installation, splice joists delivered to Project site in more than one piece.
2. Space, adjust, and align joists accurately in location before permanently fastening.
3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
4. Joist Installation: Bolt joists to supporting steel framework using carbon-steel bolts unless otherwise indicated.
5. Joist Installation: Bolt joists to supporting steel framework using high-strength structural bolts unless otherwise indicated. Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for high-strength structural bolt installation and tightening requirements.
6. Joist Installation: Weld joist seats to supporting steel framework.
7. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

I. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.

1. Tighten rod and cable bracing to avoid sag.
2. Locate interior end-bay bracing only where indicated.

J. Framing for Openings: Provide shapes of proper design and size to reinforce openings and to carry loads and vibrations imposed, including equipment furnished under mechanical and electrical work. Securely attach to structural framing.

K. Erection Tolerances: Maintain erection tolerances of structural framing within AISC 303.

### 3.04 METAL PANEL INSTALLATION, GENERAL

A. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.

B. On-Site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate according to equipment manufacturer's written instructions and to comply with details shown.

C. Examination: Examine primary and secondary framing to verify that structural-panel support members and anchorages have been installed within alignment tolerances required by manufacturer.

1. Examine roughing-in for components and systems penetrating metal panels, to verify actual locations of penetrations relative to seams before metal panel installation.

D. General: Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.

1. Field cut metal panels as required for doors, windows, and other openings. Cut openings as small as possible, neatly to size required, and without damage to adjacent metal panel finishes.
  - a. Field cutting of metal panels by torch is not permitted unless approved in writing by manufacturer.
2. Install metal panels perpendicular to structural supports unless otherwise indicated.
3. Flash and seal metal panels with weather closures at perimeter of openings and similar elements. Fasten with self-tapping screws.

4. Locate and space fastenings in uniform vertical and horizontal alignment.
  5. Locate metal panel splices over structural supports with end laps in alignment.
  6. Lap metal flashing over metal panels to allow moisture to run over and off the material.
- E. Lap-Seam Metal Panels: Install screw fasteners using power tools with controlled torque adjusted to compress EPDM washers tightly without damage to washers, screw threads, or metal panels. Install screws in predrilled holes.
1. Arrange and nest side-lap joints so prevailing winds blow over, not into, lapped joints. Lap ribbed or fluted sheets one full rib corrugation. Apply metal panels and associated items for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.
- F. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal roof panel manufacturer.
- G. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal panel assemblies. Provide types of gaskets, fillers, and sealants indicated; or, if not indicated, provide types recommended by metal panel manufacturer.
1. Seal metal panel end laps with double beads of tape or sealant the full width of panel. Seal side joints where recommended by metal panel manufacturer.
  2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."

### 3.05 METAL ROOF PANEL INSTALLATION

- A. General: Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.
1. Install ridge[ and hip] caps as metal roof panel work proceeds.
  2. Flash and seal metal roof panels with weather closures at eaves and rakes. Fasten with self-tapping screws.
- B. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint, at location and spacing and with fasteners recommended by manufacturer.
1. Install clips to supports with self-drilling or self-tapping fasteners.
  2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
  3. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.
  4. Seamed Joint: Crimp standing seams with manufacturer-approved motorized seamer tool so that clip, metal roof panel, and factory-applied sealant are completely engaged.
  5. Rigidly fasten eave end of metal roof panels and allow ridge end free movement for thermal expansion and contraction. Predrill panels for fasteners.
  6. Provide metal closures at peaks rake edges and each side of ridge caps.
- C. Metal Fascia Panels: Align bottom of metal panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws. Flash and seal metal panels with weather closures where fasciae meet soffits, along lower panel edges, and at perimeter of all openings.
- D. Metal Roof Panel Installation Tolerances: Shim and align metal roof panels within installed tolerance of 1/4 inch in 20 feet on slope and location lines and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

### 3.06 METAL WALL PANEL INSTALLATION

- A. General: Install metal wall panels in orientation, sizes, and locations indicated on Drawings. Install panels perpendicular to girts, extending full height of building, unless otherwise indicated. Anchor metal wall panels and other components of the Work securely in place, with provisions for thermal and structural movement.
1. Unless otherwise indicated, begin metal panel installation at corners with center of rib lined up with line of framing.
  2. Shim or otherwise plumb substrates receiving metal wall panels.
  3. When two rows of metal panels are required, lap panels 4 inches minimum.
  4. When building height requires two rows of metal panels at gable ends, align lap of gable panels over metal wall panels at eave height.
  5. Rigidly fasten base end of metal wall panels and allow eave end free movement for thermal expansion and contraction. Pre-drill panels.
  6. Flash and seal metal wall panels with weather closures at eaves and rakes, and at perimeter of all openings. Fasten with self-tapping screws.
  7. Install screw fasteners in pre-drilled holes.
  8. Install flashing and trim as metal wall panel work proceeds.
  9. Apply elastomeric sealant continuously between metal base channel (sill angle) and concrete, and elsewhere as indicated on Drawings; if not indicated, as necessary for waterproofing.
  10. Align bottom of metal wall panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws.
  11. Provide weatherproof escutcheons for pipe and conduit penetrating exterior walls.
- B. Metal Wall Panels: Install metal wall panels on exterior side of girts. Attach metal wall panels to supports with fasteners as recommended by manufacturer.
- C. Installation Tolerances: Shim and align metal wall panels within installed tolerance of 1/4 inch in 20 feet, noncumulative; level, plumb, and on location lines; and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.

### 3.07 THERMAL INSULATION INSTALLATION

- A. General: Install insulation concurrently with metal panel installation, in thickness indicated to cover entire surface, according to manufacturer's written instructions.
1. Set vapor-retarder-faced units with vapor retarder toward warm side of construction unless otherwise indicated. Do not obstruct ventilation spaces except for firestopping.
  2. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to the surrounding construction to ensure airtight installation.
  3. Install factory-laminated, vapor-retarder-faced blankets straight and true in one-piece lengths, with both sets of facing tabs sealed, to provide a complete vapor retarder.
  4. Install blankets straight and true in one-piece lengths. Install vapor retarder over insulation, with both sets of facing tabs sealed, to provide a complete vapor retarder.
- B. Blanket Roof Insulation: Comply with the following installation method:
1. Over-Framing Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Hold in place by metal roof panels fastened to secondary framing.
  2. Between-Purlin Installation: Extend insulation and vapor retarder between purlins. Carry vapor-retarder-facing tabs up and over purlin, overlapping adjoining facing of next insulation course and maintaining continuity of retarder. Hold in place with bands and crossbands below insulation.

3. Over-Purlin-with-Spacer-Block Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Install layer of filler insulation over first layer to fill space formed by metal roof panel standoffs. Hold in place by panels fastened to standoffs.
    - a. Thermal Spacer Blocks: Where metal roof panels attach directly to purlins, install thermal spacer blocks.
  4. Two-Layers-between-Purlin-with-Spacer-Block Installation: Extend insulation and vapor retarder between purlins. Carry vapor-retarder-facing tabs up and over purlin, overlapping adjoining facing of next insulation course and maintaining continuity of retarder. Install layer of filler insulation over first layer to fill space between purlins formed by thermal spacer blocks. Hold in place with bands and crossbands below insulation.
    - a. Thermal Spacer Blocks: Where metal roof panels attach directly to purlins, install thermal spacer blocks.
  5. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.
- C. Blanket Wall Insulation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Hold in place by metal wall panels fastened to secondary framing.
1. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.
  2. Sound-Absorption Insulation: Where sound-absorption requirement is indicated for metal liner panels, cover insulation with polyethylene film and provide inserts of wire mesh to form acoustical spacer grid.

### 3.08 DOOR AND FRAME INSTALLATION

- A. General: Install doors and frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturers' written instructions. Coordinate installation with wall flashings and other components. Seal perimeter of each door frame with elastomeric sealant used for metal wall panels.
- B. Personnel Doors and Frames: Install doors and frames according to NAAMM-HMMA 840. Fit non-fire-rated doors accurately in their respective frames, with the following clearances:
1. Between Doors and Frames at Jambs and Head: 1/8 inch.
  2. Between Edges of Pairs of Doors: 1/8 inch.
  3. At Door Sills with Threshold: 3/8 inch.
  4. At Door Sills without Threshold: 3/4 inch.
  5. At fire-rated openings, install frames according to, and doors with clearances specified in, NFPA 80.
- C. Field Glazing: Comply with installation requirements in Section 088000 "Glazing."
- D. Door Hardware:
1. Install surface-mounted items after finishes have been completed at heights indicated in DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
  2. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
  3. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
  4. Set thresholds for exterior doors in full bed of sealant complying with requirements for concealed mastics specified in Section 079200 "Joint Sealants."



### 3.09 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.
1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
  2. Install components for a complete metal wall panel assembly, including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
  3. Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by manufacturer.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
1. Install exposed flashing and trim that is without excessive oil-canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
  2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet (3 m) with no joints allowed within 24 inches (600 mm) of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with mastic sealant (concealed within joints).
- C. Louvers: Locate and place louver units level, plumb, and at indicated alignment with adjacent work.
1. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
  2. Provide perimeter reveals and openings of uniform width for sealants and joint fillers.
  3. Protect galvanized- and nonferrous-metal surfaces from corrosion or galvanic action by applying a heavy coating of corrosion-resistant paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.
  4. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.
- D. Pipe Flashing: Form flashing around pipe penetration and metal roof panels. Fasten and seal to panel as recommended by manufacturer.

### 3.10 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform field quality control special inspections and to submit reports.
- B. Product will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.11 ADJUSTING

- A. Doors: After completing installation, test and adjust doors to operate easily, free of warp, twist, or distortion.
- B. Door Hardware: Adjust and check each operating item of door hardware and each door to ensure proper operation and function of every unit. Replace units that cannot be adjusted to operate as intended.

3.12 CLEANING AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A780/A780M and manufacturer's written instructions.
- B. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- C. Touchup Painting: After erection, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted structural framing[, bearing plates,] and accessories.
  - 1. Clean and prepare surfaces by SSPC-SP 2, "Hand Tool Cleaning," or by SSPC-SP 3, "Power Tool Cleaning."
  - 2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- D. Touchup Painting: Cleaning and touchup painting are specified in Division 09 Section "Exterior Painting" and Division 09 Section "Interior Painting."
- E. Metal Panels: Remove temporary protective coverings and strippable films, if any, as metal panels are installed. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
  - 1. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.
- F. Doors and Frames: Immediately after installation, sand rusted or damaged areas of prime coat until smooth and apply touchup of compatible air-drying primer.
  - 1. Immediately before final inspection, remove protective wrappings from doors and frames.
- G. Windows: Clean metal surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances. Clean factory-glazed glass immediately after installing windows.

3.13 FINISH SCHEDULE

- A. General: Finish color selection to be made by Project Representative from approved manufacturer's standard range in color noted below. Finish coating system is indicated within product information.
- B. Finish Schedule:
  - 1. 

<u>MATERIAL OR COMPONENT</u>	<u>COLOR</u>
Roof Panels:	To be selected by Architect.
Wall Panel, Type 1	
Wall Panel, Type 1A	
Wall Panel, Type 2	
Soffit:	To be selected by Architect.

Trim and Fascia:	Match color of adjacent panel surface.
Louvers, Vents, Wall Accessories, and Roof Accessories	Match color of adjacent panel surface.
Metal Doors & Frames Exposed to Exterior, finish all sides.	Match siding color.
Primary Structural Steel	
Steel Less Than 16-Gauge Thickness	No color, hot dipped galvanized.

END OF SECTION 13 3420

Negus Recycling & Transfer Facility  
Deschutes County Dept. of Solid Waste  
BLRB Project No.: 20.04B

BID SET  
June 28, 2022